



# **General Characteristics**

Model number (on compressor nameplate)	MLZ030T1LC9A	MLZ030T1LC9A	
Code number for Singlepack*	121U8665	121L8665	
Code number for Industrial pack**	121U8664	121L8664	
Drawing number	0XR6025B-2	0XR6025B-2	
Suction and discharge connections	Brazed	Brazed	
Suction connection	7/8 " ODF	7/8 " ODF	
Discharge connection	1/2 " ODF	1/2 " ODF	
Oil sight glass	Threaded	Threaded	
Oil equalisation connection	None	None	
Oil drain connection	1/4" flare	1/4" flare	
LP gauge port	None	None	
IPR valve	32 bar	32 bar	
Swept volume	68.79 c	68.79 cm3/rev	
Displacement @ Nominal speed	14.4 m3/h @ 3500 rpm		
Net weight	41	41 kg	
Oil charge	1.57 litre, POE		
Maximum system test pressure Low Side / High side	- bar(g)	- bar(g) / - bar(g)	
Maximum differential test pressure	- k	- bar	
Maximum number of starts per hour	1	12	
Refrigerant charge limit	5.4	5.44 kg	
Approved refrigerants	R404A,R507,R134a,R407A,R4	R404A,R507,R134a,R407A,R407F,R448A,R449A,R452A,R22	

#### **Electrical Characteristics**

Nominal voltage	208-230V/1/60Hz	
Voltage range	187-253 V	
Winding resistance (main / start) at 25°C	0.336 $\Omega$ / 0.901 $\Omega$	
Run capacitors A + C	60 μF + - μF	
Start capacitor B	161-193 μF	
Rated Load Amps (RLA)	24.4 A	
Maximum Continuous Current (MCC)	38 A	
Locked Rotor Amps (LRA)	150 A	
Motor protection	Internal overload protector	

# **Recommended Installation torques**

Suction Rotolock nut or valve	0 Nm
Discharge Rotolock nut or valve	0 Nm
Oil sight glass	52.5 Nm
Power connections / Earth connection	3 Nm / 2 Nm

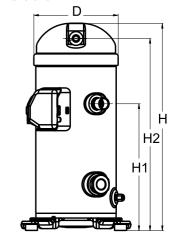
#### Parts shipped with compressor

· · · · · · · · · · · · · · · · · · ·
Mounting kit with grommets and sleeves
Initial oil charge
Installation instructions

Approvals: CE certified, UL certified (file SA11565), -

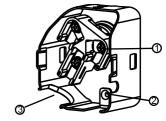
 $\hbox{*Singlepack: Compressor in cardboard box. 1210...\ optimised for Danfoss\ pallet, 1200...\ optimised for\ US\ pallet}$ 

#### **Dimensions**



D=184 mm H=455 mm H1=280 mm H2=422 mm H3=- mm

#### **Terminal box**



IP22

1: Screw connectors 10-32 UNF x 9.5 2:

Earth connection

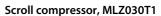
Power cable passage

<sup>\*\*</sup>Industrial pack: 121U..: 12 unboxed compressors on Danfoss pallet. 120U..: 16 unboxed compressors on US pallet



# Scroll compressor, MLZ030T1

Rotolock accessories, suction side	Code no.	
Rotolock valve, V05 (1-1/4" Rotolock, 7/8" ODF)	8168030	
Gasket, 1-1/4"	8156131	
Rotolock accessories, discharge side	Code no.	
Solder sleeve, P06 (1" Rotolock, 1/2" ODF)	8153007	
Rotolock valve, V06 (1" Rotolock, 1/2" ODF)	8168031	Solder sleeve adapter set
Gasket, 1"	8156130	
Rotolock accessories, sets	Code no.	op Opp
Solder sleeve adapter set (1-1/4" Rotolock, 7/8" ODF), (1" Rotolock, 1/2" ODF)	120Z0127	
Gasket set, 1", 1-1/4", 1-3/4", OSG gaskets black & white	8156009	1 2 3 4
Oil / lubricants	Code no.	
POE lubricant, 215PZ(PL46HB), 1 litre can	120Z0648	1: Rotolock adapter (Suc & Dis)
		2: Gasket (Suc & Dis)
Crankcase heaters	Code no.	3: Solder sleeve (Suc & Dis)
Belt type crankcase heater, 70 W, 230 V, UL	120Z5011	4: Rotolock nut (Suc & Dis)
Belt type crankcase heater, 65 W, 230 V, CE mark, UL	120Z0059	
Miscellaneous accessories	Code no.	
Acoustic hood	120Z5084	
Discharge thermostat kit	7750009	
IP54 upgrade kit	118U0057	
Spare parts	Code no.	
Mounting kit for 1 scroll compressor including 4 grommets, 4 sleeves, 4 bolts, 4 washers	120Z5005	
Terminal box cover	120Z5018	





# **General Characteristics**

Model number (on compressor nameplate)	MLZ030T1LC9	MLZ030T1LC9
Code number for Singlepack*	121U8066	120U8066
Code number for Industrial pack**	121U8065	120U8065
Drawing number	0XR6025B-2	0XR6025B-2
Suction and discharge connections	Brazed	Brazed
Suction connection	7/8 " ODF	7/8 " ODF
Discharge connection	1/2 " ODF	1/2 " ODF
Oil sight glass	Threaded	Threaded
Oil equalisation connection	None	None
Oil drain connection	1/4" flare	1/4" flare
LP gauge port	None	None
IPR valve	32 bar	32 bar
Swept volume	68.79 cm3/rev	
Displacement @ Nominal speed	14.4 m3/h @ 3500 rpm	
Net weight	41 kg	
Oil charge	1.57 litre, PVE	
Maximum system test pressure Low Side / High side	- bar(g) / - bar(g)	
Maximum differential test pressure	- bar	
Maximum number of starts per hour	12	
Refrigerant charge limit	5.44 kg	
Approved refrigerants	R404A, R507, R134a, R407C, R22	

## **Electrical Characteristics**

Nominal voltage	208-230V/1/60Hz	
Voltage range	187-253 V	
Winding resistance (main / start) at 25°C	0.336 Ω / 0.901 Ω	
Run capacitors A + C	60 μF + - μF	
Start capacitor B	161-193 μF	
Rated Load Amps (RLA)	24.4 A	
Maximum Continuous Current (MCC)	38 A	
Locked Rotor Amps (LRA)	150 A	
Motor protection	Internal overload protector	

# **Recommended Installation torques**

Suction Rotolock nut or valve	0 Nm
Discharge Rotolock nut or valve	0 Nm
Oil sight glass	52.5 Nm
Power connections / Earth connection	3 Nm / 2 Nm

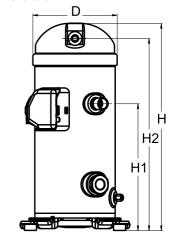
#### Parts shipped with compressor

Mounting kit with grommets and sleeves	
Initial oil charge	
Installation instructions	

Approvals: CE certified, UL certified (file SA11565), -

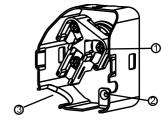
 $\hbox{*Singlepack: Compressor in cardboard box. 1210...\ optimised for Danfoss\ pallet, 1200...\ optimised for\ US\ pallet}$ 

#### **Dimensions**



D=184 mm H=455 mm H1=280 mm H2=422 mm H3=- mm

#### **Terminal box**



IP22

3:

1: Screw connectors 10-32 UNF x 9.5 2:

Earth connection

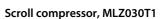
Power cable passage

<sup>\*\*</sup>Industrial pack: 121U..: 12 unboxed compressors on Danfoss pallet. 120U..: 16 unboxed compressors on US pallet



# Scroll compressor, MLZ030T1

Rotolock accessories, suction side	Code no.	
Rotolock valve, V05 (1-1/4" Rotolock, 7/8" ODF)	8168030	
Gasket, 1-1/4"	8156131	
Rotolock accessories, discharge side	Code no.	
Solder sleeve, P06 (1" Rotolock, 1/2" ODF)	8153007	
Rotolock valve, V06 (1" Rotolock, 1/2" ODF)	8168031	Solder sleeve adapter set
Gasket, 1"	8156130	
Rotolock accessories, sets	Code no.	op Opp
Solder sleeve adapter set (1-1/4" Rotolock, 7/8" ODF), (1" Rotolock, 1/2" ODF)	120Z0127	
Gasket set, 1", 1-1/4", 1-3/4", OSG gaskets black & white	8156009	1 2 3 4
Oil / lubricants	Code no.	
PVE lubricant, 320HV (FVC68D), 1 litre can	120Z5034	1: Rotolock adapter (Suc & Dis)
		2: Gasket (Suc & Dis)
Crankcase heaters	Code no.	3: Solder sleeve (Suc & Dis)
Belt type crankcase heater, 70 W, 230 V, UL	120Z5011	4: Rotolock nut (Suc & Dis)
Belt type crankcase heater, 65 W, 230 V, CE mark, UL	120Z0059	
Miscellaneous accessories	Code no.	
Acoustic hood	120Z5044	
Discharge thermostat kit	7750009	
IP54 upgrade kit	118U0057	
Spare parts	Code no.	
Mounting kit for 1 scroll compressor including 4 grommets, 4 sleeves, 4 bolts, 4 washers	120Z5005	
Terminal box cover	120Z5018	





# Danfoss

# **General Characteristics**

Model number (on compressor nameplate)		MLZ030T1LQ9
Code number for Singlepack*		121U8561
Code number for Industrial pack**		121U8560
Drawing number		0XR6298B-2
Suction and discharge connections		Rotolock
Suction connection		1-1/4 " Rotolock
Discharge connection		1 " Rotolock
Suction connection with supplied sleeve		7/8 " -
Discharge connection with supplied sleeve	- "	1/2 " -
Oil sight glass		Threaded
Oil equalisation connection		None
Oil drain connection		None
LP gauge port		None
IPR valve		None
Swept volume	68.79 cm3/rev	
Displacement @ Nominal speed	14.4 m3/h @ 3500 rpm	
Net weight	41 kg	
Oil charge	1.57 litre, PVE	
Maximum system test pressure Low Side / High side	- bar(g) / - bar(g)	
Maximum differential test pressure	- bar	
Maximum number of starts per hour	12	
Refrigerant charge limit	5.44 kg	
Approved refrigerants	R404A, R507, R134a, R407C, R22	

#### **Electrical Characteristics**

Nominal voltage	208-230V/1/60Hz		
Voltage range	187-253 V		
Winding resistance (main / start) at 25°C	0.336 Ω / 0.901 Ω		
Run capacitors A + C	60 μF + - μF		
Start capacitor B	161-193 μF		
Rated Load Amps (RLA)	24.4 A		
Maximum Continuous Current (MCC)	38 A		
Locked Rotor Amps (LRA)	150 A		
Motor protection	Internal overload protector		

# **Recommended Installation torques**

Oil sight glass	52.5 Nm
Power connections / Earth connection	3 Nm / 2 Nm

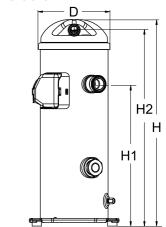
# Parts shipped with compressor

Mounting kit with grommets and sleeves
Initial oil charge
Installation instructions

Approvals: CE certified, UL certified (file SA11565), -

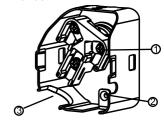
 $\hbox{*Singlepack: Compressor in cardboard box. 1210...\ optimised for Danfoss\ pallet, 1200...\ optimised for\ US\ pallet}$ 

#### **Dimensions**



D=184 mm H=454.9 mm H1=280 mm H2=422.2 mm H3=- mm

#### **Terminal box**



IP22 1:

2:

3:

Screw connectors 10-32 UNF x 9.5

Earth connection

Power cable passage

<sup>\*\*</sup>Industrial pack: 121U..: 12 unboxed compressors on Danfoss pallet. 120U..: 16 unboxed compressors on US pallet



# Scroll compressor, MLZ030T1

Rotolock accessories, suction side	Code no.
Rotolock valve, V05 (1-1/4" Rotolock, 7/8" ODF)	8168030
Gasket, 1-1/4"	8156131
Rotolock accessories, discharge side	Code no.
Rotolock valve, V01 (1" Rotolock, 3/8" ODF)	8168027
Rotolock valve, V06 (1" Rotolock, 1/2" ODF)	8168031
Gasket, 1"	8156130
Rotolock accessories, sets	Code no.
Teflon seals, sleeves, nuts for discharge and suction (1" and 1"1/4)	120Z5074
Gasket set, 1", 1-1/4", 1-3/4", OSG gaskets black & white	8156009
Oil / lubricants	Code no.
PVE lubricant, 320HV (FVC68D), 1 litre can	120Z5034
Crankcase heaters	Code no.
Belt type crankcase heater, 70 W, 230 V, UL	120Z5011
Belt type crankcase heater, 65 W, 230 V, CE mark, UL	120Z0059
Miscellaneous accessories	Code no.
Acoustic hood	120Z5044
Discharge thermostat kit	7750009
IP54 upgrade kit	118U0057
Spare parts	Code no.
Mounting kit for 1 scroll compressor including 4 grommets, 4 sleeves, 4 bolts, 4 washers	120Z5005
Terminal box cover	120Z5018

Gaskets, sleeves and nuts

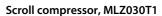




1: Gasket

2: Solder sleeve

3: Rotolock nut



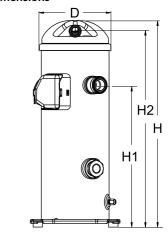


# Danfoss

## **General Characteristics**

Model number (on compressor nameplate)	MLZ030T1LC9A	MLZ030T1LQ9A
Code number for Singlepack*	120U8665	121U8763
Code number for Industrial pack**	120U8664	121U8762
Drawing number	0XR6025B-2	0XR6298B-2
Suction and discharge connections	Brazed	Rotolock
Suction connection	7/8 " ODF	1-1/4 " Rotolock
Discharge connection	1/2 " ODF	1 " Rotolock
Suction connection with supplied sleeve		7/8 " -
Discharge connection with supplied sleeve	- "	1/2 " -
Oil sight glass	Threaded	Threaded
Oil equalisation connection	None	None
Oil drain connection	1/4" flare	None
LP gauge port	None	None
IPR valve	32 bar	None
Swept volume	68.79 c	m3/rev
Displacement @ Nominal speed	14.4 m3/h	@ 3500 rpm
Net weight	41	kg
Oil charge	1.57 litre	e, POE
Maximum system test pressure Low Side / High side	- bar(g)	/ - bar(g)
Maximum differential test pressure	- t	oar
Maximum number of starts per hour	1	2
Refrigerant charge limit	5.44	4 kg
Approved refrigerants	R404A,R507,R134a,R407A,R4	07F,R448A,R449A,R452A,R22

#### **Dimensions**



D=184 mm H=454.9 mm H1=280 mm H2=422.2 mm H3=- mm

#### **Electrical Characteristics**

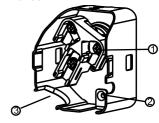
Nominal voltage	208-230V/1/60Hz
Voltage range	187-253 V
Winding resistance (main / start) at 25°C	0.336 Ω / 0.901 Ω
Run capacitors A + C	60 μF + - μF
Start capacitor B	161-193 μF
Rated Load Amps (RLA)	24.4 A
Maximum Continuous Current (MCC)	38 A
Locked Rotor Amps (LRA)	150 A
Motor protection	Internal overload protector

#### **Terminal box**

IP22

2:

3:



1: Screw connectors 10-32 UNF x 9.5

Earth connection

Power cable passage

**Recommended Installation torques** 

	necommended installation torques	
ſ	Suction Rotolock nut or valve	0 Nm
	Discharge Rotolock nut or valve	0 Nm
l	Oil sight glass	52.5 Nm
I	Power connections / Earth connection	3 Nm / 2 Nm

## Parts shipped with compressor

Mounting kit with grommets and sleeves
Initial oil charge
Installation instructions

Approvals: CE certified, UL certified (file SA11565), -

\*Singlepack: Compressor in cardboard box. 121U... optimised for Danfoss pallet, 120U... optimised for US pallet

\*\*Industrial pack: 121U..: 12 unboxed compressors on Danfoss pallet. 120U..: 16 unboxed compressors on US pallet



# Scroll compressor, MLZ030T1

Rotolock accessories, suction side	Code no.
Rotolock valve, V05 (1-1/4" Rotolock, 7/8" ODF)	8168030
Gasket, 1-1/4"	8156131
Rotolock accessories, discharge side	Code no.
Rotolock valve, V01 (1" Rotolock, 3/8" ODF)	8168027
Rotolock valve, V06 (1" Rotolock, 1/2" ODF)	8168031
Gasket, 1"	8156130
Rotolock accessories, sets	Code no.
Teflon seals, sleeves, nuts for discharge and suction (1" and 1"1/4)	120Z5074
Gasket set, 1", 1-1/4", 1-3/4", OSG gaskets black & white	8156009
Oil / lubricants	Code no.
POE lubricant, 215PZ(PL46HB), 1 litre can	120Z0648
Crankcase heaters	Code no.
Belt type crankcase heater, 70 W, 230 V, UL	120Z5011
Belt type crankcase heater, 65 W, 230 V, CE mark, UL	120Z0059
Miscellaneous accessories	Code no.
Acoustic hood	120Z5084
Discharge thermostat kit	7750009
IP54 upgrade kit	118U0057
Spare parts	Code no.
Mounting kit for 1 scroll compressor including 4 grommets, 4 sleeves, 4 bolts, 4 washers	120Z5005
Terminal box cover	120Z5018

Gaskets, sleeves and nuts





1: Gasket

2: Solder sleeve

3: Rotolock nut



Scroll compressor. MLZ030T1

# Performance data at 60 Hz, EN 12900 rating conditions, Superheat = 10 K

**R22** 

Cond. temp. in				Evapora	ting temperature	in °C (to)			
°C (tc)	-20	-15	-10	-5	0	5	10		
Cooling capacity	v in W								
16	7 753	9 224	10 924	12 882	-	-	-	-	-
20	7 344	8 836	10 553	12 523	14 771	-	-	-	-
30	6 413	7 909	9 620	11 574	13 798	16 314	19 140	-	-
40	5 611	7 045	8 682	10 553	12 686	15 105	17 833	-	-
50	-	6 239	7 736	9 458	11 434	13 693	16 259	-	-
60	-	-	-	8 289	10 044	12 076	14 415	-	-
68	-	-	-	-	-	10 635	12 745	-	-
Power input in V	v								
16	1 833	1 975	2 132	2 283	-	-	-	-	-
20	2 005	2 140	2 291	2 439	2 560	-	-	-	-
30	2 452	2 570	2 710	2 851	2 970	3 047	3 060	-	-
40	2 973	3 077	3 209	3 346	3 466	3 549	3 573	-	-
50	-	3 723	3 849	3 985	4 110	4 202	4 239	-	-
60	-	-	-	4 830	4 962	5 066	5 120	-	-
68	-	-	-	-	-	5 951	6 021	-	-
Current consum	ption in A	·	<del>,</del>	<del>,</del>		<del>,</del>			
16	8.86	9.54	10.30	11.03	-	-	-	-	-
20	9.69	10.34	11.07	11.78	12.37	-	-	-	-
30	11.84	12.41	13.09	13.77	14.35	14.72	14.78	-	-
40	14.36	14.86	15.50	16.16	16.75	17.15	17.26	-	-
50	-	17.99	18.59	19.25	19.85	20.30	20.48	-	-
60	-	-	-	23.34	23.97	24.47	24.73	-	-
68	-	-	-	-	-	28.75	29.09	-	-
Mass flow in kg/	h								
16	159	184	211	243	-	-	-	-	-
20	155	181	210	244	282	-	-	-	-
30	144	173	206	243	284	331	383	-	-
40	131	164	199	237	281	330	385	-	-
50	-	153	190	230	275	325	381	-	-
60	-	-	-	222	268	318	375	-	-
68	-	-	-	-	-	312	368	-	-
Coefficient of pe	,	D.P.)		T	1		, ,		ı
16	4.23	4.67	5.12	5.64	-	-	-	-	-
20	3.66	4.13	4.61	5.14	5.77	-	-	-	-
30	2.62	3.08	3.55	4.06	4.65	5.35	6.26	-	-
40	1.89	2.29	2.71	3.15	3.66	4.26	4.99	-	-
50	-	1.68	2.01	2.37	2.78	3.26	3.84	-	-
60	-	-	-	1.72	2.02	2.38	2.82	-	-
68	-	-	-	-	-	1.79	2.12	-	-

Nominal performance at to = -10 °C, tc = 45 °C	3
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Cooling capacity	8 210	W
Power input	3 507	W
Current consumption	16.94	Α
Mass flow	194	kg/h
C.O.P.	2.34	

to: Evaporating temperature at dew point

tc: Condensing temperature at dew point

Rating conditions : Superheat = 10 K , Subcooling = 0 K

Pressure switch settings

Maximum HP switch setting	29.8	bar(g)
Minimum LP switch setting	0.5	bar(g)
LP pump down setting	0.95	bar(g)

Sound power data

Sound power level	73	dB(A)
With accoustic hood	65	dB(A)



Scroll compressor. MLZ030T1

# Performance data at 60 Hz, EN 12900 rating conditions, Suction temp. = 20 °C

**R22** 

Cond. temp. in				Evapora	ating temperature	in °C (to)			
°C (tc)	-20	-15	-10	-5	0	5	10		
					-				•
Cooling capacit	ty in W								
16	7 564	9 026	10 725	12 692	-	-	-	-	-
20	7 184	8 666	10 379	12 356	14 627	-	-	-	-
30	6 320	7 806	9 510	11 464	13 699	16 247	19 140	-	-
40	-	7 005	8 635	10 500	12 634	15 068	17 833	-	-
50	-	-	-	9 464	11 432	13 686	16 259	-	-
60	-	-	-	-	10 090	12 100	14 415	-	-
68	-	-	-	-	-	-	12 745	-	-
Power input in \		Т		Т		T	Т		
16	1 833	1 975	2 132	2 283	-	-	-	-	-
20	2 005	2 140	2 291	2 439	2 560	-	-	-	-
30	2 452	2 570	2 710	2 851	2 970	3 047	3 060	-	-
40	-	3 077	3 209	3 346	3 466	3 549	3 573	-	-
50	-	-	-	3 985	4 110	4 202	4 239	-	-
60	-	-	-	-	4 962	5 066	5 120	-	-
68	-	-	-	-	-	-	6 021	-	-
Current consun	nntion in A								
16	8.86	9.54	10.30	11.03	-	-		-	-
20	9.69	10.34	11.07	11.78	12.37	-	-	-	-
30	11.84	12.41	13.09	13.77	14.35	14.72	14.78	-	-
40	-	14.86	15.50	16.16	16.75	17.15	17.26	-	-
50	-	-	-	19.25	19.85	20.30	20.48	-	-
60	-	-	-	-	23.97	24.47	24.73	-	-
68	-	-	-	-	-	-	29.09	-	-
Mass flow in kg		105	100	T	F	T	1		
16	140	165	193	227	-	-	-	-	-
20	137	163	193	228	269	-	-	-	-
30	127	156	189	226	271	323	383	-	-
40	-	147	182	222	268	322	385	-	-
50	-	-	-	215	262	317	381	-	-
60	-	-	-	-	255	311	375	-	-
68	-	-	-	-	-	-	368	-	-
Coefficient of p	erformance (C.O	).P.)							
		4.57	5.03	5.56	-	-	-	-	-
16	4.13				F 74	-	-	-	-
-	4.13 3.58	4.05	4.53	5.07	5.71	_			
16 20	3.58	1	+	5.07 4.02		+	+	-	-
16		4.05 3.04 2.28	4.53 3.51 2.69		4.61 3.64	5.33 4.25	6.26 4.99	-	-
16 20 30 40	3.58 2.58	3.04 2.28	3.51	4.02 3.14	4.61 3.64	5.33 4.25	6.26 4.99		
16 20 30	3.58 2.58 -	3.04	3.51 2.69	4.02	4.61	5.33	6.26	-	-

Nominal performance at to = -10 °C, tc = 45 °C
--

Cooling capacity	8 194	W
Power input	3 507	W
Current consumption	16.94	Α
Mass flow	178	kg/h
C.O.P.	2.34	

to: Evaporating temperature at dew point

tc: Condensing temperature at dew point

Rating conditions : Suction gas temp. = 20  $^{\circ}$ C , Subcooling = 0 K

Pressure switch settings

Maximum HP switch setting	29.8	bar(g)	
Minimum LP switch setting	0.5	bar(g)	
LP pump down setting	0.95	bar(q)	

Sound power data

Sound power level	73	dB(A)
With accoustic hood	65	dB(A)



Scroll compressor. MLZ030T1

# Performance data at 60 Hz, EN 12900 rating conditions, Superheat = 10 K

R134a

Cond. temp. in				Evapora	iting temperature	in °C (to)			
°C (tc)	-15	-10	-5	0	5	10	15		
			_						
Cooling capacity		1	_	T		1	Г		
22	5 005	6 361	7 879	9 581	11 487	-	-	-	-
30	4 568	5 880	7 361	9 034	10 918	13 036	-	-	-
40	4 004	5 213	6 601	8 189	9 999	12 052	14 369	-	-
50	-	4 521	5 763	7 215	8 898	10 833	13 042	-	-
60	-	-	4 900	6 163	7 666	9 432	11 480	-	-
70	-	-	-	5 085	6 357	7 900	9 735	-	-
73	-	-	-	4 765	5 957	7 423	9 184	-	-
ower input in V	v								
22	1 764	1 785	1 824	1 880	1 949	_	_	-	_
30	2 012	2 036	2 074	2 123	2 181	2 249	_		_
40	2 375	2 413	2 458	2 509	2 564	2 621	2 680	-	_
50	-	2 860	2 923	2 987	3 049	3 108	3 162		_
60	_	-	3 471	3 558	3 638	3 710	3 770	-	_
70	<u> </u>	-	-	4 224	4 333	4 427	4 505	-	_
73	_	-	_	4 442	4 562	4 665	4 750	-	_
7.0			I.	1112	1 002	1 000	1700		
urrent consum	ption in A								
22	8.52	8.62	8.81	9.08	9.42	-	-	-	-
30	9.72	9.84	10.02	10.25	10.54	10.86	-	-	-
40	11.47	11.66	11.87	12.12	12.39	12.66	12.95	-	-
50	-	13.82	14.12	14.43	14.73	15.01	15.28	-	-
60	-	-	16.77	17.19	17.58	17.92	18.21	-	-
70	-	-	-	20.41	20.93	21.39	21.76	-	-
73	-	-	-	21.46	22.04	22.54	22.95	-	-
lass flow in kg/		1		T		1	Γ		
22	107	133	163	195	230	-	-	-	-
30	106	133	163	196	233	273	-	-	-
40	103	130	161	195	234	276	323	-	-
50	-	126	157	191	231	275	324	-	-
60	-	-	151	186	225	270	321	-	-
70	-	-	-	179	218	263	315	-	-
73	-	-	-	176	215	261	312	-	-
coefficient of pe	erformance (C.C	D.P.)							
22	2.84	3.56	4.32	5.10	5.89	_	_	-	_
30	2.27	2.89	3.55	4.26	5.00	5.80	_	-	_
40	1.69	2.16	2.69	3.26	3.90	4.60	5.36		_
10	-	1.58	1.97	2.42	2.92	3.49	4.12	-	_
50		1.00			1	2.54	3.04	-	
50 60	_	_	1 4 1	1 73					
50 60 70		-	1.41	1.73 1.20	2.11 1.47	1.78	2.16	-	_

Nominal performance at to = -10 °C, tc = 45 °C	3
--	---

Cooling capacity	4 867	W
Power input	2 627	W
Current consumption	12.69	Α
Mass flow	128	kg/h
C.O.P.	1.85	

to: Evaporating temperature at dew point

tc: Condensing temperature at dew point

Rating conditions : Superheat = 10 K , Subcooling = 0 K

Pressure switch settings

Maximum HP switch setting	23.6	bar(g)
Minimum LP switch setting	0.45	bar(g)
LP pump down setting	0.85	bar(g)

Sound power data

Sound power level	73	dB(A)
With accoustic hood	65	dB(A)



Scroll compressor. MLZ030T1

# Performance data at 60 Hz, EN 12900 rating conditions, Suction temp. = 20 °C

R134a

Cond. temp. in	Evaporating temperature in °C (to)								
°C (tc)	-15	-10	-5	0	5	10	15		
Cooling capacity		T	T	T	T	1			1
22	5 085	6 435	7 940	9 622	11 506	-	-	-	-
30	-	5 989	7 456	9 104	10 955	13 036	-	-	-
40	-	-	6 737	8 294	10 058	12 052	14 302	-	-
50	-	-	5 938	7 354	8 979	10 833	12 938	-	-
60	-	-	-	6 335	7 769	9 432	-	-	-
70	-	-	-	-	6 480	7 900	-	-	-
73	-	-	-	-	6 086	7 423	-		-
	•								
Power input in W	1 764	1 785	1 824	1 880	1 949	_	_	-	_
30	-	2 036	2 074	2 123	2 181	2 249	-		
40	-	-	2 458	2 509	2 564	2 621	2 680	<u> </u>	_
50	-	-	2 923	2 987	3 049	3 108	3 162		_
60	-	_		3 558	3 638	3 710	5 102	<u>-</u>	_
70	-	-	-	-	4 333	4 427	-	-	_
73		-	-	-	4 562	4 665	-	<u>-</u>	-
73					4 302	4 005	-		
Current consump	otion in A								
22	8.52	8.62	8.81	9.08	9.42	_	_	-	_
30	-	9.84	10.02	10.25	10.54	10.86	_	-	_
40	-	-	11.87	12.12	12.39	12.66	12.95	-	-
50	-	_	14.12	14.43	14.73	15.01	15.28	-	-
60	-	-	-	17.19	17.58	17.92	-	-	-
70	-	-	-	-	20.93	21.39	-	-	-
73	-	-	-	-	22.04	22.54	-	-	-
		•	•	•	•				
Mass flow in kg/h	1								
22	96	122	152	186	224	-	-	-	-
30	-	122	152	188	228	273	-	-	-
40	-	-	151	187	228	276	332	-	-
50	-	-	147	183	225	275	333	-	-
60	-	-	-	177	220	270	-	-	-
70	-	-	-	-	213	263	-	-	-
73	-	-	-	-	210	261	-	-	-
Coefficient of per	•	1	T	T	1	1	1		
22	2.88	3.60	4.35	5.12	5.90	-	-	-	-
30	-	2.94	3.60	4.29	5.02	5.80	-	-	-
40	-	-	2.74	3.31	3.92	4.60	5.34	-	-
50	-	-	2.03	2.46	2.94	3.49	4.09	-	-
60	-	-	-	1.78	2.14	2.54	-	-	-
70	-	-	-	-	1.50	1.78	-	-	-
73	_	_	_	-	1.33	1.59	_	_	_

Nominal performance at to = -10 °C, tc = 45 °C

Cooling capacity	-	W
Power input	-	W
Current consumption	-	Α
Mass flow	-	kg/h
C.O.P.	-	

to: Evaporating temperature at dew point

tc: Condensing temperature at dew point

Rating conditions : Suction gas temp. = 20  $^{\circ}\text{C}$  , Subcooling = 0 K

Pressure switch settings

Maximum HP switch setting	23.6	bar(g)	
Minimum LP switch setting	0.45	bar(g)	
LP pump down setting	0.85	bar(a)	

Sound power data

Sound power level	73	dB(A)
With accoustic hood	65	dB(A)

Tolerance according EN12900

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Scroll compressor. MLZ030T1

# Performance data at 60 Hz, EN 12900 rating conditions, Suction temp. = 20 °C

**R404A** 

Cond. temp. in	Evaporating temperature in °C (to)									
°C (tc)	-30	-25	-20	-15	-10	-5	0	5	10	
Cooling capacity	y in W									
10	5 696	7 130	8 862	10 907	13 278	-	-	-	-	
20	5 140	6 461	8 043	9 901	12 049	14 500	17 269	-	-	
30	4 506	5 707	7 132	8 795	10 712	12 895	15 360	18 119	21 185	
40	-	4 858	6 118	7 580	9 258	11 166	13 319	15 730	18 413	
50	-	-	4 992	6 245	7 677	9 302	11 136	13 193	15 486	
60	-	-	-	-	5 959	7 295	8 803	10 499	12 396	
Power input in V	v									
10	2 140	2 140	2 161	2 204	2 268	-	-	-	-	
20	2 554	2 557	2 573	2 603	2 649	2 710	2 789	-	-	
30	3 039	3 056	3 080	3 111	3 150	3 198	3 256	3 325	3 405	
40	-	3 641	3 685	3 729	3 774	3 821	3 871	3 925	3 982	
50	-	-	4 389	4 459	4 522	4 581	4 635	4 686	4 734	
60	-	-	-	-	5 397	5 479	5 550	5 611	5 661	
Current consum	ption in A								1	
10	10.34	10.34	10.44	10.65	10.96	-	-	-	-	
20	12.34	12.35	12.43	12.58	12.80	13.09	13.47	-	-	
30	14.68	14.76	14.88	15.03	15.22	15.45	15.73	16.06	16.45	
40	-	17.59	17.80	18.02	18.23	18.46	18.70	18.96	19.24	
50	-	-	21.20	21.54	21.85	22.13	22.39	22.64	22.87	
60	-	-	-	-	26.07	26.47	26.81	27.10	27.35	
Mass flow in kg/	h									
10	107	143	181	225	274	-	-	-	-	
20	107	142	180	223	272	329	396	-	-	
30	103	139	176	219	267	324	391	469	561	
40	-	132	169	212	260	317	383	461	552	
50	-	-	159	201	250	306	372	450	541	
60	-	-	-	-	236	293	359	437	528	
Coefficient of pe	erformance (C.C	).P.)								
10	2.66	3.33	4.10	4.95	5.85	-	-	-	-	
20	2.01	2.53	3.13	3.80	4.55	5.35	6.19	-	-	
30	1.48	1.87	2.32	2.83	3.40	4.03	4.72	5.45	6.22	
40	-	1.33	1.66	2.03	2.45	2.92	3.44	4.01	4.62	
50	-	-	1.14	1.40	1.70	2.03	2.40	2.82	3.27	
		1	i e	1	1.10	1.33	1.59	1.87	2.19	

Nominal	performance	at to =	-10 °C.	tc = 45 °C

Cooling capacity	8 484	W
Power input	4 133	W
Current consumption	19.97	Α
Mass flow	255	kg/h
C.O.P.	2.05	

to: Evaporating temperature at dew point

tc: Condensing temperature at dew point

Rating conditions : Suction gas temp. = 20  $^{\circ}\text{C}$  , Subcooling = 0 K

Pressure switch settings

Maximum HP switch setting	29.7	bar(g)
Minimum LP switch setting	1.4	bar(g)
LP pump down setting	2	bar(g)

Sound power data

Sound power level	73	dB(A)	
With accoustic hood	65	dB(A)	



Scroll compressor. MLZ030T1

# Performance data at 60 Hz, EN 12900 rating conditions, Superheat = 10 K

**R404A** 

Cond. temp. in				Evapora	ating temperature	in °C (to)			
°C (tc)	-30	-25	-20	-15	-10	-5	0	5	10
Cooling capacity	/ in W								
10	5 473	6 900	8 635	10 697	13 100	-	-	-	-
20	4 833	6 135	7 711	9 579	11 758	14 263	17 105	-	-
30	4 121	5 290	6 697	8 363	10 309	12 551	15 105	17 983	21 185
40	3 334	4 358	5 587	7 042	8 745	10 715	12 974	15 536	18 413
50	-	-	4 379	5 611	7 060	8 748	10 701	12 939	15 486
60	-	-	-	-	5 244	6 637	8 272	10 181	12 396
Power input in V	v								
10	2 140	2 140	2 161	2 204	2 268	-	-	_	_
20	2 554	2 557	2 573	2 603	2 649	2 710	2 789	_	-
30	3 039	3 056	3 080	3 111	3 150	3 198	3 256	3 325	3 405
40	3 596	3 641	3 685	3 729	3 774	3 821	3 871	3 925	3 982
50	-	-	4 389	4 459	4 522	4 581	4 635	4 686	4 734
60	_	-	-	-	5 397	5 479	5 550	5 611	5 661
		1		1					
Current consum	ption in A								
10	10.34	10.34	10.44	10.65	10.96	-	-	-	-
20	12.34	12.35	12.43	12.58	12.80	13.09	13.47	-	-
30	14.68	14.76	14.88	15.03	15.22	15.45	15.73	16.06	16.45
40	17.37	17.59	17.80	18.02	18.23	18.46	18.70	18.96	19.24
50	-	-	21.20	21.54	21.85	22.13	22.39	22.64	22.87
60	-	-	-	-	26.07	26.47	26.81	27.10	27.35
	_								
Mass flow in kg/		107	1 000	1 050	1 000	1	1		
10	128	167	208	253	303	-	-	-	-
20	127	166	207	251	300	356	419	-	-
30	123	162	202	246	295	350	413	483	561
40	115	154	195	238	287	342	404	475	552
50	-	-	182	227	276	331	393	463	541
60	-	-	-	-	260	316	379	449	528
Coefficient of pe	erformance (C.C	D.P.)							
10	2.56	3.22	4.00	4.85	5.78	-	-	-	-
20	1.89	2.40	3.00	3.68	4.44	5.26	6.13	-	-
30	1.36	1.73	2.17	2.69	3.27	3.92	4.64	5.41	6.22
40	0.93	1.20	1.52	1.89	2.32	2.80	3.35	3.96	4.62
50	-	-	1.00	1.26	1.56	1.91	2.31	2.76	3.27
60	-	-	-	-	0.97	1.21	1.49	1.81	2.19
				1		1	u.	•	
Nominal perform	nance at to = -1	0 °C, tc = 45 °C				Pressure switch	settings		
				1	T .				

Cooling capacity

Current consumption

Power input

Mass flow

C.O.P.

to: Evaporating temperature at dew point tc: Condensing temperature at dew point

Rating conditions : Superheat = 10 K , Subcooling = 0 K

7 918

4 133

19.97

282

1.92

W

W

kg/h

Maximum HP switch setting	29.7	bar(g)
Minimum LP switch setting	1.4	bar(g)
LP pump down setting	2	bar(g)

Sound power data

Sound power level	73	dB(A)
With accoustic hood	65	dB(A)



Scroll compressor. MLZ030T1

# Performance data at 60 Hz, EN 12900 rating conditions, Superheat = 10 K

**R407C** 

Cond. temp. in	Evaporating temperature in °C (to)										
°C (tc)	-30	-25	-20	-15	-10	-5	0	5	10		
Cooling capacity	in W										
30	-	4 131	5 458	6 998	8 795	10 898	13 352	16 205	19 502		
35	_	3 828	5 108	6 588	8 315	10 334	12 692	15 437	18 613		
40		3 527	4 751	6 164	7 811	9 739	11 993	14 621	17 668		
45			4 384	5 722	7 282	9 109	11 252	13 754	16 664		
50		_		5 257	6 722	8 442	10 464	12 833	15 596		
55		-	-	-	6 129	7 733	9 626	11 853	14 461		
60	_	-	-	-	-	6 979	8 734	10 811	13 254		
65		_			-	-	7 786	9 701	11 970		
00						_	7 700	3701	11 370		
Power input in W		_		<b>T</b>	•		•	T	•		
30	-	2 859	2 804	2 769	2 743	2 714	2 672	2 604	2 501		
35	-	3 194	3 136	3 100	3 076	3 053	3 018	2 962	2 872		
40	-	3 569	3 503	3 462	3 435	3 412	3 380	3 329	3 247		
45	-	-	3 929	3 877	3 843	3 814	3 780	3 729	3 651		
50	-	-	-	4 369	4 322	4 283	4 241	4 185	4 105		
55	-	-	-	-	4 895	4 840	4 786	4 721	4 633		
60	-	-	-	-	-	5 511	5 438	5 358	5 257		
65	-	-	-	-	-	-	6 221	6 120	6 002		
Current consump		1		T		T		I			
30	-	12.08	12.16	12.18	12.11	11.95	11.70	11.35	10.88		
35	-	13.53	13.56	13.55	13.48	13.35	13.15	12.87	12.50		
40	-	15.16	15.13	15.07	14.98	14.85	14.68	14.45	14.16		
45	-	-	16.96	16.83	16.70	16.56	16.39	16.19	15.96		
50	-	-	-	18.95	18.75	18.57	18.39	18.20	18.00		
55	-	-	-	-	21.23	20.98	20.76	20.57	20.38		
60	-	-	-	-	-	23.90	23.63	23.40	23.20		
65	-	-	-	-	-	-	27.08	26.79	26.57		
Mass flow in kg/h											
30	-	92	120	151	187	228	275	328	390		
35	-	90	118	150	185	226	273	327	389		
40	-	88	116	147	183	224	271	326	387		
45	-	-	113	145	180	221	269	323	384		
50	-	-	-	141	177	217	264	318	380		
55	-	-	-	-	172	212	259	313	374		
60	-	-	-	-	-	206	252	305	366		
65	-	-	-	-	-	-	243	296	356		
Coefficient of per	formance (C.C	D.P.)									
30	-	1.44	1.95	2.53	3.21	4.02	5.00	6.22	7.80		
35	_	1.20	1.63	2.13	2.70	3.38	4.20	5.21	6.48		
40	-	0.99	1.36	1.78	2.27	2.85	3.55	4.39	5.44		
45	_	-	1.12	1.48	1.89	2.39	2.98	3.69	4.56		
50	_	-	-	1.20	1.56	1.97	2.47	3.07	3.80		
55	_	-	_	-	1.25	1.60	2.01	2.51	3.12		
60	-	-	-	_	-	1.27	1.61	2.02	2.52		
65		-	-	-	-	-	1.25	1.59	1.99		

#### Nominal performance at to = -10 °C, tc = 45 °C

Cooling capacity	7 282	W	
Power input	3 843	W	
Current consumption	16.70	Α	
Mass flow	180	kg/h	
C.O.P.	1.89		

to: Evaporating temperature at dew point

Rating conditions : Superheat = 10 K , Subcooling = 0 K

#### Pressure switch settings

Maximum HP switch setting	30	bar(g)
Minimum LP switch setting	0.5	bar(g)
LP pump down setting	1	bar(g)

## Sound power data

Sound power level	dB(A)
With accoustic hood	dB(A)

Tolerance according EN12900

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tc: Condensing temperature at dew point



Scroll compressor. MLZ030T1

# Performance data at 60 Hz,

**R407C** 

Cond. temp. in				Evapora	ating temperature	in °C (to)			
°C (tc)	-30	-25	-20	-15	-10	-5	0	5	10
•			-		-	•			•
cooling capacity i	n W								
30	-	-	-	-	-	-	-	-	-
35	-	-	-	-	-	-	-	-	-
40	-	-	-	-	-	-	-	-	-
45	-	-	-	-	=	-	-	-	-
50	-	-	-	-	-	-	-	-	-
55	-	-	-	-	-	-	-	-	_
60	-	_	_	-	-	-	-	-	-
65	-	_	_	-	-	-	-	-	-
		L	1						1
Power input in W									
30	-	_	_	_	-	-	-	_	-
35	_	-	-	-	_	-	-	_	_
40		_	_	<del>-</del>	_	-	<del>-</del>	-	_
45									
50	-	-	-	-	-	-	-	-	-
55	-	-	-	-	-	-	-	-	-
	-	-	-	-	-	-	-	-	-
60	-	-	-	-	-	-	-	-	-
65	-	-	-	-	-	-	-	-	-
urrent consump		Г		T		1		T.	1
30	-	-	-	-	-	-	-	-	-
35	-	-	-	-	-	-	-	-	-
40	-	-	-	-	-	-	-	-	-
45	-	-	-	-	-	-	-	-	-
50	-	-	-	-	-	-	-	-	-
55	-	-	-	-	-	-	-	-	-
60	-	-	-	-	-	-	-	-	-
65	-	-	-	-	-	-	-	-	-
Mass flow in kg/h									
30	-	-	-	-	_	-	-	-	-
35	-	-	-	-	-	-	-	-	-
40	-	-	-	-	-	-	-	-	_
45	-	-	-	-	_	-	-	-	-
50	-	_	-	_	_	_	_	_	-
55	_	_	_	_	_	-	_	_	_
60	-	-	-	-	-	-	-	_	_
65		_	_		_	_		_	_
00				1 -					
oefficient of perf	ormance (C C	) P )							
30				1					
	-	-	-	-	-	-	-	-	-
35	-	-	-	-	-	-	-	-	-
40	-	-	-	-	-	-	-	-	-
45	-	-	-	-	-	-	-	-	-
50	-	-	-	-	-	-	-	-	-
55	-	-	-	-	-	-	-	-	-
60	-	-	-	-	-	-	-	-	-
65									

#### Nominal performance at to = $^{\circ}$ C, tc = $^{\circ}$ C

Cooling capacity	-	W
Power input	-	W
Current consumption	-	Α
Mass flow	-	kg/h
C.O.P.	-	

to: Evaporating temperature at dew point

Rating conditions : Suction gas temp. = °C , Subcooling = K

Maximum HP switch setting	30	bar(g)
Minimum LP switch setting	0.5	bar(g)
LP pump down setting	1	bar(g)

## Sound power data

Sound power level	dB(A)
With accoustic hood	dB(A)

Tolerance according EN12900

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tc: Condensing temperature at dew point



Scroll compressor. MLZ030T1

# Performance data at 60 Hz, EN 12900 rating conditions, Suction temp. = 20 °C

**R448A** 

Cond. temp. in				Evapora	ating temperature	in °C (to)			
°C (tc)	-30	-25	-20	-15	-10	-5	0	5	10
Cooling capacity	y in W	1	•	•	1	•	•	•	•
10	5 012	6 231	7 686	9 415	11 454	-	-	-	-
20	4 525	5 704	7 099	8 747	10 683	12 945	15 568	-	-
30	-	-	6 395	7 926	9 725	11 828	14 272	17 092	20 325
40	-	-	-	6 989	8 616	10 525	12 754	15 339	18 316
50	-	-	-	-	7 392	9 073	11 052	13 366	16 051
60	-	-	-	-	-	-	9 202	11 209	13 567
Power input in V	v								
10	1 725	1 771	1 815	1 859	1 908	-	_	_	-
20	2 113	2 169	2 220	2 270	2 321	2 378	2 444	-	-
30	_	-	2 712	2 766	2 820	2 878	2 942	3 015	3 103
40	_	-	-	3 404	3 461	3 518	3 580	3 649	3 729
50	_	_	_	_	4 297	4 354	4 413	4 478	4 551
60	-	-	-	-	-	-	5 499	5 558	5 624
		L	1	L	L	1			
Current consum	ption in A	T	_	1	T	_	1	1	1
10	8.39	8.48	8.62	8.84	9.16	-	-	-	-
20	10.08	10.26	10.43	10.62	10.86	11.17	11.57	-	-
30	-	-	12.54	12.77	13.00	13.25	13.54	13.90	14.35
40	-	-	-	15.48	15.77	16.02	16.27	16.53	16.83
50	-	-	-	-	19.33	19.67	19.94	20.18	20.40
60	-	-	-	-	-	-	24.74	25.02	25.23
Mass flow in kg/	h								
10	<u></u>	102	127	156	190	_	_	_	_
20	79	101	125	155	190	232	282	_	_
30	-	-	122	152	188	230	281	340	409
40	_	_	-	147	182	225	275	335	405
50		_	-	-	174	216	267	327	397
60	_	_	_	_	-	-	254	314	384
		ı	I.	1	ı	I.			
Coefficient of pe	erformance (C.C	D.P.)							•
10	2.91	3.52	4.24	5.06	6.00	-	-	-	-
20	2.14	2.63	3.20	3.85	4.60	5.44	6.37	-	-
30	-	-	2.36	2.87	3.45	4.11	4.85	5.67	6.55
40	-	-	-	2.05	2.49	2.99	3.56	4.20	4.91
50	-	-	-	-	1.72	2.08	2.50	2.98	3.53
60	-	-	-	-	-	-	1.67	2.02	2.41

