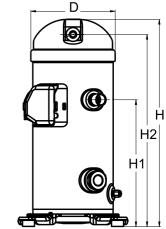




# **General Characteristics**

Model number (on compressor nameplate)		MLZ042T5LC9	
Code number for Singlepack*		121U8419	
Code number for Industrial pack**		121U8418	
Drawing number		0XR6025B-2	
Suction and discharge connections		Brazed	
Suction connection		7/8 " ODF	
Discharge connection		1/2 " ODF	
Oil sight glass		Threaded	
Oil equalisation connection		None	
Oil drain connection		1/4" flare	
LP gauge port		None	
IPR valve		32 bar	
Swept volume	93,09 c	m3/rev	
Displacement @ Nominal speed	16.2 m3/h	@ 2900 rpm	
Net weight	41	kg	
Oil charge	1,57 litro	e, PVE	
Maximum system test pressure Low Side / High side	- bar(g)	/ - bar(g)	
Maximum differential test pressure	- bar		
Maximum number of starts per hour	12		
Refrigerant charge limit	5,44 kg		
Approved refrigerants	R404A, R507, R134a, R4	07A, R407C, R407F, R22	

**Dimensions** 



D=184 mm H=455 mm H1=280 mm H2=422 mm H3=- mm

# **Electrical Characteristics**

Nominal voltage	220-240V/1/50Hz
Voltage range	220-240 V
Winding resistance (main / start) at 25°C	0,39 Ω / 1,019 Ω
Run capacitors A + C	55 μF + - μF
Start capacitor B	88-109 μF
Start relay	RVA4GKL
Rated Load Amps (RLA)	28.6 A
Maximum Continuous Current (MCC)	40 A
Locked Rotor Amps (LRA)	130 A
Motor protection	Internal overload protector

# **Terminal box**



**Recommended Installation torques** 52,5 Nm Oil sight glass 3 Nm / 2 Nm Power connections / Earth connection

Parts shipped with compressor

Mounting kit with grommets and sleeves Initial oil charge Installation instructions

IP22 1:

2:

3.

Screw connectors 10-32 UNF x 9.5

Earth connection

Power cable passage

Approvals: CE certified, UL certified (file SA11565), -

\*Singlepack: Compressor in cardboard box. 121U... optimised for Danfoss pallet, 120U... optimised for US pallet

\*\*Industrial pack: 121U..: 12 unboxed compressors on Danfoss pallet. 120U..: 16 unboxed compressors on US pallet



# Datasheet, accessories and spare parts

# Scroll compressor, MLZ042T5

Rotolock accessories, suction side	Code no.	
Rotolock valve, V05 (1-1/4" Rotolock, 7/8" ODF)	8168030	
Gasket, 1-1/4"	8156131	
Rotolock accessories, discharge side	Code no.	
Solder sleeve, P06 (1" Rotolock, 1/2" ODF)	8153007	
Angle adapter, C06 (1" Rotolock, 1/2" ODF)	8168007	Solder sleeve adapter se
Rotolock valve, V06 (1" Rotolock, 1/2" ODF)	8168031	
Gasket, 1"	8156130	
		op ( (((())) (( ())) opf
Rotolock accessories, sets	Code no.	
Solder sleeve adapter set (1-1/4" Rotolock, 7/8" ODF), (1" Rotolock, 1/2" ODF)	120Z0127	1 2 3
Gasket set, 1", 1-1/4", 1-3/4", OSG gaskets black & white	8156009	
Oil / lubricants	Code no.	1: Rotolock adapter (Suc & Dis)
PVE lubricant, 320HV (FVC68D), 1 litre can	120Z5034	2: Gasket (Suc & Dis)
, , , , , , , , , , , , , , , , , , , ,		3: Solder sleeve (Suc & Dis)
Crankcase heaters	Code no.	4: Rotolock nut (Suc & Dis)
Belt type crankcase heater, 70 W, 240 V, CE mark, UL	120Z5040	
Miscellaneous accessories	Code no.	
Acoustic hood	120Z5044	
Discharge thermostat kit	7750009	
Spare parts	Code no.	
Mounting kit for 1 scroll compressor including 4 grommets, 4 sleeves, 4 bolts, 4 washers	120Z5005	