Nominal performance	e at to = -1	0 °C. tc = 45 °C

Cooling capacity	8 016	W
Power input	3 851	W
Current consumption	17.44	Α
Mass flow	178	kg/h
C.O.P.	2.08	

to: Evaporating temperature at dew point

tc: Condensing temperature at dew point

Rating conditions : Suction gas temp. = 20  $^{\circ}\text{C}$  , Subcooling = 0 K

Pressure switch settings

Maximum HP switch setting	29.7	bar(g)
Minimum LP switch setting	1.4	bar(g)
LP pump down setting	2	bar(g)

Sound power data

Sound power level	dB(A)
With accoustic hood	dB(A)



Scroll compressor. MLZ030T1

# Performance data at 60 Hz, EN 12900 rating conditions, Superheat = 10 K

**R448A** 

Cond. temp. in				Evapora	ating temperature	in °C (to)			
°C (tc)	-30	-25	-20	-15	-10	-5	0	5	10
Cooling capacity	in W	•				•			
10	5 033	6 261	7 729	9 473	11 528	-	-	-	-
20	4 485	5 667	7 069	8 729	10 681	12 960	15 597	-	-
30	3 894	4 992	6 292	7 830	9 644	11 769	14 238	17 083	20 325
40	-	-	5 437	6 818	8 457	10 391	12 657	15 289	18 316
50	-	-	-	5 731	7 158	8 865	10 891	13 275	16 051
60	-	-	-	-	5 787	7 230	8 979	11 077	13 567
Power input in W	ı								
10	1 725	1 771	1 815	1 859	1 908	_	-	_	-
20	2 113	2 169	2 220	2 270	2 321	2 378	2 444	-	-
30	2 589	2 654	2 712	2 766	2 820	2 878	2 942	3 015	3 103
40	-	-	3 345	3 404	3 461	3 518	3 580	3 649	3 729
50	-	-	-	4 239	4 297	4 354	4 413	4 478	4 551
60	-	-	-	-	5 386	5 443	5 499	5 558	5 624
				•	· L	•		•	
Current consum	ption in A								
10	8.39	8.48	8.62	8.84	9.16	-	-	-	-
20	10.08	10.26	10.43	10.62	10.86	11.17	11.57	-	-
30	11.94	12.27	12.54	12.77	13.00	13.25	13.54	13.90	14.35
40	-	-	15.12	15.48	15.77	16.02	16.27	16.53	16.83
50	-	-	-	18.90	19.33	19.67	19.94	20.18	20.40
60	-	-	-	-	23.88	24.37	24.74	25.02	25.23
Mass flow in kg/l		1	1		1		1	1	
10	96	119	145	174	209	-	-	-	-
20	94	117	143	174	209	250	297	-	-
30	90	113	139	170	206	247	295	349	409
40	-	-	134	164	200	242	290	344	405
50	-	-	-	155	191	232	281	335	397
60	-	-	-	-	179	220	267	322	384
Coefficient of pe	rformonoo (C (	) B )							
10	2.92	3.53	4.26	5.09	6.04	T -	<u> </u>	T -	_
20	2.12	2.61	3.18	3.85	4.60	5.45	6.38	-	_
30	1.50	1.88	2.32	2.83	3.42	4.09	4.84	5.67	6.55
40	1.50	1.88	1.63	2.83	2.44	2.95	3.54	4.19	4.91
	<u> </u>	-	1.03		1			ł	
50				1.35	1.67	2.04	2.47	2.96	3.53
60	-	-	-	-	1.07	1.33	1.63	1.99	2.41
Nominal perform	nance at to = -1	0 °C, tc = 45 °C				Pressure switch	settings		
Tommar periorii	at to = -1	J 5, 10 - 70 G			F		ootango		

Cooling capacity 7 819 W Power input 3 851 W Current consumption 17.44 Mass flow 196 kg/h C.O.P. 2.03

to: Evaporating temperature at dew point

tc: Condensing temperature at dew point

Rating conditions : Superheat = 10 K , Subcooling = 0 K

Maximum HP switch setting	29.7	bar(g)
Minimum LP switch setting	1.4	bar(g)
LP pump down setting	2	bar(g)

Sound power data

Sound power level	dB(A)
With accoustic hood	dB(A)



Scroll compressor. MLZ030T1

# Performance data at 60 Hz, EN 12900 rating conditions, Suction temp. = 20 °C

**R449A** 

Cond. temp. in	Evaporating temperature in °C (to)									
°C (tc)	-30	-25	-20	-15	-10	-5	0	5	10	
Cooling capacity	y in W	1	•	•	1	•	ı	•	1	
10	5 012	6 231	7 686	9 415	11 454	-	-	-	-	
20	4 525	5 704	7 099	8 747	10 683	12 945	15 568	-	-	
30	-	-	6 395	7 926	9 725	11 828	14 272	17 092	20 325	
40	-	-	-	6 989	8 616	10 525	12 754	15 339	18 316	
50	-	-	-	-	7 392	9 073	11 052	13 366	16 051	
60	-	-	-	-	-	-	9 202	11 209	13 567	
Power input in V	v									
10	1 725	1 771	1 815	1 859	1 908	-	-	_	_	
20	2 113	2 169	2 220	2 270	2 321	2 378	2 444	_	-	
30	-	-	2 712	2 766	2 820	2 878	2 942	3 015	3 103	
40	-	-	-	3 404	3 461	3 518	3 580	3 649	3 729	
50	_	_	_	_	4 297	4 354	4 413	4 478	4 551	
60	-	-	-	-	-	-	5 499	5 558	5 624	
		<b>.</b>	1.	1.0	<b>.</b>	1.0	1.0	1.	•	
Current consum	ption in A									
10	8.39	8.48	8.62	8.84	9.16	-	-	-	-	
20	10.08	10.26	10.43	10.62	10.86	11.17	11.57	-	-	
30	-	-	12.54	12.77	13.00	13.25	13.54	13.90	14.35	
40	-	-	-	15.48	15.77	16.02	16.27	16.53	16.83	
50	-	-	-	-	19.33	19.67	19.94	20.18	20.40	
60	-	-	-	-	-	-	24.74	25.02	25.23	
Mass flow in kg/	h									
10	83	104	129	158	193	-	_	_	_	
20	81	104	129	158	193	236	287	-	_	
30	-	-	124	155	194	234	286	346	417	
40	<u>-</u>	-	-	149	186	229	281	342	413	
50		-	-	-	177	221	272	334	405	
60	_	_	_	_	-	-	260	321	392	
00				II.		II.	200	021	002	
Coefficient of pe	erformance (C.C	D.P.)								
10	2.91	3.52	4.24	5.06	6.00	-	-	-	-	
20	2.14	2.63	3.20	3.85	4.60	5.44	6.37	-	-	
30	-	-	2.36	2.87	3.45	4.11	4.85	5.67	6.55	
40	-	-	-	2.05	2.49	2.99	3.56	4.20	4.91	
50	-	-	-	-	1.72	2.08	2.50	2.98	3.53	
60	-	-	-	-	-	-	1.67	2.02	2.41	

Nominal	performance	at to =	-10 °C	. tc = 45 °C

Cooling capacity	8 016	W
Power input	3 851	W
Current consumption	17.44	Α
Mass flow	182	kg/h
C.O.P.	2.08	

to: Evaporating temperature at dew point

tc: Condensing temperature at dew point

Rating conditions : Suction gas temp. = 20  $^{\circ}\text{C}$  , Subcooling = 0 K

Pressure switch settings

Maximum HP switch setting	29.7	bar(g)
Minimum LP switch setting	1.4	bar(g)
LP pump down setting	2	bar(g)

Sound power data

Sound power level	dB(A)
With accoustic hood	dB(A)



Scroll compressor. MLZ030T1

# Performance data at 60 Hz, EN 12900 rating conditions, Superheat = 10 K

**R449A** 

Cond. temp. in	Evaporating temperature in °C (to)									
°C (tc)	-30	-25	-20	-15	-10	-5	0	5	10	
Cooling capacity	r in W									
10	5 022	6 250	7 717	9 462	11 517	-	-	-	-	
20	4 473	5 654	7 056	8 716	10 669	12 949	15 589	-	-	
30	3 882	4 979	6 278	7 817	9 631	11 757	14 229	17 078	20 325	
40	-	-	5 423	6 803	8 443	10 378	12 647	15 283	18 316	
50	-	-	-	5 716	7 144	8 852	10 881	13 268	16 051	
60	-	-	-	-	5 773	7 217	8 968	11 070	13 567	
Power input in W	ı									
10	1 725	1 771	1 815	1 859	1 908	_	_	_	_	
20	2 113	2 169	2 220	2 270	2 321	2 378	2 444	-	-	
30	2 589	2 654	2 712	2 766	2 820	2 878	2 942	3 015	3 103	
40	-	-	3 345	3 404	3 461	3 518	3 580	3 649	3 729	
50	-	-	-	4 239	4 297	4 354	4 413	4 478	4 551	
60	-	-	-	-	5 386	5 443	5 499	5 558	5 624	
					· L	•	•	•		
Current consum	ption in A									
10	8.39	8.48	8.62	8.84	9.16	-	-	-	-	
20	10.08	10.26	10.43	10.62	10.86	11.17	11.57	-	-	
30	11.94	12.27	12.54	12.77	13.00	13.25	13.54	13.90	14.35	
40	-	-	15.12	15.48	15.77	16.02	16.27	16.53	16.83	
50	-	-	-	18.90	19.33	19.67	19.94	20.18	20.40	
60	-	-	-	-	23.88	24.37	24.74	25.02	25.23	
Mass flow in kg/l	h									
10	98	121	147	177	212	_	_	_	_	
20	96	119	145	176	212	254	302	-	_	
30	92	115	142	173	210	252	301	356	417	
40	-	-	136	167	204	247	296	351	413	
50	-	-	-	158	195	237	287	343	405	
60	-	-	-	-	182	224	273	329	392	
			II.	1	II.	1				
Coefficient of pe		1	4.05	5.00	1 001	T		1		
10	2.91	3.53	4.25	5.09	6.04	-	-	-	-	
20	2.12	2.61	3.18	3.84	4.60	5.44	6.38	-	-	
30	1.50	1.88	2.32	2.83	3.41	4.09	4.84	5.66	6.55	
40	-	-	1.62	2.00	2.44	2.95	3.53	4.19	4.91	
50	-	-	-	1.35	1.66	2.03	2.47	2.96	3.53	
60	-	-	-	-	1.07	1.33	1.63	1.99	2.41	
Nominal perform	ance at to = -1	0°C tc = 45°C				Pressure switch	settings			
	unce at to = -1	0 0, 10 - 40 0		_	Г	i ressure switch	Jettings			

Cooling capacity

Current consumption

Power input

Mass flow

C.O.P.

to: Evaporating temperature at dew point tc: Condensing temperature at dew point

Rating conditions : Superheat = 10 K , Subcooling = 0 K

7 805

3 851

17.44

200

2.03

W

W

kg/h

Maximum HP switch setting	29.7	bar(g)
Minimum LP switch setting	1.4	bar(g)
LP pump down setting	2	bar(g)

Sound power data

Sound power level	dB(A)
With accoustic hood	dB(A)



Scroll compressor. MLZ030T1

# Performance data at 60 Hz, EN 12900 rating conditions, Suction temp. = 20 °C

**R452A** 

Cond. temp. in	Evaporating temperature in °C (to)									
°C (tc)	-30	-25	-20	-15	-10	-5	0	5	10	
Cooling capacity	in W	1	•	•	1	•	ı	ľ	1	
10	5 192	6 467	8 021	9 883	12 084	-	-	-	-	
20	4 706	5 924	7 384	9 117	11 152	13 520	16 249	-	-	
30	-	5 330	6 674	8 254	10 101	12 243	14 712	17 536	20 744	
40	-	-	5 886	7 290	8 924	10 818	13 003	15 507	18 361	
50	-	-	-	-	7 617	9 240	11 118	13 280	15 756	
60	-	-	-	-	-	7 504	9 052	10 848	12 925	
Power input in W	ı									
10	1 838	1 900	1 956	2 013	2 075	-	-	-	-	
20	2 186	2 262	2 326	2 382	2 438	2 497	2 565	-	-	
30	-	2 736	2 814	2 877	2 930	2 981	3 033	3 093	3 166	
40	-	-	3 455	3 531	3 589	3 637	3 679	3 721	3 769	
50	-	-	-	-	4 450	4 501	4 539	4 570	4 598	
60	-	-	-	-	-	5 609	5 649	5 674	5 690	
Current consum	ption in A									
10	9.62	9.22	9.12	9.28	9.68	-	-	_	_	
20	11.54	11.22	11.11	11.17	11.40	11.75	12.22	_	-	
30	-	13.40	13.42	13.53	13.72	13.95	14.21	14.47	14.71	
40	_	_	16.09	16.40	16.69	16.95	17.14	17.25	17.25	
50	_	_	-	-	20.37	20.79	21.06	21.17	21.07	
60	-	-	-	-	-	25.53	26.02	26.26	26.22	
Mass flow in kg/l	h									
10	104	132	165	203	250	-	-	_	_	
20	103	131	164	203	250	306	371	_	_	
30	-	130	163	202	249	304	370	447	537	
40	-	-	159	199	245	301	366	443	533	
50	-	-	-	-	240	295	360	436	525	
60	-	-	-	-	-	287	351	427	515	
Coefficient of pe	rformance (C.0	D.P.)								
10	2.82	3.40	4.10	4.91	5.82	-	-	_	_	
20	2.15	2.62	3.17	3.83	4.58	5.42	6.33	_	_	
30	-	1.95	2.37	2.87	3.45	4.11	4.85	5.67	6.55	
40	_	-	1.70	2.06	2.49	2.97	3.53	4.17	4.87	
50		-	-	2.00	1.71	2.05	2.45	2.91	3.43	
60	-	-	-	_	-	1.34	1.60	1.91	2.27	
00	-			_	_	1.04	1.00	1.51	2.21	

Nominal	performance	at to =	-10 °C.	tc = 45 °C

Cooling capacity	8 287	W
Power input	3 992	W
Current consumption	18.44	Α
Mass flow	243	kg/h
C.O.P.	2.08	

to: Evaporating temperature at dew point

tc: Condensing temperature at dew point

Rating conditions : Suction gas temp. = 20  $^{\circ}\text{C}$  , Subcooling = 0 K

Pressure switch settings

Maximum HP switch setting	29.7	bar(g)
Minimum LP switch setting	1.4	bar(g)
LP pump down setting	2	bar(g)

Sound power data

Sound power level	dB(A)
With accoustic hood	dB(A)



Scroll compressor. MLZ030T1

# Performance data at 60 Hz, EN 12900 rating conditions, Superheat = 10 K

**R452A** 

Cond. temp. in				Evapora	ating temperature	in °C (to)			
°C (tc)	-30	-25	-20	-15	-10	-5	0	5	10
Cooling capacit	y in W					•			
10	5 024	6 295	7 853	9 730	11 957	-	-	-	-
20	4 466	5 670	7 126	8 867	10 928	13 337	16 124	-	-
30	3 883	4 994	6 324	7 907	9 777	11 966	14 507	17 427	20 744
40	3 270	4 265	5 445	6 845	8 500	10 446	12 718	15 347	18 361
50	-	-	4 483	5 677	7 094	8 773	10 751	13 066	15 756
60	-	-	-	-	5 548	6 934	8 595	10 576	12 925
Power input in V	v								
10	1 838	1 900	1 956	2 013	2 075	_	_	_	_
20	2 186	2 262	2 326	2 382	2 438	2 497	2 565	-	-
30	2 638	2 736	2 814	2 877	2 930	2 981	3 033	3 093	3 166
40	3 232	3 358	3 455	3 531	3 589	3 637	3 679	3 721	3 769
50	-	_	4 286	4 380	4 450	4 501	4 539	4 570	4 598
60	-	-	-	-	5 548	5 609	5 649	5 674	5 690
						•		•	
Current consum	ption in A								
10	9.62	9.22	9.12	9.28	9.68	-	-	-	-
20	11.54	11.22	11.11	11.17	11.40	11.75	12.22	-	-
30	13.50	13.40	13.42	13.53	13.72	13.95	14.21	14.47	14.71
40	15.54	15.80	16.09	16.40	16.69	16.95	17.14	17.25	17.25
50	-	-	19.19	19.83	20.37	20.79	21.06	21.17	21.07
60	-	-	-	-	24.81	25.53	26.02	26.26	26.22
Mass flow in kg/	n 124	154	188	228	275	_	_	_	
10 20			†	228	275			-	
30	123 120	153 151	188 186	228	275 274	329 328	391 390	460	537
			1	1	1			ł	
40 50	117	147	182	223	270	324	386	455	533
50 60		-	177	217	264 256	318 309	379 370	449 439	525 515
60	-	_	-	-	256	309	370	439	515
Coefficient of pe	erformance (C.C	).P.)							
10	2.73	3.31	4.01	4.83	5.76	-	-	-	-
20	2.04	2.51	3.06	3.72	4.48	5.34	6.29	-	-
30	1.47	1.83	2.25	2.75	3.34	4.01	4.78	5.63	6.55
40	1.01	1.27	1.58	1.94	2.37	2.87	3.46	4.12	4.87
50	-	-	1.05	1.30	1.59	1.95	2.37	2.86	3.43
60	-	-	-	-	1.00	1.24	1.52	1.86	2.27
Naminal parform	nance at to = -10	0 °C, tc = 45 °C				Pressure switch	settinas		

Mass flow		
C.O.P.		

Cooling capacity

Current consumption

Power input

to: Evaporating temperature at dew point tc: Condensing temperature at dew point

Rating conditions : Superheat = 10 K , Subcooling = 0 K

7 814

3 992

18.44

267

1.96

W

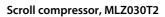
W

kg/h

Maximum HP switch setting	29.7	bar(g)
Minimum LP switch setting	1.4	bar(g)
LP pump down setting	2	bar(g)

#### Sound power data

Sound power level	dB(A)
With accoustic hood	dB(A)





# **General Characteristics**

Model number (on compressor nameplate)	MLZ030T2LC9A	MLZ030T2LC9A	
Code number for Singlepack*	121U8675	121L8675	
Code number for Industrial pack**	121U8674	121L8674	
Drawing number	0XR6025B-2	0XR6025B-2	
Suction and discharge connections	Brazed	Brazed	
Suction connection	7/8 " ODF	7/8 " ODF	
Discharge connection	1/2 " ODF	1/2 " ODF	
Oil sight glass	Threaded	Threaded	
Oil equalisation connection	None	None	
Oil drain connection	1/4" flare	1/4" flare	
LP gauge port	None	None	
IPR valve	32 bar	32 bar	
Swept volume	68.79 cm3/rev		
Displacement @ Nominal speed	12.0 m3/h @ 2900 rpm - 14.4 m3/h @ 3500 rpm		
Net weight	41 kg		
Oil charge	1.57 litre, POE		
Maximum system test pressure Low Side / High side	- bar(g) / - bar(g)		
Maximum differential test pressure	- bar		
Maximum number of starts per hour	1	2	
Refrigerant charge limit	5.4	4 kg	
Approved refrigerants	R404A,R507,R134a,R407A,R4	07F,R448A,R449A,R452A,R22	

## **Electrical Characteristics**

Nominal voltage	208-230V/3/60Hz
Voltage range	188-253 V
Winding resistance between phases 1-2 +/- 7% at 25°C	0.667 Ω
Winding resistance between phases 1-3 +/- 7% at 25°C	0.67 Ω
Winding resistance between phases 2-3 +/- 7% at 25°C	0.68 Ω
Rated Load Amps (RLA)	16.7 A
Maximum Continuous Current (MCC)	26 A
Locked Rotor Amps (LRA)	120 A
Motor protection	Internal overload protector

# **Recommended Installation torques**

Suction Rotolock nut or valve	0 Nm
Discharge Rotolock nut or valve	0 Nm
Oil sight glass	52.5 Nm
Power connections / Earth connection	3 Nm / 2 Nm

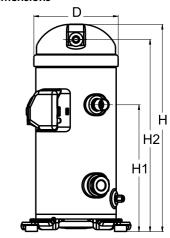
#### Parts shipped with compressor

· · · · · · · · · · · · · · · · · · ·
Mounting kit with grommets and sleeves
Initial oil charge
Installation instructions

Approvals: CE certified, UL certified (file SA11565), -

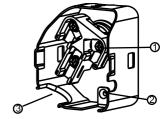
 $\hbox{*Singlepack: Compressor in cardboard box. 1210...\ optimised for Danfoss\ pallet, 1200...\ optimised for\ US\ pallet}$ 

#### **Dimensions**



D=184 mm H=455 mm H1=280 mm H2=422 mm H3=- mm

#### **Terminal box**



IP22

1: Screw connectors 10-32 UNF x 9.5 2:

Earth connection

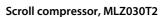
Power cable passage

<sup>\*\*</sup>Industrial pack: 121U..: 12 unboxed compressors on Danfoss pallet. 120U..: 16 unboxed compressors on US pallet



# Scroll compressor, MLZ030T2

Rotolock accessories, suction side	Code no.	
Rotolock valve, V05 (1-1/4" Rotolock, 7/8" ODF)	8168030	
Gasket, 1-1/4"	8156131	
Rotolock accessories, discharge side	Code no.	
Solder sleeve, P06 (1" Rotolock, 1/2" ODF)	8153007	
Rotolock valve, V06 (1" Rotolock, 1/2" ODF)	8168031	Solder sleeve adapter set
Gasket, 1"	8156130	
Rotolock accessories, sets	Code no.	op Opp
Solder sleeve adapter set (1-1/4" Rotolock, 7/8" ODF), (1" Rotolock, 1/2" ODF)	120Z0127	
Gasket set, 1", 1-1/4", 1-3/4", OSG gaskets black & white	8156009	1 2 3 4
Oil / lubricants	Code no.	
POE lubricant, 215PZ(PL46HB), 1 litre can	120Z0648	1: Rotolock adapter (Suc & Dis)
		2: Gasket (Suc & Dis)
Crankcase heaters	Code no.	3: Solder sleeve (Suc & Dis)
Belt type crankcase heater, 70 W, 230 V, UL	120Z5011	4: Rotolock nut (Suc & Dis)
Belt type crankcase heater, 65 W, 230 V, CE mark, UL	120Z0059	
Miscellaneous accessories	Code no.	
Acoustic hood	120Z5084	
Discharge thermostat kit	7750009	
IP54 upgrade kit	118U0057	
Spare parts	Code no.	
Mounting kit for 1 scroll compressor including 4 grommets, 4 sleeves, 4 bolts, 4 washers	120Z5005	
	1	1

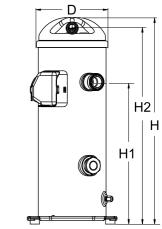




# **General Characteristics**

Model number (on compressor nameplate)		MLZ030T2LQ9
Code number for Singlepack*		121U8597
Code number for Industrial pack**		121U8596
Drawing number		0XR6298B-2
Suction and discharge connections		Rotolock
Suction connection		1-1/4 " Rotolock
Discharge connection		1 " Rotolock
Suction connection with supplied sleeve		7/8 " -
Discharge connection with supplied sleeve	_ "	1/2 " -
Oil sight glass		Threaded
Oil equalisation connection		None
Oil drain connection		None
LP gauge port		None
IPR valve		None
Swept volume	68.79 cm3/rev	
Displacement @ Nominal speed	12.0 m3/h @ 2900 rpm - 14.4 m3/h @ 3500 rpm	
Net weight	41 kg	
Oil charge	1.57 litre, PVE	
Maximum system test pressure Low Side / High side	- bar(g) / - bar(g)	
Maximum differential test pressure	- bar	
Maximum number of starts per hour	12	
Refrigerant charge limit	5.44 kg	
Approved refrigerants	R404A, R507, R134a, R407C, R22	

# **Dimensions**

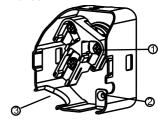


D=184 mm H=454.9 mm H1=280 mm H2=422.2 mm H3=- mm

#### **Electrical Characteristics**

Nominal voltage	208-230V/3/60Hz	
Voltage range	188-253 V	
Winding resistance between phases 1-2 +/- 7% at 25℃	0.667 Ω	
Winding resistance between phases 1-3 +/- 7% at 25°C	0.67 Ω	
Winding resistance between phases 2-3 +/- 7% at 25℃	0.68 Ω	
Rated Load Amps (RLA)	16.7 A	
Maximum Continuous Current (MCC)	26 A	
Locked Rotor Amps (LRA)	120 A	
Motor protection	Internal overload protector	

#### **Terminal box**



**Recommended Installation torques** 

Oil sight glass	52.5 Nm	
Power connections / Earth connection	3 Nm / 2 Nm	

Parts shipped with compressor

Mounting kit with grommets and sleeves

Initial oil charge

Installation instructions

IP22 1:

Screw connectors 10-32 UNF x 9.5

2: Earth connection 3:

Power cable passage

Approvals: CE certified, UL certified (file SA11565), -

 $\hbox{*Singlepack: Compressor in cardboard box. 1210...\ optimised for Danfoss\ pallet, 1200...\ optimised for\ US\ pallet}$ 

\*\*Industrial pack: 121U..: 12 unboxed compressors on Danfoss pallet. 120U..: 16 unboxed compressors on US pallet



# Scroll compressor, MLZ030T2

Rotolock accessories, suction side	Code no.
Rotolock valve, V05 (1-1/4" Rotolock, 7/8" ODF)	8168030
Gasket, 1-1/4"	8156131
Rotolock accessories, discharge side	Code no.
Rotolock valve, V01 (1" Rotolock, 3/8" ODF)	8168027
Rotolock valve, V06 (1" Rotolock, 1/2" ODF)	8168031
Gasket, 1"	8156130
Rotolock accessories, sets	Code no.
Teflon seals, sleeves, nuts for discharge and suction (1" and 1"1/4)	120Z5074
Gasket set, 1", 1-1/4", 1-3/4", OSG gaskets black & white	8156009
Oil / lubricants	Code no.
PVE lubricant, 320HV (FVC68D), 1 litre can	120Z5034
Crankcase heaters	Code no.
Belt type crankcase heater, 70 W, 230 V, UL	120Z5011
Belt type crankcase heater, 65 W, 230 V, CE mark, UL	120Z0059
Miscellaneous accessories	Code no.
Acoustic hood	120Z5044
Discharge thermostat kit	7750009
IP54 upgrade kit	118U0057
Spare parts	Code no.
Mounting kit for 1 scroll compressor including 4 grommets, 4 sleeves, 4 bolts, 4 washers	120Z5005
Terminal box cover	120Z5018

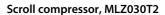




1: Gasket

2: Solder sleeve

3: Rotolock nut



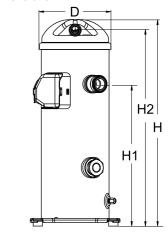


# Danfoss

# **General Characteristics**

Model number (on compressor nameplate)	MLZ030T2LC9A	MLZ030T2LQ9A	
Code number for Singlepack*	120U8675	121U8765	
Code number for Industrial pack**	120U8674	121U8764	
Drawing number	0XR6025B-2	0XR6298B-2	
Suction and discharge connections	Brazed	Rotolock	
Suction connection	7/8 " ODF	1-1/4 " Rotolock	
Discharge connection	1/2 " ODF	1 " Rotolock	
Suction connection with supplied sleeve		7/8 " -	
Discharge connection with supplied sleeve	- "	1/2 " -	
Oil sight glass	Threaded	Threaded	
Oil equalisation connection	None	None	
Oil drain connection	1/4" flare	None	
LP gauge port	None	None	
IPR valve	32 bar	None	
Swept volume	68.79 c	m3/rev	
Displacement @ Nominal speed	12.0 m3/h @ 2900 rpm - 14.4 m3/h @ 3500 rpm		
Net weight	41	kg	
Oil charge	1.57 litre, POE		
Maximum system test pressure Low Side / High side	- bar(g)	- bar(g) / - bar(g)	
Maximum differential test pressure	- bar		
Maximum number of starts per hour	1	12	
Refrigerant charge limit	5.44	5.44 kg	
Approved refrigerants	R404A,R507,R134a,R407A,R4	07F,R448A,R449A,R452A,R22	

#### **Dimensions**



D=184 mm H=454.9 mm H1=280 mm H2=422.2 mm H3=- mm

#### **Electrical Characteristics**

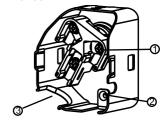
Nominal voltage	208-230V/3/60Hz	
Voltage range	188-253 V	
Winding resistance between phases 1-2 +/- 7% at 25°C	0.667 Ω	
Winding resistance between phases 1-3 +/- 7% at 25°C	0.67 Ω	
Winding resistance between phases 2-3 +/- 7% at 25°C	0.68 Ω	
Rated Load Amps (RLA)	16.7 A	
Maximum Continuous Current (MCC)	26 A	
Locked Rotor Amps (LRA)	120 A	
Motor protection	Internal overload protector	

#### **Terminal box**

IP22

2:

3:



1: Screw connectors 10-32 UNF x 9.5

Earth connection

Power cable passage

**Recommended Installation torques** 

Suction Rotolock nut or valve	0 Nm
Discharge Rotolock nut or valve	0 Nm
Oil sight glass	52.5 Nm
Power connections / Earth connection	3 Nm / 2 Nm

## Parts shipped with compressor

Mounting kit with grommets and sleeves
Initial oil charge
Installation instructions

Approvals: CE certified, UL certified (file SA11565), -

\*Singlepack: Compressor in cardboard box. 121U... optimised for Danfoss pallet, 120U... optimised for US pallet

\*\*Industrial pack: 121U..: 12 unboxed compressors on Danfoss pallet. 120U..: 16 unboxed compressors on US pallet



# Scroll compressor, MLZ030T2

Rotolock accessories, suction side	Code no.
Rotolock valve, V05 (1-1/4" Rotolock, 7/8" ODF)	8168030
Gasket, 1-1/4"	8156131
Rotolock accessories, discharge side	Code no.
Rotolock valve, V01 (1" Rotolock, 3/8" ODF)	8168027
Rotolock valve, V06 (1" Rotolock, 1/2" ODF)	8168031
Gasket, 1"	8156130
Rotolock accessories, sets	Code no.
Teflon seals, sleeves, nuts for discharge and suction (1" and 1"1/4)	120Z5074
Gasket set, 1", 1-1/4", 1-3/4", OSG gaskets black & white	8156009
Oil / lubricants	Code no.
POE lubricant, 215PZ(PL46HB), 1 litre can	120Z0648
Crankcase heaters	Code no.
Belt type crankcase heater, 70 W, 230 V, UL	120Z5011
Belt type crankcase heater, 65 W, 230 V, CE mark, UL	120Z0059
Miscellaneous accessories	Code no.
Acoustic hood	120Z5084
Discharge thermostat kit	7750009
IP54 upgrade kit	118U0057
Spare parts	Code no.
Mounting kit for 1 scroll compressor including 4 grommets, 4 sleeves, 4 bolts, 4 washers	120Z5005
Terminal box cover	120Z5018

Gaskets, sleeves and nuts

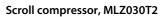




1: Gasket

2: Solder sleeve

3: Rotolock nut





# **General Characteristics**

Model number (on compressor nameplate)	MLZ030T2LC9	MLZ030T2LC9
Code number for Singlepack*	121U8044	120U8044
Code number for Industrial pack**	121U8043	120U8043
Drawing number	0XR6025B-2	0XR6025B-2
Suction and discharge connections	Brazed	Brazed
Suction connection	7/8 " ODF	7/8 " ODF
Discharge connection	1/2 " ODF	1/2 " ODF
Oil sight glass	Threaded	Threaded
Oil equalisation connection	None	None
Oil drain connection	1/4" flare	1/4" flare
LP gauge port	None	None
IPR valve	32 bar	32 bar
Swept volume	68.79 cm3/rev	
Displacement @ Nominal speed	12.0 m3/h @ 2900 rpm - 14.4 m3/h @ 3500 rpm	
Net weight	41 kg	
Oil charge	1.57 litre, PVE	
Maximum system test pressure Low Side / High side	- bar(g) / - bar(g)	
Maximum differential test pressure	- bar	
Maximum number of starts per hour	12	
Refrigerant charge limit	5.44 kg	
Approved refrigerants	R404A, R507, R134a, R407C, R22	

## **Flectrical Characteristics**

Liectrical Characteristics		
Nominal voltage	208-230V/3/60Hz	
Voltage range	188-253 V	
Winding resistance between phases 1-2 +/- 7% at 25℃	0.667 Ω	
Winding resistance between phases 1-3 +/- 7% at 25℃	0.67 Ω	
Winding resistance between phases 2-3 +/- 7% at 25℃	0.68 Ω	
Rated Load Amps (RLA)	16.7 A	
Maximum Continuous Current (MCC)	26 A	
Locked Rotor Amps (LRA)	120 A	
Motor protection	Internal overload protector	

# **Recommended Installation torques**

Suction Rotolock nut or valve	0 Nm
Discharge Rotolock nut or valve	0 Nm
Oil sight glass	52.5 Nm
Power connections / Earth connection	3 Nm / 2 Nm

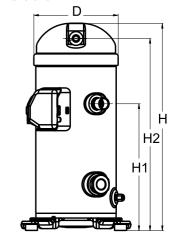
#### Parts shipped with compressor

· u. to opp au main compressor
Mounting kit with grommets and sleeves
Initial oil charge
Installation instructions

Approvals: CE certified, UL certified (file SA11565), -

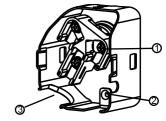
 $\hbox{*Singlepack: Compressor in cardboard box. 1210...\ optimised for Danfoss\ pallet, 1200...\ optimised for\ US\ pallet}$ 

#### **Dimensions**



D=184 mm H=455 mm H1=280 mm H2=422 mm H3=- mm

#### **Terminal box**



IP22

1: Screw connectors 10-32 UNF x 9.5 2:

Earth connection

Power cable passage

<sup>\*\*</sup>Industrial pack: 121U..: 12 unboxed compressors on Danfoss pallet. 120U..: 16 unboxed compressors on US pallet



# Scroll compressor, MLZ030T2

Rotolock accessories, suction side	Code no.	
Rotolock valve, V05 (1-1/4" Rotolock, 7/8" ODF)	8168030	
Gasket, 1-1/4"	8156131	
Rotolock accessories, discharge side	Code no.	
Solder sleeve, P06 (1" Rotolock, 1/2" ODF)	8153007	
Rotolock valve, V06 (1" Rotolock, 1/2" ODF)	8168031	Solder sleeve adapter set
Gasket, 1"	8156130	
Rotolock accessories, sets	Code no.	op Opp
Solder sleeve adapter set (1-1/4" Rotolock, 7/8" ODF), (1" Rotolock, 1/2" ODF)	120Z0127	
Gasket set, 1", 1-1/4", 1-3/4", OSG gaskets black & white	8156009	1 2 3 4
Oil / lubricants	Code no.	
PVE lubricant, 320HV (FVC68D), 1 litre can	120Z5034	1: Rotolock adapter (Suc & Dis)
		2: Gasket (Suc & Dis)
Crankcase heaters	Code no.	3: Solder sleeve (Suc & Dis)
Belt type crankcase heater, 70 W, 230 V, UL	120Z5011	4: Rotolock nut (Suc & Dis)
Belt type crankcase heater, 65 W, 230 V, CE mark, UL	120Z0059	
Miscellaneous accessories	Code no.	
Acoustic hood	120Z5044	
Discharge thermostat kit	7750009	
IP54 upgrade kit	118U0057	
Spare parts	Code no.	
Mounting kit for 1 scroll compressor including 4 grommets, 4 sleeves, 4 bolts, 4 washers	120Z5005	
Terminal box cover	120Z5018	



Scroll compressor. MLZ030T2

# Performance data at 50 Hz, EN 12900 rating conditions, Superheat = 10 K

**R22** 

Cond. temp. in				Evapora	iting temperature	in °C (to)			
°C (tc)	-20	-15	-10	-5	0	5	10		
								_	
Cooling capacity	y in W			,	,	1			•
16	5 960	7 400	9 075	10 978	-	-	-	-	-
20	5 722	7 124	8 756	10 614	12 688	-	-	-	-
30	5 174	6 479	8 005	9 746	11 696	13 844	16 176	-	-
40	4 635	5 841	7 258	8 880	10 703	12 718	14 914	-	-
50	-	5 137	6 441	7 942	9 635	11 516	13 574	-	-
60	-	-	-	6 860	8 422	10 165	12 084	-	-
68	-	-	-	-	-	8 928	10 735	-	-
Power input in V					1	1			1
16	1 466	1 517	1 579	1 652	-	-	-	-	-
20	1 647	1 698	1 757	1 825	1 902	-	-	-	-
30	2 081	2 136	2 193	2 253	2 316	2 384	2 456	-	-
40	2 539	2 604	2 665	2 723	2 779	2 834	2 888	-	-
50	-	3 164	3 236	3 299	3 355	3 403	3 444	-	-
60	-	-	-	4 043	4 104	4 152	4 188	-	-
68	-	-	-	-	-	4 924	4 960	-	-
Current consum	•		T	T	Т	1			1
16	5.64	5.84	6.08	6.36	-	-	-	-	-
20	6.34	6.54	6.76	7.02	7.32	-	-	-	-
30	8.01	8.22	8.44	8.67	8.91	9.17	9.45	-	-
40	9.77	10.02	10.26	10.48	10.70	10.91	11.12	-	-
50	-	12.18	12.46	12.70	12.91	13.10	13.26	-	-
60	-	-	-	15.56	15.80	15.98	16.12	-	-
68	-	-	-	-	-	18.95	19.09	-	-
	_								
Mass flow in kg/					1	1	· · · · · · · · · · · · · · · · · · ·		
16	137	159	183	212	-	-	-	-	-
20	129	152	177	206	239	-	-	-	-
30	116	140	167	197	232	271	316	-	-
40	108	133	161	192	227	267	313	-	-
50	_	126	153	185	221	261	308	-	-
60	-	-	-	173	208	249	296	-	-
68	-	-	-	-	-	233	279	-	-
Coefficient of pe	•	1		0.05	1	1			1
16	4.07	4.88	5.75	6.65	-	-	-	-	-
20	3.47	4.20	4.98	5.82	6.67	-	-	-	-
30	2.49	3.03	3.65	4.33	5.05	5.81	6.59	-	-
40	1.83	2.24	2.72	3.26	3.85	4.49	5.16	-	-
50	-	1.62	1.99	2.41	2.87	3.38	3.94	-	-
60	-	-	-	1.70	2.05	2.45	2.89	-	-
68	_	-	-	-	_	1.81	2.16	_	_

Nominal performance at to = -10 °C, tc = 4	5°C
--	-----

Cooling capacity	6 862	W
Power input	2 934	W
Current consumption	11.29	Α
Mass flow	157	kg/h
C.O.P.	2.34	_

to: Evaporating temperature at dew point

tc: Condensing temperature at dew point

Rating conditions : Superheat = 10 K , Subcooling = 0 K

Pressure switch settings

Maximum HP switch setting	29.8	bar(g)
Minimum LP switch setting	0.5	bar(g)
LP pump down setting	0.95	bar(g)

Sound power data

Sound power level	69	dB(A)
With accoustic hood	61	dB(A)



Scroll compressor. MLZ030T2

# Performance data at 50 Hz, EN 12900 rating conditions, Suction temp. = 20 °C

**R22** 

Cond. temp. in				Evapora	ating temperature	in °C (to)			
°C (tc)	-20	-15	-10	-5	0	5	10		
Cooling capacity		1		T		1	1		1
16	5 815	7 241	8 909	10 817	-	-	-	-	-
20	5 597	6 987	8 612	10 472	12 564	-	-	-	-
30	5 099	6 395	7 914	9 654	11 612	13 787	16 176	-	-
40	-	5 809	7 218	8 836	10 659	12 686	14 914	-	-
50	-	-	-	7 947	9 633	11 510	13 574	-	-
60	-	-	-	-	8 460	10 185	12 084	-	-
68	-	-	-	-	-	-	10 735	-	-
Power input in W	,								
16	1 466	1 517	1 579	1 652	_	_	_	_	_
20	1 647	1 698	1 757	1 825	1 902	-	-	-	_
30	2 081	2 136	2 193	2 253	2 316	2 384	2 456	-	_
40	-	2 604	2 665	2 723	2 779	2 834	2 888		_
50		-	-	3 299	3 355	3 403	3 444	_	_
60		_	-	-	4 104	4 152	4 188	-	_
68		_	-	_	-	-	4 960		_
00	_	_	_				4 300	_	_
Current consum	ption in A								
16	5.64	5.84	6.08	6.36	-	-	-	-	-
20	6.34	6.54	6.76	7.02	7.32	-	-	-	-
30	8.01	8.22	8.44	8.67	8.91	9.17	9.45	-	-
40	-	10.02	10.26	10.48	10.70	10.91	11.12	-	-
50	-	-	-	12.70	12.91	13.10	13.26	-	-
60	-	-	-	-	15.80	15.98	16.12	-	-
68	-	-	-	-	-	-	19.09	-	-
Mass flow in kg/l		1 440	100	107	F	1	1		
16	120	143	168	197	-	-	-	-	-
20	114	136	162	192	228	-	-	-	-
30	102	126	153	184	221	265	316	-	-
40	-	119	147	179	217	261	313	-	-
50	-	-	-	173	210	255	308	-	-
60	-	-	-	-	199	243	296	-	-
68	-	-	-	-	-	-	279	-	-
Coefficient of pe	rformance (C.C	D.P.)							
16	3.97	4.77	5.64	6.55	-	-	_	-	-
20	3.40	4.11	4.90	5.74	6.61	-	_	-	-
30	2.45	2.99	3.61	4.29	5.01	5.78	6.59	-	-
40	-	2.23	2.71	3.24	3.84	4.48	5.16	_	-
50	_	-	-	2.41	2.87	3.38	3.94	-	_
60		_	-	-	2.06	2.45	2.89		_
68		-	-	_	-	-	2.16	-	_
00	-						2.10		_

Nominal performance at to = -10 °C, tc = 45 °C
--

Cooling capacity	6 849	W
Power input	2 934	W
Current consumption	11.29	Α
Mass flow	144	kg/h
C.O.P.	2.33	•

to: Evaporating temperature at dew point

tc: Condensing temperature at dew point

Rating conditions : Suction gas temp. = 20  $^{\circ}$ C , Subcooling = 0 K

Pressure switch settings

Maximum HP switch setting	29.8	bar(g)
Minimum LP switch setting	0.5	bar(g)
LP pump down setting	0.95	bar(g)

Sound power data

Sound power level	69	dB(A)
With accoustic hood	61	dB(A)



Scroll compressor. MLZ030T2

# Performance data at 60 Hz, EN 12900 rating conditions, Superheat = 10 K

**R22** 

Cond. temp. in				Evapora	iting temperature	in °C (to)			
°C (tc)	-20	-15	-10	-5	0	5	10		
Cooling capacity				1	T	1	T		1
16	7 041	8 786	10 829	13 155	-	-	-	-	-
20	6 726	8 416	10 398	12 658	15 180	-	-	-	-
30	6 084	7 638	9 470	11 570	13 921	16 506	19 304	-	-
40	5 510	6 934	8 624	10 569	12 755	15 169	17 790	-	-
50	-	6 138	7 692	9 488	11 517	13 765	16 216	-	-
60	-	-	-	8 164	10 040	12 130	14 419	-	-
68	-	-	-	-	-	10 544	12 707	-	-
Power input in V				T	T	1	I		
16	1 722	1 785	1 862	1 954	-	-	-	-	-
20	1 931	1 992	2 065	2 149	2 246	-	-	-	-
30	2 443	2 507	2 574	2 646	2 723	2 805	2 893	-	-
40	2 990	3 065	3 137	3 206	3 272	3 337	3 400	-	-
50	-	3 729	3 815	3 890	3 955	4 012	4 059	-	-
60	-	-	-	4 759	4 833	4 891	4 932	-	-
68	-	-	-	-	-	5 782	5 826	-	-
Current consum	ntion in A								
16	5.40	5.60	5.84	6.13	_	_	_	_	_
20	6.06	6.25	6.48	6.74	7.05	-	_	_	_
30	7.67	7.87	8.08	8.30	8.54	8.80	9.08	-	_
40	9.38	9.62	9.84	10.06	10.27	10.47	10.67		_
50	-	11.70	11.97	12.21	12.41	12.59	12.74	-	_
60	_	-	-	14.93	15.17	15.35	15.48	-	_
68	-	_	_	-	-	18.14	18.28	-	-
1						19111	15.00		1
Mass flow in kg/	h								
16	142	173	208	247	-	-	-	-	-
20	141	172	207	246	290	-	-	-	-
30	136	168	203	243	287	335	387	-	-
40	129	161	198	238	283	332	384	-	-
50	-	151	189	230	277	326	380	-	-
60	-	-	-	219	266	318	372	-	-
68	-	-	-	-	-	307	364	-	-
Coefficient of pe	•	1		Т	1	1	T		
16	4.09	4.92	5.81	6.73	-	-	-	-	-
20	3.48	4.22	5.04	5.89	6.76	-	-	-	-
30	2.49	3.05	3.68	4.37	5.11	5.88	6.67	-	-
40	1.84	2.26	2.75	3.30	3.90	4.55	5.23	-	-
50	-	1.65	2.02	2.44	2.91	3.43	3.99	-	-
60	-	-	-	1.72	2.08	2.48	2.92	-	-
68	_	_	_	-	_	1.82	2.18	_	_

Nominal performance at to = -10 °C, tc = 45 °C	3
--	---

Cooling capacity	8 179	W
Power input	3 458	W
Current consumption	10.85	Α
Mass flow	194	kg/h
C.O.P.	2.37	

to: Evaporating temperature at dew point

tc: Condensing temperature at dew point

Rating conditions : Superheat = 10 K , Subcooling = 0 K

Pressure switch settings

Maximum HP switch setting	29.8	bar(g)	
Minimum LP switch setting	0.5	bar(g)	
LP pump down setting	0.95	bar(q)	١

Sound power data

Sound power level	73	dB(A)
With accoustic hood	65	dB(A)