Scroll compressor. MLZ042T5

# Performance data at 50 Hz, EN 12900 rating conditions, Superheat = 10 K

**R22** 

Cond. temp. in				Evapora	iting temperature	in °C (to)			
°C (tc)	-20	-15	-10	-5	0	5	10		
Cooling consoit	ı, in M								
Cooling capacity	10 912	11 341	12 835	15 284	_	_	_	-	_
20	10 375	10 769	12 158	14 433	17 485	-	-	-	
30	9 170	9 620	10 888	12 870	15 463	18 559	22 046	-	_
40	7 727	8 435	9 784	11 676	14 013	16 690	19 602	-	_
50	-	6 678	8 306	10 310	12 592	15 054	17 591	-	_
60	-	-	-	8 240	10 666	13 112	15 478	-	_
68		-	_	-	-	10 979	13 351	-	_
		_	_		_	10 37 3	10 001		
Power input in V		0.050	1 0010	0.040	1	1	1		I
16	2 375	2 256	2 240	2 310	- 0.000	-	-	-	-
20	2 591	2 469	2 444	2 500	2 622	- 2 227	- 2.202	-	-
30	3 176	3 051	3 009	3 034	3 112	3 227	3 362	-	-
40	3 929	3 805	3 752	3 753	3 793	3 856	3 927	-	-
50	-	4 859	4 800	4 783	4 791	4 808	4 820	-	-
60	-	-	-	6 249	6 231	6 209	6 168	-	-
68	-	-	-	-	-	7 738	7 659	-	-
Current consum	ption in A								
16	11.99	11.39	11.31	11.67	-	-	-	-	-
20	13.08	12.47	12.34	12.63	13.24	-	-	-	-
30	16.04	15.41	15.19	15.32	15.72	16.30	16.98	-	-
40	19.84	19.22	18.95	18.96	19.16	19.48	19.83	-	-
50	-	24.54	24.24	24.16	24.20	24.29	24.34	-	-
60	-	-	-	31.56	31.47	31.36	31.15	-	-
68	-	-	-	-	-	39.08	38.68	1	-
Mass flow in kg/	/h								
16	222	221	244	286	-	-	_	-	-
20	213	212	234	274	329	-	-	-	-
30	198	200	222	260	310	369	434	-	-
40	182	190	216	255	304	360	418	-	-
50	-	169	202	246	297	352	408	-	-
60	-	-	-	218	276	334	391	-	-
68	-	-	-	-	-	302	363	-	-
		1	1	1	1		1		ı
-	erformance (C.O	· ·	1		T	1	1		ı
16	4.60	5.03	5.73	6.62	-	-	-	-	-
20	4.00	4.36	4.97	5.77	6.67	-	-	-	-
30	2.89	3.15	3.62	4.24	4.97	5.75	6.56	-	-
40	1.97	2.22	2.61	3.11	3.69	4.33	4.99	-	-
50	-	1.37	1.73	2.16	2.63	3.13	3.65	-	-
60	-	-	-	1.32	1.71	2.11	2.51	-	-
68	-	-	-	-	-	1.42	1.74	-	-

Nominal performance at to = -10 °C, tc = 45 °C	3
--	---

Cooling capacity	9 125	W
Power input	4 230	W
Current consumption	21.37	Α
Mass flow	211	kg/h
C.O.P.	2.16	

to: Evaporating temperature at dew point

tc: Condensing temperature at dew point

Rating conditions : Superheat = 10 K , Subcooling = 0 K

Pressure switch settings

Maximum HP switch setting	29.8	bar(g)	
Minimum LP switch setting	0.5	bar(g)	
LP pump down setting	0.95	bar(g)	

Sound power data

Sound power level	71	dB(A)
With accoustic hood	63	dB(A)