Scroll compressor. MLZ030T2

# Performance data at 60 Hz, EN 12900 rating conditions, Suction temp. = 20 °C

**R22** 

Cond. temp. in				Evapora	ating temperature	in °C (to)			
°C (tc)	-20	-15	-10	-5	0	5	10		
	•	•	•	•	•	•			•
Cooling capaci	ty in W								
16	6 869	8 598	10 632	12 962	-	-	-	-	-
20	6 580	8 254	10 227	12 489	15 032	-	-	-	-
30	5 996	7 538	9 362	11 459	13 821	16 439	19 304	-	-
40	-	6 895	8 577	10 516	12 704	15 131	17 790	-	-
50	-	-	-	9 494	11 514	13 758	16 216	-	-
60	-	-	-	-	10 087	12 153	14 419	-	-
68	-	-	-	-	-	-	12 707	-	-
Power input in		Т	1	_	_	Т			ı
16	1 722	1 785	1 862	1 954	-	-	-	-	-
20	1 931	1 992	2 065	2 149	2 246	-	-	-	-
30	2 443	2 507	2 574	2 646	2 723	2 805	2 893	-	-
40	-	3 065	3 137	3 206	3 272	3 337	3 400	-	-
50	-	-	-	3 890	3 955	4 012	4 059	-	-
60	-	-	-	-	4 833	4 891	4 932	-	-
68	-	-	-	-	-	-	5 826	-	-
Current consum	5.40	5.60	5.84	6.13	_	_			
16 20			1	6.74			-	-	-
30	6.06 7.67	6.25 7.87	6.48 8.08	8.30	7.05 8.54	8.80	9.08	-	-
40	-	9.62	9.84	10.06	10.27	10.47	10.67	-	-
50	-	9.62	9.04	12.21	12.41	12.59	12.74	-	-
60	-	-	-	-	15.17	15.35	15.48	-	-
68	-	-	-	-	-	-	18.28	-	-
00	-			_	_		10.20	-	-
Mass flow in kg	ı/h								
16	125	155	190	231	_	_	-	-	-
20	124	154	189	230	277	_	_	_	_
30	120	150	186	227	274	327	387	_	-
40	-	145	181	222	270	324	384	_	-
50	-	-	-	215	264	318	380	-	-
60	-	-	-	-	254	310	372	-	-
68	-	-	-	-	-	-	364	-	-
		1				1			1
Coefficient of p	erformance (C.C	D.P.)							
16	3.99	4.82	5.71	6.63	-	-	-	-	-
20	3.41	4.14	4.95	5.81	6.69	-	-	-	-
	0.45	3.01	3.64	4.33	5.08	5.86	6.67	-	-
30	2.45			+	1	1			
	2.45	2.25	2.73	3.28	3.88	4.53	5.23	-	-
30			2.73	3.28 2.44	3.88 2.91	4.53 3.43	5.23 3.99	-	-
30 40	-	2.25	1						

Nominal performance at to = -10 °C, tc = 45 °C	3
--	---

Cooling capacity	8 163	W
Power input	3 458	W
Current consumption	10.85	Α
Mass flow	177	kg/h
C.O.P.	2.36	

to: Evaporating temperature at dew point

Rating conditions : Suction gas temp. = 20  $^{\circ}$ C , Subcooling = 0 K

Pressure switch settings

Maximum HP switch setting	29.8	bar(g)
Minimum LP switch setting	0.5	bar(g)
LP pump down setting	0.95	bar(g)
•		

#### Sound power data

Sound power level	73	dB(A)
With accoustic hood	65	dB(A)

tc: Condensing temperature at dew point



Scroll compressor. MLZ030T2

# Performance data at 50 Hz, EN 12900 rating conditions, Superheat = 10 K

R134a

Cond. temp. in				Evapora	ting temperature	in °C (to)			
°C (tc)	-15	-10	-5	0	5	10	15		
Cooling capacity	ı in W								
22	4 101	5 183	6 469	7 977	9 727	_	_	_	_
30	3 774	4 788	5 999	7 423	9 080	10 988	_	_	
40	3 365	4 282	5 385	6 691	8 220	9 988	12 015	-	_
50	-	3 762	4 742	5 916	7 302	8 917	10 780		_
60	_	-	4 072	5 099	6 327	7 774	9 459	-	_
70	-	_	-	4 240	5 296	6 561	8 053	-	_
73	_	_	_	3 974	4 976	6 183	7 614	_	_
Power input in V	v			1	1	,			I
22	1 179	1 196	1 209	1 223	1 242	_	-	_	_
30	1 396	1 417	1 432	1 446	1 462	1 484	_		_
40	1 711	1 741	1 763	1 780	1 797	1 817	1 844	-	_
50	-	2 130	2 164	2 189	2 211	2 234	2 260	-	_
60	-	-	2 647	2 685	2 717	2 747	2 777	-	_
70	-	_	-	3 282	3 328	3 369	3 408	-	-
73	-	_	_	3 482	3 534	3 579	3 622	-	_
<b>'</b>		•	•	•	•	•	•		
urrent consum	-	4.00	4.05	1.74	4.70				
22	4.54	4.60	4.65	4.71	4.78	-	-	-	-
30	5.37	5.45	5.51	5.57	5.63	5.71	- 7.40	-	-
40	6.59	6.70	6.79	6.85	6.92	6.99	7.10	-	-
50	-	8.20	8.33	8.43	8.51	8.60	8.70	-	-
60	-	-	10.19	10.34	10.46	10.57	10.69	-	-
70	-	-	-	12.63	12.81	12.97	13.12	-	-
73	-	-	-	13.40	13.60	13.78	13.94	-	-
lass flow in kg/	h			1	1				T
22	88	109	134	162	194	-	-	-	-
30	87	108	133	162	194	230	-	-	-
40	86	107	131	160	193	230	271	-	-
50	-	105	129	157	190	227	269	-	-
60	-	-	126	154	186	223	265	-	-
70	-	-	-	149	181	218	259	-	-
73	-	-	-	148	179	216	257	-	-
Coefficient of pe	rformance (C.C	).P.)							T
22	3.48	4.33	5.35	6.52	7.83	-	-	-	-
30	2.70	3.38	4.19	5.13	6.21	7.40	-	-	-
40	1.97	2.46	3.05	3.76	4.57	5.50	6.52	-	-
50	-	1.77	2.19	2.70	3.30	3.99	4.77	-	-
60	-	-	1.54	1.90	2.33	2.83	3.41	-	-
70	-	-	-	1.29	1.59	1.95	2.36	-	-
73	-	-	-	1.14	1.41	1.73	2.10	-	_

Nominal performance at to = -10 °C, tc = 45 °C	3
--	---

Cooling capacity	4 024	W
Power input	1 927	W
Current consumption	7.42	Α
Mass flow	106	kg/h
C.O.P.	2.09	

to: Evaporating temperature at dew point

tc: Condensing temperature at dew point

Rating conditions : Superheat = 10 K , Subcooling = 0 K

Pressure switch settings

Maximum HP switch setting	23.6	bar(g)	
Minimum LP switch setting	0.45	bar(g)	
LP pump down setting	0.85	bar(g)	

Sound power data

Sound power level	69	dB(A)
With accoustic hood	61	dB(A)



Scroll compressor. MLZ030T2

# Performance data at 50 Hz, EN 12900 rating conditions, Suction temp. = 20 °C

R134a

Cond. temp. in				Evapora	ting temperature	in °C (to)			
°C (tc)	-15	-10	-5	0	5	10	15		
Cooling capacity			1		1	1			1
22	4 166	5 243	6 519	8 012	9 743	-	-	-	-
30	-	4 877	6 076	7 481	9 111	10 988	-	-	-
40	-	-	5 496	6 777	8 269	9 988	11 959	-	-
50	-	-	4 887	6 031	7 369	8 917	10 694	-	-
60	-	-	-	5 241	6 412	7 774	-	-	-
70	-	-	-	-	5 398	6 561	-	-	-
73	-	-	-	-	5 083	6 183	-	-	-
	•								
Power input in W	1 179	1 196	1 209	1 223	1 242	_	- 1	-	_
30	-	1 417	1 432	1 446	1 462	1 484	-		_
40	-	-	1 763	1 780	1 797	1 817	1 844	<u> </u>	_
50	-	_	2 164	2 189	2 211	2 234	2 260		_
60	-	_	-	2 685	2 717	2 747	-	<u>-</u>	
70		-	-	-	3 328	3 369	-	<u>-</u>	_
73	-	_	-		3 534	3 579	-	<u>-</u>	_
73			_		3 554	3 379	- 1		
Current consump	otion in A								
22	4.54	4.60	4.65	4.71	4.78	_	-	-	_
30	<u>-</u>	5.45	5.51	5.57	5.63	5.71	_	-	_
40	-	-	6.79	6.85	6.92	6.99	7.10	-	-
50	-	_	8.33	8.43	8.51	8.60	8.70	-	-
60	-	-	-	10.34	10.46	10.57	-	-	-
70	-	_	-	_	12.81	12.97	-	-	_
73	-	-	-	-	13.60	13.78	-	-	-
		1	•	1		1	'		
Mass flow in kg/h	1					_			
22	79	100	126	155	190	-	-	-	-
30	-	100	125	154	190	230	-	-	-
40	-	-	123	153	188	230	278	-	-
50	-	-	121	150	186	227	276	-	-
60	-	-	-	147	182	223	-	-	-
70	-	-	-	-	177	218	-	-	-
73	-	-	-	-	175	216	-	-	-
	_								
Coefficient of per		1		0.55	T = 05	1	<del>                                     </del>		
22	3.53	4.39	5.39	6.55	7.85	-	-	-	-
30	-	3.44	4.24	5.17	6.23	7.40	-	-	-
40	-	-	3.12	3.81	4.60	5.50	6.49	-	-
50	-	-	2.26	2.75	3.33	3.99	4.73	-	-
60	-	-	-	1.95	2.36	2.83	-	-	-
70	-	-	-	-	1.62	1.95	-	-	-
73	-	-	-	-	1.44	1.73	-	-	-

Nominal performance at to = -10 °C, tc = 45 °C	;
--	---

Cooling capacity	-	W
Power input	-	W
Current consumption	-	Α
Mass flow	-	kg/h
C.O.P.	-	

to: Evaporating temperature at dew point

tc: Condensing temperature at dew point

Rating conditions : Suction gas temp. = 20  $^{\circ}$ C , Subcooling = 0 K

Pressure switch settings

Maximum HP switch setting	23.6	bar(g)
Minimum LP switch setting	0.45	bar(g)
LP pump down setting	0.85	bar(g)

Sound power data

Sound power level	69	dB(A)
With accoustic hood	61	dB(A)

Tolerance according EN12900

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Scroll compressor. MLZ030T2

# Performance data at 60 Hz, EN 12900 rating conditions, Superheat = 10 K

R134a

Cond. temp. in				Evapora	ting temperature	in °C (to)			
°C (tc)	-15	-10	-5	0	5	10	15		
Cooling capacity	ı in W								
22	5 085	6 417	8 001	9 845	11 954	_	_	_	_
30	4 641	5 920	7 438	9 202	11 217	13 491	-	_	_
40	4 076	5 280	6 705	8 359	10 247	12 377	14 755	-	_
50	-	4 592	5 914	7 447	9 197	11 172	13 378		_
60	_	-	5 036	6 437	8 039	9 848	11 871	-	_
70	-	_	-	5 303	6 745	8 378	10 206	-	_
73	-	_	_	4 934	6 327	7 904	9 672	-	_
Power input in V	ı		ı				, , , , , ,		L
22	1 449	1 483	1 515	1 553	1 603	_	-	_	_
30	1 716	1 754	1 784	1 813	1 849	1 900	_	-	_
40	2 084	2 139	2 178	2 209	2 240	2 278	2 331	-	_
50	-	2 575	2 637	2 684	2 723	2 762	2 808	-	_
60	-	-	3 161	3 237	3 298	3 351	3 404	-	_
70	-	_	-	3 866	3 962	4 044	4 118	-	-
73	-	_	_	4 069	4 179	4 272	4 355	-	_
Current consum		1		T	1	T	1		Т
22	4.55	4.65	4.76	4.87	5.03	-	-	-	-
30	5.38	5.50	5.60	5.69	5.80	5.96	-	-	-
40	6.54	6.71	6.84	6.93	7.03	7.15	7.31	-	-
50	-	8.08	8.28	8.42	8.54	8.67	8.81	-	-
60	-	-	9.92	10.16	10.35	10.51	10.68	-	-
70	-	-	-	12.13	12.43	12.69	12.92	-	-
73	-	-	-	12.77	13.11	13.40	13.66	-	-
Mass flow in kg/	h		1	T	T		1		
22	109	134	165	200	240	-	-	-	-
30	108	134	165	201	240	283	-	-	-
40	106	132	164	200	240	283	328	-	-
50	-	128	161	198	238	282	327	-	-
60	-	-	155	193	235	279	325	-	-
70	-	-	-	186	229	274	321	-	-
73	-	-	-	184	227	272	320	-	-
coefficient of pe	rformance (C.C	).P.)				1			
22	3.51	4.33	5.28	6.34	7.46	-	-	-	-
30	2.70	3.38	4.17	5.08	6.07	7.10	-	-	-
40	1.96	2.47	3.08	3.78	4.57	5.43	6.33	-	-
50	-	1.78	2.24	2.77	3.38	4.04	4.76	-	-
60	-	-	1.59	1.99	2.44	2.94	3.49	-	-
70	-	-	-	1.37	1.70	2.07	2.48	-	-
73	-	-	-	1.21	1.51	1.85	2.22	-	-

Nominal performance at to = -10 °C, tc = 45 °C	;
--	---

Cooling capacity	4 944	W
Power input	2 351	W
Current consumption	7.38	Α
Mass flow	130	kg/h
C.O.P.	2.10	

to: Evaporating temperature at dew point

tc: Condensing temperature at dew point

Rating conditions : Superheat = 10 K , Subcooling = 0 K

Pressure switch settings

Maximum HP switch setting	23.6	bar(g)	
Minimum LP switch setting	0.45	bar(g)	
LP pump down setting	0.85	bar(g)	

Sound power data

Sound power level	73	dB(A)
With accoustic hood	65	dB(A)



Scroll compressor. MLZ030T2

# Performance data at 60 Hz, EN 12900 rating conditions, Suction temp. = 20 °C

R134a

Cond. temp. in				Evapora	iting temperature	in °C (to)			
°C (tc)	-15	-10	-5	0	5	10	15		
Cooling capacity			Т	T	T	1			
22	5 166	6 492	8 063	9 887	11 974	-	-	-	-
30	-	6 030	7 534	9 273	11 255	13 491	-	-	-
40	-	-	6 844	8 467	10 308	12 377	14 686	-	-
50	-	-	6 094	7 591	9 282	11 172	13 271	-	-
60	-	-	-	6 617	8 147	9 848	-	-	-
70	-	-	-	-	6 876	8 378	-	-	-
73	-	-	-	-	6 463	7 904	-	-	-
Power input in W	1 449	1 483	1 515	1 553	1 603	_	-	_	_
30	-	1 754	1 784	1 813	1 849	1 900	_		_
40	-	-	2 178	2 209	2 240	2 278	2 331	-	_
50	-		2 637	2 684	2 723	2 762	2 808	-	_
60	<u>-</u>	_	-	3 237	3 298	3 351	-	-	_
70	<u> </u>	-	-	-	3 962	4 044	_	-	_
73	-		-	-	4 179	4 272	-	-	_
75					4 179	4 212			
Current consump	otion in A								
22	4.55	4.65	4.76	4.87	5.03	_	_	-	_
30	-	5.50	5.60	5.69	5.80	5.96	_	-	_
40	-	-	6.84	6.93	7.03	7.15	7.31	-	-
50	_	_	8.28	8.42	8.54	8.67	8.81	-	_
60	-	-	-	10.16	10.35	10.51	-	-	_
70	_	_	_	-	12.43	12.69	_	-	_
73	-	-	-	-	13.11	13.40	-	-	_
				1			1		I.
Mass flow in kg/h	1								
22	98	123	154	192	235	-	-	1	-
30	-	123	154	192	235	283	-	-	-
40	-	-	153	191	234	283	337	-	-
50	-	-	150	189	233	282	336	-	-
60	-	-	-	185	229	279	-	-	-
70	-	-	-	-	224	274	-	-	-
73	-	-	-	-	222	272	-	-	-
Coefficient of per	rformance (C.C	).P.)	1	1	,	1	1		
22	3.57	4.38	5.32	6.37	7.47	-	-	-	-
30	-	3.44	4.22	5.11	6.09	7.10	-	-	-
40	-	-	3.14	3.83	4.60	5.43	6.30	-	-
50	-	-	2.31	2.83	3.41	4.04	4.73	-	-
60	-	-	-	2.04	2.47	2.94	-	-	-
70	-	-	-	-	1.74	2.07	-	i	-
70									

Nominal performance at to = -10 °C, tc = 45 °C
--

Cooling capacity	-	W
Power input	-	W
Current consumption	-	Α
Mass flow	-	kg/h
C.O.P.	-	

to: Evaporating temperature at dew point

tc: Condensing temperature at dew point

Rating conditions : Suction gas temp. = 20  $^{\circ}$ C , Subcooling = 0 K

Pressure switch settings

Maximum HP switch setting	23.6	bar(g)	
Minimum LP switch setting	0.45	bar(g)	
LP pump down setting	0.85	bar(a)	

Sound power data

Sound power level	73	dB(A)
With accoustic hood	65	dB(A)



Scroll compressor. MLZ030T2

# Performance data at 50 Hz, EN 12900 rating conditions, Suction temp. = 20 °C

**R404A** 

Cond. temp. in	Evaporating temperature in °C (to)									
°C (tc)	-30	-25	-20	-15	-10	-5	0	5	10	
Cooling capacity			I	1	I	I	T	1	1	
10	4 782	5 939	7 332	8 980	10 902	-	-	-	-	
20	4 373	5 438	6 712	8 213	9 960	11 969	14 259	-	-	
30	3 911	4 870	6 009	7 348	8 903	10 694	12 738	15 052	17 654	
40	-	4 227	5 216	6 376	7 725	9 282	11 064	13 090	15 376	
50	-	-	4 324	5 290	6 418	7 725	9 230	10 951	12 907	
60	-	-	-	-	4 972	6 014	7 227	8 630	10 240	
Power input in V	v									
10	1 410	1 465	1 501	1 521	1 523	-	-	-	-	
20	1 794	1 845	1 882	1 904	1 912	1 908	1 893	-	-	
30	2 284	2 328	2 359	2 379	2 388	2 388	2 379	2 363	2 340	
40	-	2 945	2 965	2 978	2 983	2 982	2 975	2 964	2 948	
50	-	-	3 735	3 735	3 731	3 723	3 713	3 701	3 689	
60	-	_	-	_	4 663	4 644	4 626	4 609	4 594	
0				1				•		
Current consum	•	T 004	1 0.40	T	1 000	T	1	1	1	
10	5.81	6.04	6.19	6.27	6.28			-	-	
20	7.40	7.61	7.76	7.85	7.89	7.87	7.81	-	-	
30	9.42	9.60	9.73	9.81	9.85	9.85	9.81	9.74	9.65	
40	-	12.14	12.23	12.28	12.30	12.30	12.27	12.22	12.16	
50	-	-	15.40	15.40	15.38	15.35	15.31	15.26	15.21	
60	-	-	-	-	19.23	19.15	19.08	19.01	18.95	
Mass flow in kg/	h									
10	89	116	147	183	225	-	-	-	-	
20	94	119	148	184	225	273	329	-	-	
30	95	118	147	181	221	269	325	390	464	
40	-	116	142	175	215	262	318	383	457	
50	-	-	137	168	206	253	308	373	448	
60	-	-	-	-	197	242	297	361	436	
Coefficient of pe			T	1	T	T	1	1	1	
10	3.39	4.05	4.88	5.91	7.16	-	-	-	-	
20	2.44	2.95	3.57	4.31	5.21	6.27	7.53	-	-	
30	1.71	2.09	2.55	3.09	3.73	4.48	5.35	6.37	7.55	
40	-	1.44	1.76	2.14	2.59	3.11	3.72	4.42	5.22	
50	-	-	1.16	1.42	1.72	2.07	2.49	2.96	3.50	
60	_	_	_	_	1.07	1.30	1.56	1.87	2.23	

Mass flow	
-----------	--

Cooling capacity

Current consumption

Power input

Nominal performance at to = -10 °C, tc = 45 °C

to: Evaporating temperature at dew point tc: Condensing temperature at dew point

Rating conditions : Suction gas temp. = 20  $^{\circ}\text{C}$  , Subcooling = 0 K

7 088

3 336

13.76 211 W

W

kg/h

Pressure	switch	settinas

Maximum HP switch setting	29.7	bar(g)
Minimum LP switch setting	1.4	bar(g)
LP pump down setting	2	bar(g)

#### Sound power data

Sound power level	69	dB(A)
With accoustic hood	61	dB(A)



Scroll compressor. MLZ030T2

# Performance data at 50 Hz, EN 12900 rating conditions, Superheat = 10 K

**R404A** 

Cond. temp. in				Evapora	ating temperature	in °C (to)			
°C (tc)	-30	-25	-20	-15	-10	-5	0	5	10
Cooling capacity	y in W								
10	4 596	5 747	7 144	8 808	10 756	-	-	-	-
20	4 112	5 164	6 435	7 947	9 719	11 773	14 123	-	-
30	3 577	4 514	5 643	6 987	8 568	10 408	12 527	14 939	17 654
40	2 987	3 792	4 764	5 924	7 297	8 908	10 778	12 928	15 376
50	-	-	3 794	4 754	5 902	7 265	8 869	10 741	12 907
60	-	-	-	-	4 376	5 472	6 791	8 368	10 240
Power input in V	v								
10	1 410	1 465	1 501	1 521	1 523	-	_	_	_
20	1 794	1 845	1 882	1 904	1 912	1 908	1 893	_	_
30	2 284	2 328	2 359	2 379	2 388	2 388	2 379	2 363	2 340
40	2 915	2 945	2 965	2 978	2 983	2 982	2 975	2 964	2 948
50	-	-	3 735	3 735	3 731	3 723	3 713	3 701	3 689
60	_	_	-	-	4 663	4 644	4 626	4 609	4 594
		L	L	L		1			
Current consum	ption in A								
10	5.81	6.04	6.19	6.27	6.28	-	-	-	-
20	7.40	7.61	7.76	7.85	7.89	7.87	7.81	-	-
30	9.42	9.60	9.73	9.81	9.85	9.85	9.81	9.74	9.65
40	12.02	12.14	12.23	12.28	12.30	12.30	12.27	12.22	12.16
50	-	-	15.40	15.40	15.38	15.35	15.31	15.26	15.21
60	-	-	-	-	19.23	19.15	19.08	19.01	18.95
Mara diaminata lan	п.								
Mass flow in kg/	n 106	136	169	206	248	_	1 -	1 -	l -
10 20		1	1	207	248	+		-	
	112	139 139	170	207	248	295 291	348		
30	114	1	168	+		1	343	401	464
40 50	113	136	164 157	197 189	237 228	283 273	336 325	394 384	457 448
60			-	109	217	262	313	372	446
60	-	-	-	-	217	202	313	3/2	430
Coefficient of pe	erformance (C.C	D.P.)							
10	3.26	3.92	4.76	5.79	7.06	-	-	-	-
20	2.29	2.80	3.42	4.17	5.08	6.17	7.46	-	-
30	1.57	1.94	2.39	2.94	3.59	4.36	5.26	6.32	7.55
40	1.02	1.29	1.61	1.99	2.45	2.99	3.62	4.36	5.22
50	-	-	1.02	1.27	1.58	1.95	2.39	2.90	3.50
60	-	-	-	-	0.94	1.18	1.47	1.82	2.23
laminal naufaun	nanco at to = -1	0 °C, tc = 45 °C				Pressure switch	settinas		

Cooling capacity

Current consumption

Power input

Mass flow

C.O.P.

to: Evaporating temperature at dew point tc: Condensing temperature at dew point

Rating conditions : Superheat = 10 K , Subcooling = 0 K

6 616

3 336

13.76

232

1.98

W

W

kg/h

Maximum HP switch setting	29.7	bar(g)
Minimum LP switch setting	1.4	bar(g)
LP pump down setting	2	bar(g)

Sound power data

Sound power level	69	dB(A)
With accoustic hood	61	dB(A)



Scroll compressor. MLZ030T2

# Performance data at 60 Hz, EN 12900 rating conditions, Suction temp. = 20 °C

**R404A** 

Cond. temp. in				Evapora	ating temperature	in °C (to)	b. in Evaporating temperature in °C (to)				
°C (tc)	-30	-25	-20	-15	-10	-5	0	5	10		
0 1:	. : 10/										
Cooling capacity		7 250	9.074	10.096	12 201	_	_	_	_		
10	5 801		8 974	10 986	13 301	+	1	+	<b>+</b>		
20	5 255	6 560	8 111	9 923	12 010	14 385	17 063	-	-		
30	4 690	5 844	7 215	8 820	10 671	12 783	15 171	17 846	20 822		
40	-	5 069	6 254	7 644	9 253	11 095	13 185	15 536	18 161		
50	-	-	5 195	6 363	7 723	9 289	11 074	13 094	15 362		
60	-	-	-	-	6 050	7 332	8 807	10 490	12 396		
Power input in V	v										
10	1 725	1 760	1 793	1 816	1 820	-	-	-	-		
20	2 175	2 205	2 241	2 276	2 301	2 306	2 284	-	-		
30	2 736	2 747	2 774	2 808	2 840	2 862	2 864	2 840	2 780		
40	-	3 451	3 455	3 474	3 500	3 525	3 539	3 534	3 503		
50	-	-	4 347	4 339	4 345	4 359	4 371	4 373	4 357		
60	_	-	_	_	5 438	5 428	5 424	5 420	5 405		
Current consum	•	T 5.50	T 5.00	5.70	T 5.74	T	T	T	ı		
10	5.41	5.52	5.63	5.70	5.71	-		-	-		
20	6.82	6.92	7.03	7.14	7.22	7.24	7.17	-			
30	8.58	8.62	8.70	8.81	8.91	8.98	8.99	8.91	8.72		
40	-	10.83	10.84	10.90	10.98	11.06	11.10	11.09	10.99		
50	-	-	13.64	13.61	13.63	13.68	13.72	13.72	13.67		
60	-	-	-	-	17.06	17.03	17.02	17.01	16.96		
Mass flow in kg/	h										
10	104	138	177	222	273	-	-	-	-		
20	111	143	180	222	271	328	394	-	-		
30	113	143	178	219	267	322	387	462	548		
40	-	139	173	213	260	315	379	454	540		
50	-	-	165	205	251	306	370	445	531		
60	-	-	-	-	241	296	361	436	524		
		•	•	u.	•	•	•				
Coefficient of pe	erformance (C.C	D.P.)									
10	3.36	4.12	5.00	6.05	7.31	-	-	-	-		
20	2.42	2.98	3.62	4.36	5.22	6.24	7.47	-	-		
30	1.71	2.13	2.60	3.14	3.76	4.47	5.30	6.28	7.49		
40	-	1.47	1.81	2.20	2.64	3.15	3.73	4.40	5.19		
50	-	-	1.19	1.47	1.78	2.13	2.53	2.99	3.53		
60	-	-	_	-	1.11	1.35	1.62	1.94	2.29		

Nominal	performance	at to = -10	°C, tc = 45 °C

Cooling capacity	8 504	W
Power input	3 896	W
Current consumption	12.22	Α
Mass flow	256	kg/h
C.O.P.	2.18	

to: Evaporating temperature at dew point

tc: Condensing temperature at dew point

Rating conditions : Suction gas temp. = 20  $^{\circ}\text{C}$  , Subcooling = 0 K

Pressure switch settings

Maximum HP switch setting	29.7	bar(q)
Minimum LP switch setting	1.4	bar(g)
LP pump down setting	2	bar(g)

Sound power data

Sound power level	73	dB(A)
With accoustic hood	65	dB(A)



Scroll compressor. MLZ030T2

# Performance data at 60 Hz, EN 12900 rating conditions, Superheat = 10 K

**R404A** 

°C (tc)  Cooling capaci	-30	-25	-20	45		_	_	_	
				-15	-10	-5	0	5	10
10	y in W								
	5 574	7 016	8 744	10 774	13 123	-	-	-	-
20	4 942	6 230	7 777	9 601	11 720	14 150	16 900	-	-
30	4 290	5 417	6 776	8 387	10 270	12 442	14 919	17 712	20 822
40	3 588	4 547	5 711	7 102	8 740	10 647	12 843	15 344	18 161
50	1	-	4 557	5 718	7 103	8 735	10 641	12 843	15 362
60	-	-	-	-	5 324	6 671	8 276	10 172	12 396
Power input in	N								
10	1 725	1 760	1 793	1 816	1 820	_	_	-	_
20	2 175	2 205	2 241	2 276	2 301	2 306	2 284	-	_
30	2 736	2 747	2 774	2 808	2 840	2 862	2 864	2 840	2 780
40	3 472	3 451	3 455	3 474	3 500	3 525	3 539	3 534	3 503
50	-	-	4 347	4 339	4 345	4 359	4 371	4 373	4 357
60	-	_	-	-	5 438	5 428	5 424	5 420	5 405
		L	ı	<u> </u>	0 .00	0 .20	0 .2 .	0 .20	0 .00
Current consur	nption in A								
10	5.41	5.52	5.63	5.70	5.71	-	-	-	-
20	6.82	6.92	7.03	7.14	7.22	7.24	7.17	-	-
30	8.58	8.62	8.70	8.81	8.91	8.98	8.99	8.91	8.72
40	10.89	10.83	10.84	10.90	10.98	11.06	11.10	11.09	10.99
50	-	-	13.64	13.61	13.63	13.68	13.72	13.72	13.67
60	-	-	-	-	17.06	17.03	17.02	17.01	16.96
daaa flassiin ka	/L								
Mass flow in kg 10	124	162	204	250	301	_	_	-	_
20	132	167	207	250	299	354	416	-	
30	134	167	205	247	295	348	409	475	548
40	131	163	199	240	287	340	401	467	540
50	-	-	199	230	277	331	391	458	531
60		_	-	-	266	320	381	449	524
	<u>-</u>			1 -	200	320	301	443	324
Coefficient of p	erformance (C.C	).P.)							
10	3.23	3.99	4.88	5.93	7.21	-	-	-	-
20	2.27	2.83	3.47	4.22	5.09	6.14	7.40	-	-
30	1.57	1.97	2.44	2.99	3.62	4.35	5.21	6.24	7.49
40	1.03	1.32	1.65	2.04	2.50	3.02	3.63	4.34	5.19
50	-	-	1.05	1.32	1.63	2.00	2.43	2.94	3.53
60	-	-	-	-	0.98	1.23	1.53	1.88	2.29
Nominal perfor	mance at to = -10	0 °C, tc = 45 °C				Pressure switch	settings		

Cooling capacity

Current consumption

Power input

Mass flow

C.O.P.

to: Evaporating temperature at dew point tc: Condensing temperature at dew point

Rating conditions : Superheat = 10 K , Subcooling = 0 K

7 937

3 896

12.22

282

W

W

kg/h

Maximum HP switch setting	29.7	bar(g)
Minimum LP switch setting	1.4	bar(g)
LP pump down setting	2	bar(g)

Sound power data

Sound power level	73	dB(A)
With accoustic hood	65	dB(A)



Scroll compressor. MLZ030T2

# Performance data at 60 Hz, EN 12900 rating conditions, Superheat = 10 K

**R407C** 

Cond. temp. in				Evapora	ting temperature	in °C (to)			,
°C (tc)	-30	-25	-20	-15	-10	-5	0	5	10
li	: 14/								
cooling capacity		4 342	5 572	7 067	8 857	10 970	13 436	16 283	19 542
30	-		1				+		
35	-	4 086	5 253	6 673	8 374	10 385	12 735	15 454	18 569
40	-	3 816	4 921	6 266	7 878	9 787	12 022	14 611	17 584
45	-		4 567	5 836	7 360	9 167	11 286	13 745	16 575
50	-	-	-	5 376	6 811	8 516	10 518	12 848	15 534
55	-	-	-	-	6 223	7 824	9 710	11 909	14 450
60	-	-	-	-	-	7 084	8 852	10 919	13 313
65	-	-	-	-	-	-	7 934	9 867	12 112
Power input in W									
30	-	2 647	2 632	2 623	2 612	2 594	2 563	2 512	2 434
35	-	2 981	2 959	2 944	2 931	2 912	2 882	2 834	2 761
40	-	3 344	3 316	3 298	3 282	3 264	3 235	3 191	3 125
45	-	-	3 711	3 690	3 673	3 655	3 630	3 590	3 531
50	-	-	-	4 126	4 109	4 093	4 071	4 038	3 986
55	-	-	-	-	4 597	4 583	4 566	4 539	4 496
60	-	-	-	-	-	5 132	5 120	5 101	5 068
65	-	-	-	-	-	-	5 740	5 729	5 706
. ,									
30	tion in A	9.29	9.12	9.09	9.14	9.19	9.21	9.11	8.86
35		9.93	9.76	9.72	9.75	9.79	9.77	9.65	9.37
40	<u>-</u>	10.65	10.49	10.44	10.46	10.49	10.46	10.32	10.01
45		-	11.29	11.26	11.28	11.31	11.27	11.12	10.79
50	<u>-</u>	_	-	12.16	12.19	12.22	12.19	12.04	11.71
55		-	<u> </u>	-	13.19	13.24	13.22	13.08	12.75
60		-	_	-	-	14.36	14.36	14.23	13.91
65	-	-	-	-	-	-	15.59	15.49	15.19
05	<u> </u>			<u> </u>	<u>-</u>		13.33	15.43	13.19
Mass flow in kg/h									
30	-	97	123	153	188	229	277	330	391
35	-	96	121	151	187	228	274	328	388
40	-	95	120	150	185	225	272	325	385
45	-	-	118	147	182	223	269	322	382
50	-	-	-	144	179	219	266	319	379
55	-	-	-	-	174	215	261	314	374
60	-	-	-	-	-	209	255	308	368
65	-	-	-	-	-	-	248	301	361
Coefficient of per	formance (C.C	D.P.)							
30	-	1.64	2.12	2.69	3.39	4.23	5.24	6.48	8.03
35	-	1.37	1.78	2.27	2.86	3.57	4.42	5.45	6.72
40	-	1.14	1.48	1.90	2.40	3.00	3.72	4.58	5.63
45	-	-	1.23	1.58	2.00	2.51	3.11	3.83	4.69
50	-	-	-	1.30	1.66	2.08	2.58	3.18	3.90
55	-	-	-	-	1.35	1.71	2.13	2.62	3.21
60	-	-	-	-	-	1.38	1.73	2.14	2.63
65	_	-	-	_	_	-	1.38	1.72	2.12

# Nominal performance at to = -10 °C, tc = 45 °C

Cooling capacity	7 360	W	
Power input	3 673	W	
Current consumption	11.28	Α	
Mass flow	182	kg/h	
C.O.P.	2.00		

to: Evaporating temperature at dew point

Rating conditions : Superheat = 10 K , Subcooling = 0 K

#### Pressure switch settings

Maximum HP switch setting	30	bar(g)
Minimum LP switch setting	0.5	bar(g)
LP pump down setting	1	bar(g)

### Sound power data

Sound power level	dB(A)
With accoustic hood	dB(A)

Tolerance according EN12900

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tc: Condensing temperature at dew point



Scroll compressor. MLZ030T2

# Performance data at 60 Hz,

**R407C** 

Cond. temp. in			1	1	ating temperature		1		1
°C (tc)	-30	-25	-20	-15	-10	-5	0	5	10
ooling capacity i	n W		1	1	T	T	1		1
30	-	-	-	-	-	-	-	-	-
35	-	-	-	-	-	-	-	-	-
40	-	-	-	-	-	-	-	-	-
45	-	-	-	-	-	-	-	-	-
50	-	-	-	-	-	-	-	-	-
55	-	-	-	-	-	-	-	-	-
60	-	-	-	-	-	-	-	i	-
65	-	-	-	-	-	-	-		-
ower input in W									
30	-	-	-	-	-	-	-	-	-
35	-	-	-	-	-	-	-	-	-
40	-	-	-	-	-	-	-	-	-
45	-	-	-	-	-	-	-	-	-
50	-	-	-	-	-	_	-	-	-
55	-	_	_	-	_	_	_	-	_
60	-	_	_	-	_	_	_	-	_
65	-	-	-	-	_	_	_		_
		1		1	I	I	I		Į
urrent consump	ion in A								
30	-	-	-	_	_	_	-		_
35			_	-	_		-		_
40	-	-	-	-	_	_	-	-	-
-				+	+	_	+		_
45	-	-	-	-	-	-	-	-	-
50	-	-	-	-	-	-	-	-	-
55	-	-	-	-	-	-	-	-	-
60	-	-	-	-	-	-	-		-
65	-	-	-	-	-	-	-	-	-
lass flow in kg/h		T	1	1	Т	Г	1		1
30	-	-	-	-	-	-	-	-	-
35	-	-	-	-	-	-	-	-	-
40	-	-	-	-	-	-	-	-	-
45	-	-	-	-	-	-	-	-	-
50	-	-	-	-	-	-	-	-	-
55	-	-	-	-	-	-	-	-	-
60	-	-	-	-	-	-	-	-	-
65	-	-	-	-	-	-	-	-	-
	<u> </u>								
oefficient of perf	ormance (C.C	D.P.)							
30	-	-	-	-	-	-	-	i	-
35	-	-	-	-	-	-	-		-
40	-	-	-	-	-	-	-	-	-
45	-	-	-	-	-	_	-	-	-
50	-	_	_	-	_	_	_	-	_
55		-	_	-	-	_	-	-	-
60	<u>-</u>	-	-	-	-	-	-	-	-
65	-	-	-	-	-	-	-	-	-

#### Nominal performance at to = °C, tc = °C

Cooling capacity	-	W	
Power input	-	W	
Current consumption	-	Α	
Mass flow	-	kg/h	
C.O.P.	-		

to: Evaporating temperature at dew point

Rating conditions : Suction gas temp. = °C , Subcooling = K

#### Pressure switch settings

Maximum HP switch setting	30	bar(g)
Minimum LP switch setting	0.5	bar(g)
LP pump down setting	1	bar(g)

#### Sound power data

Sound power level	dB(A)
With accoustic hood	dB(A)

Tolerance according EN12900

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tc: Condensing temperature at dew point



Scroll compressor. MLZ030T2

# Performance data at 50 Hz, EN 12900 rating conditions, Suction temp. = 20 °C

**R448A** 

Cond. temp. in	Evaporating temperature in °C (to)									
°C (tc)	-30	-25	-20	-15	-10	-5	0	5	10	
Cooling capacity		5.400	0.000	7.004	0.540	1		1	1	
10	4 103	5 132	6 362	7 824	9 549	-	-	-	-	
20	3 684	4 682	5 859	7 248	8 878	10 780	12 984	-	-	
30	-	-	5 253	6 542	8 052	9 812	11 853	14 206	16 900	
40	-	-	-	5 733	7 097	8 690	10 543	12 686	15 150	
50	-	-	-	-	6 041	7 442	9 081	10 989	13 197	
60	-	-	-	-	-	-	7 493	9 141	11 066	
Power input in V	v									
10	1 356	1 408	1 456	1 490	1 496	-	-	-	-	
20	1 666	1 691	1 736	1 788	1 835	1 864	1 864	-	-	
30	-	-	2 154	2 183	2 228	2 278	2 321	2 344	2 335	
40	-	-	-	2 786	2 789	2 818	2 863	2 909	2 946	
50	-	-	-	-	3 630	3 597	3 602	3 630	3 671	
60	-	-	-	-	-	-	4 651	4 620	4 624	
		1.0	•	1.0	1	<b>.</b>	1.	•	•	
Current consum	ption in A				_					
10	7.78	7.83	7.87	7.90	7.93	-	-	-	-	
20	8.27	8.35	8.42	8.48	8.54	8.60	8.65	-	-	
30	-	-	9.21	9.28	9.35	9.42	9.49	9.57	9.65	
40	-	-	-	10.55	10.60	10.66	10.73	10.80	10.88	
50	-	-	-	-	12.57	12.58	12.62	12.66	12.72	
60	-	-	-	-	-	-	15.42	15.40	15.41	
Mass flow in kg/	h									
10	67	84	105	130	159	_	_	_	_	
20	65	82	103	128	158	193	235	_	-	
30	- 05	-	100	125	155	193	233	283	340	
40		-	-	120	150	186	233	277	335	
50		-	_	-	142	177	219	269	326	
60	-	-	_	-	-	-	207	256	313	
00		I .	I	I .	I	<u> </u>		200	0.0	
Coefficient of pe	erformance (C.C	D.P.)								
10	3.03	3.65	4.37	5.25	6.38	-	-	-	-	
20	2.21	2.77	3.37	4.05	4.84	5.78	6.97	-	-	
30	-	-	2.44	3.00	3.61	4.31	5.11	6.06	7.24	
40	-	-	-	2.06	2.54	3.08	3.68	4.36	5.14	
50	-	-	-	-	1.66	2.07	2.52	3.03	3.59	
60	_	-	-	-	_	-	1.61	1.98	2.39	

Nominal	performance	at to =	-10 °C	. tc = 45 °C

Cooling capacity	6 580	W
Power input	3 167	W
Current consumption	11.48	Α
Mass flow	146	kg/h
C.O.P.	2.08	

to: Evaporating temperature at dew point

tc: Condensing temperature at dew point

Rating conditions : Suction gas temp. = 20  $^{\circ}\text{C}$  , Subcooling = 0 K

Pressure switch settings

ſ	Maximum HP switch setting	29.7	bar(g)
	Minimum LP switch setting	1.4	bar(g)
	LP pump down setting	2	bar(g)

Sound power data

Sound power level	dB(A)
With accoustic hood	dB(A)



Scroll compressor. MLZ030T2

# Performance data at 50 Hz, EN 12900 rating conditions, Superheat = 10 K

**R448A** 

Cond. temp. in	Evaporating temperature in °C (to)								
°C (tc)	-30	-25	-20	-15	-10	-5	0	5	10
Cooling capacity		1	1	1	T	Т	1	1	1
10	4 120	5 157	6 398	7 873	9 611	-	-	-	-
20	3 652	4 651	5 835	7 233	8 876	10 792	13 008	-	-
30	3 134	4 069	5 168	6 463	7 985	9 763	11 825	14 198	16 900
40	-	-	4 427	5 593	6 966	8 579	10 463	12 645	15 150
50	-	-	-	4 651	5 849	7 271	8 949	10 914	13 197
60	-	-	-	-	4 664	5 867	7 311	9 033	11 066
Power input in V	v								
10	1 356	1 408	1 456	1 490	1 496	-	-	-	-
20	1 666	1 691	1 736	1 788	1 835	1 864	1 864	-	-
30	2 197	2 155	2 154	2 183	2 228	2 278	2 321	2 344	2 335
40	-	-	2 822	2 786	2 789	2 818	2 863	2 909	2 946
50	-	-	-	3 711	3 630	3 597	3 602	3 630	3 671
60	_	-	-	-	4 864	4 728	4 651	4 620	4 624
Current consum	7.78	7.83	7.87	7.90	7.93	_	_	Ī	_
							_	-	
20 30	8.27	8.35	8.42	8.48	8.54	8.60	8.65	-	- 0.05
+	9.07	9.14	9.21	9.28	9.35	9.42	9.49	9.57	9.65
40 50	-	-	10.51	10.55 12.56	10.60 12.57	10.66 12.58	10.73 12.62	10.80 12.66	10.88 12.72
60	<u> </u>	-	-	12.50	15.49	15.45	15.42	15.40	15.41
60	-		-	-	15.49	15.45	15.42	15.40	15.41
Mass flow in kg/	h								
10	79	98	120	145	174	-	-	-	-
20	76	96	118	144	174	208	247	-	-
30	73	92	115	140	170	205	245	290	340
40	-	-	109	135	165	200	240	285	335
50	-	-	-	126	156	191	230	276	326
60	-	-	-	-	144	178	218	263	313
Onefficient of a	fa	. <b>.</b> .							
Coefficient of pe	3.04	3.66	4.39	5.28	6.42	_	_	1 -	l -
20	2.19	2.75	3.36	4.04	4.84	5.79	6.98	-	-
30	1.43	1.89	+	2.96	3.58	4.28	5.09		7.24
			2.40				+	6.06	
40	-	-	1.57	2.01	2.50	3.04	3.65	4.35	5.14
50	-	-	-	1.25	1.61	2.02	2.48	3.01	3.59
60	-	-	-	-	0.96	1.24	1.57	1.96	2.39

C.O.P.			