Scroll compressor. MLZ042T5

# Performance data at 50 Hz, EN 12900 rating conditions, Suction temp. = 20 °C

**R22** 

Cond. temp. in				Evapora	iting temperature	in °C (to)			
°C (tc)	-20	-15	-10	-5	0	5	10		
1		•	•	•	•	•			
Cooling capacit	y in W								
16	10 646	11 099	12 601	15 059	-	-	-	-	-
20	10 149	10 562	11 958	14 240	17 315	-	-	-	-
30	9 038	9 495	10 763	12 747	15 352	18 484	22 046	-	-
40	-	8 387	9 730	11 618	13 956	16 649	19 602	-	-
50	-	-	-	10 317	12 590	15 046	17 591	-	-
60	-	-	-	-	10 715	13 137	15 478	-	-
68	-	-	-	-	-	-	13 351	-	-
Power input in V		T	1	_	1	Т	1		
16	2 375	2 256	2 240	2 310	-	-	-	-	-
20	2 591	2 469	2 444	2 500	2 622	-	-	-	-
30	3 176	3 051	3 009	3 034	3 112	3 227	3 362	-	-
40	-	3 805	3 752	3 753	3 793	3 856	3 927	-	-
50	-	-	-	4 783	4 791	4 808	4 820	-	-
60	-	-	-	-	6 231	6 209	6 168	-	-
68	-	-	-	-	-	-	7 659	-	-
Current consum	nption in A								
16	11.99	11.39	11.31	11.67	_	-	-	-	-
20	13.08	12.47	12.34	12.63	13.24	-	-	-	-
30	16.04	15.41	15.19	15.32	15.72	16.30	16.98	-	-
40	-	19.22	18.95	18.96	19.16	19.48	19.83	-	-
50	-	-	-	24.16	24.20	24.29	24.34	-	-
60	-	-	-	_	31.47	31.36	31.15	-	-
68	-	-	-	-	-	-	38.68	-	-
Mana flavo in lon	n-								
Mass flow in kg/ 16	195	198	223	267	_	_	-	-	_
20	187	198	214	256	314		-	<u> </u>	-
30	174	179	203	243	296	360	434	<u> </u>	
40	-	179	198	238	290	351	418	<u> </u>	
50	-	-	-	230	283	344	408	-	-
60	<u> </u>	-	-	-	263	326	391	<u> </u>	-
68	<u> </u>	-	-	-	-	-	363	<u>-</u>	-
00		<u>-</u>	<u> </u>		<u> </u>	<u> </u>	505		
Coefficient of pe	erformance (C.O	).P.)							
16	4.48	4.92	5.63	6.52	-	-	-	-	-
20	3.92	4.28	4.89	5.70	6.60	-	-	-	-
30	2.85	3.11	3.58	4.20	4.93	5.73	6.56	-	-
40	-	2.20	2.59	3.10	3.68	4.32	4.99	-	-
50	-	-	-	2.16	2.63	3.13	3.65	-	-
60	-	-	-	-	1.72	2.12	2.51	-	-
68	_	_	_	_	_	_	1.74	-	-

Nominal performance at to = -10 °C, tc = 45 °C
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0 15	0.407	\A/
Cooling capacity	9 107	W
Power input	4 230	W
Current consumption	21.37	Α
Mass flow	193	kg/h
C.O.P.	2.15	

to: Evaporating temperature at dew point

tc: Condensing temperature at dew point

Rating conditions : Suction gas temp. = 20  $^{\circ}$ C , Subcooling = 0 K

Pressure switch settings

Maximum HP switch setting	29.8	bar(g)	
Minimum LP switch setting	0.5	bar(g)	
LP pump down setting	0.95	bar(q)	

Sound power data

Sound power level	71	dB(A)
With accoustic hood	63	dB(A)



Scroll compressor. MLZ042T5

# Performance data at 50 Hz, EN 12900 rating conditions, Superheat = 10 K

R134a

Cond. temp. in Evaporating temperature in °C (to)									
°C (tc)	-15	-10	-5	0	5	10	15		
								_	_
Cooling capacity		1		1	1	1	T	1	1
22	5 428	6 966	8 669	10 579	12 740	-	-	-	-
30	5 003	6 498	8 143	9 981	12 055	14 408	-	-	-
40	4 322	5 751	7 312	9 048	11 001	13 216	15 733	-	-
50	-	4 883	6 346	7 966	9 786	11 848	14 194	-	-
60	-	-	5 307	6 798	8 470	10 366	12 529	-	-
70	-	-	-	5 605	7 116	8 832	10 797	-	-
73	-	-	-	5 251	6 711	8 371	10 274	-	-
Danna immort im M									
Power input in W	1 823	1 878	1 921	1 971	2 043	_	_	-	_
30	2 074	2 148	2 195	2 234	2 281	2 353	_	-	_
40	2 413	2 527	2 598	2 642	2 676	2 716	2 779	-	_
50	-	2 962	3 077	3 146	3 187	3 216	3 250	-	_
60	<u>-</u>	- 2 902	3 640	3 755	3 823	3 862	3 887	-	_
70		-	-	4 479	4 595	4 663	4 700	-	
73		-		4 720	4 854	4 935	4 980	_	_
73				4720	4 004	4 933	4 900	<u> </u>	
Current consum	otion in A								
22	9.75	10.04	10.28	10.54	10.93	_	_	-	_
30	11.09	11.48	11.74	11.95	12.20	12.58	_	-	-
40	12.90	13.51	13.89	14.13	14.31	14.52	14.86	-	-
50	-	15.84	16.45	16.82	17.04	17.20	17.38	-	-
60	-	-	19.47	20.08	20.45	20.65	20.79	-	-
70	-	-	_	23.95	24.57	24.94	25.13	-	-
73	-	-	-	25.24	25.96	26.39	26.63	-	-
						•			•
Mass flow in kg/l		1		1	T		T	1	
22	117	149	182	217	255		-	-	-
30	116	148	182	219	258	302	-	-	-
40	110	144	179	217	258	303	354	-	-
50	-	136	173	212	254	301	353	-	-
60	-	-	164	205	249	297	351	-	-
70	-	-	-	197	242	292	348	-	-
73	-	-	-	194	240	291	347	-	-
Coefficient of pe	rformanco /C (	ופו							
22	2.98	3.71	4.51	5.37	6.24	_	_	-	_
30	2.41	3.03	3.71	4.47	5.28	6.12	_	_	_
40	1.79	2.28	2.81	3.42	4.11	4.87	5.66		
50	-	1.65	2.06	2.53	3.07	3.68	4.37	-	_
60	-	-	1.46	1.81	2.22	2.68	3.22	-	-
70	-	-	-	1.01	1.55	1.89	2.30	-	-
73	-	-	-	+	1.38	1	2.30	-	-
13	-	-	-	1.11	1.38	1.70	2.00	-	-

Nominal performance at to = -10 °C, tc = 45 °C	
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Cooling capacity	5 328	W
Power input	2 737	W
Current consumption	14.64	Α
Mass flow	140	kg/h
C.O.P.	1.95	

to: Evaporating temperature at dew point

tc: Condensing temperature at dew point

Rating conditions : Superheat = 10 K , Subcooling = 0 K

Pressure switch settings

Maximum HP switch setting	23.6	bar(g)
Minimum LP switch setting	0.45	bar(g)
LP pump down setting	0.85	bar(g)
· · · ·		

Sound power data

Sound power level	71	dB(A)
With accoustic hood	63	dB(A)



Scroll compressor. MLZ042T5

# Performance data at 50 Hz, EN 12900 rating conditions, Suction temp. = 20 °C

R134a

Cond. temp. in Evaporating temperature in °C (to)									
°C (tc)	-15	-10	-5	0	5	10	15		
Cooling capacity				T	1	1			ı
22	5 515	7 047	8 736	10 625	12 762	-	-	-	-
30	-	6 618	8 247	10 058	12 096	14 408	-	-	-
40	-	-	7 462	9 164	11 067	13 216	15 659	-	-
50	-	-	6 539	8 121	9 876	11 848	14 081	-	-
60	-	-	-	6 988	8 584	10 366	-	-	-
70	-	-	-	-	7 253	8 832	-	-	-
73	-	-	-	-	6 856	8 371	-	-	-
Zaveza immert im 184	,								
Power input in W	1 823	1 878	1 921	1 971	2 043	_	_	_	_
30	-	2 148	2 195	2 234	2 281	2 353	_	-	
40		-	2 598	2 642	2 676	2 716	2 779	-	-
50			3 077	3 146	3 187	3 216	3 250	-	_
60		-	-	3 755	3 823	3 862	-	-	_
70		-	-	-	4 595	4 663	_	-	_
73				_	4 854	4 935	_	-	_
73					4 654	4 933			-
Current consump	otion in A								
22	9.75	10.04	10.28	10.54	10.93	-	_	-	_
30	-	11.48	11.74	11.95	12.20	12.58	_	-	_
40	-	-	13.89	14.13	14.31	14.52	14.86	-	-
50	-	_	16.45	16.82	17.04	17.20	17.38	-	_
60	_	_	-	20.08	20.45	20.65	-	-	_
70	-	_	_	-	24.57	24.94	_	-	_
73	-	-	_	_	25.96	26.39	_	-	_
		1	l	I					
Mass flow in kg/h	1								
22	105	137	170	207	249	-	-	-	-
30	-	136	171	209	252	302	-	-	-
40	-	-	168	207	252	303	363	-	-
50	-	-	162	202	248	301	363	-	-
60	-	-	-	196	243	297	-	-	-
70	-	-	-	-	237	292	-	-	-
73	-	-	-	-	235	291	-	-	-
Coefficient of per	formance (C.C	).P.)		1		1	1		1
22	3.03	3.75	4.55	5.39	6.25	-	-	-	-
30	-	3.08	3.76	4.50	5.30	6.12	-	-	-
40	-	-	2.87	3.47	4.14	4.87	5.63	-	-
50	-	-	2.13	2.58	3.10	3.68	4.33	-	-
60	-	-	-	1.86	2.25	2.68	-	ı	-
70	-	-	-	-	1.58	1.89	-	-	-
					1.41				