Cooling capacity

Current consumption

Power input

Mass flow

Nominal performance at to = -10 °C, tc = 45 °C

6 418

3 167

11.48

161

2.03

W

W

kg/h

to: Evaporating temperature at dew point tc: Condensing temperature at dew point

Rating conditions : Superheat = 10 K , Subcooling = 0 K

Pressure switch settings

Maximum HP switch setting	29.7	bar(g)
Minimum LP switch setting	1.4	bar(g)
LP pump down setting	2	bar(g)

Sound power data

Sound power level	dB(A)
With accoustic hood	dB(A)



Scroll compressor. MLZ030T2

# Performance data at 60 Hz, EN 12900 rating conditions, Suction temp. = 20 °C

**R448A** 

Cond. temp. in	Evaporating temperature in °C (to)									
°C (tc)	-30	-25	-20	-15	-10	-5	0	5	10	
Cooling capacity	in W	1	•	•	1	•	ı	•	1	
10	4 712	5 944	7 430	9 208	11 315	-	-	-	-	
20	4 339	5 544	6 973	8 664	10 654	12 981	15 683	-	-	
30	-	-	6 391	7 961	9 801	11 948	14 439	17 312	20 604	
40	-	-	-	7 132	8 788	10 721	12 969	15 568	18 556	
50	-	-	-	-	7 647	9 333	11 304	13 596	16 247	
60	-	-	-	-	-	-	9 476	11 428	13 709	
Power input in V	ı									
10	1 579	1 616	1 659	1 698	1 726	-	-	_	-	
20	2 012	2 042	2 089	2 144	2 201	2 251	2 288	-	-	
30	-	-	2 600	2 646	2 705	2 770	2 832	2 886	2 922	
40	-	-	_	3 293	3 329	3 383	3 447	3 513	3 574	
50	-	-	_	-	4 164	4 182	4 221	4 275	4 335	
60	-	-	-	-	-	-	5 246	5 261	5 295	
		1	1	1	1	1	1			
Current consum	ption in A	T	_	1	T	1	1	_	1	
10	7.13	7.24	7.32	7.38	7.43	-	-	-	-	
20	7.97	8.11	8.20	8.26	8.32	8.39	8.49	-	-	
30	-	-	9.16	9.24	9.30	9.37	9.46	9.60	9.79	
40	-	-	-	10.54	10.61	10.67	10.76	10.89	11.06	
50	-	-	-	-	12.48	12.55	12.63	12.75	12.91	
60	-	-	-	-	-	-	15.31	15.42	15.57	
Mass flow in kg/	h									
10	77	98	123	152	188	_	_	_	_	
20	76	98	123	154	190	233	284	_	_	
30	-	-	122	153	189	233	284	344	415	
40		_	-	150	186	229	280	340	410	
50	<u>-</u>	-	-	-	180	222	273	332	402	
60	_	_	_	_	-	-	262	320	388	
		I .		1	I.	1	1			
Coefficient of pe	rformance (C.C	D.P.)								
10	2.98	3.68	4.48	5.42	6.55	-	-	-	-	
20	2.16	2.71	3.34	4.04	4.84	5.77	6.86	-	-	
30	-	-	2.46	3.01	3.62	4.31	5.10	6.00	7.05	
40	-	-	-	2.17	2.64	3.17	3.76	4.43	5.19	
50	-	-	-	-	1.84	2.23	2.68	3.18	3.75	
60	-	-	-	-	-	-	1.81	2.17	2.59	

Nominal	performance	at to =	-10 °C	. tc = 45 °C

Cooling capacity	8 232	W
Power input	3 715	W
Current consumption	11.46	Α
Mass flow	183	kg/h
C.O.P.	2.22	

to: Evaporating temperature at dew point

tc: Condensing temperature at dew point

Rating conditions : Suction gas temp. = 20  $^{\circ}\text{C}$  , Subcooling = 0 K

Pressure switch settings

Maximum HP switch setting	29.7	bar(g)
Minimum LP switch setting	1.4	bar(g)
LP pump down setting	2	bar(g)

Sound power data

Sound power level	dB(A)
With accoustic hood	dB(A)



Scroll compressor. MLZ030T2

# Performance data at 60 Hz, EN 12900 rating conditions, Superheat = 10 K

**R448A** 

ond. temp. in				Evapora	ting temperature	in °C (to)			•
°C (tc)	-30	-25	-20	-15	-10	-5	0	5	10
ooling capacity	in W	•	•	_	•	ı	•	1	
10	4 731	5 973	7 472	9 265	11 388	-	-	-	-
20	4 301	5 508	6 944	8 646	10 652	12 996	15 712	-	-
30	3 813	4 950	6 288	7 865	9 719	11 888	14 405	17 303	20 604
40	-	-	5 539	6 957	8 626	10 584	12 870	15 517	18 556
50	-	-	-	5 956	7 405	9 120	11 139	13 503	16 247
60	-	-	-	-	6 091	7 528	9 247	11 293	13 709
ower input in W	1			•					
10	1 579	1 616	1 659	1 698	1 726	-	-	-	-
20	2 012	2 042	2 089	2 144	2 201	2 251	2 288	-	-
30	2 575	2 574	2 600	2 646	2 705	2 770	2 832	2 886	2 922
40	-	-	3 280	3 293	3 329	3 383	3 447	3 513	3 574
50	-	-	-	4 175	4 164	4 182	4 221	4 275	4 335
60	-	-	-	-	5 299	5 256	5 246	5 261	5 295
urrent consum	ption in A								
10	7.13	7.24	7.32	7.38	7.43	-	-	-	-
20	7.97	8.11	8.20	8.26	8.32	8.39	8.49	-	-
30	8.90	9.05	9.16	9.24	9.30	9.37	9.46	9.60	9.79
40	-	-	10.45	10.54	10.61	10.67	10.76	10.89	11.06
50	-	-	-	12.40	12.48	12.55	12.63	12.75	12.91
60	-	-	-	-	15.15	15.23	15.31	15.42	15.57
			-				•		
ass flow in kg/l	h								
10	91	114	140	171	206	-	-	-	-
20	90	113	141	172	208	251	299	-	-
30	89	112	139	171	208	250	299	354	415
40	-	-	136	168	204	246	295	349	410
50	-	-	-	162	197	239	287	341	402
60	-	-	-	-	188	229	275	329	388
				1	•			1	•
oefficient of pe	rformance (C.C	).P.)							
10	3.00	3.69	4.50	5.46	6.60	-	_	-	-
20	2.14	2.70	3.32	4.03	4.84	5.77	6.87	_	-
30	1.48	1.92	2.42	2.97	3.59	4.29	5.09	6.00	7.05
	-	-	1.69	2.11	2.59	3.13	3.73	4.42	5.19
40				1.43	1.78	2.18	2.64	3.16	3.75
50	-	-							

Nominal	performance	at to =	-10 °C,	tc = 45	°C

Cooling capacity	8 029	W
Power input	3 715	W
Current consumption	11.46	Α
Mass flow	201	kg/h
C.O.P.	2.16	

to: Evaporating temperature at dew point

tc: Condensing temperature at dew point

Rating conditions : Superheat = 10 K , Subcooling = 0 K

Pressure switch settings

Maximum HP switch setting	29.7	bar(g)
Minimum LP switch setting	1.4	bar(g)
LP pump down setting	2	bar(g)

Sound power data

Sound power level	dB(A)
With accoustic hood	dB(A)



Scroll compressor. MLZ030T2

# Performance data at 50 Hz, EN 12900 rating conditions, Suction temp. = 20 °C

**R449A** 

Cond. temp. in		Evaporating temperature in °C (to)							
°C (tc)	-30	-25	-20	-15	-10	-5	0	5	10
Cooling capacity	y in W	1	•	•	1	ı	•	•	•
10	4 103	5 132	6 362	7 824	9 549	-	-	-	-
20	3 684	4 682	5 859	7 248	8 878	10 780	12 984	-	-
30	-	-	5 253	6 542	8 052	9 812	11 853	14 206	16 900
40	-	-	-	5 733	7 097	8 690	10 543	12 686	15 150
50	-	-	-	-	6 041	7 442	9 081	10 989	13 197
60	-	-	-	-	-	-	7 493	9 141	11 066
Power input in V	v								
10	1 356	1 408	1 456	1 490	1 496	_	_	_	_
20	1 666	1 691	1 736	1 788	1 835	1 864	1 864	_	-
30	-	-	2 154	2 183	2 228	2 278	2 321	2 344	2 335
40	_	_	-	2 786	2 789	2 818	2 863	2 909	2 946
50	_	_	_	_	3 630	3 597	3 602	3 630	3 671
60	-	-	-	-	-	-	4 651	4 620	4 624
		<b>.</b>	1.	1.0	<b>.</b>	1.0	•	•	
Current consum	ption in A								•
10	7.78	7.83	7.87	7.90	7.93	-	-	-	-
20	8.27	8.35	8.42	8.48	8.54	8.60	8.65	-	-
30	-	-	9.21	9.28	9.35	9.42	9.49	9.57	9.65
40	-	-	-	10.55	10.60	10.66	10.73	10.80	10.88
50	-	-	-	-	12.57	12.58	12.62	12.66	12.72
60	-	-	-	-	-	-	15.42	15.40	15.41
Mass flam in Iral	L								
Mass flow in kg/	n 67	84	105	130	159	_	_	1	
20	65	82	103	128	158	193	235	-	-
30	- 00	- 82	104	125	155	193	233	283	340
40	<u> </u>	-	-	120	150	186	233	203	335
50	-	-	-	-	142	177	219	269	326
60	<u>-</u>	-	-	-	142	-	207	256	313
00				1 -		<u> </u>	201	250	313
Coefficient of pe	erformance (C.C	D.P.)							
10	3.03	3.65	4.37	5.25	6.38	-	-	-	-
20	2.21	2.77	3.37	4.05	4.84	5.78	6.97	-	-
30	-	-	2.44	3.00	3.61	4.31	5.11	6.06	7.24
40	-	-	-	2.06	2.54	3.08	3.68	4.36	5.14
50	-	-	-	-	1.66	2.07	2.52	3.03	3.59
60	-	-	-	-	-	-	1.61	1.98	2.39

Nominal	performance	at to =	-10 °C	. tc = 45 °C

Cooling capacity	6 580	W
Power input	3 167	W
Current consumption	11.48	Α
Mass flow	146	kg/h
C.O.P.	2.08	

to: Evaporating temperature at dew point

tc: Condensing temperature at dew point

Rating conditions : Suction gas temp. = 20  $^{\circ}\text{C}$  , Subcooling = 0 K

Pressure switch settings

Maximum HP switch setting	29.7	bar(g)
Minimum LP switch setting	1.4	bar(g)
LP pump down setting	2	bar(g)

Sound power data

Sound power level	dB(A)
With accoustic hood	dB(A)



Scroll compressor. MLZ030T2

# Performance data at 50 Hz, EN 12900 rating conditions, Superheat = 10 K

**R449A** 

Cond. temp. in	Evaporating temperature in °C (to)										
°C (tc)	-30	-25	-20	-15	-10	-5	0	5	10		
Cooling capacity	/ in W	_	_	•		•					
10	4 111	5 148	6 388	7 863	9 602	-	-	-	-		
20	3 643	4 641	5 824	7 223	8 866	10 784	13 001	-	-		
30	3 124	4 058	5 157	6 452	7 974	9 753	11 818	14 194	16 900		
40	-	-	4 416	5 581	6 955	8 569	10 455	12 640	15 150		
50	-	-	-	4 638	5 838	7 261	8 940	10 909	13 197		
60	-	-	-	-	4 652	5 857	7 303	9 027	11 066		
Dannan immust im 14											
Power input in V	1 356	1 408	1 456	1 490	1 496	_	_	_	_		
20	1 666	1 691	1 736	1 788	1 835	1 864	1 864	-			
30	2 197	2 155	2 154	2 183	2 228	2 278	2 321	2 344	2 335		
40	-	-	2 822	2 786	2 789	2 818	2 863	2 909	2 946		
50	_	-	-	3 711	3 630	3 597	3 602	3 630	3 671		
60	-	-	_	-	4 864	4 728	4 651	4 620	4 624		
		- I	- I	1		1			1		
Current consum	ption in A										
10	7.78	7.83	7.87	7.90	7.93	-	-	-	-		
20	8.27	8.35	8.42	8.48	8.54	8.60	8.65	-	-		
30	9.07	9.14	9.21	9.28	9.35	9.42	9.49	9.57	9.65		
40	-	-	10.51	10.55	10.60	10.66	10.73	10.80	10.88		
50	-	-	-	12.56	12.57	12.58	12.62	12.66	12.72		
60	-	-	-	-	15.49	15.45	15.42	15.40	15.41		
Mass flow in kg/		1	1		T		T	1	1		
10	79	98	120	145	174	-	-	-	-		
20	76	96	118	144	174	208	247	-	-		
30	73	92	115	140	170	205	245	290	340		
40	-	-	109	135	165	200	240	285	335		
50	-	-	-	126	156	191	230	276	326		
60	-	-	-	-	144	178	218	263	313		
Coefficient of pe	rformance (C.C	ו פו									
10	3.03	3.66	4.39	5.28	6.42	-	-	_	-		
20	2.19	2.74	3.35	4.04	4.83	5.78	6.98	-	-		
30	1.42	1.88	2.39	2.96	3.58	4.28	5.09	6.06	7.24		
40	-	-	1.56	2.00	2.49	3.04	3.65	4.34	5.14		
50	_	-	-	1.25	1.61	2.02	2.48	3.01	3.59		
60	-	-	-	-	0.96	1.24	1.57	1.95	2.39		
		1	1	1		1			1		
Nominal perform	nance at to = -1	0 °C, tc = 45 °C				Pressure switch	settings				
					Г						

C.O.F.			

Cooling capacity

Current consumption

Power input

Mass flow

to: Evaporating temperature at dew point tc: Condensing temperature at dew point

Rating conditions : Superheat = 10 K , Subcooling = 0 K

6 407

3 167

11.48

161

2.02

W

W

kg/h

Maximum HP switch setting	29.7	bar(g)
Minimum LP switch setting	1.4	bar(g)
LP pump down setting	2	bar(g)

Sound power data

Sound power level	dB(A)
With accoustic hood	dB(A)



Scroll compressor. MLZ030T2

# Performance data at 60 Hz, EN 12900 rating conditions, Suction temp. = 20 °C

**R449A** 

Cond. temp. in	Evaporating temperature in °C (to)										
°C (tc)	-30	-25	-20	-15	-10	-5	0	5	10		
Cooling capacity	y in W	1	•	•	ı	•	ı	•	1		
10	4 712	5 944	7 430	9 208	11 315	-	-	-	-		
20	4 339	5 544	6 973	8 664	10 654	12 981	15 683	-	-		
30	-	-	6 391	7 961	9 801	11 948	14 439	17 312	20 604		
40	-	-	-	7 132	8 788	10 721	12 969	15 568	18 556		
50	-	-	-	-	7 647	9 333	11 304	13 596	16 247		
60	-	-	-	-	-	-	9 476	11 428	13 709		
Power input in V	v										
10	1 579	1 616	1 659	1 698	1 726	-	-	_	_		
20	2 012	2 042	2 089	2 144	2 201	2 251	2 288	-	-		
30	-	-	2 600	2 646	2 705	2 770	2 832	2 886	2 922		
40	-	-	_	3 293	3 329	3 383	3 447	3 513	3 574		
50	-	-	_	-	4 164	4 182	4 221	4 275	4 335		
60	-	-	-	-	-	-	5 246	5 261	5 295		
•		<b>.</b>	1.	1.0	II.	1.0	II.	1.	•		
Current consum	ption in A										
10	7.13	7.24	7.32	7.38	7.43	-	-	-	-		
20	7.97	8.11	8.20	8.26	8.32	8.39	8.49	-	-		
30	-	-	9.16	9.24	9.30	9.37	9.46	9.60	9.79		
40	-	-	-	10.54	10.61	10.67	10.76	10.89	11.06		
50	-	-	-	-	12.48	12.55	12.63	12.75	12.91		
60	-	-	-	-	-	-	15.31	15.42	15.57		
Mass flam in land	L										
Mass flow in kg/		00	125	155	101				1		
10 20	78 77	99 99	125 125	155 156	191 193	- 227	-	-	-		
30	-	-	125	155	193	237	289 289		422		
+			<del> </del>	1		1	1	351			
40	-	-	-	153	189	234	286	347	419		
50 60	-	-	-	-	184	-	279 268	339 327	410 397		
60	-	-	-	-	-	-	208	321	397		
Coefficient of pe	erformance (C.C	D.P.)									
10	2.98	3.68	4.48	5.42	6.55	-	-	-	-		
20	2.16	2.71	3.34	4.04	4.84	5.77	6.86	-	-		
30	-	-	2.46	3.01	3.62	4.31	5.10	6.00	7.05		
40	-	-	-	2.17	2.64	3.17	3.76	4.43	5.19		
50	-	-	-	-	1.84	2.23	2.68	3.18	3.75		
60	-	-	-	-	-	-	1.81	2.17	2.59		

Nominal	performance	at to =	-10 °C	. tc = 45 °C

Cooling capacity	8 232	W
Power input	3 715	W
Current consumption	11.46	Α
Mass flow	187	kg/h
C.O.P.	2.22	

to: Evaporating temperature at dew point

tc: Condensing temperature at dew point

Rating conditions : Suction gas temp. = 20  $^{\circ}\text{C}$  , Subcooling = 0 K

Pressure switch settings

Maximum HP switch setting	29.7	bar(g)
Minimum LP switch setting	1.4	bar(g)
LP pump down setting	2	bar(g)

Sound power data

Sound power level	dB(A)
With accoustic hood	dB(A)



Scroll compressor. MLZ030T2

# Performance data at 60 Hz, EN 12900 rating conditions, Superheat = 10 K

**R449A** 

Cond. temp. in	Evaporating temperature in °C (to)									
°C (tc)	-30	-25	-20	-15	-10	-5	0	5	10	
Cooling capacity	y in W									
10	4 721	5 962	7 460	9 253	11 377	-	-	-	-	
20	4 290	5 496	6 931	8 634	10 640	12 986	15 704	-	-	
30	3 801	4 937	6 274	7 852	9 706	11 876	14 396	17 297	20 604	
40	-	-	5 525	6 942	8 612	10 572	12 860	15 511	18 556	
50	-	-	-	5 940	7 390	9 106	11 129	13 497	16 247	
60	-	-	-	-	6 076	7 514	9 236	11 286	13 709	
Power input in V	v			·		·	·			
10	1 579	1 616	1 659	1 698	1 726	-	-	-	-	
20	2 012	2 042	2 089	2 144	2 201	2 251	2 288	-	-	
30	2 575	2 574	2 600	2 646	2 705	2 770	2 832	2 886	2 922	
40	-	-	3 280	3 293	3 329	3 383	3 447	3 513	3 574	
50	-	-	-	4 175	4 164	4 182	4 221	4 275	4 335	
60	-	-	-	-	5 299	5 256	5 246	5 261	5 295	
Current consum	-	1	1		1			T	T	
10	7.13	7.24	7.32	7.38	7.43	-	-	-	-	
20	7.97	8.11	8.20	8.26	8.32	8.39	8.49	-	-	
30	8.90	9.05	9.16	9.24	9.30	9.37	9.46	9.60	9.79	
40	-	-	10.45	10.54	10.61	10.67	10.76	10.89	11.06	
50	-	-	-	12.40	12.48	12.55	12.63	12.75	12.91	
60	-	-	-	-	15.15	15.23	15.31	15.42	15.57	
Mass flow in kg/	/h									
10	92	115	142	173	210	-	-	-	-	
20	92	115	143	175	212	255	304	-	-	
30	90	114	142	174	211	255	304	360	422	
40	-	-	139	171	208	251	300	356	419	
50	-	-	-	165	202	244	293	348	410	
60	-	-	-	-	192	234	281	336	397	
Coefficient of pe	erformance (C.C	).P.)								
10	2.99	3.69	4.50	5.45	6.59	-	-	-	-	
20	2.13	2.69	3.32	4.03	4.83	5.77	6.86	-	-	
30	1.48	1.92	2.41	2.97	3.59	4.29	5.08	5.99	7.05	
40	-	-	1.68	2.11	2.59	3.12	3.73	4.42	5.19	
50	-	-	-	1.42	1.77	2.18	2.64	3.16	3.75	
		1	1	1	1	1	1.76	1	1	

Cooling capacity	8 0 15	VV
Power input	3 715	W
Current consumption	11.46	Α
Mass flow	205	kg/h
C.O.P.	2.16	
•		

to: Evaporating temperature at dew point

Nominal performance at to = -10 °C, tc = 45 °C

tc: Condensing temperature at dew point

Rating conditions : Superheat = 10 K , Subcooling = 0 K

Pressure switch settings

Maximum HP switch setting	29.7	bar(g)
Minimum LP switch setting	1.4	bar(g)
LP pump down setting	2	bar(g)

Sound power data

Sound power level	dB(A)
With accoustic hood	dB(A)



Scroll compressor. MLZ030T2

# Performance data at 50 Hz, EN 12900 rating conditions, Suction temp. = 20 °C

**R452A** 

Cond. temp. in Evaporating temperature in °C (to)								
-30	-25	-20	-15	-10	-5	0	5	10
in W								
4 474	5 574	6 921	8 545	10 475	-	-	-	-
4 005	5 031	6 271	7 754	9 512	11 575	13 972	-	-
-	4 491	5 604	6 929	8 496	10 334	12 476	14 950	17 786
-	-	4 922	6 069	7 426	9 022	10 888	13 054	15 551
-	-	-	-	6 304	7 638	9 210	11 050	13 188
-	-	-	-	-	6 185	7 444	8 938	10 697
	1.457	1 /183	1 510	1 5/11		_	_	_
			1			ł		-
1 7 0 0	1	1	1	1	1	1		2 428
				1				2 967
				ł		ł	ł	3 666
	+	+		1	1			4 544
-	_	-	-	-	4 552	4 557	4 555	4 544
otion in A								
7.88	7.95	8.02	8.09	8.18	-	-	-	-
8.54	8.60	8.65	8.71	8.77	8.83	8.90	-	-
-	9.56	9.61	9.66	9.71	9.75	9.79	9.83	9.87
-	-	10.95	11.01	11.06	11.09	11.12	11.14	11.16
-	-	-	-	12.87	12.91	12.95	12.97	12.97
-	-	-	-	-	15.27	15.32	15.35	15.36
1	1	1	1	1	Т	1	1	T
	ł	ł	1	ł	-		-	-
88	112	140	173	213	262	319	-	-
-	109	137	ł	ł	257	314	381	460
-	-	133	165	204	251	307	373	451
-	-	-	-	198	244	298	363	440
-	-	-	-	-	235	289	352	427
formance (C.O	).P.)							
3.13	3.83	4.67	5.66	6.80	-	_	_	-
	1	1	1	1			_	_
	ł	ł		ł		ł		7.33
_			1	1		1	1	5.24
		-	-	1.73	2.09	2.51	3.01	3.60
-	-							
	in W  4 474 4 005 1 429 1 783 bition in A 7.88 8.54 formance (C.C.	in W  4 474	in W  4 474	1429	1429	1	1474	1429

Nominal	performance	at to =	-10 °C	. tc = 45 °C

Cooling capacity	6 871	W
Power input	3 265	W
Current consumption	11.90	Α
Mass flow	201	kg/h
C.O.P.	2.10	

to: Evaporating temperature at dew point

tc: Condensing temperature at dew point

Rating conditions : Suction gas temp. = 20  $^{\circ}\text{C}$  , Subcooling = 0 K

Pressure switch settings

Maximum HP switch setting	29.7	bar(g)
Minimum LP switch setting	1.4	bar(g)
LP pump down setting	2	bar(g)

Sound power data

Sound power level	dB(A)
With accoustic hood	dB(A)



Scroll compressor. MLZ030T2

# Performance data at 50 Hz, EN 12900 rating conditions, Superheat = 10 K

**R452A** 

Cond. temp. in				Evapora	ating temperature	in °C (to)			
°C (tc)	-30	-25	-20	-15	-10	-5	0	5	10
Cooling capacit	y in W			•		_			
10	4 329	5 427	6 777	8 412	10 364	-	-	-	-
20	3 801	4 815	6 051	7 542	9 321	11 418	13 864	-	-
30	3 295	4 207	5 310	6 637	8 223	10 101	12 302	14 857	17 786
40	2 811	3 602	4 553	5 699	7 073	8 712	10 649	12 919	15 551
50	-	-	3 780	4 727	5 872	7 252	8 906	10 872	13 188
60	-	-	-	-	4 611	5 716	7 068	8 713	10 697
Power input in \	v								
10	1 429	1 457	1 483	1 510	1 541	-	_	_	_
20	1 783	1 815	1 841	1 865	1 888	1 913	1 944	_	-
30	2 230	2 269	2 299	2 323	2 342	2 359	2 377	2 400	2 428
40	2 788	2 839	2 876	2 903	2 922	2 935	2 945	2 955	2 967
50	-	-	3 591	3 625	3 647	3 659	3 665	3 666	3 666
60	_	_	-	-	4 537	4 552	4 557	4 553	4 544
		L	L	- L		1			
Current consum	ption in A								
10	7.88	7.95	8.02	8.09	8.18	-	-	-	-
20	8.54	8.60	8.65	8.71	8.77	8.83	8.90	-	-
30	9.50	9.56	9.61	9.66	9.71	9.75	9.79	9.83	9.87
40	10.79	10.88	10.95	11.01	11.06	11.09	11.12	11.14	11.16
50	-	-	12.72	12.80	12.87	12.91	12.95	12.97	12.97
60	-	-	-	-	15.20	15.27	15.32	15.35	15.36
Maaa fla : l	11.								
Mass flow in kg	107	133	162	197	238	_	_	_	_
20	104	130	160	194	235	282	336	_	
30	102	127	156	190	230	277	330	392	460
40	102	124	152	185	224	270	323	383	451
50	-	-	148	180	218	262	314	373	440
60		_	-	-	211	254	304	362	427
00			_	_	211	254	304	302	721
Coefficient of pe	erformance (C.C	).P.)							
10	3.03	3.73	4.57	5.57	6.72	-	-	-	-
20	2.13	2.65	3.29	4.04	4.94	5.97	7.13	-	-
30	1.48	1.85	2.31	2.86	3.51	4.28	5.17	6.19	7.33
40	1.01	1.27	1.58	1.96	2.42	2.97	3.62	4.37	5.24
50	-	-	1.05	1.30	1.61	1.98	2.43	2.97	3.60
60	-	-	-	-	1.02	1.26	1.55	1.91	2.35
•									

C.O.P.		

Cooling capacity

Current consumption

Power input

Mass flow

to: Evaporating temperature at dew point tc: Condensing temperature at dew point

Rating conditions : Superheat = 10 K , Subcooling = 0 K

6 479

3 265

11.90

221

1.98

W

W

kg/h

Maximum HP switch setting	29.7	bar(g)
Minimum LP switch setting	1.4	bar(g)
LP pump down setting	2	bar(g)

Sound power data

Sound power level	dB(A)
With accoustic hood	dB(A)



Scroll compressor. MLZ030T2

# Performance data at 60 Hz, EN 12900 rating conditions, Suction temp. = 20 °C

**R452A** 

Cond. temp. in	Evaporating temperature in °C (to)									
°C (tc)	-30	-25	-20	-15	-10	-5	0	5	10	
Cooling capacity	in W	1	1	•	1	•	T	•		
10	5 553	6 890	8 509	10 443	12 723	-	-	-	-	
20	4 951	6 215	7 727	9 520	11 626	14 078	16 909	-	-	
30	-	5 523	6 899	8 522	10 425	12 641	15 202	18 140	21 488	
40	-	-	6 031	7 455	9 125	11 075	13 338	15 944	18 928	
50	-	-	-	-	7 733	9 387	11 322	13 568	16 159	
60	-	-	-	-	-	7 584	9 161	11 018	13 188	
Power input in W	ı									
10	1 739	1 777	1 812	1 852	1 904	-	_	_	-	
20	2 153	2 210	2 253	2 288	2 322	2 361	2 413	-	-	
30	-	2 722	2 790	2 838	2 872	2 900	2 928	2 963	3 012	
40	-	-	3 418	3 497	3 550	3 585	3 607	3 624	3 642	
50	-	-	-	-	4 352	4 411	4 446	4 463	4 469	
60	-	-	-	-	-	5 374	5 440	5 475	5 487	
Current consum	ption in A		_		_					
10	7.47	7.47	7.50	7.56	7.65	-	-	-	-	
20	8.23	8.29	8.35	8.42	8.50	8.59	8.69	-	-	
30	-	9.29	9.41	9.52	9.62	9.70	9.78	9.84	9.90	
40	-	-	10.75	10.93	11.08	11.19	11.26	11.31	11.32	
50	-	-	-	-	12.93	13.10	13.21	13.26	13.26	
60	-	-	-	-	-	15.50	15.67	15.77	15.79	
Mass flow in kg/l	n									
10	112	141	175	215	263	-	-	_	-	
20	109	138	172	212	261	318	386	_	-	
30	-	134	168	208	257	314	382	462	556	
40	-	-	163	203	251	308	375	455	549	
50	-	-	-	-	243	299	367	446	539	
60	-	-	-	-	-	289	355	434	526	
Coefficient of pe	rformance (C.0	D.P.)								
10	3.19	3.88	4.70	5.64	6.68	-	_	_	_	
20	2.30	2.81	3.43	4.16	5.01	5.96	7.01	_	_	
30	-	2.03	2.47	3.00	3.63	4.36	5.19	6.12	7.13	
40		-	1.76	2.13	2.57	3.09	3.70	4.40	5.20	
50		-	-	2.13	1.78	2.13	2.55	3.04	3.62	
60	-	-	-	_	-	1.41	1.68	2.01	2.40	
00	-					1.41	1.00	2.01	2.40	

Nominal perf	ormance at to	= -10 °C	, tc = 45 °C

Cooling capacity	8 440	W
Power input	3 936	W
Current consumption	11.95	Α
Mass flow	247	kg/h
C.O.P.	2.14	

to: Evaporating temperature at dew point

tc: Condensing temperature at dew point

Rating conditions : Suction gas temp. = 20  $^{\circ}\text{C}$  , Subcooling = 0 K

Pressure switch settings

Maximum HP switch setting	29.7	bar(g)
Minimum LP switch setting	1.4	bar(g)
LP pump down setting	2	bar(g)

Sound power data

Sound power level	dB(A)
With accoustic hood	dB(A)



Scroll compressor. MLZ030T2

# Performance data at 60 Hz, EN 12900 rating conditions, Superheat = 10 K

**R452A** 

Cond. temp. in				Evapora	ating temperature	in °C (to)			
°C (tc)	-30	-25	-20	-15	-10	-5	0	5	10
Cooling capacity		1	T	1			T	1	
10	5 374	6 708	8 332	10 281	12 588	-	-	-	-
20	4 699	5 949	7 457	9 260	11 392	13 888	16 779	-	-
30	4 039	5 175	6 537	8 164	10 091	12 355	14 991	18 028	21 488
40	3 398	4 391	5 579	7 000	8 692	10 695	13 045	15 779	18 928
50	-	-	4 586	5 773	7 202	8 913	10 948	13 350	16 159
60	-	-	-	-	5 618	7 008	8 699	10 742	13 188
Power input in W	ı								
10	1 739	1 777	1 812	1 852	1 904	-	-	-	-
20	2 153	2 210	2 253	2 288	2 322	2 361	2 413	-	-
30	2 627	2 722	2 790	2 838	2 872	2 900	2 928	2 963	3 012
40	3 156	3 307	3 418	3 497	3 550	3 585	3 607	3 624	3 642
50	-	-	4 133	4 261	4 352	4 411	4 446	4 463	4 469
60	-	-	-	-	5 272	5 374	5 440	5 475	5 487
Current consum	ption in A								
10	7.47	7.47	7.50	7.56	7.65	-	-	-	-
20	8.23	8.29	8.35	8.42	8.50	8.59	8.69	-	-
30	9.14	9.29	9.41	9.52	9.62	9.70	9.78	9.84	9.90
40	10.27	10.53	10.75	10.93	11.08	11.19	11.26	11.31	11.32
50	-	-	12.43	12.71	12.93	13.10	13.21	13.26	13.26
60	-	-	-	-	15.25	15.50	15.67	15.77	15.79
Maaa fla in lant	<b>.</b>								
Mass flow in kg/	n 132	164	200	241	290	_	_	_	_
20	129	161	197	238	287	343	407	-	
30	125	157	192	234	282	338	407	475	556
40	121	151	187	228	276	332	396	468	549
50	-	-	179	220	267	323	386	458	539
60		-	-	-	257	311	374	446	526
00		-	-		257	311	374	440	520
Coefficient of pe	rformance (C.C	D.P.)							
10	3.09	3.78	4.60	5.55	6.61	-	-	-	-
20	2.18	2.69	3.31	4.05	4.91	5.88	6.95	-	-
30	1.54	1.90	2.34	2.88	3.51	4.26	5.12	6.08	7.13
40	1.08	1.33	1.63	2.00	2.45	2.98	3.62	4.35	5.20
50	-	-	1.11	1.35	1.65	2.02	2.46	2.99	3.62
60	-	-	-	-	1.07	1.30	1.60	1.96	2.40
Nominal perform	nance at to = -1	0 °C, tc = 45 °C			-	Pressure switch	settings		
0 11 11		7.050	144		Г			20.7	

to: Evaporating	tamparatura	at	dow	noin

Cooling capacity Power input

Mass flow

C.O.P.

Current consumption

tc: Condensing temperature at dew point

Rating conditions : Superheat = 10 K , Subcooling = 0 K

7 958

3 936

11.95

272

2.02

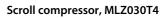
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W

Maximum HP switch setting	29.7	bar(g)
Minimum LP switch setting	1.4	bar(g)
LP pump down setting	2	bar(g)

Sound power data

Sound power level	dB(A)
With accoustic hood	dB(A)







# **General Characteristics**

Model number (on compressor nameplate)	MLZ030T4LC9A	MLZ030T4LC9A		
Code number for Singlepack*	121U8641	121L8641		
Code number for Industrial pack**	121U8640	121L8640		
Drawing number	0XR6025B-2	0XR6025B-2		
Suction and discharge connections	Brazed	Brazed		
Suction connection	7/8 " ODF	7/8 " ODF		
Discharge connection	1/2 " ODF	1/2 " ODF		
Oil sight glass	Threaded	Threaded		
Oil equalisation connection	None	None		
Oil drain connection	1/4" flare	1/4" flare		
LP gauge port	None	None		
IPR valve	32 bar	32 bar		
Swept volume	68.79 c	m3/rev		
Displacement @ Nominal speed	12.0 m3/h @ 2900 rpm	- 14.4 m3/h @ 3500 rpm		
Net weight	41	kg		
Oil charge	1.57 litre	e, POE		
Maximum system test pressure Low Side / High side	- bar(g)	/ - bar(g)		
Maximum differential test pressure	- bar			
Maximum number of starts per hour	1	2		
Refrigerant charge limit	5.44	4 kg		
Approved refrigerants	R404A,R507,R134a,R407A,R4	R404A,R507,R134a,R407A,R407F,R448A,R449A,R452A,R22		

#### Flectrical Characteristics

Liectifical Characteristics	
Nominal voltage	380-400V/3/50Hz - 460V/3/60Hz
Voltage range	340-460 V @ 50Hz - 414-506 V @ 60Hz
Winding resistance between phases 1-2 +/- 7% at 25°C	2.6 Ω
Winding resistance between phases 1-3 +/- 7% at 25°C	2.611 Ω
Winding resistance between phases 2-3 +/- 7% at 25°C	2.649 Ω
Rated Load Amps (RLA)	8.3 A
Maximum Continuous Current (MCC)	13 A
Locked Rotor Amps (LRA)	60 A
Motor protection	Internal overload protector

# **Recommended Installation torques**

Suction Rotolock nut or valve	0 Nm
Discharge Rotolock nut or valve	0 Nm
Oil sight glass	52.5 Nm
Power connections / Earth connection	0 Nm / 0 Nm

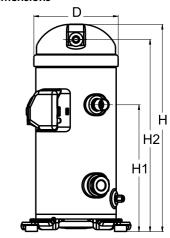
#### Parts shipped with compressor

- and simple and the complete section and the	
Mounting kit with grommets and sleeves	
Initial oil charge	
Installation instructions	
Installation instructions	

### Approvals: CE certified, -, -

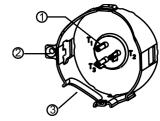
 $\hbox{*Singlepack: Compressor in cardboard box. 1210...\ optimised for Danfoss\ pallet, 1200...\ optimised for\ US\ pallet}$ 

#### **Dimensions**



D=184 mm H=455 mm H1=280 mm H2=422 mm H3=- mm

#### **Terminal box**



IP22

Spade connectors 1/4"
 Earth connection

Power cable passage

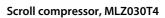
<sup>\*\*</sup>Industrial pack: 121U..: 12 unboxed compressors on Danfoss pallet. 120U..: 16 unboxed compressors on US pallet



#### Datasheet, accessories and spare parts

# Scroll compressor, MLZ030T4

Rotolock accessories, suction side	Code no.	
Rotolock valve, V05 (1-1/4" Rotolock, 7/8" ODF)	8168030	
Gasket, 1-1/4"	8156131	
Rotolock accessories, discharge side	Code no.	
Solder sleeve, P06 (1" Rotolock, 1/2" ODF)	8153007	
Rotolock valve, V06 (1" Rotolock, 1/2" ODF)	8168031	Solder sleeve adapter set
Gasket, 1"	8156130	
Rotolock accessories, sets	Code no.	op Opp
Solder sleeve adapter set (1-1/4" Rotolock, 7/8" ODF), (1" Rotolock, 1/2" ODF)	120Z0127	
Gasket set, 1", 1-1/4", 1-3/4", OSG gaskets black & white	8156009	1 2 3 4
Oil / lubricants	Code no.	
POE lubricant, 215PZ(PL46HB), 1 litre can	120Z0648	1: Rotolock adapter (Suc & Dis)
		2: Gasket (Suc & Dis)
Crankcase heaters	Code no.	3: Solder sleeve (Suc & Dis)
Belt type crankcase heater, 70 W, 230 V, UL	120Z5011	4: Rotolock nut (Suc & Dis)
Belt type crankcase heater, 65 W, 230 V, CE mark, UL	120Z0059	
Belt type crankcase heater, 65 W, 400 V, CE mark, UL	120Z0060	
Belt type crankcase heater, 70 W, 460 V, UL	120Z5012	
Miscellaneous accessories	Code no.	
Acoustic hood	120Z5084	
Discharge thermostat kit	7750009	
IP54 upgrade kit	118U0057	
Spare parts	Code no.	
Mounting kit for 1 scroll compressor including 4 grommets, 4 sleeves, 4 bolts, 4 washers	120Z5005	
Terminal box cover	120Z5015	





# Danfoss

# **General Characteristics**

Model number (on compressor nameplate)		MLZ030T4LQ9
Code number for Singlepack*		121U8573
Code number for Industrial pack**		121U8572
Drawing number		0XR6298B-2
Suction and discharge connections		Rotolock
Suction connection		1-1/4 " Rotolock
Discharge connection		1 " Rotolock
Suction connection with supplied sleeve		7/8 " -
Discharge connection with supplied sleeve	- "	1/2 " -
Oil sight glass		Threaded
Oil equalisation connection		None
Oil drain connection		None
LP gauge port		None
IPR valve		None
Swept volume	68.79 cm3/rev	
Displacement @ Nominal speed	12.0 m3/h @ 2900 rpm - 14.4 m3/h @ 3500 rpm	
Net weight	41 kg	
Oil charge	1.57 litre, PVE	
Maximum system test pressure Low Side / High side	- bar(g) / - bar(g)	
Maximum differential test pressure	- bar	
Maximum number of starts per hour	12	
Refrigerant charge limit	5.44 kg	
Approved refrigerants	R404A, R507, R134a, R407A, R407C, R407F, R22	

# **Electrical Characteristics**

Nominal voltage	380-400V/3/50Hz - 460V/3/60Hz	
Voltage range	340-460 V @ 50Hz - 414-506 V @ 60Hz	
Winding resistance between phases 1-2 +/- 7% at 25°C	2.6 Ω	
Winding resistance between phases 1-3 +/- 7% at 25℃	2.611 Ω	
Winding resistance between phases 2-3 +/- 7% at 25℃	2.649 Ω	
Rated Load Amps (RLA)	8.3 A	
Maximum Continuous Current (MCC)	13 A	
Locked Rotor Amps (LRA)	60 A	
Motor protection	Internal overload protector	

# **Recommended Installation torques**

Oil sight glass	52.5 Nm
Power connections / Earth connection	3 Nm / 2 Nm

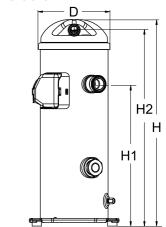
#### Parts shipped with compressor

	ares simpled with compressor
1	Mounting kit with grommets and sleeves
1	nitial oil charge
1	nstallation instructions
_	

Approvals: CE certified, UL certified (file SA11565), -

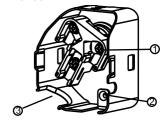
 $\hbox{*Singlepack: Compressor in cardboard box. 1210...\ optimised for Danfoss\ pallet, 1200...\ optimised for\ US\ pallet}$ 

#### **Dimensions**



D=184 mm H=454.9 mm H1=280 mm H2=422.2 mm H3=- mm

#### **Terminal box**



IP22 1:

2:

3:

Screw connectors 10-32 UNF x 9.5

Earth connection

Power cable passage

<sup>\*\*</sup>Industrial pack: 121U..: 12 unboxed compressors on Danfoss pallet. 120U..: 16 unboxed compressors on US pallet



#### Datasheet, accessories and spare parts

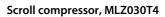
Terminal box cover

# Scroll compressor, MLZ030T4

sleeves and nuts

Rotolock accessories, suction side	Code no.	
Rotolock valve, V05 (1-1/4" Rotolock, 7/8" ODF)	8168030	
Gasket, 1-1/4"	8156131	
		Gaskets, sle
Rotolock accessories, discharge side	Code no.	
Rotolock valve, V01 (1" Rotolock, 3/8" ODF)	8168027	
Rotolock valve, V06 (1" Rotolock, 1/2" ODF)	8168031	
Gasket, 1"	8156130	
Rotolock accessories, sets	Code no.	
Teflon seals, sleeves, nuts for discharge and suction (1" and 1"1/4)	120Z5074	1 2
Gasket set, 1", 1-1/4", 1-3/4", OSG gaskets black & white	8156009	
		1: Gasket
Oil / lubricants	Code no.	2: Solder sleeve
PVE lubricant, 320HV (FVC68D), 1 litre can	120Z5034	3: Rotolock nut
Crankcase heaters	Code no.	
Belt type crankcase heater, 70 W, 230 V, UL	120Z5011	
Belt type crankcase heater, 65 W, 230 V, CE mark, UL	120Z0059	
Belt type crankcase heater, 65 W, 400 V, CE mark, UL	120Z0060	
Belt type crankcase heater, 70 W, 460 V, UL	120Z5012	
Miscellaneous accessories	Code no.	
Acoustic hood	120Z5044	
Discharge thermostat kit	7750009	
IP54 upgrade kit	118U0057	
Spare parts	Code no.	
Mounting kit for 1 scroll compressor including 4 grommets, 4 sleeves, 4 bolts, 4 washers	120Z5005	

120Z5018





# **General Characteristics**

Model number (on compressor nameplate)	MLZ030T4LC9	MLZ030T4LC9
Code number for Singlepack*	121U8010	120U8010
Code number for Industrial pack**	121U8009	120U8009
Drawing number	0XR6025B-2	0XR6025B-2
Suction and discharge connections	Brazed	Brazed
Suction connection	7/8 " ODF	7/8 " ODF
Discharge connection	1/2 " ODF	1/2 " ODF
Oil sight glass	Threaded	Threaded
Oil equalisation connection	None	None
Oil drain connection	1/4" flare	1/4" flare
LP gauge port	None	None
IPR valve	32 bar	32 bar
Swept volume	68.79 cm3/rev	
Displacement @ Nominal speed	12.0 m3/h @ 2900 rpm	- 14.4 m3/h @ 3500 rpm
Net weight	41 kg	
Oil charge	1.57 litre, PVE	
Maximum system test pressure Low Side / High side	- bar(g) / - bar(g)	
Maximum differential test pressure	- bar	
Maximum number of starts per hour	12	
Refrigerant charge limit	5.44 kg	
Approved refrigerants	R404A, R507, R134a, R407A, R407C, R407F, R22	

#### **Electrical Characteristics**

Nominal voltage	380-400V/3/50Hz - 460V/3/60Hz	
Voltage range	340-460 V @ 50Hz - 414-506 V @ 60Hz	
Winding resistance between phases 1-2 +/- 7% at 25°C	2.6 Ω	
Winding resistance between phases 1-3 +/- 7% at 25°C	2.611 Ω	
Winding resistance between phases 2-3 +/- 7% at 25℃	2.649 Ω	
Rated Load Amps (RLA)	8.3 A	
Maximum Continuous Current (MCC)	13 A	
Locked Rotor Amps (LRA)	60 A	
Motor protection	Internal overload protector	

# **Recommended Installation torques**

Suction Rotolock nut or valve	0 Nm	
Discharge Rotolock nut or valve	0 Nm	
Oil sight glass	52.5 Nm	
Power connections / Earth connection	3 Nm / 2 Nm	

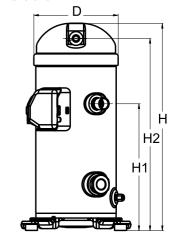
#### Parts shipped with compressor

_	· · · · · · · · · · · · · · · · · · ·
	Mounting kit with grommets and sleeves
	Initial oil charge
	Installation instructions
ı	

Approvals: CE certified, UL certified (file SA11565), -

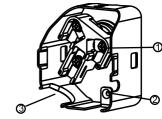
 $\hbox{*Singlepack: Compressor in cardboard box. 1210...\ optimised for Danfoss\ pallet, 1200...\ optimised for\ US\ pallet}$ 

#### **Dimensions**



D=184 mm H=455 mm H1=280 mm H2=422 mm H3=- mm

# **Terminal box**



IP22

1: Screw connectors 10-32 UNF x 9.5 2:

Earth connection

Power cable passage

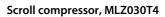
<sup>\*\*</sup>Industrial pack: 121U..: 12 unboxed compressors on Danfoss pallet. 120U..: 16 unboxed compressors on US pallet



#### Datasheet, accessories and spare parts

# Scroll compressor, MLZ030T4

Rotolock accessories, suction side	Code no.	
Rotolock valve, V05 (1-1/4" Rotolock, 7/8" ODF)	8168030	
Gasket, 1-1/4"	8156131	
Rotolock accessories, discharge side	Code no.	
Solder sleeve, P06 (1" Rotolock, 1/2" ODF)	8153007	
Rotolock valve, V06 (1" Rotolock, 1/2" ODF)	8168031	Solder sleeve adapter set
Gasket, 1"	8156130	
Rotolock accessories, sets	Code no.	op Opp
Solder sleeve adapter set (1-1/4" Rotolock, 7/8" ODF), (1" Rotolock, 1/2" ODF)	120Z0127	
Gasket set, 1", 1-1/4", 1-3/4", OSG gaskets black & white	8156009	1 2 3 4
Oil / lubricants	Code no.	
PVE lubricant, 320HV (FVC68D), 1 litre can	120Z5034	1: Rotolock adapter (Suc & Dis)
		2: Gasket (Suc & Dis)
Crankcase heaters	Code no.	3: Solder sleeve (Suc & Dis)
Belt type crankcase heater, 70 W, 230 V, UL	120Z5011	4: Rotolock nut (Suc & Dis)
Belt type crankcase heater, 65 W, 230 V, CE mark, UL	120Z0059	
Belt type crankcase heater, 65 W, 400 V, CE mark, UL	120Z0060	
Belt type crankcase heater, 70 W, 460 V, UL	120Z5012	
Miscellaneous accessories	Code no.	
Acoustic hood	120Z5044	
Discharge thermostat kit	7750009	
IP54 upgrade kit	118U0057	
Spare parts	Code no.	
Mounting kit for 1 scroll compressor including 4 grommets, 4 sleeves, 4 bolts, 4 washers	120Z5005	
Terminal box cover	120Z5018	



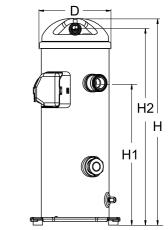


# Danfoss

# **General Characteristics**

Model number (on compressor nameplate)	MLZ030T4LC9A	MLZ030T4LQ9A	
Code number for Singlepack*	120U8641	121U8767	
Code number for Industrial pack**	120U8640	121U8766	
Drawing number	0XR6025B-2	0XR6298B-2	
Suction and discharge connections	Brazed	Rotolock	
Suction connection	7/8 " ODF	1-1/4 " Rotolock	
Discharge connection	1/2 " ODF	1 " Rotolock	
Suction connection with supplied sleeve		7/8 " -	
Discharge connection with supplied sleeve	- "	1/2 " -	
Oil sight glass	Threaded	Threaded	
Oil equalisation connection	None	None	
Oil drain connection	1/4" flare	None	
LP gauge port	None	None	
IPR valve	32 bar	None	
Swept volume	68.79 c	m3/rev	
Displacement @ Nominal speed	12.0 m3/h @ 2900 rpm	- 14.4 m3/h @ 3500 rpm	
Net weight	41	kg	
Oil charge	1.57 litre	1.57 litre, POE	
Maximum system test pressure Low Side / High side	- bar(g)	- bar(g) / - bar(g)	
Maximum differential test pressure	- k	- bar	
Maximum number of starts per hour	1	12	
Refrigerant charge limit	5.44	5.44 kg	
Approved refrigerants	R404A,R507,R134a,R407A,R4	07F,R448A,R449A,R452A,R22	

#### **Dimensions**

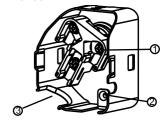


D=184 mm H=454.9 mm H1=280 mm H2=422.2 mm H3=- mm

#### **Electrical Characteristics**

Nominal voltage	380-400V/3/50Hz - 460V/3/60Hz	
Voltage range	340-460 V @ 50Hz - 414-506 V @ 60Hz	
Winding resistance between phases 1-2 +/- 7% at 25°C	2.6 Ω	
Winding resistance between phases 1-3 +/- 7% at 25°C	2.611 Ω	
Winding resistance between phases 2-3 +/- 7% at 25°C	2.649 Ω	
Rated Load Amps (RLA)	8.3 A	
Maximum Continuous Current (MCC)	13 A	
Locked Rotor Amps (LRA)	60 A	
Motor protection	Internal overload protector	

#### **Terminal box**



Screw connectors 10-32 UNF x 9.5

Earth connection

IP22

3:

Power cable passage

**Recommended Installation torques** 

	necommended installation torques			
ſ	Suction Rotolock nut or valve	0 Nm		
Discharge Rotolock nut or valve		0 Nm		
Oil sight glass  Power connections / Earth connection		52.5 Nm		
		3 Nm / 2 Nm		

# Parts shipped with compressor

	Tarts shipped with compressor					
Mounting kit with grommets and sleeves						
Initial oil charge						
	Installation instructions					
	Installation instructions					

Approvals : CE certified, UL certified (file SA11565), -

\*Singlepack: Compressor in cardboard box. 121U... optimised for Danfoss pallet, 120U... optimised for US pallet

\*\*Industrial pack: 121U..: 12 unboxed compressors on Danfoss pallet. 120U..: 16 unboxed compressors on US pallet



#### Datasheet, accessories and spare parts

# Scroll compressor, MLZ030T4

Gaskets, sleeves and nuts

1: Gasket 2: Solder sleeve 3: Rotolock nut

120Z5005

120Z5018

Rotolock accessories, suction side	Code no.
Rotolock valve, V05 (1-1/4" Rotolock, 7/8" ODF)	8168030
Gasket, 1-1/4"	8156131
Rotolock accessories, discharge side	Code no.
Rotolock valve, V01 (1" Rotolock, 3/8" ODF)	8168027
Rotolock valve, V06 (1" Rotolock, 1/2" ODF)	8168031
Gasket, 1"	8156130
Rotolock accessories, sets	Code no.
Teflon seals, sleeves, nuts for discharge and suction (1" and 1"1/4)	120Z5074
Gasket set, 1", 1-1/4", 1-3/4", OSG gaskets black & white	8156009
Oil / lubricants	Code no.
POE lubricant, 215PZ(PL46HB), 1 litre can	120Z0648
Crankcase heaters	Code no.
Belt type crankcase heater, 70 W, 230 V, UL	120Z5011
Belt type crankcase heater, 65 W, 230 V, CE mark, UL	120Z0059
Belt type crankcase heater, 65 W, 400 V, CE mark, UL	120Z0060
Belt type crankcase heater, 70 W, 460 V, UL	120Z5012
Miscellaneous accessories	Code no.
Acoustic hood	120Z5084
Discharge thermostat kit	7750009
IP54 upgrade kit	118U0057
Spare parts	Code no.