Nominal performance at to = -10 °C, tc = 45 °C	
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Cooling capacity	-	W
Power input	-	W
Current consumption	-	Α
Mass flow	-	kg/h
C.O.P.	-	

to: Evaporating temperature at dew point

tc: Condensing temperature at dew point

Rating conditions : Suction gas temp. = 20  $^{\circ}$ C , Subcooling = 0 K

Pressure switch settings

Maximum HP switch setting	23.6	bar(g)	
Minimum LP switch setting	0.45	bar(g)	
LP pump down setting	0.85	bar(a)	

Sound power data

Sound power level	71	dB(A)
With accoustic hood	63	dB(A)



Scroll compressor. MLZ042T5

# Performance data at 50 Hz, EN 12900 rating conditions, Suction temp. = 20 °C

**R404A** 

Cond. temp. in	Evaporating temperature in °C (to)								
°C (tc)	-30	-25	-20	-15	-10	-5	0	5	10
Cooling capacity	y in W								
10	6 596	8 525	10 692	13 160	15 990	-	-	-	-
20	5 508	7 219	9 132	11 306	13 805	16 689	20 019	-	-
30	4 784	6 285	7 948	9 834	12 006	14 526	17 454	20 851	24 778
40	-	5 483	6 902	8 506	10 357	12 517	15 049	18 012	21 469
50	-	-	5 757	7 084	8 620	10 427	12 567	15 103	18 096
60	-	-	-	-	6 555	8 015	9 770	11 885	14 422
Power input in V	v								
10	1 620	1 805	1 970	2 104	2 196	-	-	-	-
20	2 395	2 535	2 672	2 794	2 891	2 950	2 961	-	-
30	3 161	3 238	3 328	3 420	3 503	3 565	3 595	3 581	3 512
40	-	4 119	4 143	4 187	4 237	4 284	4 314	4 318	4 282
50	-	-	5 324	5 299	5 299	5 311	5 324	5 326	5 305
60	-	-	-	-	6 894	6 852	6 829	6 810	6 786
Current consum	-	1	1		T			1	I
10	12.11	12.00	11.95	11.93	11.93	-	-	-	-
20	14.41	14.48	14.58	14.71	14.85	15.00	15.14	-	-
30	16.71	16.88	17.06	17.26	17.47	17.67	17.85	18.00	18.13
40	-	20.08	20.28	20.48	20.67	20.85	20.99	21.10	21.16
50	-	-	25.11	25.24	25.35	25.42	25.46	25.45	25.37
60	-	-	-	-	32.37	32.28	32.13	31.92	31.64
Mass flow in kg/	h								
10	-206	-21	124	244	352	-	-	-	-
20	-128	20	131	217	294	373	468	-	-
30	-53	68	153	216	270	328	405	513	665
40	-	97	166	214	256	303	370	470	617
50	-	-	144	188	226	272	340	441	591
60	-	-	-	-	157	211	288	401	564
Coefficient of pe	erformance (C.C	).P.)							
10	4.07	4.72	5.43	6.26	7.28	-	-	-	-
20	2.30	2.85	3.42	4.05	4.78	5.66	6.76	-	-
30	1.51	1.94	2.39	2.88	3.43	4.07	4.85	5.82	7.05
40	-	1.33	1.67	2.03	2.44	2.92	3.49	4.17	5.01
	-	-	1.08	1.34	1.63	1.96	2.36	2.84	3.41
50					<u> </u>				

Nominal perf	ormance at to	= -10 °C	, tc = 45 °C

Cooling capacity	9 514	W
Power input	4 715	W
Current consumption	22.77	Α
Mass flow	244	kg/h
C.O.P.	2.02	

to: Evaporating temperature at dew point

tc: Condensing temperature at dew point

Rating conditions : Suction gas temp. = 20  $^{\circ}\text{C}$  , Subcooling = 0 K

Pressure switch settings

Maximum HP switch setting	29.7	bar(g)
Minimum LP switch setting	1.4	bar(g)
LP pump down setting	2	bar(g)

Sound power data

Sound power level	71	dB(A)
With accoustic hood	63	dB(A)



Scroll compressor. MLZ042T5

# Performance data at 50 Hz, EN 12900 rating conditions, Superheat = 10 K

**R404A** 

Cond. temp. in Evaporating temperature in °C (to)									
°C (tc)	-30	-25	-20	-15	-10	-5	0	5	10
Cooling capacit	y in W								
10	6 339	8 250	10 418	12 906	15 776	-	-	-	-
20	5 179	6 856	8 755	10 939	13 472	16 416	19 829	-	-
30	4 375	5 825	7 463	9 351	11 554	14 138	17 164	20 695	24 778
40	3 689	4 920	6 303	7 903	9 783	12 012	14 659	17 790	21 469
50	-	-	5 051	6 365	7 927	9 806	12 075	14 813	18 096
60	-	-	-	-	5 769	7 292	9 181	11 525	14 422
Power input in V	N								
10	1 620	1 805	1 970	2 104	2 196	-	_	_	_
20	2 395	2 535	2 672	2 794	2 891	2 950	2 961	_	-
30	3 161	3 238	3 328	3 420	3 503	3 565	3 595	3 581	3 512
40	4 124	4 119	4 143	4 187	4 237	4 284	4 314	4 318	4 282
50	-	-	5 324	5 299	5 299	5 311	5 324	5 326	5 305
60	_	_	-	-	6 894	6 852	6 829	6 810	6 786
00		1	1	l	0 00 .	0 002	0 020	0 0.0	0.00
Current consum	ption in A								
10	12.11	12.00	11.95	11.93	11.93	-	-	-	-
20	14.41	14.48	14.58	14.71	14.85	15.00	15.14	-	-
30	16.71	16.88	17.06	17.26	17.47	17.67	17.85	18.00	18.13
40	19.89	20.08	20.28	20.48	20.67	20.85	20.99	21.10	21.16
50	-	-	25.11	25.24	25.35	25.42	25.46	25.45	25.37
60	-	-	-	-	32.37	32.28	32.13	31.92	31.64
Mass flow in kg	/h								
10	-245	-25	142	275	388	-	-	-	-
20	-152	24	150	245	324	403	494	-	-
30	-63	79	176	243	298	355	428	528	665
40	-8	113	190	241	282	328	391	484	617
50	-	-	166	212	250	294	359	454	591
60	-	-	-	-	173	228	304	413	564
<u>.                                    </u>		•	•	•	•	•	•	•	•
Coefficient of pe	erformance (C.C	D.P.)	T	1		1	1	1	1
10	3.91	4.57	5.29	6.14	7.19	-	-	-	-
20	2.16	2.70	3.28	3.91	4.66	5.56	6.70	-	-
30	1.38	1.80	2.24	2.73	3.30	3.97	4.77	5.78	7.05
40	0.89	1.19	1.52	1.89	2.31	2.80	3.40	4.12	5.01
50	-	-	0.95	1.20	1.50	1.85	2.27	2.78	3.41
60	-	-	-	-	0.84	1.06	1.34	1.69	2.13
Nominal perforn	nance at to = -1	0 °C, tc = 45 °C			_	Pressure switch	settings		

C.O.P.		

Cooling capacity

Current consumption

Power input

Mass flow

to: Evaporating temperature at dew point tc: Condensing temperature at dew point

Rating conditions : Superheat = 10 K , Subcooling = 0 K

8 880

4 715

22.77

270

1.88

W

W

kg/h

Maximum HP switch setting	29.7	bar(g)
Minimum LP switch setting	1.4	bar(g)
LP pump down setting	2	bar(g)

Sound power data

Sound power level	71	dB(A)
With accoustic hood	63	dB(A)