 $Mounting\ kit\ for\ 1\ scroll\ compressor\ including\ 4\ grommets,\ 4\ sleeves,\ 4\ bolts,\ 4\ washers$ 

Terminal box cover



Scroll compressor. MLZ030T4

# Performance data at 50 Hz, EN 12900 rating conditions, Superheat = 10 K

**R22** 

Cond. temp. in				Evapora	ating temperature	in °C (to)			
°C (tc)	-20	-15	-10	-5	0	5	10		
	_								
Cooling capacity	/ in W	1		1		1			
16	5 960	7 400	9 075	10 978	-	-	-	-	-
20	5 722	7 124	8 756	10 614	12 688	-	-	-	-
30	5 174	6 479	8 005	9 746	11 696	13 844	16 176	-	-
40	4 635	5 841	7 258	8 880	10 703	12 718	14 914	-	-
50	-	5 137	6 441	7 942	9 635	11 516	13 574	-	-
60	-	-	-	6 860	8 422	10 165	12 084	-	-
68	-	-	-	-	-	8 928	10 735	-	-
Power input in V		T		T		1	1 1		1
16	1 466	1 517	1 579	1 652	-	-	-	-	-
20	1 647	1 698	1 757	1 825	1 902	-	-	-	-
30	2 081	2 136	2 193	2 253	2 316	2 384	2 456	-	-
40	2 539	2 604	2 665	2 723	2 779	2 834	2 888	-	-
50	-	3 164	3 236	3 299	3 355	3 403	3 444	-	-
60	-	-	-	4 043	4 104	4 152	4 188	-	-
68	-	-	-	-	-	4 924	4 960	-	-
Current consum	ntion in A								
16	2.82	2.92	3.04	3.18	_	_	_		_
20	3.17	3.27	3.38	3.51	3.66	-	-		_
30	4.01	4.11	4.22	4.34	4.46	4.59	4.73	-	_
40	4.89	5.01	5.13	5.24	5.35	5.45	5.56	_	_
50	-	6.09	6.23	6.35	6.46	6.55	6.63		_
60	_	-	-	7.78	7.90	7.99	8.06	-	_
68	_	_	_	-	-	9.48	9.55	-	-
		1				****			
Mass flow in kg/	h								
16	137	159	183	212	-	-	-	-	-
20	129	152	177	206	239	-	-	-	-
30	116	140	167	197	232	271	316	-	-
40	108	133	161	192	227	267	313	-	-
50	-	126	153	185	221	261	308	-	-
60	-	-	-	173	208	249	296	-	-
68	-	-	-	-	-	233	279	-	-
Coefficient of	rformance (C C	) D )							
Coefficient of pe	•	1	5.75	6.65	_	_	_		<u> </u>
16 20	4.07	4.88 4.20	5.75 4.98	6.65 5.82	1	-	-	-	-
	3.47	1	1	1	6.67		+		
30	2.49	3.03	3.65	4.33	5.05	5.81	6.59	-	-
40	1.83	2.24	2.72	3.26	3.85	4.49	5.16	-	-
50	-	1.62	1.99	2.41	2.87	3.38	3.94	-	-
60	-	-	-	1.70	2.05	2.45	2.89	-	-
68	-	-	-	-	-	1.81	2.16	-	-

Nominal performance at to = -10 °C, tc = 45 °C	3
--	---

Cooling capacity	6 862	W
Power input	2 934	W
Current consumption	5.65	Α
Mass flow	157	kg/h
C.O.P.	2.34	

to: Evaporating temperature at dew point

tc: Condensing temperature at dew point

Rating conditions : Superheat = 10 K , Subcooling = 0 K

Pressure switch settings

Maximum HP switch setting	29.8	bar(g)
Minimum LP switch setting	0.5	bar(g)
LP pump down setting	0.95	bar(g)

Sound power data

Sound power level	69	dB(A)
With accoustic hood	61	dB(A)



Scroll compressor. MLZ030T4

# Performance data at 50 Hz, EN 12900 rating conditions, Suction temp. = 20 °C

**R22** 

Cond. temp. in				Evapora	iting temperature	in °C (to)			
°C (tc)	-20	-15	-10	-5	0	5	10		
		•	•	•	•	•			•
Cooling capacity	y in W								
16	5 815	7 241	8 909	10 817	-	-	-	-	-
20	5 597	6 987	8 612	10 472	12 564	-	-	-	-
30	5 099	6 395	7 914	9 654	11 612	13 787	16 176	-	-
40	-	5 809	7 218	8 836	10 659	12 686	14 914	-	-
50	-	-	-	7 947	9 633	11 510	13 574	-	-
60	-	-	-	-	8 460	10 185	12 084	-	-
68	-	-	-	-	-	-	10 735	-	-
Power input in V		1	T	T	1	Т	1		ı
16	1 466	1 517	1 579	1 652	-	-	-	-	-
20	1 647	1 698	1 757	1 825	1 902	-	-	-	-
30	2 081	2 136	2 193	2 253	2 316	2 384	2 456	-	-
40	-	2 604	2 665	2 723	2 779	2 834	2 888	-	-
50	-	-	-	3 299	3 355	3 403	3 444	-	-
60	-	-	-	-	4 104	4 152	4 188	-	-
68	-	-	-	-	-	-	4 960	-	-
_									
Current consum	-		1	1	1	T	1		1
16	2.82	2.92	3.04	3.18	-	-	-	-	-
20	3.17	3.27	3.38	3.51	3.66	-	-	-	-
30	4.01	4.11	4.22	4.34	4.46	4.59	4.73	-	-
40	-	5.01	5.13	5.24	5.35	5.45	5.56	-	-
50	-	-	-	6.35	6.46	6.55	6.63	-	-
60	-	-	-	-	7.90	7.99	8.06	-	-
68	-	-	-	-	-	-	9.55	-	-
Mass flow in kg/		140	100	107	1	T			I
16	120	143	168	197	-	-	-	-	-
20	114	136	162	192	228	-	-	-	-
30	102	126	153	184	221	265	316	-	-
40	-	119	147	179	217	261	313	-	-
50	-	-	-	173	210	255	308	-	-
60	-	-	-	-	199	243	296	-	-
68	-	-	-	-	-	-	279	-	-
Coefficient of no	uformonoo (C C	\ <b>D</b> \							
Coefficient of pe		4.77	5.64	6 55			<u> </u>		
16	3.97		4.90	6.55	- 6.61	-	-	-	-
20		4.11		5.74 4.29	6.61	- F 70	- 6.50		
30	2.45	2.99	3.61	1	5.01	5.78	6.59	-	-
40	-	2.23	2.71	3.24	3.84	4.48	5.16	-	-
50	-	-	-	2.41	2.87	3.38	3.94	-	-
60	-	-	-	-	2.06	2.45	2.89	-	-
68	-	-	-	-	-	-	2.16	-	-

Nominal performance at to = -10 °C, tc = 45 °C	3
--	---

Cooling capacity	6 849	W
Power input	2 934	W
Current consumption	5.65	Α
Mass flow	144	kg/h
C.O.P.	2.33	

to: Evaporating temperature at dew point

tc: Condensing temperature at dew point

Rating conditions : Suction gas temp. = 20  $^{\circ}$ C , Subcooling = 0 K

Pressure switch settings

Maximum HP switch setting	29.8	bar(g)	
Minimum LP switch setting	0.5	bar(g)	
LP pump down setting	0.95	bar(g)	

#### Sound power data

Sound power level	69	dB(A)
With accoustic hood	61	dB(A)



Scroll compressor. MLZ030T4

# Performance data at 60 Hz, EN 12900 rating conditions, Superheat = 10 K

**R22** 

Cond. temp. in				Evapora	ating temperature	in °C (to)			
°C (tc)	-20	-15	-10	-5	0	5	10		
0 11 14				•					
Cooling capacity		0.700	40.000	40.455		1			_
16	7 041	8 786	10 829	13 155	-	-	-	-	
20	6 726	8 416	10 398	12 658	15 180	-	-	-	-
30	6 084	7 638	9 470	11 570	13 921	16 506	19 304	-	-
40	5 510	6 934	8 624	10 569	12 755	15 169	17 790	-	-
50	-	6 138	7 692	9 488	11 517	13 765	16 216	-	-
60	-	-	-	8 164	10 040	12 130	14 419	-	-
68	-	-	-	-	-	10 544	12 707	-	-
Power input in V	v								
16	1 722	1 785	1 862	1 954	-	-	-	-	-
20	1 931	1 992	2 065	2 149	2 246	-	-	-	-
30	2 443	2 507	2 574	2 646	2 723	2 805	2 893	-	-
40	2 990	3 065	3 137	3 206	3 272	3 337	3 400	-	-
50	-	3 729	3 815	3 890	3 955	4 012	4 059	-	-
60	-	-	-	4 759	4 833	4 891	4 932	-	-
68	-	-	-	-	-	5 782	5 826	-	-
Current consum	-	1 0.00	1 000	0.07	1	ı			
16	2.70	2.80	2.92	3.07	-	-	-	-	-
20	3.03	3.13	3.24	3.37	3.52	-	-	-	-
30	3.83	3.93	4.04	4.15	4.27	4.40	4.54	-	-
40	4.69	4.81	4.92	5.03	5.13	5.24	5.33	-	-
50	-	5.85	5.98	6.10	6.21	6.29	6.37	-	-
60	-	-	-	7.47	7.58	7.67	7.74	-	-
68	-	-	-	-	-	9.07	9.14	-	-
Mass flow in kg/	h								
16	142	173	208	247	-	-	-	-	-
20	141	172	207	246	290	-	-	_	-
30	136	168	203	243	287	335	387	-	-
40	129	161	198	238	283	332	384	-	-
50	-	151	189	230	277	326	380	-	-
60	-	-	-	219	266	318	372	-	-
68	-	-	-	-	-	307	364	-	-
Coefficient of pe	•		501	0.70		1			
16	4.09	4.92	5.81	6.73	-	-	-	-	-
20	3.48	4.22	5.04	5.89	6.76	-	-	-	-
30	2.49	3.05	3.68	4.37	5.11	5.88	6.67	-	-
40	1.84	2.26	2.75	3.30	3.90	4.55	5.23	-	-
50	-	1.65	2.02	2.44	2.91	3.43	3.99	-	-
60	-	-	-	1.72	2.08	2.48	2.92	-	-
68	-	-	-	-	-	1.82	2.18	_	_

Nominai	performance at	to = -10	$^{\circ}$ C, tc = 4	5 °C
-	••			9 1

Cooling capacity	8 179	W
Power input	3 458	W
Current consumption	5.42	Α
Mass flow	194	kg/h
C.O.P.	2.37	

to: Evaporating temperature at dew point

tc: Condensing temperature at dew point

Rating conditions : Superheat = 10 K , Subcooling = 0 K

Pressure switch settings

Maximum HP switch setting	29.8	bar(g)
Minimum LP switch setting	0.5	bar(g)
LP pump down setting	0.95	bar(g)

Sound power data

Sound power level	73	dB(A)
With accoustic hood	65	dB(A)



Scroll compressor. MLZ030T4

# Performance data at 60 Hz, EN 12900 rating conditions, Suction temp. = 20 °C

**R22** 

Cond. temp. in				Evapora	ting temperature	in °C (to)			
°C (tc)	-20	-15	-10	-5	0	5	10		
		•	•			•			
Cooling capacit	y in W								
16	6 869	8 598	10 632	12 962	-	-	-	-	-
20	6 580	8 254	10 227	12 489	15 032	-	-	-	-
30	5 996	7 538	9 362	11 459	13 821	16 439	19 304	-	-
40	-	6 895	8 577	10 516	12 704	15 131	17 790	-	-
50	-	-	-	9 494	11 514	13 758	16 216	-	-
60	-	-	-	-	10 087	12 153	14 419	-	-
68	-	-	-	-	-	-	12 707	-	-
Power input in \		T		1	1	T			
16	1 722	1 785	1 862	1 954	-	-	-	-	-
20	1 931	1 992	2 065	2 149	2 246	-	-	-	-
30	2 443	2 507	2 574	2 646	2 723	2 805	2 893	-	-
40	-	3 065	3 137	3 206	3 272	3 337	3 400	-	-
50	-	-	-	3 890	3 955	4 012	4 059	-	-
60	-	-	-	-	4 833	4 891	4 932	-	-
68	-	-	-	-	-	-	5 826	-	-
Current consum	nption in A								
16	2.70	2.80	2.92	3.07	_	-	-	-	-
20	3.03	3.13	3.24	3.37	3.52	-	-	-	-
30	3.83	3.93	4.04	4.15	4.27	4.40	4.54	-	-
40	-	4.81	4.92	5.03	5.13	5.24	5.33	-	-
50	-	-	-	6.10	6.21	6.29	6.37	-	-
60	-	-	-	-	7.58	7.67	7.74	-	-
68	-	-	-	-	-	-	9.14	-	-
Maran (1 ann 1 a 1 an	n.					•			
Mass flow in kg 16	/n 125	155	190	231	_	_			_
20	125	155 154	189	231	277		-	-	-
30	124	150	186	230	274	327	387	<u> </u>	
40	-	145	181	222	274	324	384	<u> </u>	-
50	-	-	-	215	264	318	380	-	-
60	<u> </u>	-	-	-	254	310	372	<u> </u>	-
68	<u> </u>	-	-	-	- 254	- 310	364	-	-
00		<u> </u>				<u> </u>	JU4		
Coefficient of p	erformance (C.O	).P.)							
16	3.99	4.82	5.71	6.63	-	-	-	-	-
20	3.41	4.14	4.95	5.81	6.69	-	-	-	-
30	2.45	3.01	3.64	4.33	5.08	5.86	6.67	-	-
40	-	2.25	2.73	3.28	3.88	4.53	5.23	-	-
50	-	-	-	2.44	2.91	3.43	3.99	-	-
60	-	-	-	-	2.09	2.48	2.92	-	-
68	-	_	_	_	_	_	2.18	-	_

Nominal performance at to = -10 °C, tc = 45 °C
--

Cooling capacity	8 163	W
Power input	3 458	W
Current consumption	5.42	Α
Mass flow	177	kg/h
C.O.P.	2.36	

to: Evaporating temperature at dew point

tc: Condensing temperature at dew point

Rating conditions : Suction gas temp. = 20  $^{\circ}$ C , Subcooling = 0 K

Pressure switch settings

Maximum HP switch setting	29.8	bar(g)
Minimum LP switch setting	0.5	bar(g)
LP pump down setting	0.95	bar(g)

Sound power data

Sound power level	73	dB(A)
With accoustic hood	65	dB(A)



Scroll compressor. MLZ030T4

# Performance data at 50 Hz, EN 12900 rating conditions, Superheat = 10 K

R134a

Cond. temp. in				Evapora	ting temperature	in °C (to)			
°C (tc)	-15	-10	-5	0	5	10	15		
			•						
ooling capacity	in W								
22	4 101	5 183	6 469	7 977	9 727	-	-	-	-
30	3 774	4 788	5 999	7 423	9 080	10 988	-	-	-
40	3 365	4 282	5 385	6 691	8 220	9 988	12 015	-	-
50	-	3 762	4 742	5 916	7 302	8 917	10 780	-	-
60	-	-	4 072	5 099	6 327	7 774	9 459	-	-
70	-	-	-	4 240	5 296	6 561	8 053	-	-
73	-	-	-	3 974	4 976	6 183	7 614	-	-
Power input in W	ı								
22	1 179	1 196	1 209	1 223	1 242	_	-	-	-
30	1 396	1 417	1 432	1 446	1 462	1 484	-	-	-
40	1 711	1 741	1 763	1 780	1 797	1 817	1 844	-	-
50	-	2 130	2 164	2 189	2 211	2 234	2 260	-	-
60	-	-	2 647	2 685	2 717	2 747	2 777	-	-
70	-	-	-	3 282	3 328	3 369	3 408	-	-
73	-	-	-	3 482	3 534	3 579	3 622	-	-
urrent consum		,		1	,	1			1
22	2.99	2.99	2.99	3.00	3.02	-	-	-	-
30	3.45	3.47	3.49	3.50	3.53	3.60	-	-	-
40	4.02	4.05	4.07	4.08	4.11	4.16	4.25	-	-
50	-	4.88	4.88	4.87	4.87	4.89	4.95	-	-
60	-	-	6.20	6.16	6.11	6.09	6.09	-	-
70	-	-	-	8.23	8.13	8.04	7.97	-	-
73	-	-	-	9.05	8.93	8.81	8.72	-	-
lass flow in kg/	h								
22	88	109	134	162	194	-	-	-	-
30	87	108	133	162	194	230	-	-	-
40	86	107	131	160	193	230	271	-	-
50	-	105	129	157	190	227	269	-	-
60	-	-	126	154	186	223	265	-	-
70	-	-	-	149	181	218	259	-	-
73	-	-	-	148	179	216	257	-	-
coefficient of pe	•			1	T	1			Г
22	3.48	4.33	5.35	6.52	7.83	-	-	-	-
30	2.70	3.38	4.19	5.13	6.21	7.40	-	-	-
40	1.97	2.46	3.05	3.76	4.57	5.50	6.52	-	-
50	-	1.77	2.19	2.70	3.30	3.99	4.77	-	-
60	-	-	1.54	1.90	2.33	2.83	3.41	-	-
70	-	-	-	1.29	1.59	1.95	2.36	-	-
73	_	_	_	1.14	1.41	1.73	2.10	_	_

Nominal performance at to = -10 °C, tc = 45 °C	
--	--

Cooling capacity	4 024	W
Power input	1 927	W
Current consumption	4.42	Α
Mass flow	106	kg/h
C.O.P.	2.09	

to: Evaporating temperature at dew point

tc: Condensing temperature at dew point

Rating conditions : Superheat = 10 K , Subcooling = 0 K

Pressure switch settings

Maximum HP switch setting	23.6	bar(g)	
Minimum LP switch setting	0.45	bar(g)	
LP pump down setting	0.85	bar(g)	

Sound power data

Sound power level	69	dB(A)
With accoustic hood	61	dB(A)



Scroll compressor. MLZ030T4

# Performance data at 50 Hz, EN 12900 rating conditions, Suction temp. = 20 °C

R134a

Cond. temp. in	mp. in Evaporating temperature in °C (to)								
°C (tc)	-15	-10	-5	0	5	10	15		
Cooling capacity		T	T	T	T		1		1
22	4 166	5 243	6 519	8 012	9 743	-	-	-	-
30	-	4 877	6 076	7 481	9 111	10 988	-	-	-
40	-	-	5 496	6 777	8 269	9 988	11 959	-	-
50	-	-	4 887	6 031	7 369	8 917	10 694	-	-
60	-	-	-	5 241	6 412	7 774	-	-	-
70	-	-	-	-	5 398	6 561	-	-	-
73	-	-	-	-	5 083	6 183	-	-	-
Power input in W	,								
22	1 179	1 196	1 209	1 223	1 242		_	_	_
30	-	1 417	1 432	1 446	1 462	1 484	-	_	_
40	-	-	1 763	1 780	1 797	1 817	1 844	_	_
50	_	_	2 164	2 189	2 211	2 234	2 260	-	_
60	-	_	-	2 685	2 717	2 747	-	-	_
70	-	-	-	-	3 328	3 369	_		_
73	_	_	-	-	3 534	3 579	-	-	_
70		ı	I	I	0 00 1	0 070			1
Current consump	otion in A								
22	2.99	2.99	2.99	3.00	3.02	-	-	-	-
30	-	3.47	3.49	3.50	3.53	3.60	-	-	-
40	-	-	4.07	4.08	4.11	4.16	4.25	-	-
50	-	-	4.88	4.87	4.87	4.89	4.95	-	-
60	-	-	-	6.16	6.11	6.09	-	-	-
70	-	-	-	-	8.13	8.04	-	-	-
73	-	-	-	-	8.93	8.81	-	-	-
Mass flow in kg/h		T	T		T		T		1
22	79	100	126	155	190	-	-	-	-
30	-	100	125	154	190	230	-	-	-
40	-	-	123	153	188	230	278	-	-
50	-	-	121	150	186	227	276	-	-
60	-	-	-	147	182	223	-	-	-
70	-	-	-	-	177	218	-	-	-
73	-	-	-	-	175	216	-	-	-
Coefficient of per	rformance (C.C	).P.)							
22	3.53	4.39	5.39	6.55	7.85	_	_	-	-
30	-	3.44	4.24	5.17	6.23	7.40	_	-	-
40	-	-	3.12	3.81	4.60	5.50	6.49		-
	-	-							-
	_				+	1	+	_	_
		1	1	1	+	+	-		_
		†	1	1					_
50 60 70 73		†	3.12 2.26 - - -	3.81 2.75 1.95 -	3.33 2.36 1.62 1.44	3.99 2.83 1.95 1.73	4.73		

Nominal performance at to = -10 °C, tc = 45 °C
--

Cooling capacity	-	W
Power input	-	W
Current consumption	-	Α
Mass flow	-	kg/h
C.O.P.	-	

to: Evaporating temperature at dew point

tc: Condensing temperature at dew point

Rating conditions : Suction gas temp. = 20  $^{\circ}$ C , Subcooling = 0 K

Pressure switch settings

Maximum HP switch setting	23.6	bar(g)	
Minimum LP switch setting	0.45	bar(g)	
LP pump down setting	0.85	bar(q)	

Sound power data

Sound power level	69	dB(A)
With accoustic hood	61	dB(A)

Tolerance according EN12900

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Scroll compressor. MLZ030T4

# Performance data at 60 Hz, EN 12900 rating conditions, Superheat = 10 K

R134a

Cond. temp. in				Evapora	ating temperature	in °C (to)			
°C (tc)	-15	-10	-5	0	5	10	15		
Cooling capacity	v in W								
22	5 085	6 417	8 001	9 845	11 954	_	_	_	_
30	4 641	5 920	7 438	9 202	11 217	13 491	-		_
40	4 076	5 280	6 705	8 359	10 247	12 377	14 755		_
50	-	4 592	5 914	7 447	9 197	11 172	13 378		_
60	-	-	5 036	6 437	8 039	9 848	11 871	-	_
70	-	-	-	5 303	6 745	8 378	10 206	_	_
73		_	_	4 934	6 327	7 904	9 672	_	_
Power input in V	N	1					, , , , , ,		L
22	1 449	1 483	1 515	1 553	1 603	_	-	_	_
30	1 716	1 754	1 784	1 813	1 849	1 900	_		_
40	2 084	2 139	2 178	2 209	2 240	2 278	2 331	<u> </u>	_
50	-	2 575	2 637	2 684	2 723	2 762	2 808	-	_
60	-	-	3 161	3 237	3 298	3 351	3 404	-	_
70	-	-	-	3 866	3 962	4 044	4 118	_	-
73	-	_	_	4 069	4 179	4 272	4 355	-	_
L		•	1			1			
current consum	ption in A								
22	2.98	2.99	3.01	3.04	3.07	-	-	-	-
30	3.44	3.46	3.48	3.51	3.53	3.56	-	-	-
40	4.01	4.04	4.07	4.09	4.11	4.13	4.16	-	-
50	-	4.83	4.87	4.90	4.92	4.94	4.96	-	-
60	-	-	6.12	6.16	6.20	6.22	6.24	-	-
70	-	-	-	8.13	8.18	8.21	8.24	-	-
73	-	-	-	8.89	8.95	8.99	9.02	-	-
Mass flow in kg/	/h								
22	109	134	165	200	240	-	-	-	-
30	108	134	165	201	240	283	-	-	-
40	106	132	164	200	240	283	328	-	-
50	-	128	161	198	238	282	327	-	-
60	-	-	155	193	235	279	325	-	-
70	-	-	-	186	229	274	321	-	-
73	-	-	-	184	227	272	320	-	-
Coefficient of pe	erformance (C.C	D.P.)							
22	3.51	4.33	5.28	6.34	7.46	-	-	-	_
30	2.70	3.38	4.17	5.08	6.07	7.10	-	-	_
40	1.96	2.47	3.08	3.78	4.57	5.43	6.33	-	-
50	-	1.78	2.24	2.77	3.38	4.04	4.76	-	-
60	-	-	1.59	1.99	2.44	2.94	3.49	-	-
	-	-	-	1.37	1.70	2.07	2.48	-	-
70									

Nominal performance at to = -10 °C, tc = 45 °C	С
--	---

Cooling capacity	4 944	W
Power input	2 351	W
Current consumption	4.39	Α
Mass flow	130	kg/h
C.O.P.	2.10	

to: Evaporating temperature at dew point

tc: Condensing temperature at dew point

Rating conditions : Superheat = 10 K , Subcooling = 0 K

Pressure switch settings

Maximum HP switch setting	23.6	bar(g)	
Minimum LP switch setting	0.45	bar(g)	
LP pump down setting	0.85	bar(g)	

Sound power data

Sound power level	73	dB(A)
With accoustic hood	65	dB(A)



Scroll compressor. MLZ030T4

# Performance data at 60 Hz, EN 12900 rating conditions, Suction temp. = 20 °C

R134a

Cond. temp. in Evaporating temperature in °C (to)									
°C (tc)	-15	-10	-5	0	5	10	15		
Cooling capacity		T	Т	T	T	1			
22	5 166	6 492	8 063	9 887	11 974	-	-	-	-
30	-	6 030	7 534	9 273	11 255	13 491	-	-	-
40	-	-	6 844	8 467	10 308	12 377	14 686	-	-
50	-	-	6 094	7 591	9 282	11 172	13 271	-	-
60	-	-	-	6 617	8 147	9 848	-	-	-
70	-	-	-	-	6 876	8 378	-	-	-
73	-	-	-	-	6 463	7 904	-	-	-
Power input in W	1 449	1 483	1 515	1 553	1 603	_	-	-	_
30	1 449	1 754	1 784	1 813	1 849	1 900	-	-	-
40	-	-	2 178	2 209	2 240	2 278	2 331	-	-
50	<u> </u>	-	2 637	2 684	2 723	2 762	2 808	-	-
60	-	-	-	3 237	3 298	3 351	2 808	-	_
70	-	-	-	-	3 962	4 044	-	-	-
73	-	-	-	-	4 179	4 272	-	-	_
73	<u> </u>		_		4 179	4 212	-	-	-
Current consump	otion in A								
22	2.98	2.99	3.01	3.04	3.07	-	_	_	_
30	-	3.46	3.48	3.51	3.53	3.56	-	-	_
40	-	-	4.07	4.09	4.11	4.13	4.16	_	_
50	_	_	4.87	4.90	4.92	4.94	4.96	_	_
60	-	-	-	6.16	6.20	6.22	-	-	_
70	_	_	_	-	8.18	8.21	_	-	_
73	_	-	_	-	8.95	8.99	-	-	_
		1	1	1	0.00	0.00			I.
Mass flow in kg/h	1								
22	98	123	154	192	235	-	-	-	-
30	-	123	154	192	235	283	-	-	-
40	-	-	153	191	234	283	337	-	-
50	-	-	150	189	233	282	336	-	-
60	-	-	-	185	229	279	-	-	-
70	-	-	-	-	224	274	-	-	-
73	-	-	-	-	222	272	-	-	-
Coefficient of per	rformance (C.C	D.P.)			1				
22	3.57	4.38	5.32	6.37	7.47	-	-	-	-
30	-	3.44	4.22	5.11	6.09	7.10	-	-	-
40	-	-	3.14	3.83	4.60	5.43	6.30	-	-
50	-	-	2.31	2.83	3.41	4.04	4.73	ı	-
60	-	-	-	2.04	2.47	2.94	-	-	-
70	-	-	-	-	1.74	2.07	-	-	-

Nominal performance at to = -10 °C, tc = 45 °C	;
--	---

Cooling capacity	-	W
Power input	-	W
Current consumption	-	Α
Mass flow	-	kg/h
C.O.P.	-	

to: Evaporating temperature at dew point

tc: Condensing temperature at dew point

Rating conditions : Suction gas temp. = 20  $^{\circ}$ C , Subcooling = 0 K

Pressure switch settings

Maximum HP switch setting	23.6	bar(g)
Minimum LP switch setting	0.45	bar(g)
LP pump down setting	0.85	bar(g)

Sound power data

Sound power level	73	dB(A)
With accoustic hood	65	dB(A)

Tolerance according EN12900

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Scroll compressor. MLZ030T4

# Performance data at 50 Hz, EN 12900 rating conditions, Suction temp. = 20 °C

**R404A** 

Cond. temp. in				Evapora	ating temperature i	in °C (to)			
°C (tc)	-30	-25	-20	-15	-10	-5	0	5	10
									•
Cooling capacity	in W								
10	4 945	6 061	7 408	9 010	10 890	-	-	-	-
20	4 399	5 451	6 705	8 183	9 909	11 906	14 197	-	-
30	3 837	4 809	5 951	7 289	8 843	10 638	12 697	15 043	17 699
40	-	4 127	5 142	6 321	7 687	9 264	11 073	13 140	15 486
50	-	-	4 273	5 276	6 437	7 777	9 320	11 090	13 109
60	-	-	-	-	5 086	6 174	7 434	8 889	10 564
Power input in V	/								
10	1 470	1 496	1 519	1 539	1 558	-	-	-	-
20	1 831	1 861	1 887	1 909	1 928	1 945	1 962	-	-
30	2 303	2 332	2 356	2 375	2 391	2 404	2 416	2 427	2 438
40	-	2 953	2 970	2 982	2 990	2 995	2 997	2 998	2 998
50	-	-	3 771	3 771	3 767	3 758	3 747	3 733	3 717
60	-	-	-	-	4 764	4 738	4 708	4 675	4 640
Current consum	ption in A								
10	4.10	4.09	4.09	4.10	4.10	-	-	-	-
20	4.36	4.37	4.40	4.43	4.46	4.49	4.49	-	-
30	4.79	4.80	4.83	4.87	4.92	4.95	4.97	4.97	4.94
40	-	5.50	5.51	5.54	5.58	5.61	5.62	5.62	5.59
50	-	-	6.55	6.55	6.56	6.56	6.56	6.53	6.48
60	-	-	-	-	7.98	7.94	7.89	7.83	7.74
Mass flow in kg/	h								
10	99	123	151	185	224	-	-	-	-
20	96	121	149	183	222	270	325	-	-
30	93	117	146	179	219	267	323	388	465
40	-	113	141	175	215	262	318	384	461
50	-	-	135	169	208	256	312	378	455
60	-	-	-	-	200	247	303	369	446
Coefficient of pe	rformance (C.C	D.P.)							
10	3.36	4.05	4.88	5.85	6.99	-	-	-	-
20	2.40	2.93	3.55	4.29	5.14	6.12	7.24	-	-
30	1.67	2.06	2.53	3.07	3.70	4.42	5.26	6.20	7.26
40	-	1.40	1.73	2.12	2.57	3.09	3.70	4.38	5.17
50	-	-	1.13	1.40	1.71	2.07	2.49	2.97	3.53
60	-	-	-	-	1.07	1.30	1.58	1.90	2.28

Nominal performance	at to = $-10$ °C	tc = 45 °C

Cooling capacity	7 074	W
Power input	3 353	W
Current consumption	6.02	Α
Mass flow	212	kg/h
C.O.P.	2.11	

to: Evaporating temperature at dew point

tc: Condensing temperature at dew point

Rating conditions : Suction gas temp. = 20  $^{\circ}\text{C}$  , Subcooling = 0 K



Pressure switch settings

Maximum HP switch setting	29.7	bar(g)
Minimum LP switch setting	1.4	bar(g)
LP pump down setting	2	bar(g)

Sound power data

Sound power level	69	dB(A)
With accoustic hood	61	dB(A)



Scroll compressor. MLZ030T4

# Performance data at 50 Hz, EN 12900 rating conditions, Superheat = 10 K

**R404A** 

Cond. temp. in		Evaporating temperature in °C (to)								
°C (tc)	-30	-25	-20	-15	-10	-5	0	5	10	
Cooling capacity	/ in W		•	•						
10	4 752	5 865	7 218	8 837	10 744	-	-	-	-	
20	4 137	5 177	6 428	7 917	9 670	11 711	14 062	-	-	
30	3 509	4 457	5 589	6 931	8 510	10 354	12 486	14 930	17 699	
40	2 866	3 703	4 696	5 873	7 261	8 890	10 786	12 977	15 486	
50	-	-	3 748	4 741	5 920	7 314	8 956	10 877	13 109	
60	-	-	-	-	4 476	5 617	6 985	8 620	10 564	
Power input in V	v									
10	1 470	1 496	1 519	1 539	1 558	-	_	_	_	
20	1 831	1 861	1 887	1 909	1 928	1 945	1 962	-	-	
30	2 303	2 332	2 356	2 375	2 391	2 404	2 416	2 427	2 438	
40	2 929	2 953	2 970	2 982	2 990	2 995	2 997	2 998	2 998	
50	-	-	3 771	3 771	3 767	3 758	3 747	3 733	3 717	
60	-	-	-	-	4 764	4 738	4 708	4 675	4 640	
•					1	•	•	•		
Current consum	ption in A									
10	4.10	4.09	4.09	4.10	4.10	-	-	-	-	
20	4.36	4.37	4.40	4.43	4.46	4.49	4.49	-	-	
30	4.79	4.80	4.83	4.87	4.92	4.95	4.97	4.97	4.94	
40	5.50	5.50	5.51	5.54	5.58	5.61	5.62	5.62	5.59	
50	-	-	6.55	6.55	6.56	6.56	6.56	6.53	6.48	
60	-	-	-	-	7.98	7.94	7.89	7.83	7.74	
Mass flow in kg/		1	1	1	T		T	1		
10	118	144	174	208	247	-	-	-	-	
20	115	141	171	206	245	291	344	-	-	
30	111	137	167	202	242	288	341	400	465	
40	106	132	162	197	237	283	336	395	461	
50	-	-	155	190	230	276	329	389	455	
60	-	-	-	-	221	267	320	380	446	
Coefficient of pe	erformance (C.C	D.P.)								
10	3.23	3.92	4.75	5.74	6.90	-	-	-	-	
20	2.26	2.78	3.41	4.15	5.02	6.02	7.17	-	-	
30	1.52	1.91	2.37	2.92	3.56	4.31	5.17	6.15	7.26	
40	0.98	1.25	1.58	1.97	2.43	2.97	3.60	4.33	5.17	
50	-	-	0.99	1.26	1.57	1.95	2.39	2.91	3.53	
60	-	-	-	-	0.94	1.19	1.48	1.84	2.28	
		ı	1	1		1	1			
Nominal perform	nance at to = -1	0 °C, tc = 45 °C				Pressure switch	settings			
		0.000			Г					

ı	C.O.F.			
•				

Cooling capacity

Current consumption

Power input

Mass flow

Rating conditions : Superheat = 10 K , Subcooling = 0 K

6 602

3 353

6.02

234

1.97

W

W

kg/h

Maximum HP switch setting	29.7	bar(g)
Minimum LP switch setting	1.4	bar(g)
LP pump down setting	2	bar(g)

#### Sound power data

Couria porror data			
Sound power level	69	dB(A)	
With accoustic hood	61	dB(A)	

to: Evaporating temperature at dew point tc: Condensing temperature at dew point



Scroll compressor. MLZ030T4

# Performance data at 60 Hz, EN 12900 rating conditions, Suction temp. = 20 °C

**R404A** 

Cond. temp. in	Evaporating temperature in °C (to)								
°C (tc)	-30	-25	-20	-15	-10	-5	0	5	10
Cooling capacity	/ in W								
10	5 801	7 250	8 974	10 986	13 301	-	-	-	-
20	5 255	6 560	8 111	9 923	12 010	14 385	17 063	-	-
30	4 690	5 844	7 215	8 820	10 671	12 783	15 171	17 846	20 822
40	-	5 069	6 254	7 644	9 253	11 095	13 185	15 536	18 161
50	-	-	5 195	6 363	7 723	9 289	11 074	13 094	15 362
60	-	-	-	-	6 050	7 332	8 807	10 490	12 396
Power input in V	v								
10	1 725	1 760	1 793	1 816	1 820	-	-	-	-
20	2 175	2 205	2 241	2 276	2 301	2 306	2 284	-	-
30	2 736	2 747	2 774	2 808	2 840	2 862	2 864	2 840	2 780
40	-	3 451	3 455	3 474	3 500	3 525	3 539	3 534	3 503
50	-	-	4 347	4 339	4 345	4 359	4 371	4 373	4 357
60	-	-	-	-	5 438	5 428	5 424	5 420	5 405
Current consum	•	1		Г	T	T	T	Г	T
10	2.71	2.76	2.81	2.85	2.85	-	-	-	-
20	3.41	3.46	3.52	3.57	3.61	3.62	3.58	-	-
30	4.29	4.31	4.35	4.41	4.46	4.49	4.49	4.46	4.36
40	-	5.41	5.42	5.45	5.49	5.53	5.55	5.55	5.50
50	-	-	6.82	6.81	6.82	6.84	6.86	6.86	6.83
60	-	-	-	-	8.53	8.52	8.51	8.50	8.48
Mass flow in kg/	h								
10	104	138	177	222	273	-	-	-	-
20	111	143	180	222	271	328	394	-	-
30	113	143	178	219	267	322	387	462	548
40	-	139	173	213	260	315	379	454	540
50	-	-	165	205	251	306	370	445	531
60	-	-	-	-	241	296	361	436	524
Coefficient of pe	erformance (C.C	D.P.)							
10	3.36	4.12	5.00	6.05	7.31	-	-	-	-
20	2.42	2.98	3.62	4.36	5.22	6.24	7.47	-	-
30	1.71	2.13	2.60	3.14	3.76	4.47	5.30	6.28	7.49
40	-	1.47	1.81	2.20	2.64	3.15	3.73	4.40	5.19
50	_	_	1.19	1.47	1.78	2.13	2.53	2.99	3.53

Nominal performa	nce at to = -10	°C, tc = 45 °C

Cooling capacity	8 504	W
Power input	3 896	W
Current consumption	6.11	Α
Mass flow	256	kg/h
C.O.P.	2.18	

to: Evaporating temperature at dew point

tc: Condensing temperature at dew point

Rating conditions : Suction gas temp. = 20  $^{\circ}\text{C}$  , Subcooling = 0 K

Pressure switch settings

Maximum HP switch setting	29.7	bar(g)
Minimum LP switch setting	1.4	bar(g)
LP pump down setting	2	bar(g)

Sound power data

Sound power level	73	dB(A)
With accoustic hood	65	dB(A)



Scroll compressor. MLZ030T4

# Performance data at 60 Hz, EN 12900 rating conditions, Superheat = 10 K

**R404A** 

Cond. temp. in	Evaporating temperature in °C (to)									
°C (tc)	-30	-25	-20	-15	-10	-5	0	5	10	
Cooling capacity	ı in W									
10	5 574	7 016	8 744	10 774	13 123	_	_	_	_	
20	4 942	6 230	7 777	9 601	11 720	14 150	16 900	_	_	
30	4 290	5 417	6 776	8 387	10 270	12 442	14 919	17 712	20 822	
40	3 588	4 547	5 711	7 102	8 740	10 647	12 843	15 344	18 161	
50	-	-	4 557	5 718	7 103	8 735	10 641	12 843	15 362	
60	_	-	-	-	5 324	6 671	8 276	10 172	12 396	
		I	I	I				-		
Power input in V				1			1			
10	1 725	1 760	1 793	1 816	1 820	-	-	-	-	
20	2 175	2 205	2 241	2 276	2 301	2 306	2 284	-		
30	2 736	2 747	2 774	2 808	2 840	2 862	2 864	2 840	2 780	
40	3 472	3 451	3 455	3 474	3 500	3 525	3 539	3 534	3 503	
50	-	-	4 347	4 339	4 345	4 359	4 371	4 373	4 357	
60	-	-	-	-	5 438	5 428	5 424	5 420	5 405	
Current consum	ption in A									
10	2.71	2.76	2.81	2.85	2.85	-	-	-	-	
20	3.41	3.46	3.52	3.57	3.61	3.62	3.58	-	-	
30	4.29	4.31	4.35	4.41	4.46	4.49	4.49	4.46	4.36	
40	5.45	5.41	5.42	5.45	5.49	5.53	5.55	5.55	5.50	
50	-	-	6.82	6.81	6.82	6.84	6.86	6.86	6.83	
60	-	-	-	-	8.53	8.52	8.51	8.50	8.48	
Mass flow in kg/	h									
10	124	162	204	250	301	-	-	-	-	
20	132	167	207	250	299	354	416	-	-	
30	134	167	205	247	295	348	409	475	548	
40	131	163	199	240	287	340	401	467	540	
50	-	-	190	230	277	331	391	458	531	
60	-	-	-	-	266	320	381	449	524	
			•	•	•	•	1	•	•	
Coefficient of pe		1	1	T	7.04		1			
10	3.23	3.99	4.88	5.93	7.21	-		-	-	
20	2.27	2.83	3.47	4.22	5.09	6.14	7.40	-	-	
30	1.57	1.97	2.44	2.99	3.62	4.35	5.21	6.24	7.49	
40	1.03	1.32	1.65	2.04	2.50	3.02	3.63	4.34	5.19	
50	-	-	1.05	1.32	1.63	2.00	2.43	2.94	3.53	
60	-	-	-	-	0.98	1.23	1.53	1.88	2.29	
Nominal perform	nance at to = -1	0 °C. tc = 45 °C				Pressure switch	settings			
2			14/		Г				1 ( )	

to: Evaporating	tamparatura	at	dow	noin

Cooling capacity Power input

C.O.P.