Scroll compressor. MLZ042T5

# Performance data at 50 Hz, EN 12900 rating conditions

**R407F** 

Cond. temp. in				Evapora	iting temperature	in °C (to)			
°C (tc)	-23	-20	-15	-10	-5	0	5	10	
Saaling aanaait	in M								
Cooling capacity	7 756	8 899	11 102	13 715	_	_	_		
20	6 931	7 999	10 050	12 481	15 340	18 673		-	
30	6 077	7 056	8 937	11 168	13 796	16 868	20 432	<del> </del>	
40	5 203	6 084	7 776	9 788	12 167	14 960	18 214	24 533 21 975	
	5 203					1		1	
45	-	-	7 181	9 077	11 325	13 971	17 062	20 647	
50	-	-	-	8 353	10 465	12 960	15 885	19 288	-
55	-	-	-	-	9 589	11 929	14 683	17 900	-
60	-	-	-	-	-	-	-	-	-
Power input in W	ı								
10	2 362	2 378	2 413	2 472	-	-	-	-	-
20	2 781	2 796	2 817	2 842	2 886	2 962	-	-	-
30	3 371	3 401	3 430	3 445	3 461	3 490	3 546	3 642	-
40	4 162	4 219	4 280	4 309	4 320	4 325	4 339	4 375	-
45	-	-	4 803	4 848	4 865	4 867	4 869	4 883	-
50	-	-	-	5 462	5 491	5 497	5 492	5 491	-
55	-	-	-	-	6 203	6 217	6 212	6 201	-
60	-	-	-	-	-	-	-	-	-
			-	•					
Current consum	ption in A				•		•		
10	13.84	14.12	14.41	14.53	-	-	-	-	-
20	15.33	15.59	15.87	15.98	15.99	15.96	-	-	-
30	17.08	17.34	17.61	17.72	17.74	17.72	17.72	17.79	-
40	19.74	20.00	20.27	20.40	20.43	20.44	20.46	20.57	-
45	-	-	22.15	22.29	22.34	22.35	22.40	22.53	-
50	-	-	-	24.65	24.72	24.75	24.82	24.97	-
55	-	-	-	-	27.65	27.71	27.80	27.98	-
60	-	-	-	-	-	-	-	-	-
Mass flow in kg/l		454	100	222	T		T		
10	135	154	190	232	-	-	-	-	-
20	131	150	186	227	276	332	-	-	-
30	125	144	179	221	269	325	389	461	-
40	118	136	171	213	260	316	379	452	-
45	-	-	167	208	255	310	374	446	-
50	-	-	-	203	250	304	367	439	-
55	-	-	-	-	244	298	361	432	-
60	-	-	-	-	-	-	-	-	-
Coefficient of pe	rformance (C.C	).P.)							
10	3.28	3.74	4.60	5.55	-	-	-	-	-
20	2.49	2.86	3.57	4.39	5.31	6.30	-	-	-
30	1.80	2.08	2.61	3.24	3.99	4.83	5.76	6.74	-
40	1.25	1.44	1.82	2.27	2.82	3.46	4.20	5.02	-
45	-	-	1.50	1.87	2.33	2.87	3.50	4.23	-
50	-	-	-	1.53	1.91	2.36	2.89	3.51	-
55	-	-	-	-	1.55	1.92	2.36	2.89	-
60	-	-	-	-	-	-	-	-	-

#### Nominal performance at to = -10 °C, tc = 45 °C

monimum portormando at to	0,	70 0		
Cooling capacity		9 077	W	
Power input		4 848	W	
Current consumption		22.29	Α	
Mass flow		208	kg/h	
C.O.P.		1.87		

to: Evaporating temperature at dew point

Rating conditions : Superheat = 10 K , Subcooling = 0 K

Pressure switch settings

Maximum HP switch setting	29.7	bar(g)
Minimum LP switch setting	1.4	bar(g)
LP pump down setting	2	bar(g)

# Sound power data

Sound power level	71	dB(A)
With accoustic hood	63	dB(A)

All performance data +/- 5%

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tc: Condensing temperature at dew point



Scroll compressor. MLZ042T5

# Performance data at 50 Hz, ARI rating conditions

# **R407F**

Cond. temp. in				Evapora	ating temperature	in °C (to)			
°C (tc)	-23	-20	-15	-10	-5	0	5	10	
Cooling capacity		0.404	44.740	14.400			T	T T	
10	8 197	9 401	11 719	14 468	-	-	-	-	-
20	7 370	8 500	10 671	13 241	16 262	19 780		-	-
30	6 510	7 555	9 559	11 934	14 728	17 992	21 774	26 124	-
40	-	6 578	8 397	10 558	13 109	16 100	19 581	23 602	-
45	-	-	7 802	9 849	12 272	15 121	18 445	22 296	-
50	-	-	-	9 129	11 420	14 123	17 288	20 966	-
55	-	-	-	-	-	13 112	16 115	19 618	-
60	-	-	-	-	-	-	-	-	-
Power input in V	v								
10	2 362	2 378	2 413	2 472	-	-	_	_	-
20	2 781	2 796	2 817	2 842	2 886	2 962	_	_	-
30	3 371	3 401	3 430	3 445	3 461	3 490	3 546	3 642	_
40	-	4 219	4 280	4 309	4 320	4 325	4 339	4 375	
45	<u>-</u>	-	4 803	4 848	4 865	4 867	4 869	4 883	
50		-	-	5 462	5 491	5 497	5 492	5 491	
55	-	-	-	-	-	6 217	6 212	6 201	
60	-	-	-	-	-	-	- 0 212	-	-
UU	-	<u> </u>	<u> </u>	<u> </u>			<u> </u>	- 1	
Current consum	ption in A								
10	13.84	14.12	14.41	14.53	-	-	-	-	-
20	15.33	15.59	15.87	15.98	15.99	15.96	_	-	-
30	17.08	17.34	17.61	17.72	17.74	17.72	17.72	17.79	-
40	-	20.00	20.27	20.40	20.43	20.44	20.46	20.57	_
45	-	-	22.15	22.29	22.34	22.35	22.40	22.53	_
50	_	_	-	24.65	24.72	24.75	24.82	24.97	_
55	_	-	-	-	-	27.71	27.80	27.98	-
60	-	-	-	-	_	-	-	-	-
		L	1	L			<u> </u>	I.	
Mass flow in kg/	'h								
10	135	154	189	231	-	-	-	-	-
20	130	149	184	226	274	330	-	-	-
30	124	143	178	219	267	323	386	458	-
40	-	136	171	211	259	314	377	449	-
45	-	-	166	207	254	308	371	443	-
50	-	-	-	201	248	303	365	437	-
55	-	-	-	-	-	296	358	429	-
60	-	-	-	-	-	-	-	-	-
Danfflake t of		\							
10	3.47	3.95	4.86	5.85	-	-	_	_	_
20	2.65	3.93	3.79	4.66	5.63	6.68	-	-	-
30		2.22		3.46	•			t	
	1.93	1	2.79	1	4.26	5.16	6.14	7.17	-
40	-	1.56	1.96	2.45	3.03	3.72	4.51	5.39	-
45	-	-	1.62	2.03	2.52	3.11	3.79	4.57	-
50	-	-	-	1.67	2.08	2.57	3.15	3.82	-
55	-	-	-	-	-	2.11	2.59	3.16	-
60	-	-	-	-	-	-	-	-	-

#### Nominal performance at to = -10 °C, tc = 45 °C

rioinna porioinianos acto	-,	
Cooling capacity	9 849	W
Power input	4 848	W
Current consumption	22.29	Α
Mass flow	207	kg/h
C.O.P.	2.03	

to: Evaporating temperature at dew point

Rating conditions : Superheat = 11.1 K , Subcooling = 8.3 K

Maximum HP switch	setting	29.7	bar(g)
Minimum LP switch	setting	1.4	bar(g)
LP pump down setti	ng	2	bar(g)

# Sound power data

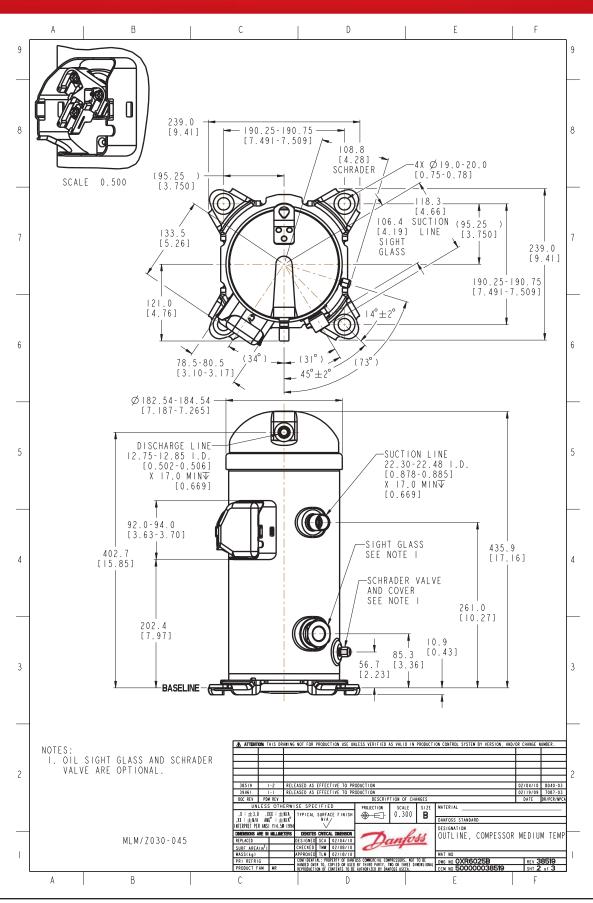
Sound power level	71	dB(A)
With accoustic hood	63	dB(A)

All performance data +/- 5%

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tc: Condensing temperature at dew point





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