Current consumption Mass flow

tc: Condensing temperature at dew point

Rating conditions : Superheat = 10 K , Subcooling = 0 K

7 937

3 896

6.11

282

W

W

Maximum HP switch setting	29.7	bar(g)
Minimum LP switch setting	1.4	bar(g)
LP pump down setting	2	bar(g)

Sound power data

Sound power level	73	dB(A)
With accoustic hood	65	dB(A)



Scroll compressor. MLZ030T4

# Performance data at 50 Hz, EN 12900 rating conditions

**R407A** 

Cond. temp. in	Evaporating temperature in °C (to)									
°C (tc)	-25	-20	-15	-10	-5	0	5	10		
Cooling canacity	ı in W									
Cooling capacity	4 985	6 293	7 883	9 787	_	_	<u> </u>			
20	4 419	5 598	7 038	8 771	10 828	13 240	_	_	_	
30	3 904	4 940	6 216	7 765	9 616	11 802	14 354	17 303		
40	3 451	4 330	5 428	6 778	8 410	10 356	12 647	15 315		
45	3 431	4 045	5 050	6 295	7 812	9 633	11 789	14 310		
50	-	-	4 684	5 821	7 220	8 912	10 928	13 300		
				†			1	1	-	
55 60	-	-	-	5 356	6 633	8 193	10 066	12 286	-	
60	-	-	-	-	6 054	7 478	9 206	11 268	-	
Power input in V	V	T		1	1	1	1	,		
10	1 310	1 336	1 361	1 394	-	-	-	-	-	
20	1 629	1 671	1 698	1 720	1 744	1 781	-	-	-	
30	1 996	2 072	2 119	2 147	2 164	2 180	2 202	2 240	-	
40	2 417	2 543	2 628	2 679	2 706	2 717	2 722	2 729	-	
45	-	2 806	2 916	2 985	3 023	3 039	3 042	3 039	-	
50	-	-	3 226	3 318	3 372	3 397	3 401	3 394	-	
55	-	-	-	3 680	3 753	3 791	3 802	3 794	-	
60	-	-	-	-	4 167	4 222	4 244	4 240	-	
Current consum		2.40	0.00	2.22			1	1		
10	2.39	2.40	2.38	2.32	-	-	-	-	-	
20	3.38	3.46	3.49	3.49	3.48	3.48	-	-	-	
30	4.02	4.15	4.22	4.25	4.27	4.29	4.33	4.41	-	
40	4.68	4.83	4.92	4.96	4.98	5.00	5.03	5.09	-	
45	-	5.28	5.37	5.41	5.42	5.43	5.44	5.49	-	
50	-	-	5.94	5.97	5.97	5.96	5.96	5.99	-	
55	-	-	-	6.70	6.68	6.65	6.63	6.63	-	
60	-	-	-	-	7.59	7.54	7.48	7.45	-	
Mass flow in kg/	h									
10	97	121	149	183	-	-	-	-	-	
20	94	117	145	177	215	259	-	-	-	
30	91	113	140	171	209	252	302	359	-	
40	90	110	135	166	202	244	294	350	-	
45	-	109	134	163	199	241	289	345	-	
50	-	-	132	161	196	237	285	340	-	
55	-	-	-	159	193	233	281	335	-	
60	-	-	-	-	190	230	276	330	-	
Coofficient of		<b>, D</b> ,								
Coefficient of pe	3.80	4.71	5.79	7.02	_	_	1 -	_ [		
20	2.71	3.35	4.14	5.10	6.21	7.43	-	-		
30	1.96	2.38	2.93	3.62	4.44	5.41	6.52	7.72		
				+		1			-	
40	1.43	1.70	2.07	2.53	3.11	3.81	4.65	5.61	-	
45	-	1.44	1.73	2.11	2.58	3.17	3.88	4.71	-	
50	-	-	1.45	1.75	2.14	2.62	3.21	3.92	-	
55	-	-	-	1.46	1.77	2.16	2.65	3.24	-	
60	-	-	-	-	1.45	1.77	2.17	2.66	-	

#### Nominal performance at to = -10 °C, tc = 45 °C

	,			
Cooling capacity		6 295	W	
Power input		2 985	W	
Current consumption		5.41	Α	
Mass flow		163	kg/h	
C.O.P.		2.11		

to: Evaporating temperature at dew point

Rating conditions : Superheat = 10 K , Subcooling = 0 K

Pressure switch settings

Maximum HP switch setting	29.7	bar(g)
Minimum LP switch setting	1.4	bar(g)
LP pump down setting	2	bar(g)

# Sound power data

ſ	Sound power level	69	dB(A)
ı	With accoustic hood	61	dB(A)

Tolerance according EN12900

tc: Condensing temperature at dew point



Scroll compressor. MLZ030T4

# Performance data at 50 Hz, ARI rating conditions

# **R407A**

Cond. temp. in				Evapora	ting temperature	in °C (to)			
°C (tc)	-25	-20	-15	-10	-5	0	5	10	
Sooling conceits	· in \A/								
200ling capacity 10	5 294	6 677	8 356	10 365	_	_	_		
20	4 727	5 982	7 513	9 353	11 534	14 090		-	
30	4 216	5 327	6 695	8 352	1	12 663		<del> </del>	
40	3 773	4 726	5 915	7 373	10 330 9 135	11 232	15 384 13 697	18 525 16 565	
	3773	1		+		+		1	
45	-	4 449	5 543	6 897	8 545	10 519	12 852	15 578	
50	-		5 187	6 433	7 963	9 810	12 008	14 590	-
55	-	-	-	5 984	7 393	9 111	11 171	13 606	-
60	-	-	-	-	-	8 425	10 345	12 633	-
Power input in W	I				•				
10	1 310	1 336	1 361	1 394	-	-	-	-	-
20	1 629	1 671	1 698	1 720	1 744	1 781	-	-	-
30	1 996	2 072	2 119	2 147	2 164	2 180	2 202	2 240	-
40	2 417	2 543	2 628	2 679	2 706	2 717	2 722	2 729	-
45	-	2 806	2 916	2 985	3 023	3 039	3 042	3 039	-
50	-	-	3 226	3 318	3 372	3 397	3 401	3 394	-
55	-	-	-	3 680	3 753	3 791	3 802	3 794	-
60	-	-	-	-	-	4 222	4 244	4 240	-
Current consum	ption in A	T		T	T	T	1		
10	2.39	2.40	2.38	2.32	-	-	-	-	-
20	3.38	3.46	3.49	3.49	3.48	3.48	-	-	-
30	4.02	4.15	4.22	4.25	4.27	4.29	4.33	4.41	-
40	4.68	4.83	4.92	4.96	4.98	5.00	5.03	5.09	-
45	-	5.28	5.37	5.41	5.42	5.43	5.44	5.49	-
50	-	-	5.94	5.97	5.97	5.96	5.96	5.99	-
55	-	-	-	6.70	6.68	6.65	6.63	6.63	-
60	-	-	-	-	-	7.54	7.48	7.45	-
Maaa flain l.a/	_								
Mass flow in kg/l	97	121	149	100	T .	_	1	_	
		1		182			<u>-</u>	-	-
20	93	116	144	176	214	258		+	
30	91	113	139	170	208	251	300	357	-
40	89	110	135	165	201	243	292	348	-
45	-	109	133	162	198	239	288	343	-
50	-	-	132	160	195	235	283	338	-
55	-	-	-	158	192	232	279	333	-
60	=	-	-	=	-	228	275	328	-
Coefficient of pe	rformance (C.C	D.P.)							
10	4.04	5.00	6.14	7.44	-	-	-	-	-
20	2.90	3.58	4.42	5.44	6.61	7.91	-	-	-
30	2.11	2.57	3.16	3.89	4.77	5.81	6.99	8.27	-
40	1.56	1.86	2.25	2.75	3.38	4.13	5.03	6.07	-
45	-	1.59	1.90	2.31	2.83	3.46	4.23	5.13	-
50	-	-	1.61	1.94	2.36	2.89	3.53	4.30	-
55	-	-	-	1.63	1.97	2.40	2.94	3.59	-
60	-	-	-	-	-	2.00	2.44	2.98	-

#### Nominal performance at to = -10 °C, tc = 45 °C

	,			
Cooling capacity		6 897	W	
Power input		2 985	W	
Current consumption		5.41	Α	
Mass flow		162	kg/h	
C.O.P.		2.31		

to: Evaporating temperature at dew point

Rating conditions : Superheat = 11.1 K , Subcooling = 8.3 K

#### Pressure switch settings

Maximum HP switch setting	29.7	bar(g)
Minimum LP switch setting	1.4	bar(g)
LP pump down setting	2	bar(g)

# Sound power data

ſ	Sound power level	69	dB(A)
ı	With accoustic hood	61	dB(A)

Tolerance according EN12900

tc: Condensing temperature at dew point



Scroll compressor. MLZ030T4

# Performance data at 60 Hz, EN 12900 rating conditions

**R407A** 

Cond. temp. in				Evapora	ating temperature	in °C (to)			
°C (tc)	-25	-20	-15	-10	-5	0	5	10	
cooling capacity		1	T	1		T	1	T T	
10	6 137	7 718	9 647	11 963	-	-	-	-	-
20	5 457	6 872	8 617	10 730	13 250	16 212	-	-	-
30	4 859	6 083	7 619	9 505	11 778	14 478	17 640	21 304	-
40	4 362	5 369	6 671	8 305	10 308	12 719	15 575	18 913	-
45	-	5 047	6 222	7 720	9 579	11 836	14 530	17 697	-
50	-	-	5 793	7 149	8 857	10 955	13 479	16 468	-
55	-	-	-	6 595	8 146	10 077	12 426	15 231	-
60	-	-	-	-	7 446	9 205	11 372	13 987	-
Power input in V	v								
10	1 550	1 573	1 606	1 667	-	-	_	_ 1	-
20	1 939	1 979	2 003	2 030	2 080	2 174	-	_ 1	-
30	2 365	2 456	2 505	2 532	2 557	2 599	2 678	2 814	_
40	2 815	2 992	3 100	3 161	3 194	3 218	3 255	3 323	-
45	-	3 277	3 428	3 519	3 569	3 598	3 625	3 672	_
50	_	-	3 775	3 904	3 979	4 021	4 049	4 082	-
55	_	-	-	4 314	4 424	4 487	4 523	4 552	-
60	_	-	_	-	4 900	4 993	5 046	5 080	_
		L.	1	ı	. 300				
urrent consum	ption in A								
10	2.38	2.39	2.41	2.43	-	-	-	-	-
20	3.44	3.46	3.48	3.50	3.53	3.56	-	-	-
30	4.16	4.19	4.22	4.24	4.27	4.29	4.32	4.36	-
40	4.81	4.87	4.91	4.95	4.98	5.01	5.03	5.06	-
45	-	5.28	5.33	5.38	5.42	5.45	5.48	5.50	-
50	-	-	5.85	5.91	5.96	5.99	6.02	6.05	-
55	-	-	-	6.58	6.64	6.68	6.72	6.74	-
60	-	-	-	-	7.49	7.55	7.59	7.62	-
I.			•		1	•			
Mass flow in kg/	h								
10	120	149	183	223	-	-	-	-	-
20	116	144	177	217	263	317	-	-	-
30	113	139	171	210	256	309	371	443	-
40	114	137	166	203	248	300	362	433	-
45	-	137	165	200	244	296	357	427	-
50	-	-	164	198	240	291	351	422	-
55	-	-	-	196	237	287	346	416	-
60	-	-	-	-	234	283	341	410	-
Coefficient of pe	•	1	6.04	7 17			1	<u> </u>	
10	3.96	4.90	6.01	7.17	- 6 27	7.46	-	-	-
20	2.81	3.47	4.30	5.29	6.37	7.46		- 7.57	-
30	2.05	2.48	3.04	3.75	4.61	5.57	6.59	7.57	-
40	1.55	1.79	2.15	2.63	3.23	3.95	4.79	5.69	-
45	-	1.54	1.81	2.19	2.68	3.29	4.01	4.82	-
50	-	-	1.53	1.83	2.23	2.72	3.33	4.03	-
55	-	-	-	1.53	1.84	2.25	2.75	3.35	-
60	-	-	-	-	1.52	1.84	2.25	2.75	-

Nominal performance at to = -10 °C, tc = 45 °C

	-,		
Cooling capacity	7 720	W	
Power input	3 519	W	
Current consumption	5.38	Α	
Mass flow	200	kg/h	
C.O.P.	2.19		

to: Evaporating temperature at dew point

Pressure switch settings

Maximum HP switch setting	29.7	bar(g)
Minimum LP switch setting	1.4	bar(g)
LP pump down setting	2	bar(g)

# Sound power data

Sound power level	73	dB(A)	
With accoustic hood	65	dB(A)	

Tolerance according EN12900

tc: Condensing temperature at dew point

Rating conditions : Superheat = 10 K , Subcooling = 0 K



Scroll compressor. MLZ030T4

# Performance data at 60 Hz, ARI rating conditions

# **R407A**

Cond. temp. in				Evapora	ting temperature	in °C (to)			
°C (tc)	-25	-20	-15	-10	-5	0	5	10	
Saaling aanaaitu	in M								
Cooling capacity	6 517	8 188	10 226	12 669	_	_	-	_	
20	5 839	7 344	9 198	11 442	14 114	17 253	-	-	
30	5 248	6 560	8 205	10 223				<del>                                     </del>	
40	4 770	5 861	7 269	9 034	12 653 11 196	15 534 13 794	18 906 16 868	22 808	
	4 7 7 0	1						20 457	
45	-	5 551	6 830	8 459	10 477	12 924	15 840	19 264	
50	-		6 416	7 902	9 770	12 060	14 812	18 065	-
55	-	-	-	7 368	9 079	11 206	13 789	16 868	-
60	-	-	-	-	-	10 370	12 780	15 681	-
ower input in W	ı		_			_			
10	1 550	1 573	1 606	1 667	-	-	-	-	-
20	1 939	1 979	2 003	2 030	2 080	2 174	-	-	-
30	2 365	2 456	2 505	2 532	2 557	2 599	2 678	2 814	-
40	2 815	2 992	3 100	3 161	3 194	3 218	3 255	3 323	-
45	-	3 277	3 428	3 519	3 569	3 598	3 625	3 672	-
50	-	-	3 775	3 904	3 979	4 021	4 049	4 082	-
55	-	-	-	4 314	4 424	4 487	4 523	4 552	-
60	-	-	-	-	-	4 993	5 046	5 080	-
Current consum				T	I	T	I	1	
10	2.38	2.39	2.41	2.43	-	-	-	-	-
20	3.44	3.46	3.48	3.50	3.53	3.56	-	-	-
30	4.16	4.19	4.22	4.24	4.27	4.29	4.32	4.36	-
40	4.81	4.87	4.91	4.95	4.98	5.01	5.03	5.06	-
45	-	5.28	5.33	5.38	5.42	5.45	5.48	5.50	-
50	-	-	5.85	5.91	5.96	5.99	6.02	6.05	-
55	-	-	-	6.58	6.64	6.68	6.72	6.74	-
60	-	-	-	-	-	7.55	7.59	7.62	-
/lass flow in kg/l	n								
10	119	148	182	222	-	-	-	-	-
20	115	143	176	216	262	315	-	-	-
30	113	139	170	209	254	308	369	440	-
40	113	136	166	202	246	299	360	430	-
45	-	136	164	199	242	294	355	425	-
50	-	-	163	197	239	289	349	419	-
55	-	-	-	195	236	285	344	413	-
60	-	-	-	-	-	281	339	407	-
									_
20efficient of pe	4.20	5.20	6.37	7.60	-	_	-	_	
20	3.01	3.71	4.59	5.64	6.78	7.94	-	-	
30	2.22	2.67	3.28	4.04	4.95	5.98	7.06	8.10	
40									
	1.69	1.96 1.69	2.34	2.86	3.51	4.29	5.18	6.16	
45	-	1	1.99	2.40	2.94	3.59	4.37	5.25	-
50	-	-	1.70	2.02	2.46	3.00	3.66	4.43	-
55	-	-	-	1.71	2.05	2.50	3.05	3.71	-
60	-	-	-	-	-	2.08	2.53	3.09	-

#### Nominal performance at to = -10 °C, tc = 45 °C

	,		
Cooling capacity	8 459	W	
Power input	3 519	W	
Current consumption	5.38	Α	
Mass flow	199	kg/h	
C.O.P.	2.40		

to: Evaporating temperature at dew point

Rating conditions : Superheat = 11.1 K , Subcooling = 8.3 K

Pressure switch settings

Maximum HP switch setting	29.7	bar(g)
Minimum LP switch setting	1.4	bar(g)
LP pump down setting	2	bar(g)

# Sound power data

Sound power le	evel	73	dB(A)
With accoustic	hood	65	dB(A)

Tolerance according EN12900

tc: Condensing temperature at dew point



Scroll compressor. MLZ030T4

# Performance data at 50 Hz, EN 12900 rating conditions, Superheat = 10 K

**R407C** 

Cond. temp. in	Evaporating temperature in °C (to)										
°C (tc)	-30	-25	-20	-15	-10	-5	0	5	10		
Cooling capacity	in W										
30	-	3 731	4 750	5 999	7 503	9 285	11 369	13 780	16 541		
35	_	3 472	4 448	5 641	7 075	8 775	10 764	13 067	15 707		
40		3 219	4 149	5 284	6 646	8 262	10 153	12 345	14 861		
45		3219	3 846	4 919	6 208	7 737	9 528	11 606	13 996		
50		-	3 040	4 540	5 753	7 191	8 880	10 842	13 102		
55	-	-	-	-	5 753	6 618	8 201	10 044	12 171		
60		-	-	-	- 5271	6 007	7 482	9 202	11 193		
65		-		-	-	-	6 714	8 308	10 159		
03				<u> </u>	<u>-</u>		0714	0 300	10 133		
Power input in W		_	1		1				,		
30	-	1 911	1 974	2 038	2 103	2 172	2 243	2 318	2 397		
35	-	2 329	2 356	2 386	2 419	2 455	2 497	2 543	2 596		
40	-	2 761	2 756	2 755	2 759	2 768	2 784	2 806	2 836		
45	-	-	3 179	3 152	3 131	3 117	3 111	3 113	3 124		
50	-	-	-	3 584	3 542	3 509	3 485	3 471	3 468		
55	-	-	-	-	3 998	3 950	3 913	3 887	3 873		
60	-	-	-	-	-	4 448	4 401	4 367	4 346		
65	-	-	-	-	-	-	4 955	4 917	4 894		
Current consump		1	1.10	1.50		1			1 400		
30	-	4.44	4.49	4.53	4.57	4.61	4.63	4.64	4.63		
35	-	4.70	4.72	4.75	4.78	4.82	4.85	4.87	4.88		
40	-	5.06	5.05	5.06	5.08	5.10	5.13	5.16	5.19		
45	-	-	5.49	5.46	5.46	5.47	5.50	5.53	5.56		
50	-	-	-	5.96	5.93	5.93	5.94	5.96	6.00		
55	-	-	-	-	6.50	6.47	6.46	6.48	6.52		
60	-	-	-	-	-	7.11	7.08	7.08	7.10		
65	-	-	-	-	-	-	7.78	7.76	7.77		
Mass flow in kg/h											
30	-	85	106	131	160	194	234	279	331		
35	-	84	105	129	159	193	232	277	329		
40	-	82	102	127	156	190	229	275	327		
45	-	-	99	124	153	187	226	272	324		
50	-	-	-	120	149	183	222	268	320		
55	-	-	-	-	143	178	217	263	316		
60	-	-	-	-	-	171	211	257	311		
65	-	-	-	-	-	-	203	250	303		
Coefficient of per	formance (C.C	D.P.)									
30	-	1.95	2.41	2.94	3.57	4.28	5.07	5.95	6.90		
35	-	1.49	1.89	2.36	2.93	3.57	4.31	5.14	6.05		
40	-	1.17	1.51	1.92	2.41	2.98	3.65	4.40	5.24		
45	-	-	1.21	1.56	1.98	2.48	3.06	3.73	4.48		
50	-	-	-	1.27	1.62	2.05	2.55	3.12	3.78		
55	_	-	_	-	1.32	1.68	2.10	2.58	3.14		
60		-	_	_	-	1.35	1.70	2.11	2.58		
65	_	-	_	-	-	-	1.35	1.69	2.08		

#### Nominal performance at to = -10 °C, tc = 45 °C

	,			
Cooling capacity		6 208	W	
Power input		3 131	W	
Current consumption		5.46	Α	
Mass flow		153	kg/h	
C.O.P.		1.98		

to: Evaporating temperature at dew point

Rating conditions : Superheat = 10 K , Subcooling = 0 K

#### Pressure switch settings

Maximum HP switch setting	30	bar(g)
Minimum LP switch setting	0.5	bar(g)
LP pump down setting	1	bar(g)

# Sound power data

Sound power level	dB(A)
With accoustic hood	dB(A)

Tolerance according EN12900

tc: Condensing temperature at dew point



## Scroll compressor. MLZ030T4 Datasheet, performance data **R407C** Performance data at 50 Hz, Cond. temp. in Evaporating temperature in °C (to) °C (tc) -30 -25 -20 -15 -10 -5 Cooling capacity in W Power input in W Current consumption in A Mass flow in kg/h Coefficient of performance (C.O.P.)

Nominal	performance	at to = '	°C. tc = °C

rioniniai poriorinanos at to e, to	•		
Cooling capacity	-	W	
Power input	-	W	
Current consumption	-	Α	
Mass flow	-	kg/h	
C.O.P.	-		

to: Evaporating temperature at dew point

Rating conditions : Suction gas temp. = °C , Subcooling = K

# Pressure switch settings

Maximum HP switch setting	30	bar(g)
Minimum LP switch setting	0.5	bar(g)
LP pump down setting	1	bar(g)

#### Sound power data

Sound power level	dB(A)
With accoustic hood	dB(A)

Tolerance according EN12900

tc: Condensing temperature at dew point



Scroll compressor. MLZ030T4

# Performance data at 60 Hz, EN 12900 rating conditions, Superheat = 10 K

**R407C** 

Cond. temp. in	Evaporating temperature in °C (to)											
°C (tc)	-30	-25	-20	-15	-10	-5	0	5	10			
Cooling capacity i	n W											
30	-	4 342	5 572	7 067	8 857	10 970	13 436	16 283	19 542			
35	_	4 086	5 253	6 673	8 374	10 385	12 735	15 454	18 569			
40		3 816	4 921	6 266	7 878	9 787	12 022	14 611	17 584			
45		-	4 567	5 836	7 360	9 167	11 286	13 745	16 575			
50		-	4 307	5 376	6 811	8 516	10 518	12 848	15 534			
55	-	-	-	-	6 223	7 824	9 710	11 909	14 450			
60	-	-	-	-	-	7 084	8 852	10 919	13 313			
65		-		-	-	7 004	7 934	9 867	12 112			
00					<u>-</u>		7 354	9 001	12 112			
Power input in W												
30	-	2 647	2 632	2 623	2 612	2 594	2 563	2 512	2 434			
35	-	2 981	2 959	2 944	2 931	2 912	2 882	2 834	2 761			
40	-	3 344	3 316	3 298	3 282	3 264	3 235	3 191	3 125			
45	-	-	3 711	3 690	3 673	3 655	3 630	3 590	3 531			
50	-	-	-	4 126	4 109	4 093	4 071	4 038	3 986			
55	-	-	-	-	4 597	4 583	4 566	4 539	4 496			
60	-	-	-	-	-	5 132	5 120	5 101	5 068			
65	-	-	-	-	-	-	5 740	5 729	5 706			
Current consumpt		1	T	1	T	1		T				
30	-	4.03	3.96	3.95	3.97	3.99	4.00	3.96	3.85			
35	-	4.31	4.24	4.22	4.23	4.25	4.25	4.19	4.07			
40	-	4.63	4.55	4.54	4.55	4.56	4.55	4.48	4.35			
45	-	-	4.90	4.89	4.90	4.91	4.90	4.83	4.69			
50	-	-	-	5.28	5.30	5.31	5.30	5.23	5.09			
55	-	-	-	-	5.73	5.75	5.74	5.68	5.54			
60	-	-	-	-	-	6.24	6.24	6.18	6.04			
65	-	-	-	-	-	-	6.77	6.73	6.60			
Mass flow in kg/h												
30	-	97	123	153	188	229	277	330	391			
35	-	96	121	151	187	228	274	328	388			
40	-	95	120	150	185	225	272	325	385			
45	-	-	118	147	182	223	269	322	382			
50	-	-	-	144	179	219	266	319	379			
55	-	-	_	-	174	215	261	314	374			
60	-	-	-	-	-	209	255	308	368			
65	-	-	-	-	-	-	248	301	361			
Coefficient of vert	formance (C.C											
Coefficient of perf	ormance (C.C	1.64	2.12	2.69	3.39	4.23	5.24	6.48	8.03			
35		1.37	1.78	2.27	2.86	3.57	4.42	5.45	6.72			
40	-	1.14	1.48	1.90	2.40	3.00	3.72	4.58	5.63			
45	-	-	1.48	1.58	2.40	2.51	3.12	3.83	4.69			
50	-	-	-	1.30	1.66	2.08	2.58	3.03	3.90			
		-	-	-			2.56		3.90			
55 60				+	1.35	1.71	1.73	2.62	2.63			
	-	-	-	-	-	1.30	1./3	2.14	2.03			

#### Nominal performance at to = -10 °C, tc = 45 °C

	-,	
Cooling capacity	7 360	W
Power input	3 673	W
Current consumption	4.90	Α
Mass flow	182	kg/h
C.O.P.	2.00	

to: Evaporating temperature at dew point

Rating conditions : Superheat = 10 K , Subcooling = 0 K

#### Pressure switch settings

Maximum HP switch setting	30	bar(g)
Minimum LP switch setting	0.5	bar(g)
LP pump down setting	1	bar(g)

# Sound power data

Sound power level	dB(A)
With accoustic hood	dB(A)

Tolerance according EN12900

tc: Condensing temperature at dew point



Scroll compressor. MLZ030T4

# Performance data at 60 Hz,

**R407C** 

Cond. temp. in				Evapora	ating temperature	e in °C (to)			
°C (tc)	-30	-25	-20	-15	-10	-5	0	5	10
cooling capacity i	n W								
30	-	-	-	-	-	-	-	-	-
35	-	-	-	-	-	-	-	-	-
40	-	-	-	-	-	-	-	-	-
45	-	-	-	-	-	-	-	-	-
50	-	-	-	-	-	-	-	-	-
55	-	-	-	-	-	-	-	-	-
60	-	-	-	-	-	-	-	-	-
65	-	-	-	-	-	-	-	-	-
I		1	1	- I	1		1	l .	1
Power input in W									
30	-	-	-	-	-	-	-	_	_
35	-	-	-	_	_	_	-	_	_
40	_	-	_	-	_	-	-	-	_
45		-	_	_	_	-	-	_	_
50	-	-	-	-	-	-	-	-	-
55		-	-	-	-	-	-		-
60	<u>-</u>	-	-	-	-	-	-	-	-
	-	-	-	-		-	-	-	-
65	-	-	-	-	-	-	-	-	-
Current consumpt			1		1			l	1
30	-	-	-	-	-	-	-	-	-
35	-	-	-	-	-	-	-	-	-
40	-	-	-	-	-	-	-	-	-
45	-	-	-	-	-	-	-	-	-
50	-	-	-	-	-	-	-	-	-
55	-	-	-	-	-	-	-	-	-
60	-	-	-	-	-	-	-	-	-
65	-	-	-	-	-	-	-	-	-
Mass flow in kg/h									
30	-	-	-	-	-	-	-	-	-
35	-	-	-	-	-	-	-	-	-
40	-	-	-	-	-	-	-	-	-
45	-	-	-	-	-	-	-	-	-
50	-	-	-	-	-	-	-	-	-
55	-	-	-	_	_	-	-	_	-
60	-	-	-	_	_	-	-	_	-
65	-	-	-	_	-	-	-	-	-
		1	ш	1	1	1	1	1	1
coefficient of perf	ormance (C.(	O.P.)							
30	-	-	-	-	_	_	_	-	_
35	-	+	-	-			+	-	_
40		-			-	-	-		1
	-	-	-	-	-	-	-	-	-
45	-	-	-	-	-	-	-	-	-
50	-	-	-	-	-	-	-	-	-
55	-	-	-	-	-	-	-	-	-
	-	-	-	-	-	-	-	-	-
60 65									

Cooling capacity	-	W	
Power input	-	W	
Current consumption	-	Α	
Mass flow	-	kg/h	
C.O.P.	-		

to: Evaporating temperature at dew point

Maximum HP switch setting	30	bar(g)
Minimum LP switch setting	0.5	bar(g)
LP pump down setting	1	bar(g)

# Sound power data

Sound power level	dB(A)
With accoustic hood	dB(A)

# Tolerance according EN12900

tc: Condensing temperature at dew point

Rating conditions : Suction gas temp. = °C , Subcooling = K



Scroll compressor. MLZ030T4

# Performance data at 50 Hz, EN 12900 rating conditions

**R407F** 

Cond. temp. in				Evapora	ating temperature	in °C (to)			
°C (tc)	-23	-20	-15	-10	-5	0	5	10	
O1:it-	. : \								
Cooling capacity	5 829	6 687	8 347	10 324	_	_	_		
20	5 213	5 992	7 506	9 317	11 459	13 961	<u>-</u>	-	-
						12 534		<del>                                     </del>	
30	4 641	5 331	6 682	8 312	10 252	1	15 192	18 255	-
40	4 125	4 717	5 889	7 321	9 043	11 089	13 491	16 280	-
45	-	-	5 509	6 835	8 443	10 365	12 632	15 277 14 267	-
50	-	-		6 358	7 847	9 640	11 770	1	-
55	-	-	-	-	7 258	8 919	10 906	13 252	-
60	-	-	-	-	-	-	-	-	-
Power input in V	v								
10	1 396	1 410	1 434	1 471	-	-	-	-	-
20	1 750	1 772	1 796	1 815	1 842	1 889	-	-	-
30	2 166	2 209	2 255	2 278	2 292	2 308	2 340	2 400	-
40	2 645	2 723	2 811	2 860	2 882	2 890	2 895	2 911	-
45	-	-	3 126	3 196	3 230	3 241	3 242	3 244	-
50	-	-	-	3 561	3 613	3 633	3 634	3 628	-
55	-	-	-	-	4 031	4 065	4 072	4 064	-
60	-	-	-	-	-	-	-	-	-
•							•		
Current consum	•	T		1	1	1			
10	2.54	2.54	2.50	2.44	-	-	-	-	-
20	3.62	3.66	3.69	3.69	3.68	3.67	-	-	-
30	4.35	4.42	4.49	4.52	4.53	4.54	4.58	4.66	-
40	5.09	5.17	5.26	5.30	5.31	5.32	5.35	5.41	-
45	-	-	5.75	5.79	5.80	5.79	5.81	5.85	-
50	-	-	-	6.41	6.40	6.39	6.38	6.40	-
55	-	-	-	-	7.18	7.14	7.11	7.10	-
60	-	-	-	-	-	-	-	-	-
Mass flow in kg/	h								
10	102	116	143	175	-	-	_	_	-
20	98	112	139	170	206	248	-	-	_
30	95	109	134	164	200	241	289	343	_
40	94	106	130	159	193	234	281	335	-
45	-	-	128	156	190	230	277	330	-
50	-	-	-	154	187	226	272	325	-
55	-	-	-	-	184	223	268	320	-
60	-	-	-	-	-	-	-	-	-
Coefficient of pe	•	1	E 00	7.00		-	_	_	
10	4.18	4.74	5.82	7.02	- 6 22	1		<del>                                     </del>	
20	2.98	3.38	4.18	5.13	6.22	7.39	- 6.40	7.61	-
30	2.14	2.41	2.96	3.65	4.47	5.43	6.49	7.61	-
40	1.56	1.73	2.09	2.56	3.14	3.84	4.66	5.59	-
45	-	-	1.76	2.14	2.61	3.20	3.90	4.71	-
50	-	-	-	1.79	2.17	2.65	3.24	3.93	-
55 60	-	-	-	-	1.80	2.19	2.68	3.26	-
60	-	-	-	-	-	1 -	-	-	-
Nominal perform	nance at to = -1	0 °C, tc = 45 °C				Pressure switch	settings		
					-				

tronnia porto manos arto io o,			
Cooling capacity	6 835	W	
Power input	3 196	W	
Current consumption	5.79	Α	
Mass flow	156	kg/h	
C.O.P.	2.14		

to: Evaporating temperature at dew point

tc: Condensing temperature at dew point

Rating conditions : Superheat = 10 K , Subcooling = 0 K

Maximum HP switch setting	29.7	bar(g)
Minimum LP switch setting	1.4	bar(g)
LP pump down setting	2	bar(g)

# Sound power data

Sound power level	69	dB(A)
With accoustic hood	61	dB(A)

Tolerance according EN12900



Scroll compressor. MLZ030T4

# Performance data at 50 Hz, ARI rating conditions

# **R407F**

Cond. temp. in	Evaporating temperature in °C (to)									
°C (tc)	-23	-20	-15	-10	-5	0	5	10		
Caaling canacity	ı in M									
Cooling capacity	6 161	7 064	8 811	10 891	_	_	1 -	_		
20	5 543	6 368	7 970	9 885	12 147	14 789		-		
30	4 972	5 708	7 147	8 882	10 944	13 369		<del>                                     </del>		
40	4 972	5 100	6 360	7 896	9 743	11 934	16 190 14 504	19 439 17 485		
						1		1		
45	-	-	5 985	7 416	9 149	11 218	13 656	16 497	-	
50	-	-		6 949	8 563	10 506	12 809	15 508	-	
55 60	-	-	-	-	-	9 804	11 970	14 524	-	
60	-	-		-		-		-		
Power input in W	ı									
10	1 396	1 410	1 434	1 471	-	-	-	-	-	
20	1 750	1 772	1 796	1 815	1 842	1 889	-	-	-	
30	2 166	2 209	2 255	2 278	2 292	2 308	2 340	2 400	-	
40	-	2 723	2 811	2 860	2 882	2 890	2 895	2 911	-	
45	-	-	3 126	3 196	3 230	3 241	3 242	3 244	-	
50	-	-	-	3 561	3 613	3 633	3 634	3 628	-	
55	-	-	-	-	-	4 065	4 072	4 064	-	
60	-	-	-	-	-	-	-	-	-	
		•	•							
Current consum				<del></del>	1		1	1		
10	2.54	2.54	2.50	2.44	-	-	-	-	-	
20	3.62	3.66	3.69	3.69	3.68	3.67	-	-	-	
30	4.35	4.42	4.49	4.52	4.53	4.54	4.58	4.66	-	
40	-	5.17	5.26	5.30	5.31	5.32	5.35	5.41	-	
45	-	-	5.75	5.79	5.80	5.79	5.81	5.85	-	
50	-	-	-	6.41	6.40	6.39	6.38	6.40	-	
55	-	-	-	-	-	7.14	7.11	7.10	-	
60	-	-	-	-	-	-	-	-	-	
Mass flow in kg/h	h									
10	101	115	142	174	_	_	T -	_		
20	98	112	138	169	205	246		-		
	95	108				240		+		
30 40	- 95	105	133 129	163 158	199 192	233	287 279	341 332	-	
	<u> </u>		129			233		1	<u> </u>	
45		-		156	189		275	328		
50	-	-	-	153	186	225	270	323	-	
55	-	-	-		-	221	266	318	-	
60	-	-	-	-	-	-	-	-	-	
Coefficient of pe	rformance (C.C	).P.)			•					
10	4.41	5.01	6.14	7.40	-	-	-	-	-	
20	3.17	3.59	4.44	5.45	6.60	7.83	-	-	-	
30	2.30	2.58	3.17	3.90	4.78	5.79	6.92	8.10	-	
40	-	1.87	2.26	2.76	3.38	4.13	5.01	6.01	-	
45	-	-	1.91	2.32	2.83	3.46	4.21	5.09	-	
50	-	-	-	1.95	2.37	2.89	3.52	4.27	-	
55	-	-	-	-	-	2.41	2.94	3.57	-	
60	-	-	_	-	-	-	-	-	-	

#### Nominal performance at to = -10 °C, tc = 45 °C

	,			
Cooling capacity		7 416	W	
Power input		3 196	W	
Current consumption		5.79	Α	
Mass flow		156	kg/h	
C.O.P.		2.32		

to: Evaporating temperature at dew point

Rating conditions : Superheat = 11.1 K , Subcooling = 8.3 K

Pressure switch settings

Maximum HP switch setting	29.7	bar(g)
Minimum LP switch setting	1.4	bar(g)
LP pump down setting	2	bar(g)

# Sound power data

ſ	Sound power level	69	dB(A)
ı	With accoustic hood	61	dB(A)

Tolerance according EN12900

tc: Condensing temperature at dew point



Scroll compressor. MLZ030T4

# Performance data at 60 Hz, EN 12900 rating conditions

**R407F** 

Cond. temp. in				Evapora	ating temperature	in °C (to)			
°C (tc)	-23	-20	-15	-10	-5	0	5	10	
Cooling capacity		T	T	1	T	T	T		
10	7 162	8 202	10 218	12 620	-	-	-	-	-
20	6 417	7 355	9 192	11 403	14 023	17 086	-	-	-
30	5 743	6 562	8 190	10 178	12 562	15 377	18 660	22 445	-
40	5 169	5 849	7 236	8 971	11 088	13 624	16 615	20 095	-
45	-	-	6 787	8 382	10 355	12 740	15 572	18 889	-
50	-	-	-	7 809	9 629	11 855	14 522	17 666	-
55	-	-	-	-	8 914	10 972	13 466	16 431	-
60	-	-	-	-	-	-	-	-	-
Power input in V	v								
10	1 649	1 661	1 690	1 749	-	_	_	_	
20	2 083	2 102	2 123	2 146	2 195	2 290	_		
30	2 572	2 621	2 668	2 692	2 714	2 755	2 838	2 984	
40	3 107	3 207	3 317	3 376	3 407	3 430	3 468	3 542	
45	3 107	3 207	3 677	3 768	3 407	3 844	3 408	3 924	-
					1	+		1	
50 55	-	-	-	4 190	4 265	4 306	4 335	4 372	-
55	-	-	-	-	4 754	4 817	4 854	4 887	-
60	-	-	-	-	-	-	-	-	-
Current consum	ntion in A								
10	2.52	2.52	2.53	2.56	-	_	_	_	
20	3.67	3.67	3.68	3.70	3.72	3.75	_	_	_
30	4.45	4.46	4.49	4.51	4.53	4.55	4.58	4.61	
40	5.18	5.21	5.25	5.28	5.31	5.33	5.36	5.38	
45	-	-	5.72	5.76	5.79	5.82	5.84	5.86	
50			5.72	6.34		6.42			
1		-		-	6.39	†	6.45	6.47	
55	-	-	-		7.13	7.17	7.20	7.23	-
60	-	-	-	-	-	-	-	-	-
Mass flow in kg/	'h								
10	125	142	175	213	_	-	_	_	-
20	121	138	170	208	252	303	-	-	-
30	118	134	164	201	245	296	355	422	-
40	117	131	160	195	237	287	346	413	_
45	-	-	158	192	233	283	341	408	_
50	_	-	-	189	230	278	336	402	
55	-	-	-	-	227	274	331	397	
60		_	_	-	-	-	-	-	
00				<u> </u>			1		
Coefficient of pe	erformance (C.C	· ·	T	T	1	1	T	, ,	
10	4.34	4.94	6.05	7.22	-	-	-	-	-
20	3.08	3.50	4.33	5.31	6.39	7.46	-	-	-
30	2.23	2.50	3.07	3.78	4.63	5.58	6.57	7.52	-
40	1.66	1.82	2.18	2.66	3.25	3.97	4.79	5.67	-
45	-	-	1.85	2.22	2.71	3.31	4.02	4.81	-
50	-	-	-	1.86	2.26	2.75	3.35	4.04	-
55	-	-	-	-	1.88	2.28	2.77	3.36	-
				1			1	1	

#### Nominal performance at to = -10 °C, tc = 45 °C

rremma periormanee at te	 		
Cooling capacity	8 382	W	
Power input	3 768	W	
Current consumption	5.76	Α	
Mass flow	192	kg/h	
C.O.P.	2.22		

to: Evaporating temperature at dew point

Rating conditions : Superheat = 10 K , Subcooling = 0 K

Maximum HP switch setting	29.7	bar(g)
Minimum LP switch setting	1.4	bar(g)
LP pump down setting	2	bar(g)

# Sound power data

Sound power le	evel	73	dB(A)
With accoustic	hood	65	dB(A)

Tolerance according EN12900

tc: Condensing temperature at dew point



Scroll compressor. MLZ030T4

# Performance data at 60 Hz, ARI rating conditions

**R407F** 

Cond. temp. in Evaporating temperature in °C (to)									
°C (tc)	-23	-20	-15	-10	-5	0	5	10	
Cooling canacity	ı in W								
Cooling capacity	7 569	8 664	10 786	13 313	_	_	_	-	
20	6 822	7 816	9 761	12 098	14 865	18 100	<u>-</u>	-	<u> </u>
								+	
30	6 153	7 025	8 759	10 875	13 410	16 402	19 886	23 900	-
40		6 324	7 814	9 676	11 946	14 662	17 862	21 583	-
45 50	-	-	7 373	9 095 8 534	11 221 10 508	13 788 12 919	16 835	20 397 19 203	-
	-	-					15 805	+ +	-
55	-	-	-	-	-	12 061	14 780	18 008	-
60	-	-	-	-	-	-	-	-	-
Power input in W	V								
10	1 649	1 661	1 690	1 749	-	-	-	-	-
20	2 083	2 102	2 123	2 146	2 195	2 290	-	_	-
30	2 572	2 621	2 668	2 692	2 714	2 755	2 838	2 984	-
40	-	3 207	3 317	3 376	3 407	3 430	3 468	3 542	-
45	-	-	3 677	3 768	3 816	3 844	3 873	3 924	-
50	-	-	-	4 190	4 265	4 306	4 335	4 372	-
55	-	-	-	-	-	4 817	4 854	4 887	-
60	-	-	-	-	-	-	-	-	-
				•	-	•			
Current consum	ption in A		Г	Т		Т	T	1	
10	2.52	2.52	2.53	2.56	-	-	-	-	-
20	3.67	3.67	3.68	3.70	3.72	3.75	-	-	-
30	4.45	4.46	4.49	4.51	4.53	4.55	4.58	4.61	-
40	-	5.21	5.25	5.28	5.31	5.33	5.36	5.38	-
45	-	-	5.72	5.76	5.79	5.82	5.84	5.86	-
50	-	-	-	6.34	6.39	6.42	6.45	6.47	-
55	-	-	-	-	-	7.17	7.20	7.23	-
60	-	-	-	-	-	-	-	-	-
Maaa fla in lan/	L								
Mass flow in kg/		141	174	212			1		
10 20	124 120	141	174 169	212 206	251	301	-	-	-
		1	1					+	
30 40	117	133 130	163 159	200 194	243 236	294 286	353 344	419 411	-
	-			194	232	281	339	1	-
45 50		-	157		232			405	
50	<u>-</u>	-	-	188	- 228	277 272	334 329	400 394	<u>-</u>
55 60				+			-		
00	-	-	-	-	-	-	<u> </u>	-	-
Coefficient of pe	•	1		T	1	T	ı		
10	4.59	5.22	6.38	7.61	-	-	-	-	-
20	3.28	3.72	4.60	5.64	6.77	7.90	-	-	-
30	2.39	2.68	3.28	4.04	4.94	5.95	7.01	8.01	-
40	-	1.97	2.36	2.87	3.51	4.27	5.15	6.09	-
45	-	-	2.01	2.41	2.94	3.59	4.35	5.20	-
50	-	-	-	2.04	2.46	3.00	3.65	4.39	-
55	-	-	-	-	-	2.50	3.05	3.69	-
60	-	-	-	-	-	-	-	-	-
Nominal perform	nance at to = -1	0 °C, tc = 45 °C				Pressure switch	settings		

Tronina portorinanos artis	,		
Cooling capacity	9 095	W	
Power input	3 768	W	
Current consumption	5.76	Α	
Mass flow	191	kg/h	
C.O.P.	2.41		

to: Evaporating temperature at dew point

Rating conditions : Superheat = 11.1 K , Subcooling = 8.3 K

Maximum HP switch setting	29.7	bar(g)
Minimum LP switch setting	1.4	bar(g)
LP pump down setting	2	bar(g)

# Sound power data

Sound power le	evel	73	dB(A)
With accoustic	hood	65	dB(A)

Tolerance according EN12900

tc: Condensing temperature at dew point



Scroll compressor. MLZ030T4

# Performance data at 50 Hz, EN 12900 rating conditions, Suction temp. = 20 °C

**R448A** 

Cond. temp. in	Evaporating temperature in °C (to)									
°C (tc)	-30	-25	-20	-15	-10	-5	0	5	10	
Cooling capacity	in W									
10	4 103	5 132	6 362	7 824	9 549	-	-	-	-	
20	3 684	4 682	5 859	7 248	8 878	10 780	12 984	-	-	
30	-	-	5 253	6 542	8 052	9 812	11 853	14 206	16 900	
40	-	-	-	5 733	7 097	8 690	10 543	12 686	15 150	
50	-	-	-	-	6 041	7 442	9 081	10 989	13 197	
60	-	-	-	-	-	-	7 493	9 141	11 066	
Power input in W	1									
10	1 356	1 408	1 456	1 490	1 496	-	-	-	-	
20	1 666	1 691	1 736	1 788	1 835	1 864	1 864	-	-	
30	-	-	2 154	2 183	2 228	2 278	2 321	2 344	2 335	
40	-	-	-	2 786	2 789	2 818	2 863	2 909	2 946	
50	-	-	-	-	3 630	3 597	3 602	3 630	3 671	
60	-	-	-	-	-	-	4 651	4 620	4 624	
Current consum	ption in A									
10	3.89	3.92	3.94	3.95	3.97	-	-	-	-	
20	4.14	4.18	4.21	4.24	4.27	4.30	4.33	-	-	
30	-	-	4.61	4.64	4.68	4.71	4.75	4.79	4.83	
40	-	-	-	5.28	5.30	5.33	5.37	5.40	5.45	
50	-	-	-	-	6.29	6.30	6.31	6.33	6.36	
60	-	-	-	-	-	-	7.71	7.71	7.71	
Mass flow in kg/l	n									
10	67	84	105	130	159	-	-	-	-	
20	65	82	104	128	158	193	235	-	-	
30	-	-	100	125	155	191	233	283	340	
40	-	-	-	120	150	186	228	277	335	
50	-	-	-	-	142	177	219	269	326	
60	-	-	-	-	-	-	207	256	313	
-										
Coefficient of pe	rformance (C.C	).P.)								
10	3.03	3.65	4.37	5.25	6.38	-	-	-	-	
20	2.21	2.77	3.37	4.05	4.84	5.78	6.97	-	-	
30	-	-	2.44	3.00	3.61	4.31	5.11	6.06	7.24	
40	-	-	-	2.06	2.54	3.08	3.68	4.36	5.14	
50	-	-	-	-	1.66	2.07	2.52	3.03	3.59	
60	-	-	_	-	-	-	1.61	1.98	2.39	

Nominal	performance	at to =	-10 °C	. tc = 45 °C

Cooling capacity	6 580	W
Power input	3 167	W
Current consumption	5.74	Α
Mass flow	146	kg/h
C.O.P.	2.08	

to: Evaporating temperature at dew point

tc: Condensing temperature at dew point

Rating conditions : Suction gas temp. = 20  $^{\circ}\text{C}$  , Subcooling = 0 K

Pressure switch settings

Maximum HP switch setting	29.7	bar(g)
Minimum LP switch setting	1.4	bar(g)
LP pump down setting	2	bar(g)

Sound power data

Sound power level	dB(A)
With accoustic hood	dB(A)



Scroll compressor. MLZ030T4

# Performance data at 50 Hz, EN 12900 rating conditions, Superheat = 10 K

**R448A** 

Cond. temp. in	Evaporating temperature in °C (to)								
°C (tc)	-30	-25	-20	-15	-10	-5	0	5	10
Cooling capacity	in W			•		•			
10	4 120	5 157	6 398	7 873	9 611	-	-	-	-
20	3 652	4 651	5 835	7 233	8 876	10 792	13 008	-	-
30	3 134	4 069	5 168	6 463	7 985	9 763	11 825	14 198	16 900
40	-	-	4 427	5 593	6 966	8 579	10 463	12 645	15 150
50	-	-	-	4 651	5 849	7 271	8 949	10 914	13 197
60	-	-	-	-	4 664	5 867	7 311	9 033	11 066
Power input in W	ı								
10	1 356	1 408	1 456	1 490	1 496	_	_	_	_
20	1 666	1 691	1 736	1 788	1 835	1 864	1 864	-	-
30	2 197	2 155	2 154	2 183	2 228	2 278	2 321	2 344	2 335
40		-	2 822	2 786	2 789	2 818	2 863	2 909	2 946
50	-	-	-	3 711	3 630	3 597	3 602	3 630	3 671
60	-	-	-	-	4 864	4 728	4 651	4 620	4 624
		•	•		-				
Current consum	ption in A								
10	3.89	3.92	3.94	3.95	3.97	-	-	-	-
20	4.14	4.18	4.21	4.24	4.27	4.30	4.33	-	-
30	4.54	4.57	4.61	4.64	4.68	4.71	4.75	4.79	4.83
40	-	-	5.26	5.28	5.30	5.33	5.37	5.40	5.45
50	-	-	-	6.28	6.29	6.30	6.31	6.33	6.36
60	-	-	-	-	7.75	7.73	7.71	7.71	7.71
Mass flow in kg/l		1	1	T	T		1	T	
10	79	98	120	145	174	-	-	-	-
20	76	96	118	144	174	208	247	-	-
30	73	92	115	140	170	205	245	290	340
40	-	-	109	135	165	200	240	285	335
50	-	-	-	126	156	191	230	276	326
60	-	-	-	-	144	178	218	263	313
C#:-:		<b>.</b>							
Coefficient of pe		1	1.20	5.20	6.42	1 -	_	_	
10	3.04	3.66	4.39	5.28	6.42				-
20	2.19	2.75	3.36	4.04	4.84	5.79	6.98	- 000	
30	1.43	1.89	2.40	2.96	3.58	4.28	5.09	6.06	7.24
40	-	-	1.57	2.01	2.50	3.04	3.65	4.35	5.14
50	-	-	-	1.25	1.61	2.02	2.48	3.01	3.59
60	-	-	-	-	0.96	1.24	1.57	1.96	2.39
Nominal perform	ance at to = 1	0°C tc = 45°C				Pressure switch	cottings		
Nominal periorii	ance at to1	U 0, IC - 40 C			Г	riessure switch	aetunya		

Cooling capacity

Current consumption

Power input

Mass flow

C.O.P.

to: Evaporating temperature at dew point tc: Condensing temperature at dew point

Rating conditions : Superheat = 10 K , Subcooling = 0 K

6 418

3 167

5.74

161

2.03

W

W

kg/h

Maximum HP switch setting	29.7	bar(g)
Minimum LP switch setting	1.4	bar(g)
LP pump down setting	2	bar(g)

### Sound power data

Sound power level	dB(A)
With accoustic hood	dB(A)



Scroll compressor. MLZ030T4

# Performance data at 60 Hz, EN 12900 rating conditions, Suction temp. = 20 °C

**R448A** 

Cond. temp. in				Evapora	ating temperature	in °C (to)			
°C (tc)	-30	-25	-20	-15	-10	-5	0	5	10
	. : \A/								
Cooling capacity		5.044	7 430	9 208	14.245	_	_		_
10	4 712	5 944	1	1	11 315	+			
20	4 339	5 544	6 973	8 664	10 654	12 981	15 683	-	-
30	-	-	6 391	7 961	9 801	11 948	14 439	17 312	20 604
40	-	-	-	7 132	8 788	10 721	12 969	15 568	18 556
50	-	-	-	-	7 647	9 333	11 304	13 596	16 247
60	-	-	-	-	-	-	9 476	11 428	13 709
Power input in W	ı								
10	1 579	1 616	1 659	1 698	1 726	-	_	_	_
20	2 012	2 042	2 089	2 144	2 201	2 251	2 288	_	_
30	-	-	2 600	2 646	2 705	2 770	2 832	2 886	2 922
40		_	-	3 293	3 329	3 383	3 447	3 513	3 574
50	_	_	_	-	4 164	4 182	4 221	4 275	4 335
60	-	-	-	_	-	-	5 246	5 261	5 295
00			I		1		0 2 10	0 201	0 200
Current consum	ption in A								
10	3.51	3.57	3.60	3.63	3.66	-	-	-	-
20	3.93	3.99	4.04	4.07	4.10	4.13	4.18	-	-
30	-	-	4.51	4.55	4.58	4.61	4.66	4.73	4.82
40	-	-	-	5.19	5.22	5.26	5.30	5.36	5.45
50	-	-	-	-	6.15	6.18	6.22	6.28	6.36
60	-	-	-	_	-	-	7.54	7.60	7.67
'		•	1	•	•	•	•		
Mass flow in kg/l		T			1	1	T	Т	T
10	77	98	123	152	188	-	-	-	-
20	76	98	123	154	190	233	284	-	-
30	-	-	122	153	189	233	284	344	415
40	-	-	-	150	186	229	280	340	410
50	-	-	-	-	180	222	273	332	402
60	-	-	-	-	-	-	262	320	388
Coefficient of pe	2.98	3.68	4.48	5.42	6.55	_	_	_	_
20	2.16	2.71	3.34	4.04	4.84	5.77	6.86	_	_
30	2.10	-	2.46	3.01	3.62	4.31	5.10	6.00	
40		-	2.46	2.17	2.64	3.17			7.05 5.19
				-	1	1	3.76	4.43	
50	-	-	-		1.84	2.23	2.68	3.18	3.75
60	-	-	-	-	-	-	1.81	2.17	2.59

Nominal	performance	at to =	-10 °C.	tc = 45 °C

Cooling capacity	8 232	W
Power input	3 715	W
Current consumption	5.64	Α
Mass flow	183	kg/h
C.O.P.	2.22	

to: Evaporating temperature at dew point

tc: Condensing temperature at dew point

Rating conditions : Suction gas temp. = 20  $^{\circ}\text{C}$  , Subcooling = 0 K

Pressure switch settings

Maximum HP switch setting	29.7	bar(q)
Minimum LP switch setting	1.4	bar(g)
LP pump down setting	2	bar(g)

Sound power data

Sound power level	dB(A)
With accoustic hood	dB(A)



Scroll compressor. MLZ030T4

# Performance data at 60 Hz, EN 12900 rating conditions, Superheat = 10 K

**R448A** 

Cond. temp. in				Evapora	ating temperature	in °C (to)			
°C (tc)	-30	-25	-20	-15	-10	-5	0	5	10
Cooling capacit	y in W	•							
10	4 731	5 973	7 472	9 265	11 388	-	-	-	-
20	4 301	5 508	6 944	8 646	10 652	12 996	15 712	-	-
30	3 813	4 950	6 288	7 865	9 719	11 888	14 405	17 303	20 604
40	-	-	5 539	6 957	8 626	10 584	12 870	15 517	18 556
50	-	-	-	5 956	7 405	9 120	11 139	13 503	16 247
60	-	-	-	-	6 091	7 528	9 247	11 293	13 709
Power input in V	N								
10	1 579	1 616	1 659	1 698	1 726	-	_	_	_
20	2 012	2 042	2 089	2 144	2 201	2 251	2 288	-	-
30	2 575	2 574	2 600	2 646	2 705	2 770	2 832	2 886	2 922
40	-	-	3 280	3 293	3 329	3 383	3 447	3 513	3 574
50	-	-	-	4 175	4 164	4 182	4 221	4 275	4 335
60	-	-	-	-	5 299	5 256	5 246	5 261	5 295
			•	•		•			•
Current consum	ption in A								
10	3.51	3.57	3.60	3.63	3.66	-	-	-	-
20	3.93	3.99	4.04	4.07	4.10	4.13	4.18	-	-
30	4.38	4.46	4.51	4.55	4.58	4.61	4.66	4.73	4.82
40	-	-	5.15	5.19	5.22	5.26	5.30	5.36	5.45
50	-	-	-	6.11	6.15	6.18	6.22	6.28	6.36
60	-	-	-	-	7.46	7.50	7.54	7.60	7.67
Maaa flaw in ka	(la								
Mass flow in kg/ 10	91	114	140	171	206	_	<u> </u>	T -	_
20	90	113	141	172	208	251	299	_	_
30	89	112	139	171	208	250	299	354	415
40	-	-	136	168	204	246	295	349	410
50	_	-	-	162	197	239	287	341	402
60	_	-	-	-	188	229	275	329	388
			1	_I					
Coefficient of pe	erformance (C.C	D.P.)	1	_	1	1	1	1	1
10	3.00	3.69	4.50	5.46	6.60	-	-	-	-
20	2.14	2.70	3.32	4.03	4.84	5.77	6.87	-	-
30	1.48	1.92	2.42	2.97	3.59	4.29	5.09	6.00	7.05
40	-	-	1.69	2.11	2.59	3.13	3.73	4.42	5.19
50	-	-	-	1.43	1.78	2.18	2.64	3.16	3.75
60	-	-	-	-	1.15	1.43	1.76	2.15	2.59
Nominal perforn	nance at to = -1	0 °C, tc = 45 °C			_	Pressure switch	settings		

to: Evaporating	tamparatura	at	dow	noin

Cooling capacity

Current consumption

Power input

Mass flow

C.O.P.

tc: Condensing temperature at dew point

Rating conditions : Superheat = 10 K , Subcooling = 0 K

8 029

3 715

5.64

201

2.16

W

W

kg/h

Maximum HP switch setting	29.7	bar(g)
Minimum LP switch setting	1.4	bar(g)
LP pump down setting	2	bar(g)

### Sound power data

Sound power level	dB(A)
With accoustic hood	dB(A)



Scroll compressor. MLZ030T4

# Performance data at 50 Hz, EN 12900 rating conditions, Suction temp. = 20 °C

**R449A** 

Cond. temp. in	Evaporating temperature in °C (to)									
°C (tc)	-30	-25	-20	-15	-10	-5	0	5	10	
Cooling capacity		T = 100	0.000	T = 004	1 0.540	1	T			
10	4 103	5 132	6 362	7 824	9 549	-	-	-	-	
20	3 684	4 682	5 859	7 248	8 878	10 780	12 984	-	-	
30	-	-	5 253	6 542	8 052	9 812	11 853	14 206	16 900	
40	-	-	-	5 733	7 097	8 690	10 543	12 686	15 150	
50	-	-	-	-	6 041	7 442	9 081	10 989	13 197	
60	-	-	-	-	-	-	7 493	9 141	11 066	
Power input in W	ı									
10	1 356	1 408	1 456	1 490	1 496	_	_	_	_	
20	1 666	1 691	1 736	1 788	1 835	1 864	1 864	_	_	
30	-	-	2 154	2 183	2 228	2 278	2 321	2 344	2 335	
40		-	-	2 786	2 789	2 818	2 863	2 909	2 946	
50	_	_	_	-	3 630	3 597	3 602	3 630	3 671	
60		-	_	-	-	-	4 651	4 620	4 624	
00		1	<u> </u>	1 -			4 03 1	4 020	4 024	
Current consum	ption in A									
10	3.89	3.92	3.94	3.95	3.97	-	-	-	-	
20	4.14	4.18	4.21	4.24	4.27	4.30	4.33	-	-	
30	-	-	4.61	4.64	4.68	4.71	4.75	4.79	4.83	
40	-	-	_	5.28	5.30	5.33	5.37	5.40	5.45	
50	-	-	_	-	6.29	6.30	6.31	6.33	6.36	
60	-	_	-	-	_	-	7.71	7.71	7.71	
				· L	I				.1	
Mass flow in kg/l		1			1	1	T		T	
10	67	84	105	130	159	-	-	-	-	
20	65	82	104	128	158	193	235	-	-	
30	-	-	100	125	155	191	233	283	340	
40	-	-	-	120	150	186	228	277	335	
50	-	-	-	-	142	177	219	269	326	
60	-	-	-	-	-	-	207	256	313	
	_									
Coefficient of pe	rformance (C.C 3.03	3.65	4.37	5.25	6.38	-	_	_	-	
				1			1			
20	2.21	2.77	3.37	4.05	4.84	5.78	6.97	-	7.04	
30	-	-	2.44	3.00	3.61	4.31	5.11	6.06	7.24	
40	-	-	-	2.06	2.54	3.08	3.68	4.36	5.14	
50	-	-	-	-	1.66	2.07	2.52	3.03	3.59	
60	-	_	_	-	_	_	1.61	1.98	2.39	

Nominal	performance	at to =	-10 °C.	tc = 45 °C

Cooling capacity	6 580	W
Power input	3 167	W
Current consumption	5.74	Α
Mass flow	146	kg/h
C.O.P.	2.08	

to: Evaporating temperature at dew point

tc: Condensing temperature at dew point

Rating conditions : Suction gas temp. = 20  $^{\circ}\text{C}$  , Subcooling = 0 K

Pressure switch settings

Maximum HP switch setting	29.7	bar(g)
Minimum LP switch setting	1.4	bar(g)
LP pump down setting	2	bar(g)

Sound power data

Sound power level	dB(A)
With accoustic hood	dB(A)



Scroll compressor. MLZ030T4

# Performance data at 50 Hz, EN 12900 rating conditions, Superheat = 10 K

**R449A** 

Cond. temp. in	Evaporating temperature in °C (to)									
°C (tc)	-30	-25	-20	-15	-10	-5	0	5	10	
Cooling capacity	in W					•				
10	4 111	5 148	6 388	7 863	9 602	-	-	-	-	
20	3 643	4 641	5 824	7 223	8 866	10 784	13 001	-	-	
30	3 124	4 058	5 157	6 452	7 974	9 753	11 818	14 194	16 900	
40	-	-	4 416	5 581	6 955	8 569	10 455	12 640	15 150	
50	-	-	-	4 638	5 838	7 261	8 940	10 909	13 197	
60	-	-	-	-	4 652	5 857	7 303	9 027	11 066	
Power input in W	ı									
10	1 356	1 408	1 456	1 490	1 496	_	_	_	_	
20	1 666	1 691	1 736	1 788	1 835	1 864	1 864	-	-	
30	2 197	2 155	2 154	2 183	2 228	2 278	2 321	2 344	2 335	
40		-	2 822	2 786	2 789	2 818	2 863	2 909	2 946	
50	-	-	-	3 711	3 630	3 597	3 602	3 630	3 671	
60	-	-	-	-	4 864	4 728	4 651	4 620	4 624	
•		•	•	•		•	•	•		
Current consum	ption in A									
10	3.89	3.92	3.94	3.95	3.97	-	-	-	-	
20	4.14	4.18	4.21	4.24	4.27	4.30	4.33	-	-	
30	4.54	4.57	4.61	4.64	4.68	4.71	4.75	4.79	4.83	
40	-	-	5.26	5.28	5.30	5.33	5.37	5.40	5.45	
50	-	-	-	6.28	6.29	6.30	6.31	6.33	6.36	
60	-	-	-	-	7.75	7.73	7.71	7.71	7.71	
Mass flow in kg/l		1	1	1	T	_	,			
10	79	98	120	145	174	-	-	-	-	
20	76	96	118	144	174	208	247	-	-	
30	73	92	115	140	170	205	245	290	340	
40	-	-	109	135	165	200	240	285	335	
50	-	-	-	126	156	191	230	276	326	
60	-	-	-	-	144	178	218	263	313	
Coefficient of pe		1	4.20	F 20	6.42	_	_	_		
10	3.03	3.66	4.39	5.28	6.42				-	
20	2.19	2.74	3.35	4.04	4.83	5.78	6.98	-	- 7.04	
30	1.42	1.88	2.39	2.96	3.58	4.28	5.09	6.06	7.24	
40	-	-	1.56	2.00	2.49	3.04	3.65	4.34	5.14	
50	-	-	-	1.25	1.61	2.02	2.48	3.01	3.59	
60	-	-	-	-	0.96	1.24	1.57	1.95	2.39	
Nominal perform	ance at to = 1	0°C tc = 45°C				Pressure switch	cottings			
Nominal periorii	ance at to1	U 0, IC - 40 C			Г	riessure switch	aetunya			

ı	C.O.F.			
•				

Cooling capacity

Current consumption

Power input

Mass flow

to: Evaporating temperature at dew point tc: Condensing temperature at dew point

Rating conditions : Superheat = 10 K , Subcooling = 0 K

6 407

3 167

5.74

161

2.02

W

W

kg/h

Maximum HP switch setting	29.7	bar(g)
Minimum LP switch setting	1.4	bar(g)
LP pump down setting	2	bar(g)

Sound power data

Sound power level	dB(A)
With accoustic hood	dB(A)



Scroll compressor. MLZ030T4

# Performance data at 60 Hz, EN 12900 rating conditions, Suction temp. = 20 °C

**R449A** 

Cond. temp. in		Evaporating temperature in °C (to)									
°C (tc)	-30	-25	-20	-15	-10	-5	0	5	10		
Cooling capacity	y in W	1	•	1	ı	•	T	•	•		
10	4 712	5 944	7 430	9 208	11 315	-	-	-	-		
20	4 339	5 544	6 973	8 664	10 654	12 981	15 683	-	-		
30	-	-	6 391	7 961	9 801	11 948	14 439	17 312	20 604		
40	-	-	-	7 132	8 788	10 721	12 969	15 568	18 556		
50	-	-	-	-	7 647	9 333	11 304	13 596	16 247		
60	-	-	-	-	-	-	9 476	11 428	13 709		
Power input in V	v										
10	1 579	1 616	1 659	1 698	1 726	-	_	_	-		
20	2 012	2 042	2 089	2 144	2 201	2 251	2 288	-	-		
30	-	-	2 600	2 646	2 705	2 770	2 832	2 886	2 922		
40	-	-	_	3 293	3 329	3 383	3 447	3 513	3 574		
50	-	-	_	-	4 164	4 182	4 221	4 275	4 335		
60	-	-	-	-	-	-	5 246	5 261	5 295		
		1	1	1	-1	1	1				
Current consum	ption in A	T	_	T	1	1		_	1		
10	3.51	3.57	3.60	3.63	3.66	-	-	-	-		
20	3.93	3.99	4.04	4.07	4.10	4.13	4.18	-	-		
30	-	-	4.51	4.55	4.58	4.61	4.66	4.73	4.82		
40	-	-	-	5.19	5.22	5.26	5.30	5.36	5.45		
50	-	-	-	-	6.15	6.18	6.22	6.28	6.36		
60	-	-	-	-	-	-	7.54	7.60	7.67		
Mass flow in kg/	h										
10	78	99	125	155	191	_	_	_	_		
20	77	99	125	156	193	237	289	_	_		
30	-	-	124	155	193	237	289	351	422		
40	_	_	-	153	189	234	286	347	419		
50		-	-	-	184	227	279	339	410		
60	-	_	_	_	-	-	268	327	397		
		1		1	I	I					
Coefficient of pe	erformance (C.C	D.P.)									
10	2.98	3.68	4.48	5.42	6.55	-	-	-	-		
20	2.16	2.71	3.34	4.04	4.84	5.77	6.86	-	-		
30	-	-	2.46	3.01	3.62	4.31	5.10	6.00	7.05		
40	-	-	-	2.17	2.64	3.17	3.76	4.43	5.19		
50	-	-	-	-	1.84	2.23	2.68	3.18	3.75		
60	-	-	_	-	-	-	1.81	2.17	2.59		

Nominal	performance	at to =	-10 °C	. tc = 45 °C

Cooling capacity	8 232	W
Power input	3 715	W
Current consumption	5.64	Α
Mass flow	187	kg/h
C.O.P.	2.22	

to: Evaporating temperature at dew point

tc: Condensing temperature at dew point

Rating conditions : Suction gas temp. = 20  $^{\circ}\text{C}$  , Subcooling = 0 K

Pressure switch settings

Maximum HP switch setting	29.7	bar(g)
Minimum LP switch setting	1.4	bar(g)
LP pump down setting	2	bar(g)

Sound power data

Sound power level	dB(A)
With accoustic hood	dB(A)



Scroll compressor. MLZ030T4

# Performance data at 60 Hz, EN 12900 rating conditions, Superheat = 10 K

**R449A** 

Cond. temp. in	Evaporating temperature in °C (to)										
°C (tc)	-30	-25	-20	-15	-10	-5	0	5	10		
Cooling capacit		5.000	7.400	0.050	44.077			I			
10	4 721	5 962	7 460	9 253	11 377	-	-	-	-		
20	4 290	5 496	6 931	8 634	10 640	12 986	15 704	-	-		
30	3 801	4 937	6 274	7 852	9 706	11 876	14 396	17 297	20 604		
40	-	-	5 525	6 942	8 612	10 572	12 860	15 511	18 556		
50	-	-	-	5 940	7 390	9 106	11 129	13 497	16 247		
60	-	-	-	-	6 076	7 514	9 236	11 286	13 709		
Power input in V	v										
10	1 579	1 616	1 659	1 698	1 726	-	-	-	-		
20	2 012	2 042	2 089	2 144	2 201	2 251	2 288	-	-		
30	2 575	2 574	2 600	2 646	2 705	2 770	2 832	2 886	2 922		
40	-	-	3 280	3 293	3 329	3 383	3 447	3 513	3 574		
50	-	-	-	4 175	4 164	4 182	4 221	4 275	4 335		
60	-	-	-	-	5 299	5 256	5 246	5 261	5 295		
Current consum	ption in A		_	_							
10	3.51	3.57	3.60	3.63	3.66	-	-	-	-		
20	3.93	3.99	4.04	4.07	4.10	4.13	4.18	-	-		
30	4.38	4.46	4.51	4.55	4.58	4.61	4.66	4.73	4.82		
40	-	-	5.15	5.19	5.22	5.26	5.30	5.36	5.45		
50	-	-	-	6.11	6.15	6.18	6.22	6.28	6.36		
60	-	-	-	-	7.46	7.50	7.54	7.60	7.67		
Mana flam in lan	11.										
Mass flow in kg/ 10	92	115	142	173	210	_	_	_	_		
20	92	115	143	175	212	255	304	-	_		
30	90	114	142	174	211	255	304	360	422		
40	-	-	139	171	208	251	300	356	419		
50		_	-	165	202	244	293	348	410		
60		_	-	-	192	234	281	336	397		
00			-		192	234	201	330	391		
Coefficient of pe	erformance (C.C	).P.)									
10	2.99	3.69	4.50	5.45	6.59	-	-	-	-		
20	2.13	2.69	3.32	4.03	4.83	5.77	6.86	-	-		
30	1.48	1.92	2.41	2.97	3.59	4.29	5.08	5.99	7.05		
40	-	-	1.68	2.11	2.59	3.12	3.73	4.42	5.19		
50	-	-	-	1.42	1.77	2.18	2.64	3.16	3.75		
60	-	-	-	-	1.15	1.43	1.76	2.15	2.59		
Nominal perform	nance at to = -1	0 °C, tc = 45 °C			_	Pressure switch	settings				

Cooling capacity Power input

Mass flow

C.O.P.

Current consumption

to: Evaporating temperature at dew point tc: Condensing temperature at dew point

Rating conditions : Superheat = 10 K , Subcooling = 0 K

8 015

3 715

5.64

205

2.16

W

W

kg/h

Maximum HP switch setting	29.7	bar(g)
Minimum LP switch setting	1.4	bar(g)
LP pump down setting	2	bar(g)

Sound power data

Sound power level	dB(A)
With accoustic hood	dB(A)



Scroll compressor. MLZ030T4

# Performance data at 50 Hz, EN 12900 rating conditions, Suction temp. = 20 °C

**R452A** 

Cond. temp. in	Evaporating temperature in °C (to)										
°C (tc)	-30	-25	-20	-15	-10	-5	0	5	10		
Cooling capacity	/ in W	ı	•	•	•	ı	1	ľ	1		
10	4 474	5 574	6 921	8 545	10 475	-	-	-	-		
20	4 005	5 031	6 271	7 754	9 512	11 575	13 972	-	-		
30	-	4 491	5 604	6 929	8 496	10 334	12 476	14 950	17 786		
40	-	-	4 922	6 069	7 426	9 022	10 888	13 054	15 551		
50	-	-	-	-	6 304	7 638	9 210	11 050	13 188		
60	-	-	-	-	-	6 185	7 444	8 938	10 697		
Power input in V	v										
10	1 429	1 457	1 483	1 510	1 541	-	_	_	_		
20	1 783	1 815	1 841	1 865	1 888	1 913	1 944	-	-		
30	_	2 269	2 299	2 323	2 342	2 359	2 377	2 400	2 428		
40	-	-	2 876	2 903	2 922	2 935	2 945	2 955	2 967		
50	-	_	-	_	3 647	3 659	3 665	3 666	3 666		
60	-	-	-	-	-	4 552	4 557	4 553	4 544		
•		1.0	•	1.0	1.0	1.0	•	1.	•		
Current consum	ption in A										
10	3.91	3.94	3.98	4.02	4.06	-	-	-	-		
20	4.24	4.27	4.30	4.32	4.35	4.38	4.42	-	-		
30	-	4.74	4.77	4.80	4.82	4.84	4.86	4.88	4.90		
40	-	-	5.43	5.46	5.49	5.51	5.52	5.53	5.54		
50	-	-	-	-	6.39	6.41	6.43	6.44	6.44		
60	-	-	-	-	-	7.58	7.61	7.62	7.63		
Mass flow in kg/	h										
10 10	90	114	142	176	217	_	_	_	_		
20	88	112	140	173	213	262	319		_		
30	-	109	137	169	209	257	314	381	460		
40		-	133	165	204	251	307	373	451		
50		-	-	-	198	244	298	363	440		
60		_	_	_	-	235	289	352	427		
00		II.	l.	II.	II.	200	200	002	127		
Coefficient of pe	rformance (C.C	).P.)									
10	3.13	3.83	4.67	5.66	6.80	-	-	-	-		
20	2.25	2.77	3.41	4.16	5.04	6.05	7.19	-	-		
30	-	1.98	2.44	2.98	3.63	4.38	5.25	6.23	7.33		
40	-	-	1.71	2.09	2.54	3.07	3.70	4.42	5.24		
50	-	-	-	-	1.73	2.09	2.51	3.01	3.60		
60	-	-	-	-	-	1.36	1.63	1.96	2.35		

Nominal	performance	at to =	-10 °C	. tc = 45 °C

Cooling capacity	6 871	W
Power input	3 265	W
Current consumption	5.91	Α
Mass flow	201	kg/h
C.O.P.	2.10	

to: Evaporating temperature at dew point

tc: Condensing temperature at dew point

Rating conditions : Suction gas temp. = 20  $^{\circ}\text{C}$  , Subcooling = 0 K

Pressure switch settings

Maximum HP switch setting	29.7	bar(g)
Minimum LP switch setting	1.4	bar(g)
LP pump down setting	2	bar(g)

Sound power data

Sound power level	dB(A)
With accoustic hood	dB(A)



Scroll compressor. MLZ030T4

# Performance data at 50 Hz, EN 12900 rating conditions, Superheat = 10 K

**R452A** 

Cond. temp. in	Evaporating temperature in °C (to)										
°C (tc)	-30	-25	-20	-15	-10	-5	0	5	10		
Cooling capacit	y in W			•							
10	4 329	5 427	6 777	8 412	10 364	-	-	-	-		
20	3 801	4 815	6 051	7 542	9 321	11 418	13 864	-	-		
30	3 295	4 207	5 310	6 637	8 223	10 101	12 302	14 857	17 786		
40	2 811	3 602	4 553	5 699	7 073	8 712	10 649	12 919	15 551		
50	-	-	3 780	4 727	5 872	7 252	8 906	10 872	13 188		
60	-	-	-	-	4 611	5 716	7 068	8 713	10 697		
Power input in \	N										
10	1 429	1 457	1 483	1 510	1 541	-	_	_	_		
20	1 783	1 815	1 841	1 865	1 888	1 913	1 944	_	-		
30	2 230	2 269	2 299	2 323	2 342	2 359	2 377	2 400	2 428		
40	2 788	2 839	2 876	2 903	2 922	2 935	2 945	2 955	2 967		
50	-	-	3 591	3 625	3 647	3 659	3 665	3 666	3 666		
60	-	_	-	-	4 537	4 552	4 557	4 553	4 544		
		L	L	1	1						
Current consum	ption in A										
10	3.91	3.94	3.98	4.02	4.06	-	-	-	-		
20	4.24	4.27	4.30	4.32	4.35	4.38	4.42	-	-		
30	4.71	4.74	4.77	4.80	4.82	4.84	4.86	4.88	4.90		
40	5.36	5.40	5.43	5.46	5.49	5.51	5.52	5.53	5.54		
50	-	-	6.31	6.35	6.39	6.41	6.43	6.44	6.44		
60	-	-	-	-	7.54	7.58	7.61	7.62	7.63		
Maaa fla : l	/In										
Mass flow in kg	107	133	162	197	238	_	_	_	_		
20	107	130	160	194	235	282	336				
30	102	127	156	190	230	277	330	392	460		
40	102	124	152	185	224	270	323	383	451		
50	-	-	148	180	218	262	314	373	440		
60	<u> </u>		-	-	210	254	304	362	440		
00		<u> </u>				204	304	302	4421		
Coefficient of pe	erformance (C.C	D.P.)									
10	3.03	3.73	4.57	5.57	6.72	-	-	-			
20	2.13	2.65	3.29	4.04	4.94	5.97	7.13	-	-		
30	1.48	1.85	2.31	2.86	3.51	4.28	5.17	6.19	7.33		
40	1.01	1.27	1.58	1.96	2.42	2.97	3.62	4.37	5.24		
50	-	-	1.05	1.30	1.61	1.98	2.43	2.97	3.60		
60	-	-	-	-	1.02	1.26	1.55	1.91	2.35		
•											

C.O.F.			

Cooling capacity

Current consumption

Power input

Mass flow

to: Evaporating temperature at dew point tc: Condensing temperature at dew point

Rating conditions : Superheat = 10 K , Subcooling = 0 K

6 479

3 265

5.91

221

1.98

W

W

kg/h

Maximum HP switch setting	29.7	bar(g)
Minimum LP switch setting	1.4	bar(g)
LP pump down setting	2	bar(g)

### Sound power data

Sound power level	dB(A)
With accoustic hood	dB(A)



Scroll compressor. MLZ030T4

# Performance data at 60 Hz, EN 12900 rating conditions, Suction temp. = 20 °C

**R452A** 

Cond. temp. in	in Evaporating temperature in °C (to)								
°C (tc)	-30	-25	-20	-15	-10	-5	0	5	10
Cooling capacity	y in W	1	•	1	ı	ı	1	•	1
10	5 553	6 890	8 509	10 443	12 723	-	-	-	-
20	4 951	6 215	7 727	9 520	11 626	14 078	16 909	-	-
30	-	5 523	6 899	8 522	10 425	12 641	15 202	18 140	21 488
40	-	-	6 031	7 455	9 125	11 075	13 338	15 944	18 928
50	-	-	-	-	7 733	9 387	11 322	13 568	16 159
60	-	-	-	-	-	7 584	9 161	11 018	13 188
Power input in V	v								
10	1 739	1 777	1 812	1 852	1 904	-	-	_	_
20	2 153	2 210	2 253	2 288	2 322	2 361	2 413	_	-
30	-	2 722	2 790	2 838	2 872	2 900	2 928	2 963	3 012
40	-	-	3 418	3 497	3 550	3 585	3 607	3 624	3 642
50	_	_	_	_	4 352	4 411	4 446	4 463	4 469
60	_	-	-	-	-	5 374	5 440	5 475	5 487
		1	1	1	1	1	1		
Current consum	ption in A	T	T	T	1	1	1	_	1
10	3.72	3.72	3.74	3.77	3.81	-	-	-	-
20	4.10	4.13	4.16	4.20	4.24	4.28	4.33	-	-
30	-	4.63	4.69	4.75	4.79	4.84	4.87	4.91	4.94
40	-	-	5.36	5.45	5.52	5.58	5.61	5.64	5.64
50	-	-	-	-	6.45	6.53	6.58	6.61	6.61
60	-	-	-	-	-	7.73	7.81	7.86	7.87
Mass flow in kg/	h								
10	112	141	175	215	263	_	_	_	_
20	109	138	173	212	261	318	386	_	_
30	-	134	168	208	257	314	382	462	556
40	<u>-</u>	-	163	203	251	308	375	455	549
50	-	-	-	-	243	299	367	446	539
60	_	_	_	_	-	289	355	434	526
			I		I		555		020
Coefficient of pe	erformance (C.C	D.P.)							
10	3.19	3.88	4.70	5.64	6.68	-	-	-	-
20	2.30	2.81	3.43	4.16	5.01	5.96	7.01	-	-
30		2.03	2.47	3.00	3.63	4.36	5.19	6.12	7.13
40	-	-	1.76	2.13	2.57	3.09	3.70	4.40	5.20
50	-	-	-	-	1.78	2.13	2.55	3.04	3.62
60	-	-	-	-	-	1.41	1.68	2.01	2.40

Nominal	performance	at to =	-10 °C	. tc = 45 °C

Cooling capacity	8 440	W
Power input	3 936	W
Current consumption	5.96	Α
Mass flow	247	kg/h
C.O.P.	2.14	

to: Evaporating temperature at dew point

tc: Condensing temperature at dew point

Rating conditions : Suction gas temp. = 20  $^{\circ}\text{C}$  , Subcooling = 0 K

Pressure switch settings

Maximum HP switch setting	29.7	bar(g)
Minimum LP switch setting	1.4	bar(g)
LP pump down setting	2	bar(g)

Sound power data

Sound power level	dB(A)
With accoustic hood	dB(A)



Scroll compressor. MLZ030T4

# Performance data at 60 Hz, EN 12900 rating conditions, Superheat = 10 K

**R452A** 

Cond. temp. in				Evapora	ating temperature	in °C (to)			
°C (tc)	-30	-25	-20	-15	-10	-5	0	5	10
Cooling capacity	in W					•			
10	5 374	6 708	8 332	10 281	12 588	-	-	-	-
20	4 699	5 949	7 457	9 260	11 392	13 888	16 779	-	-
30	4 039	5 175	6 537	8 164	10 091	12 355	14 991	18 028	21 488
40	3 398	4 391	5 579	7 000	8 692	10 695	13 045	15 779	18 928
50	-	-	4 586	5 773	7 202	8 913	10 948	13 350	16 159
60	-	-	-	-	5 618	7 008	8 699	10 742	13 188
Power input in V	ı								
10	1 739	1 777	1 812	1 852	1 904	_	-	_	_
20	2 153	2 210	2 253	2 288	2 322	2 361	2 413	_	-
30	2 627	2 722	2 790	2 838	2 872	2 900	2 928	2 963	3 012
40	3 156	3 307	3 418	3 497	3 550	3 585	3 607	3 624	3 642
50	-	-	4 133	4 261	4 352	4 411	4 446	4 463	4 469
60	-	-	-	-	5 272	5 374	5 440	5 475	5 487
•			1	•		•		•	
Current consum	ption in A								
10	3.72	3.72	3.74	3.77	3.81	-	-	-	-
20	4.10	4.13	4.16	4.20	4.24	4.28	4.33	-	-
30	4.56	4.63	4.69	4.75	4.79	4.84	4.87	4.91	4.94
40	5.12	5.25	5.36	5.45	5.52	5.58	5.61	5.64	5.64
50	-	-	6.20	6.34	6.45	6.53	6.58	6.61	6.61
60	-	-	-	-	7.60	7.73	7.81	7.86	7.87
Mass flow in kg/		T	T		1		T	1	1
10	132	164	200	241	290	-	-	-	-
20	129	161	197	238	287	343	407	-	-
30	125	157	192	234	282	338	403	475	556
40	121	151	187	228	276	332	396	468	549
50	-	-	179	220	267	323	386	458	539
60	-	-	-	-	257	311	374	446	526
Coefficient of pe	rformance (C.C	).P.)							
10	3.09	3.78	4.60	5.55	6.61	-	_	_	-
20	2.18	2.69	3.31	4.05	4.91	5.88	6.95	-	-
30	1.54	1.90	2.34	2.88	3.51	4.26	5.12	6.08	7.13
40	1.08	1.33	1.63	2.00	2.45	2.98	3.62	4.35	5.20
50	-	-	1.11	1.35	1.65	2.02	2.46	2.99	3.62
60		_	-	-	1.07	1.30	1.60	1.96	2.40
		1	1	1	1	1	1		
Nominal perform	nance at to = -10	0 °C, tc = 45 °C				Pressure switch	settings		
		-							

C.O.P.		

Cooling capacity

Current consumption

Power input

Mass flow

to: Evaporating temperature at dew point tc: Condensing temperature at dew point

Rating conditions : Superheat = 10 K , Subcooling = 0 K

7 958

3 936

5.96

272

2.02

W

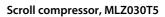
W

kg/h

Maximum HP switch setting	29.7	bar(g)
Minimum LP switch setting	1.4	bar(g)
LP pump down setting	2	bar(g)

Sound power data

Sound power level	dB(A)
With accoustic hood	dB(A)





# Danfoss

# **General Characteristics**

Model number (on compressor nameplate)	MLZ030T5LC9A	MLZ030T5LC9A	
Code number for Singlepack*	121U8643	121L8643	
Code number for Industrial pack**	121U8642	121L8642	
Drawing number	0XR6025B-2	0XR6025B-2	
Suction and discharge connections	Brazed	Brazed	
Suction connection	7/8 " ODF	7/8 " ODF	
Discharge connection	1/2 " ODF	1/2 " ODF	
Oil sight glass	Threaded	Threaded	
Oil equalisation connection	None	None	
Oil drain connection	1/4" flare	1/4" flare	
LP gauge port	None	None	
IPR valve	32 bar	32 bar	
Swept volume	68.79 cm3/rev		
Displacement @ Nominal speed	12.0 m3/h @ 2900 rpm		
Net weight	41 kg		
Oil charge	1.57 litre, POE		
Maximum system test pressure Low Side / High side	- bar(g) / - bar(g)		
Maximum differential test pressure	- bar		
Maximum number of starts per hour	1	12	
Refrigerant charge limit	5.44	5.44 kg	
Approved refrigerants	R404A,R507,R134a,R407A,R4	07F,R448A,R449A,R452A,R22	

# **Electrical Characteristics**

Nominal voltage	230V/1/50Hz	
Voltage range	207-253 V	
Winding resistance (main / start) at 25°C	$0.42\Omega$ / $1.309\Omega$	
Run capacitors A + C	50 μF + - μF	
Start capacitor B	161-193 μF	
Start relay	RVA3EKL	
Rated Load Amps (RLA)	20.5 A	
Maximum Continuous Current (MCC)	32 A	
Locked Rotor Amps (LRA)	127 A	
Motor protection	Internal overload protector	

**Recommended Installation torques** 

Suction Rotolock nut or valve	0 Nm
Discharge Rotolock nut or valve	0 Nm
Oil sight glass	52.5 Nm
Power connections / Earth connection	0 Nm / 0 Nm

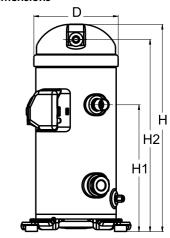
# Parts shipped with compressor

Married 19 - 9 harmon and a state of the con-
Mounting kit with grommets and sleeves
nitial oil charge
nstallation instructions

Approvals: CE certified, -, -

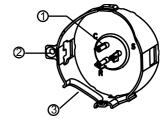
 $* Single pack: Compressor in cardboard box.\ 1210...\ optimised for\ Danfoss\ pallet,\ 1200...\ optimised for\ US\ pallet$ 

#### **Dimensions**



D=184 mm H=455 mm H1=280 mm H2=422 mm H3=- mm

## **Terminal box**



IP22 1:

2:

Spade connectors 1/4"

Earth connection

3: Power cable passage

<sup>\*\*</sup>Industrial pack: 121U..: 12 unboxed compressors on Danfoss pallet. 120U..: 16 unboxed compressors on US pallet



# Datasheet, accessories and spare parts

Terminal box cover

# Scroll compressor, MLZ030T5

Rotolock accessories, suction side	Code no.	
Rotolock valve, V05 (1-1/4" Rotolock, 7/8" ODF)	8168030	
Gasket, 1-1/4"	8156131	
Rotolock accessories, discharge side	Code no.	
Solder sleeve, P06 (1" Rotolock, 1/2" ODF)	8153007	
Rotolock valve, V06 (1" Rotolock, 1/2" ODF)	8168031	Solder sleeve adapter set
Gasket, 1"	8156130	
Rotolock accessories, sets	Code no.	op OpF
Solder sleeve adapter set (1-1/4" Rotolock, 7/8" ODF), (1" Rotolock, 1/2" ODF)	120Z0127	
Gasket set, 1", 1-1/4", 1-3/4", OSG gaskets black & white	8156009	1 2 3 4
Oil / lubricants	Code no.	
POE lubricant, 215PZ(PL46HB), 1 litre can	120Z0648	1: Rotolock adapter (Suc & Dis)
Crankcase heaters	Code no.	2: Gasket (Suc & Dis) 3: Solder sleeve (Suc & Dis)
Belt type crankcase heater, 70 W, 230 V, UL	120Z5011	4: Rotolock nut (Suc & Dis)
Belt type crankcase heater, 70 W, 230 V, CE mark, UL	120Z3011 120Z0059	4. NOTOIOCK HUT (SUC & DIS)
Belt type crankcase heater, 70 W, 575 V, UL	120Z5013	
Miscellaneous accessories	Code no.	
Acoustic hood	120Z5084	
Discharge thermostat kit	7750009	
IP54 upgrade kit	118U0057	
Spare parts	Code no.	
Mounting kit for 1 scroll compressor including 4 grommets, 4 sleeves, 4 bolts, 4 washers	120Z5005	

120Z5015



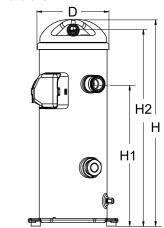
# Datasheet, technical data

## Scroll compressor, MLZ030T5

# **General Characteristics**

Model number (on compressor nameplate)		MLZ030T5LQ9
Code number for Singlepack*		121U8567
Code number for Industrial pack**		121U8566
Drawing number		0XR6298B-2
Suction and discharge connections		Rotolock
Suction connection		1-1/4 " Rotolock
Discharge connection		1 " Rotolock
Suction connection with supplied sleeve		7/8 " -
Discharge connection with supplied sleeve	- "	1/2 " -
Oil sight glass		Threaded
Oil equalisation connection		None
Oil drain connection		None
LP gauge port		None
IPR valve		None
Swept volume	68.79 cm3/rev	
Displacement @ Nominal speed	12.0 m3/h @ 2900 rpm	
Net weight	41 kg	
Oil charge	1.57 litre, PVE	
Maximum system test pressure Low Side / High side	- bar(g) / - bar(g)	
Maximum differential test pressure	- bar	
Maximum number of starts per hour	12	
Refrigerant charge limit	5.44 kg	
Approved refrigerants	R404A, R507, R134a, R4	07A, R407C, R407F, R22

#### **Dimensions**



D=184 mm H=454.9 mm H1=280 mm H2=422.2 mm H3=- mm

#### **Electrical Characteristics**

Nominal voltage	230V/1/50Hz	
Voltage range	207-253 V	
Winding resistance (main / start) at 25°C	0.42 Ω / 1.309 Ω	
Run capacitors A + C	50 μF + - μF	
Start capacitor B	161-193 μF	
Start relay	RVA3EKL	
Rated Load Amps (RLA)	20.5 A	
Maximum Continuous Current (MCC)	32 A	
Locked Rotor Amps (LRA)	127 A	
Motor protection	Internal overload protector	

## **Terminal box**



Screw connectors 10-32 UNF x 9.5

Earth connection

IP22

1:

2:

3:

Power cable passage

**Recommended Installation torques** 

Oil sight glass	52.5 Nm
Power connections / Earth connection	3 Nm / 2 Nm

# Parts shipped with compressor

Mounting kit with grommets and sleeves Initial oil charge Installation instructions

Approvals: CE certified, -, -

\*Singlepack: Compressor in cardboard box. 121U... optimised for Danfoss pallet, 120U... optimised for US pallet

\*\*Industrial pack: 121U..: 12 unboxed compressors on Danfoss pallet. 120U..: 16 unboxed compressors on US pallet



# Datasheet, accessories and spare parts

Terminal box cover

# Scroll compressor, MLZ030T5

Rotolock accessories, suction side	Code no.
Rotolock valve, V05 (1-1/4" Rotolock, 7/8" ODF)	8168030
Gasket, 1-1/4"	8156131
Rotolock accessories, discharge side	Code no.
Rotolock valve, V01 (1" Rotolock, 3/8" ODF)	8168027
Rotolock valve, V06 (1" Rotolock, 1/2" ODF)	8168031
Gasket, 1"	8156130
Rotolock accessories, sets	Code no.
Teflon seals, sleeves, nuts for discharge and suction (1" and 1"1/4)	120Z5074
Gasket set, 1", 1-1/4", 1-3/4", OSG gaskets black & white	8156009
Oil / lubricants	Code no.
PVE lubricant, 320HV (FVC68D), 1 litre can	120Z5034
Crankcase heaters	Code no.
Belt type crankcase heater, 70 W, 230 V, UL	120Z5011
Belt type crankcase heater, 65 W, 230 V, CE mark, UL	120Z0059
Belt type crankcase heater, 70 W, 575 V, UL	120Z5013
Miscellaneous accessories	Code no.
Acoustic hood	120Z5044
Discharge thermostat kit	7750009
IP54 upgrade kit	118U0057
Spare parts	Code no.
Mounting kit for 1 scroll compressor including 4 grommets, 4 sleeves, 4 bolts, 4 washers	120Z5005

Gaskets, sleeves and nuts



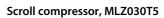


1: Gasket

120Z5018

2: Solder sleeve

3: Rotolock nut





# <u>Danfoss</u>

# **General Characteristics**

Model number (on compressor nameplate)	MLZ030T5LC9	MLZ030T5LC9	
Code number for Singlepack*	121U8032	120U8032	
Code number for Industrial pack**	121U8031	120U8031	
Drawing number	0XR6025B-2	0XR6025B-2	
Suction and discharge connections	Brazed	Brazed	
Suction connection	7/8 " ODF	7/8 " ODF	
Discharge connection	1/2 " ODF	1/2 " ODF	
Oil sight glass	Threaded	Threaded	
Oil equalisation connection	None	None	
Oil drain connection	1/4" flare	1/4" flare	
LP gauge port	None	None	
IPR valve	32 bar	32 bar	
Swept volume	68.79 cm3/rev		
Displacement @ Nominal speed	12.0 m3/h @ 2900 rpm		
Net weight	41 kg		
Oil charge	1.57 litre, PVE		
Maximum system test pressure Low Side / High side	- bar(g) / - bar(g)		
Maximum differential test pressure	- bar		
Maximum number of starts per hour	1	12	
Refrigerant charge limit	5.44	5.44 kg	
Approved refrigerants	R404A, R507, R134a, R4	07A, R407C, R407F, R22	

# **Electrical Characteristics**

Nominal voltage	230V/1/50Hz
Voltage range	207-253 V
Winding resistance (main / start) at 25°C	0.42 Ω / 1.309 Ω
Run capacitors A + C	50 μF + - μF
Start capacitor B	161-193 μF
Start relay	RVA3EKL
Rated Load Amps (RLA)	20.5 A
Maximum Continuous Current (MCC)	32 A
Locked Rotor Amps (LRA)	127 A
Motor protection	Internal overload protector

**Recommended Installation torques** 

Suction Rotolock nut or valve	0 Nm
Discharge Rotolock nut or valve	0 Nm
Oil sight glass	52.5 Nm
Power connections / Earth connection	3 Nm / 2 Nm

# Parts shipped with compressor

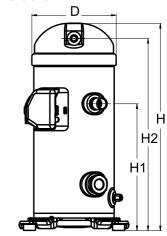
Mounting kit with grommets and sleeves
Initial oil charge
Installation instructions

Approvals: CE certified, -, -

 $* Single pack: Compressor in cardboard box.\ 1210...\ optimised for\ Danfoss\ pallet,\ 1200...\ optimised for\ US\ pallet$ 

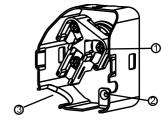
\*\*Industrial pack: 121U...: 12 unboxed compressors on Danfoss pallet. 120U...: 16 unboxed compressors on US pallet

#### **Dimensions**



D=184 mm H=455 mm H1=280 mm H2=422 mm H3=- mm

## **Terminal box**



IP22 1:

2:

3:

Screw connectors 10-32 UNF x 9.5

Earth connection

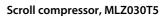
Power cable passage



# Datasheet, accessories and spare parts

# Scroll compressor, MLZ030T5

Rotolock accessories, suction side	Code no.	
Rotolock valve, V05 (1-1/4" Rotolock, 7/8" ODF)	8168030	
Gasket, 1-1/4"	8156131	
Rotolock accessories, discharge side	Code no.	
Solder sleeve, P06 (1" Rotolock, 1/2" ODF)	8153007	
Rotolock valve, V06 (1" Rotolock, 1/2" ODF)	8168031	Solder sleeve adapter set
Gasket, 1"	8156130	
Rotolock accessories, sets	Code no.	op Opp
Solder sleeve adapter set (1-1/4" Rotolock, 7/8" ODF), (1" Rotolock, 1/2" ODF)	120Z0127	
Gasket set, 1", 1-1/4", 1-3/4", OSG gaskets black & white	8156009	1 2 3 4
Oil / lubricants	Code no.	
PVE lubricant, 320HV (FVC68D), 1 litre can	120Z5034	1: Rotolock adapter (Suc & Dis)
		2: Gasket (Suc & Dis)
Crankcase heaters	Code no.	3: Solder sleeve (Suc & Dis)
Belt type crankcase heater, 70 W, 230 V, UL	120Z5011	4: Rotolock nut (Suc & Dis)
Belt type crankcase heater, 65 W, 230 V, CE mark, UL	120Z0059	
Belt type crankcase heater, 70 W, 575 V, UL	120Z5013	
Miscellaneous accessories	Code no.	
Acoustic hood	120Z5044	
Discharge thermostat kit	7750009	
IP54 upgrade kit	118U0057	
Spare parts	Code no.	
Mounting kit for 1 scroll compressor including 4 grommets, 4 sleeves, 4 bolts, 4 washers	120Z5005	
Terminal box cover	120Z5018	

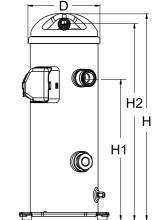




# **General Characteristics**

Model number (on compressor nameplate)	MLZ030T5LC9A	MLZ030T5LQ9A
Code number for Singlepack*	120U8643	121U8769
Code number for Industrial pack**	120U8642	121U8768
Drawing number	0XR6025B-2	0XR6298B-2
Suction and discharge connections	Brazed	Rotolock
Suction connection	7/8 " ODF	1-1/4 " Rotolock
Discharge connection	1/2 " ODF	1 " Rotolock
Suction connection with supplied sleeve		7/8 " -
Discharge connection with supplied sleeve	- "	1/2 " -
Oil sight glass	Threaded	Threaded
Oil equalisation connection	None	None
Oil drain connection	1/4" flare	None
LP gauge port	None	None
IPR valve	32 bar	None
Swept volume	68.79 cm3/rev	
Displacement @ Nominal speed	12.0 m3/h @ 2900 rpm	
Net weight	41 kg	
Oil charge	1.57 litre, POE	
Maximum system test pressure Low Side / High side	- bar(g) / - bar(g)	
Maximum differential test pressure	- bar	
Maximum number of starts per hour	12	
Refrigerant charge limit	5.44 kg	
Approved refrigerants	R404A,R507,R134a,R407A,R407F,R448A,R449A,R452A,R22	

**Dimensions** 

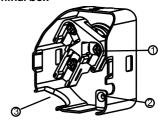


D=184 mm H=454.9 mm H1=280 mm H2=422.2 mm H3=- mm

#### **Electrical Characteristics**

Nominal voltage	230V/1/50Hz	
Voltage range	207-253 V	
Winding resistance (main / start) at 25°C	0.42 Ω / 1.309 Ω	
Run capacitors A + C	50 μF + - μF	
Start capacitor B	161-193 μF	
Start relay	RVA3EKL	
Rated Load Amps (RLA)	20.5 A	
Maximum Continuous Current (MCC)	32 A	
Locked Rotor Amps (LRA)	127 A	
Motor protection	Internal overload protector	

## **Terminal box**



IP22 1: 2:

3:

Screw connectors 10-32 UNF x 9.5

Earth connection

Power cable passage

**Recommended Installation torques** 

Suction Rotolock nut or valve	0 Nm	
Discharge Rotolock nut or valve	0 Nm	
Oil sight glass	52.5 Nm	
Power connections / Earth connection	3 Nm / 2 Nm	

# Parts shipped with compressor

Mounting kit with grommets and sleeves Initial oil charge Installation instructions

Approvals: CE certified, UL certified (file SA11565), -

\*Singlepack: Compressor in cardboard box. 121U... optimised for Danfoss pallet, 120U... optimised for US pallet

\*\*Industrial pack: 121U..: 12 unboxed compressors on Danfoss pallet. 120U..: 16 unboxed compressors on US pallet



# Datasheet, accessories and spare parts

Terminal box cover

# Scroll compressor, MLZ030T5

Rotolock accessories, suction side	Code no.
Rotolock valve, V05 (1-1/4" Rotolock, 7/8" ODF)	8168030
Gasket, 1-1/4"	8156131
Rotolock accessories, discharge side	Code no.
Rotolock valve, V01 (1" Rotolock, 3/8" ODF)	8168027
Rotolock valve, V06 (1" Rotolock, 1/2" ODF)	8168031
Gasket, 1"	8156130
Rotolock accessories, sets	Code no.
Teflon seals, sleeves, nuts for discharge and suction (1" and 1"1/4)	120Z5074
Gasket set, 1", 1-1/4", 1-3/4", OSG gaskets black & white	8156009
Oil / lubricants	Code no.
POE lubricant, 215PZ(PL46HB), 1 litre can	120Z0648
Crankcase heaters	Code no.
Belt type crankcase heater, 70 W, 230 V, UL	120Z5011
Belt type crankcase heater, 65 W, 230 V, CE mark, UL	120Z0059
Belt type crankcase heater, 70 W, 575 V, UL	120Z5013
Miscellaneous accessories	Code no.
Acoustic hood	120Z5084
Discharge thermostat kit	7750009
IP54 upgrade kit	118U0057
Spare parts	Code no.
Mounting kit for 1 scroll compressor including 4 grommets, 4 sleeves, 4 bolts, 4 washers	120Z5005

Gaskets, sleeves and nuts





1: Gasket

120Z5018

2: Solder sleeve

3: Rotolock nut



Scroll compressor. MLZ030T5

# Performance data at 50 Hz, EN 12900 rating conditions, Superheat = 10 K

**R22** 

Cond. temp. in				Evapora	ating temperature	in °C (to)			
°C (tc)	-20	-15	-10	-5	0	5	10		
Cooling capacity	v in W								
16	6 681	7 874	9 235	10 797	-	-	-	-	-
20	6 326	7 547	8 932	10 515	12 329	-	-	-	-
30	5 479	6 724	8 125	9 717	11 532	13 601	15 948	-	-
40	4 729	5 934	7 288	8 825	10 579	12 583	14 864	-	-
50	-	5 225	6 468	7 887	9 518	11 395	13 549	-	-
60	-	-	-	6 951	8 398	10 087	12 052	-	-
68	-	-	-	-	-	8 985	10 756	-	-
Power input in V	v								
16	1 670	1 766	1 871	1 976	-	-	-	-	-
20	1 799	1 889	1 988	2 086	2 173	-	-	-	-
30	2 176	2 254	2 342	2 431	2 509	2 566	2 591	-	-
40	2 634	2 708	2 793	2 879	2 955	3 011	3 037	=	-
50	-	3 260	3 348	3 439	3 521	3 584	3 617	-	-
60	-	-	-	4 121	4 216	4 293	4 341	-	-
68	-	-	-	-	-	4 964	5 030	-	-
Current consum	ption in A	_				_			
16	8.93	9.44	10.01	10.56	-	-	-	-	-
20	9.62	10.10	10.63	11.16	11.62	-	-	-	-
30	11.64	12.05	12.53	13.00	13.42	13.72	13.86	-	-
40	14.09	14.48	14.93	15.39	15.80	16.10	16.24	-	-
50	-	17.43	17.91	18.39	18.83	19.17	19.34	-	-
60	-	-	-	22.04	22.55	22.96	23.22	-	-
68	-	-	-	-	-	26.55	26.90	-	-
Mass flow in kg/	h								
16	118	142	170	201	-	-	-	-	-
20	114	138	166	198	234	-	-	-	-
30	107	132	161	195	232	274	319	-	-
40	106	130	160	194	232	275	321	-	-
50	-	128	157	191	230	273	320	-	-
60	-	-	-	183	221	264	311	-	-
68	-	-	-	-	-	250	297	-	-
Coefficient of pe	,	T .	1	1	1	1	<del>, , , , , , , , , , , , , , , , , , , </del>		
16	4.00	4.46	4.93	5.47		-	-	-	-
20	3.52	4.00	4.49	5.04	5.67	-	-	-	-
30	2.52	2.98	3.47	4.00	4.60	5.30	6.16	-	-
40	1.80	2.19	2.61	3.07	3.58	4.18	4.89	-	-
50	-	1.60	1.93	2.29	2.70	3.18	3.75	-	-
60	-	-	-	1.69	1.99	2.35	2.78	-	-
68	-	-	-	-	-	1.81	2.14	-	-

Nominal performance at to = -10 °C, tc = 45 °C	3
--	---

Cooling capacity	6 872	W
Power input	3 057	W
Current consumption	16.35	Α
Mass flow	159	kg/h
C.O.P.	2.25	

to: Evaporating temperature at dew point

tc: Condensing temperature at dew point

Rating conditions : Superheat = 10 K , Subcooling = 0 K

Pressure switch settings

Maximum HP switch setting	29.8	bar(g)
Minimum LP switch setting	0.5	bar(g)
LP pump down setting	0.95	bar(g)

Sound power data

Sound power level	69	dB(A)
With accoustic hood	61	dB(A)



Scroll compressor. MLZ030T5

# Performance data at 50 Hz, EN 12900 rating conditions, Suction temp. = 20 °C

**R22** 

-20 W 6 518 6 188 5 400	-15  7 705  7 402  6 636  5 901	-10 9 066 8 785 8 032 7 248	-5 10 638 10 375	0	5	10		
6 518 6 188 5 400 - -	7 402 6 636 5 901	8 785 8 032	10 375		1	,		
6 518 6 188 5 400 - -	7 402 6 636 5 901	8 785 8 032	10 375			, ,		
6 188 5 400 - - -	7 402 6 636 5 901	8 785 8 032	10 375					
5 400 - - -	6 636 5 901 -	8 032			-	-	-	-
	5 901 -			12 209	-	-	-	-
-	-	7 240	9 624	11 450	13 546	15 948	-	-
-			8 781	10 536	12 552	14 864	-	-
		-	7 892	9 516	11 389	13 549	-	-
-	-	-	-	8 436	10 106	12 052	-	-
	-	-	-	-	-	10 756	-	-
1 670	1 766	1 871	1 976	_	_	_	_	_
		1			_	_	_	_
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-		1			1	+	-	-
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on in A								
8.93	9.44	10.01	10.56	-	-	-	=	-
9.62	10.10	10.63	11.16	11.62	-	-	-	-
11.64	12.05	12.53	13.00	13.42	13.72	13.86	-	-
-	14.48	14.93	15.39	15.80	16.10	16.24	=	-
-	-	-	18.39	18.83	19.17	19.34	=	-
-	-	-	-	22.55	22.96	23.22	=	-
-	-	-	-	-	-	26.90	-	-
				I		1		
						+		-
		1			1	+		-
						1		-
						1		-
			-		1	+		-
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rmance (C O	P.)							
· · ·	•	4.84	5.38	-	_	_	_	_
3.44					-	_	_	-
_		1			1	+	-	-
-							-	-
_						ł	_	_
_	-	1			1	+	_	_
		1				1		_
		1799	1799	1799	1799	1799	1799	1799

Nominal performance at to = -10 °C, tc = 45 °C
--

Cooling capacity	6 859	W
Power input	3 057	W
Current consumption	16.35	Α
Mass flow	145	kg/h
C.O.P.	2.24	· ·

to: Evaporating temperature at dew point

tc: Condensing temperature at dew point

Rating conditions : Suction gas temp. = 20  $^{\circ}$ C , Subcooling = 0 K

Pressure switch settings

Maximum HP switch setting	29.8	bar(g)
Minimum LP switch setting	0.5	bar(g)
LP pump down setting	0.95	bar(g)

Sound power data

Sound power level	69	dB(A)
With accoustic hood	61	dB(A)



Scroll compressor. MLZ030T5

# Performance data at 60 Hz, EN 12900 rating conditions, Superheat = 10 K

**R22** 

Cond. temp. in				Evapora	ting temperature	in °C (to)			
°C (tc)	-20	-15	-10	-5	0	5	10		
ooling capacity	ı in W								
16	6 055	8 549	10 777	12 906	_	_	_	_	-
20	5 775	8 257	10 480	12 611	14 812	_	_	-	-
30	5 091	7 482	9 635	11 715	13 883	16 299	19 113	-	-
40	4 503	6 721	8 722	10 668	12 723	15 046	17 790	-	-
50	-	6 068	7 835	9 568	11 429	13 578	16 173	-	-
60	-	-	-	8 509	10 095	11 991	14 357	-	-
68	-	-	-	-	-	10 698	12 824	-	-
Power input in V	ı								
16	1 997	2 119	2 218	2 303	_	_	_	-	-
20	2 168	2 289	2 384	2 462	2 531	_	-	_	_
30	2 599	2 735	2 833	2 904	2 955	2 998	3 040	-	-
40	3 061	3 230	3 351	3 434	3 487	3 521	3 544	-	-
50	-	3 803	3 967	4 081	4 156	4 201	4 224	_	-
60	-	-	-	4 875	4 991	5 066	5 109	-	-
68	-	-	-	-	-	5 911	5 984	-	-
		•	•	•	•	•			
Current consum	ption in A								
16	8.87	9.41	9.84	10.22	-	-	-	-	-
20	9.62	10.16	10.59	10.93	11.24	-	-	-	-
30	11.54	12.14	12.58	12.89	13.12	13.31	13.50	-	-
40	13.59	14.34	14.88	15.24	15.48	15.63	15.74	-	-
50	-	16.88	17.61	18.12	18.45	18.65	18.75	-	-
60	-	-	-	21.64	22.16	22.49	22.68	-	-
68	-	-	-	-	-	26.24	26.57	-	-
/lass flow in kg/	h								
16	99	156	203	244	-	-	-	-	-
20	98	155	202	244	284	-	-	-	-
30	98	152	198	241	284	331	383	-	-
40	104	152	196	237	281	329	385	-	-
50	-	158	195	233	275	323	381	-	-
60	-	-	-	231	268	314	371	-	-
68	-	-	-	-	-	307	362	-	-
Coefficient of pe	•	· '		Т	1		T		
16	3.03	4.04	4.86	5.60	-	-	-	-	-
20	2.66	3.61	4.40	5.12	5.85	-	-	-	-
30	1.96	2.74	3.40	4.03	4.70	5.44	6.29	-	-
40	1.47	2.08	2.60	3.11	3.65	4.27	5.02	-	-
50	-	1.60	1.98	2.34	2.75	3.23	3.83	-	-
60	-	-	-	1.75	2.02	2.37	2.81	-	-
68	-	-	-	-	-	1.81	2.14	-	-

Nominal performance at to = -10 °C, tc = 45 °C
--

Cooling capacity	8 269	W
Power input	3 645	W
Current consumption	16.18	Α
Mass flow	195	kg/h
C.O.P.	2.27	

to: Evaporating temperature at dew point

tc: Condensing temperature at dew point

Rating conditions : Superheat = 10 K , Subcooling = 0 K

Pressure switch settings

Maximum HP switch setting	29.8	bar(g)
Minimum LP switch setting	0.5	bar(g)
LP pump down setting	0.95	bar(g)

Sound power data

Sound power level	dB(A)
With accoustic hood	dB(A)



Scroll compressor. MLZ030T5

# Performance data at 60 Hz, EN 12900 rating conditions, Suction temp. = 20 °C

**R22** 

Cond. temp. in	mp. in Evaporating temperature in °C (to)								
°C (tc)	-20	-15	-10	-5	0	5	10		
					•				
Cooling capacity	y in W					_			
16	5 907	8 366	10 580	12 716	-	-	-	-	-
20	5 650	8 098	10 307	12 442	14 668	-	-	-	-
30	5 017	7 384	9 525	11 603	13 784	16 233	19 113	-	-
40	-	6 683	8 674	10 615	12 672	15 009	17 790	-	-
50	-	-	-	9 575	11 427	13 571	16 173	-	-
60	-	-	-	-	10 142	12 014	14 357	-	-
68	-	-	-	-	-	-	12 824	-	-
Power input in V		1	T	T		Т	T	T	
16	1 997	2 119	2 218	2 303	-	-	-	-	-
20	2 168	2 289	2 384	2 462	2 531	-	-	-	-
30	2 599	2 735	2 833	2 904	2 955	2 998	3 040	-	-
40	-	3 230	3 351	3 434	3 487	3 521	3 544	-	-
50	-	-	-	4 081	4 156	4 201	4 224	-	-
60	-	-	-	-	4 991	5 066	5 109	-	-
68	-	-	-	-	-	-	5 984	-	-
Current consum	ption in A								
16	8.87	9.41	9.84	10.22	-	-	-	-	-
20	9.62	10.16	10.59	10.93	11.24	-	-	-	-
30	11.54	12.14	12.58	12.89	13.12	13.31	13.50	-	-
40	-	14.34	14.88	15.24	15.48	15.63	15.74	-	-
50	-	-	-	18.12	18.45	18.65	18.75	-	-
60	-	-	-	-	22.16	22.49	22.68	-	-
68	-	-	-	-	-	-	26.57	-	-
Mass flow in kg/	/h								
16	87	140	186	228	-	-	_	-	_
20	86	139	185	228	271	-	-	-	-
30	86	136	182	225	271	323	383	-	-
40	-	137	179	221	268	321	385	-	-
50	-	-	-	218	262	315	381	-	-
60	-	-	-	-	256	307	371	-	-
68	-	-	-	-	-	-	362	-	-
'		•	•	•	•	•	•	•	•
Coefficient of pe	erformance (C.C	o.P.)							
16	2.96	3.95	4.77	5.52	-	-	-	-	-
20	2.61	3.54	4.32	5.05	5.80	-	-	-	-
30	1.93	2.70	3.36	4.00	4.66	5.41	6.29	-	-
40	-	2.07	2.59	3.09	3.63	4.26	5.02	-	-
50	-	-	-	2.35	2.75	3.23	3.83	-	-
60	-	-	-	-	2.03	2.37	2.81	-	-
68	-	-	-	-	-	-	2.14	-	-

Nominal performance at to = -10 °C, tc = 45 °C	3
--	---

Cooling capacity	8 253	W
Power input	3 645	W
Current consumption	16.18	Α
Mass flow	178	kg/h
C.O.P.	2.26	

to: Evaporating temperature at dew point

tc: Condensing temperature at dew point

Rating conditions : Suction gas temp. = 20  $^{\circ}$ C , Subcooling = 0 K

Pressure switch settings

Maximum HP switch setting	29.8	bar(g)	
Minimum LP switch setting	0.5	bar(g)	
LP pump down setting	0.95	bar(q)	

Sound power data

Sound power level	dB(A)
With accoustic hood	dB(A)



Scroll compressor. MLZ030T5

# Performance data at 50 Hz, EN 12900 rating conditions, Superheat = 10 K

R134a

Cond. temp. in				Evapora	ting temperature	in °C (to)			
°C (tc)	-15	-10	-5	0	5	10	15		
Cooling capacity	ı in W								
22	4 094	5 167	6 471	7 964	9 608	_	_	_	_
30	3 860	4 815	6 028	7 457	9 064	10 807	_	_	_
40	3 576	4 350	5 415	6 731	8 258	9 955	11 782	-	_
50	-	3 883	4 764	5 929	7 339	8 953	10 730		_
60	_	-	4 101	5 079	6 335	7 828	9 518	-	_
70	-	_	-	4 209	5 273	6 608	8 175	-	_
73	_	_	_	3 948	4 948	6 228	7 750	_	_
Power input in V	v	ı				,			L
22	1 449	1 458	1 499	1 560	1 631	_	-	_	_
30	1 690	1 683	1 708	1 754	1 811	1 866	_		_
40	2 035	2 018	2 033	2 070	2 118	2 165	2 202	-	_
50	-	2 412	2 428	2 467	2 517	2 568	2 608	-	_
60		-	2 895	2 946	3 010	3 075	3 129	-	_
70		-	-	3 509	3 597	3 686	3 767	-	_
73	-	_	_	3 694	3 791	3 890	3 980	-	_
		1	I.	0 00 .	0.0.	0 000	0 000		
Current consum	ption in A	1	_	1	_	_			
22	7.75	7.80	8.01	8.34	8.72	-	-	-	-
30	9.04	9.00	9.13	9.38	9.68	9.98	-	-	-
40	10.88	10.79	10.87	11.07	11.33	11.58	11.77	-	-
50	-	12.90	12.98	13.19	13.46	13.73	13.95	-	-
60	-	-	15.48	15.76	16.10	16.44	16.74	-	-
70	-	-	-	18.76	19.23	19.71	20.14	-	-
73	-	-	-	19.75	20.27	20.80	21.29	-	-
/lass flow in kg/	h								
22	95	112	134	161	191	-	-	-	-
30	94	111	134	162	193	227	-	-	-
40	93	109	132	161	193	228	265	-	-
50	-	106	129	158	191	227	266	-	-
60	-	-	125	154	187	225	265	-	-
70	-	-	-	148	183	221	263	-	-
73	-	-	-	147	181	220	262	-	-
	_		•	•	•	•	•		•
Coefficient of pe		1	4.00	F	F 00				1
22	2.83	3.54	4.32	5.11	5.89		-	-	-
30	2.28	2.86	3.53	4.25	5.01	5.79	-	-	-
40	1.76	2.16	2.66	3.25	3.90	4.60	5.35	-	-
50	-	1.61	1.96	2.40	2.92	3.49	4.11	-	-
60	-	-	1.42	1.72	2.10	2.55	3.04	-	-
70	-	-	-	1.20	1.47	1.79	2.17	-	-
73	-	-	_	1.07	1.31	1.60	1.95	-	-

Nominal performance at to = -10 °C, tc = 45 °C
--

Cooling capacity	4 115	W
Power input	2 207	W
Current consumption	11.80	Α
Mass flow	108	kg/h
C.O.P.	1.86	

to: Evaporating temperature at dew point

tc: Condensing temperature at dew point

Rating conditions : Superheat = 10 K , Subcooling = 0 K

Pressure switch settings

Maximum HP switch setting	23.6	bar(g)	
Minimum LP switch setting	0.45	bar(g)	
LP pump down setting	0.85	bar(q)	

Sound power data

Sound power level	69	dB(A)
With accoustic hood	61	dB(A)



Scroll compressor. MLZ030T5

# Performance data at 50 Hz, EN 12900 rating conditions, Suction temp. = 20 °C

R134a

Cond. temp. in Evaporating temperature in °C (to)									
°C (tc)	-15	-10	-5	0	5	10	15		
Cooling capacity		T		T		1			1
22	4 160	5 228	6 521	7 999	9 624	-	-	-	-
30	-	4 904	6 105	7 515	9 094	10 807	-	-	-
40	-	-	5 526	6 818	8 307	9 955	11 727	-	-
50	-	-	4 908	6 044	7 406	8 953	10 645	-	-
60	-	-	-	5 221	6 420	7 828	-	-	-
70	-	-	-	-	5 375	6 608	-	-	-
73	-	-	-	-	5 054	6 228	-		-
Power input in W	1								
22	1 449	1 458	1 499	1 560	1 631	_	-	_	_
30	-	1 683	1 708	1 754	1 811	1 866	-	-	_
40	-	-	2 033	2 070	2 118	2 165	2 202	-	_
50	-	-	2 428	2 467	2 517	2 568	2 608	-	_
60	-	_	-	2 946	3 010	3 075	-	-	_
70	-	-	_	-	3 597	3 686	_	-	-
73	_	_	_	_	3 791	3 890	_	-	_
7.0		ı	I.	I	0.101	0 000	1		1
Current consump	otion in A								
22	7.75	7.80	8.01	8.34	8.72	-	-	-	-
30	-	9.00	9.13	9.38	9.68	9.98	-	-	-
40	-	-	10.87	11.07	11.33	11.58	11.77	-	-
50	-	-	12.98	13.19	13.46	13.73	13.95	-	-
60	-	-	-	15.76	16.10	16.44	-	-	-
70	-	-	-	-	19.23	19.71	-	-	-
73	-	-	-	-	20.27	20.80	-	-	-
Mass flow in kg/h		100	105	1	107	-1			
22	85	102	125	154	187	- 007	-	-	-
30	-	102	125	154	188	227	-	-	-
40	-	-	124	153	188	228	272	-	-
50	-	-	121	151	186	227	273	-	-
60	-	-	-	147	183	225	-	-	-
70	-	-	-	-	179	221	-	-	-
73	-	-	-	-	177	220	-	-	-
Coefficient of pe	rformance (C.C	) P )							
22	2.87	3.59	4.35	5.13	5.90	_	_	_	_
30	-	2.91	3.57	4.28	5.02	5.79	_	<u> </u>	_
40	_	-	2.72	3.29	3.92	4.60	5.33		_
50		-	2.02	2.45	2.94	3.49	4.08	<u> </u>	-
60	-	-	-	1.77	2.94	2.55	-	<u>-</u>	-
70	-	-	-	-	1.49	1.79	-	<u> </u>	
73	-	-	-		1	1.79	-	<u>-</u>	-
13	-	-	-	-	1.33	1.00	-	-	_

Nominal performance at to = -10 °C, tc = 45 °C
--

Cooling capacity	-	W
Power input	-	W
Current consumption	-	Α
Mass flow	-	kg/h
C.O.P.	-	

to: Evaporating temperature at dew point

tc: Condensing temperature at dew point

Rating conditions : Suction gas temp. = 20  $^{\circ}$ C , Subcooling = 0 K

Pressure switch settings

Maximum HP switch setting	23.6	bar(g)	
Minimum LP switch setting	0.45	bar(g)	
LP pump down setting	0.85	bar(q)	

Sound power data

Sound power level	69	dB(A)
With accoustic hood	61	dB(A)

Tolerance according EN12900



Scroll compressor. MLZ030T5

# Performance data at 60 Hz, EN 12900 rating conditions, Superheat = 10 K

R134a

Cond. temp. in				Evapora	ating temperature	in °C (to)			
°C (tc)	-15	-10	-5	0	5	10	15		
Cooling consoit	v in W								
Cooling capacity	4 996	6 342	7 857	9 559	11 464	_	-	_	_
30	4 576	5 870	7 345	9 016	10 901	13 016	_		
40	4 027	5 208	6 584	8 170	9 983	12 038	14 354		
50		4 521	5 745	7 193	8 880	10 824	13 040		
60	-		4 887	6 143	7 653	9 432	11 496		_
70	-	-	-	5 081	6 359	7 920	9 780	-	_
73	_	_	_	4 768	5 967	7 453	9 241	_	_
			I		0 00.	1 100	1 02		ı
Power input in V 22	1 767	1 787	1 823	1 875	1 944	_	_	_	_
30	2 011	2 039	2 076	2 123	2 180	2 248	-	-	_
40	2 361	2 410	2 460	2 511	2 564	2 619	2 678	-	_
50	-	2 849	2 922	2 989	3 049	3 104	3 154	-	_
60	<u>-</u>	-	3 468	3 562	3 641	3 707	3 759	-	_
70		-	-	4 234	4 344	4 432	4 498	<u> </u>	_
73	-	_	_	4 456	4 578	4 674	4 747	-	-
			1			1			I
Current consum	ption in A								
22	7.84	7.93	8.09	8.32	8.63	-	-	-	-
30	8.93	9.05	9.22	9.42	9.68	9.98	-	-	-
40	10.48	10.70	10.92	11.15	11.38	11.63	11.89	-	-
50	-	12.65	12.97	13.27	13.54	13.78	14.00	-	-
60	-	-	15.40	15.81	16.17	16.46	16.69	-	-
70	-	-	-	18.80	19.29	19.68	19.97	-	-
73	-	-	-	19.78	20.32	20.75	21.07	-	-
/lass flow in kg/	/h								
22	107	133	163	195	230	-	-	-	-
30	106	133	163	196	233	273	-	-	-
40	103	130	161	195	234	276	323	-	-
50	-	126	157	191	231	275	324	-	-
60	-	-	151	186	225	270	321	-	-
70	-	-	-	179	218	263	315	-	-
73	-	-	-	176	215	261	312	-	-
Coefficient of	outoumoras (C.C	\D\							
poemicient of be	erformance (C.C 2.83	3.55	4.31	5.10	5.90	_	_	_	_
22		2.88	3.54	4.25	5.00	5.79	-	-	_
22	2 28	2.00	J.J <del>4</del>	+	3.89	4.60	5.36	-	
30	2.28	2 16	2 68	3 25					
30 40	1.71	2.16	2.68	3.25	+			_	_
30 40 50	1.71 -	1.59	1.97	2.41	2.91	3.49	4.13	-	-
30 40	1.71		+		+				-

Nominal performance at to = -10 °C, tc = 45 °C	;
--	---

Cooling capacity	4 864	W
Power input	2 621	W
Current consumption	11.64	Α
Mass flow	128	kg/h
C.O.P.	1.86	

to: Evaporating temperature at dew point

tc: Condensing temperature at dew point

Rating conditions : Superheat = 10 K , Subcooling = 0 K

Pressure switch settings

Maximum HP switch setting	23.6	bar(g)
Minimum LP switch setting	0.45	bar(g)
LP pump down setting	0.85	bar(g)

Sound power data

Sound power level	dB(A)
With accoustic hood	dB(A)



Scroll compressor. MLZ030T5

# Performance data at 60 Hz, EN 12900 rating conditions, Suction temp. = 20 °C

R134a

Cond. temp. in				Evapora	iting temperature	in °C (to)			
°C (tc)	-15	-10	-5	0	5	10	15		
1		•	•		•	•			
Cooling capacity	y in W								
22	5 076	6 416	7 918	9 600	11 483	-	-	-	-
30	-	5 979	7 439	9 086	10 938	13 016	-	-	-
40	-	-	6 720	8 275	10 042	12 038	14 286	-	-
50	-	-	5 920	7 332	8 962	10 824	12 937	-	-
60	-	-	-	6 315	7 755	9 432	-	-	-
70	-	-	-	-	6 482	7 920	-	-	-
73	-	-	-	-	6 096	7 453	-	-	-
Power input in V		,			,	1			ı
22	1 767	1 787	1 823	1 875	1 944	-	-	-	-
30	-	2 039	2 076	2 123	2 180	2 248	-	-	-
40	-	-	2 460	2 511	2 564	2 619	2 678	-	-
50	-	-	2 922	2 989	3 049	3 104	3 154	-	-
60	-	-	-	3 562	3 641	3 707	-	-	-
70	-	-	-	-	4 344	4 432	-	-	-
73	-	-	-	-	4 578	4 674	-	-	-
Current consum	-	,	1	1	,	T			ı
22	7.84	7.93	8.09	8.32	8.63	-	-	-	-
30	-	9.05	9.22	9.42	9.68	9.98	-	-	-
40	-	-	10.92	11.15	11.38	11.63	11.89	-	-
50	-	-	12.97	13.27	13.54	13.78	14.00	-	-
60	-	-	-	15.81	16.17	16.46	-	-	-
70	-	-	-	-	19.29	19.68	-	-	-
73	-	-	-	-	20.32	20.75	-	-	-
Mass flow in kg/		T	T	1	Т	T			l
22	96	122	152	186	224	-	-	-	-
30	-	122	152	188	228	273	-	-	-
40	-	-	151	187	228	276	332	-	-
50	-	-	147	183	225	275	333	-	-
60	-	-	-	177	220	270	-	-	-
70	-	-	-	-	213	263	-	-	-
73	-	-	-	-	210	261	-	-	-
	erformance (C.C	1		1 _	_	T			ı
22	2.87	3.59	4.34	5.12	5.91		-	-	-
30	-	2.93	3.58	4.28	5.02	5.79	-	-	-
40	-	-	2.73	3.30	3.92	4.60	5.33	-	-
50	-	-	2.03	2.45	2.94	3.49	4.10	-	-
60	-	-	-	1.77	2.13	2.54	-	-	-
70	-	-	-	-	1.49	1.79	-	-	-
73	_	_	_	_	1.33	1.59	_	-	_

Nominal performance at to = -10 °C, tc = 45 °C
--

Cooling capacity	-	W
Power input	-	W
Current consumption	-	Α
Mass flow	-	kg/h
C.O.P.	-	

to: Evaporating temperature at dew point

tc: Condensing temperature at dew point

Rating conditions : Suction gas temp. = 20  $^{\circ}$ C , Subcooling = 0 K

Pressure switch settings

Maximum HP switch setting	23.6	bar(g)
Minimum LP switch setting	0.45	bar(g)
LP pump down setting	0.85	bar(g)

Sound power data

Sound power level	dB(A)
With accoustic hood	dB(A)

Tolerance according EN12900



Scroll compressor. MLZ030T5

# Performance data at 50 Hz, EN 12900 rating conditions, Suction temp. = 20 °C

**R404A** 

Cond. temp. in Evaporating temperature in °C (to)									
°C (tc)	-30	-25	-20	-15	-10	-5	0	5	10
Cooling capacity	/ in W			_		•			
10	4 954	6 073	7 423	9 027	10 909	-	-	-	-
20	4 405	5 460	6 716	8 196	9 923	11 921	14 212	-	-
30	3 839	4 814	5 960	7 299	8 854	10 650	12 709	15 054	17 708
40	-	4 131	5 149	6 330	7 697	9 274	11 083	13 148	15 492
50	-	-	4 277	5 284	6 446	7 787	9 330	11 098	13 114
60	-	-	-	-	5 095	6 183	7 443	8 898	10 570
Power input in V	v								
10	1 503	1 530	1 554	1 574	1 593	_	_	_	_
20	1 872	1 903	1 929	1 952	1 971	1 989	2 006	-	_
30	2 355	2 385	2 409	2 429	2 445	2 459	2 471	2 482	2 493
40	-	3 019	3 037	3 049	3 057	3 062	3 064	3 065	3 065
50		-	3 856	3 856	3 852	3 843	3 831	3 817	3 801
60	_	_	-	-	4 872	4 845	4 814	4 780	4 744
55		1	I	l				1.700	
Current consum	ption in A								
10	11.52	11.49	11.49	11.51	11.52	-	-	-	-
20	12.25	12.28	12.36	12.45	12.54	12.61	12.62	-	-
30	13.46	13.49	13.58	13.70	13.82	13.92	13.98	13.97	13.87
40	-	15.44	15.49	15.57	15.67	15.75	15.80	15.79	15.70
50	-	-	18.42	18.41	18.42	18.44	18.42	18.36	18.22
60	-	-	-	-	22.42	22.30	22.17	21.99	21.76
Mass flow in kg/				1		1	T		
10	99	123	152	185	225	-	-	-	-
20	96	121	149	183	223	270	326	-	-
30	93	118	146	180	220	267	323	389	465
40	-	113	141	175	215	262	318	384	461
50	-	-	135	169	209	256	312	378	455
60	-	-	-	-	201	248	304	370	446
Coefficient of pe	rformance (C.0	D.P.)							
10	3.30	3.97	4.78	5.73	6.85	-	-	-	-
20	2.35	2.87	3.48	4.20	5.03	5.99	7.08	-	-
30	1.63	2.02	2.47	3.01	3.62	4.33	5.14	6.07	7.10
40	-	1.37	1.70	2.08	2.52	3.03	3.62	4.29	5.05
50	-	-	1.11	1.37	1.67	2.03	2.44	2.91	3.45
00			Ì	İ	4.05	4.00	4.55	4.00	0.00

Nominal perf	ormance at to	= -10 °C	, tc = 45 °C

Cooling capacity	7 083	W
Power input	3 429	W
Current consumption	16.91	Α
Mass flow	212	kg/h
C.O.P.	2.07	

to: Evaporating temperature at dew point

tc: Condensing temperature at dew point

Rating conditions : Suction gas temp. = 20  $^{\circ}\text{C}$  , Subcooling = 0 K



1.05

Pressure switch settings

Maximum HP switch setting	29.7	bar(g)
Minimum LP switch setting	1.4	bar(g)
LP pump down setting	2	bar(g)
		-

1.86

2.23

1.55

Sound power data

1.28

Sound power level	69	dB(A)
With accoustic hood	61	dB(A)

Tolerance according EN12900



Scroll compressor. MLZ030T5

# Performance data at 50 Hz, EN 12900 rating conditions, Superheat = 10 K

**R404A** 

Cond. temp. in				Evapora	ating temperature	in °C (to)			
°C (tc)	-30	-25	-20	-15	-10	-5	0	5	10
Cooling capacity	/ in W	_		•					
10	4 761	5 877	7 233	8 853	10 763	-	-	-	-
20	4 142	5 185	6 439	7 930	9 684	11 726	14 077	-	-
30	3 511	4 463	5 597	6 940	8 521	10 365	12 498	14 940	17 708
40	2 865	3 706	4 702	5 881	7 271	8 899	10 796	12 985	15 492
50	-	-	3 752	4 748	5 928	7 323	8 964	10 885	13 114
60	-	-	-	-	4 484	5 626	6 994	8 628	10 570
Power input in V									
10	1 503	1 530	1 554	1 574	1 593	_	_	_	_
20	1 872	1 903	1 929	1 952	1 971	1 989	2 006	_	_
30	2 355	2 385	2 409	2 429	2 445	2 459	2 471	2 482	2 493
40	2 996	3 019	3 037	3 049	3 057	3 062	3 064	3 065	3 065
50	-	-	3 856	3 856	3 852	3 843	3 831	3 817	3 801
60	_	_	-	-	4 872	4 845	4 814	4 780	4 744
		1		l					
Current consum	ption in A								
10	11.52	11.49	11.49	11.51	11.52	-	-	-	-
20	12.25	12.28	12.36	12.45	12.54	12.61	12.62	-	-
30	13.46	13.49	13.58	13.70	13.82	13.92	13.98	13.97	13.87
40	15.46	15.44	15.49	15.57	15.67	15.75	15.80	15.79	15.70
50	-	-	18.42	18.41	18.42	18.44	18.42	18.36	18.22
60	-	-	-	-	22.42	22.30	22.17	21.99	21.76
Mass flow in kg/	h	1	T	T	Т		1		
10	118	144	174	208	248	-	-	-	-
20	115	141	172	206	246	292	344	-	-
30	111	138	168	202	242	288	341	400	465
40	106	132	162	197	237	283	336	396	461
50	-	-	155	190	230	277	330	389	455
60	-	-	-	-	221	268	321	380	446
Coefficient of pe	rformanco (C (	ופו							
10	3.17	3.84	4.66	5.62	6.76	-	_	_	_
20	2.21	2.72	3.34	4.06	4.91	5.89	7.02	_	_
30	1.49	1.87	2.32	2.86	3.49	4.22	5.06	6.02	7.10
40	0.96	1.23	1.55	1.93	2.38	2.91	3.52	4.24	5.05
50	-	-	0.97	1.23	1.54	1.91	2.34	2.85	3.45
60		-	-	-	0.92	1.16	1.45	1.81	2.23
					0.02	1.10	1.70	1.01	2.20
Nominal perform	nance at to = -1	0 °C, tc = 45 °C				Pressure switch	settinas		
· p 2		. ,			г				

G.O.F.			

Cooling capacity

Current consumption

Power input

Mass flow

to: Evaporating temperature at dew point tc: Condensing temperature at dew point

Rating conditions : Superheat = 10 K , Subcooling = 0 K

6 611

3 429

16.91

234

1.93

W

W

kg/h

Maximum HP switch setting	29.7	bar(g)
Minimum LP switch setting	1.4	bar(g)
LP pump down setting	2	bar(g)

Sound power data

Sound power level	69	dB(A)
With accoustic hood	61	dB(A)



Scroll compressor. MLZ030T5

# Performance data at 60 Hz, EN 12900 rating conditions, Suction temp. = 20 °C

**R404A** 

Cond. temp. in	Evaporating temperature in °C (to)									
°C (tc)	-30	-25	-20	-15	-10	-5	0	5	10	
Cooling capacity	y in W	1	•	1	•	ı	•	•	•	
10	5 763	7 164	8 864	10 885	13 248	-	-	-	-	
20	5 188	6 488	8 044	9 877	12 009	14 460	17 251	-	-	
30	4 544	5 741	7 150	8 792	10 690	12 864	15 335	18 123	21 250	
40	-	4 894	6 152	7 601	9 261	11 155	13 303	15 726	18 446	
50	-	-	5 022	6 274	7 695	9 305	11 128	13 183	15 492	
60	-	-	-	-	5 961	7 286	8 780	10 465	12 363	
Power input in V	v									
10	2 100	2 122	2 159	2 212	2 281	-	-	-	-	
20	2 525	2 542	2 569	2 607	2 656	2 718	2 793	-	-	
30	3 020	3 043	3 071	3 106	3 148	3 197	3 255	3 321	3 397	
40	-	3 638	3 679	3 723	3 769	3 817	3 869	3 925	3 986	
50	-	-	4 405	4 468	4 530	4 590	4 648	4 706	4 764	
60	-	-	-	-	5 444	5 527	5 603	5 674	5 741	
Current consum	ption in A									
10	9.32	9.42	9.59	9.82	10.13	-	_	_	-	
20	11.21	11.28	11.40	11.57	11.79	12.07	12.40	-	-	
30	13.41	13.51	13.64	13.79	13.98	14.19	14.45	14.74	15.08	
40	-	16.15	16.33	16.53	16.73	16.95	17.18	17.43	17.70	
50	-	-	19.55	19.84	20.11	20.38	20.64	20.89	21.15	
60	-	-	-	-	24.17	24.54	24.88	25.19	25.49	
Mass flow in kg/	'h									
10	107	143	181	225	274	-	_	_	_	
20	107	142	180	223	272	329	396	-	-	
30	103	139	176	219	267	324	391	469	561	
40	-	132	169	212	260	317	383	461	552	
50	-	-	159	201	250	306	372	450	541	
60	-	-	-	-	236	293	359	437	528	
Coefficient of pe	erformance (C.C	).P.)								
10	2.74	3.38	4.11	4.92	5.81	-	_	_	_	
20	2.05	2.55	3.13	3.79	4.52	5.32	6.18	-	-	
30	1.50	1.89	2.33	2.83	3.40	4.02	4.71	5.46	6.26	
40	-	1.35	1.67	2.04	2.46	2.92	3.44	4.01	4.63	
	-	-	1.14	1.40	1.70	2.03	2.39	2.80	3.25	
50										

Nominal performa	nce at to = -10	°C, tc = 45 °C

Cooling capacity	8 497	W
Power input	4 131	W
Current consumption	18.34	Α
Mass flow	255	kg/h
C.O.P.	2.06	

to: Evaporating temperature at dew point

tc: Condensing temperature at dew point

Rating conditions : Suction gas temp. = 20  $^{\circ}\text{C}$  , Subcooling = 0 K

Pressure switch settings

Maximum HP switch setting	29.7	bar(g)
Minimum LP switch setting	1.4	bar(g)
LP pump down setting	2	bar(g)

Sound power data

Sound power level	dB(A)
With accoustic hood	dB(A)



Scroll compressor. MLZ030T5

# Performance data at 60 Hz, EN 12900 rating conditions, Superheat = 10 K

**R404A** 

Cond. temp. in	Evaporating temperature in °C (to)									
°C (tc)	-30	-25	-20	-15	-10	-5	0	5	10	
Cooling capacity	y in W									
10	5 538	6 933	8 638	10 676	13 070	-	-	-	-	
20	4 878	6 161	7 712	9 557	11 719	14 223	17 087	-	-	
30	4 156	5 321	6 714	8 360	10 287	12 520	15 080	17 987	21 250	
40	3 351	4 390	5 618	7 062	8 748	10 705	12 958	15 532	18 446	
50	-	-	4 406	5 638	7 076	8 751	10 692	12 930	15 492	
60	-	-	-	-	5 246	6 629	8 250	10 148	12 363	
Power input in V	v									
10	2 100	2 122	2 159	2 212	2 281	-	-	-	-	
20	2 525	2 542	2 569	2 607	2 656	2 718	2 793	-	-	
30	3 020	3 043	3 071	3 106	3 148	3 197	3 255	3 321	3 397	
40	3 597	3 638	3 679	3 723	3 769	3 817	3 869	3 925	3 986	
50	-	-	4 405	4 468	4 530	4 590	4 648	4 706	4 764	
60	-	-	-	-	5 444	5 527	5 603	5 674	5 741	
Current consum	•	1		T-	1		T-	1	1	
10	9.32	9.42	9.59	9.82	10.13	-	-	-	-	
20	11.21	11.28	11.40	11.57	11.79	12.07	12.40	-	-	
30	13.41	13.51	13.64	13.79	13.98	14.19	14.45	14.74	15.08	
40	15.97	16.15	16.33	16.53	16.73	16.95	17.18	17.43	17.70	
50	-	-	19.55	19.84	20.11	20.38	20.64	20.89	21.15	
60	-	-	-	-	24.17	24.54	24.88	25.19	25.49	
Mass flow in kg/	/h									
10	128	167	208	253	303	-	-	-	-	
20	127	166	207	251	300	356	419	-	-	
30	123	162	202	246	295	350	413	483	561	
40	115	154	195	238	287	342	404	475	552	
50	-	-	182	227	276	331	393	463	541	
60	-	-	-	-	260	316	379	449	528	
Coefficient of pe	erformance (C.O	).P.)								
10	2.64	3.27	4.00	4.83	5.73	-	-	-	-	
20	1.93	2.42	3.00	3.67	4.41	5.23	6.12	-	-	
30	1.38	1.75	2.19	2.69	3.27	3.92	4.63	5.42	6.26	
40	0.93	1.21	1.53	1.90	2.32	2.80	3.35	3.96	4.63	
50	-	-	1.00	1.26	1.56	1.91	2.30	2.75	3.25	
		t e	_	-	0.96	1.20	1.47	1.79	2.15	

Mass flow		
C.O.P.		

Cooling capacity

Current consumption

Power input

Nominal performance at to = -10 °C, tc = 45 °C

7 930

4 131

18.34

282

1.92

W

W

kg/h

to: Evaporating temperature at dew point tc: Condensing temperature at dew point

Rating conditions : Superheat = 10 K , Subcooling = 0 K

Pressure switch settings

Maximum HP switch setting	29.7	bar(g)
Minimum LP switch setting	1.4	bar(g)
LP pump down setting	2	bar(g)

Sound power data

Sound power level	dB(A)
With accoustic hood	dB(A)



Scroll compressor. MLZ030T5

# Performance data at 50 Hz, EN 12900 rating conditions

**R407A** 

Cond. temp. in	Evaporating temperature in °C (to)									
°C (tc)	-25	-20	-15	-10	-5	0	5	10		
Cooling capacity	ı in W									
Cooling capacity	4 951	6 250	7 830	9 720	_	-	_	T - T		
20	4 388	5 560	6 990	8 711	10 754	13 149	_	_		
30	3 877	4 906	6 174	7 712	9 551	11 722	14 256	17 186		
40	3 427	4 300	5 391	6 732	8 353	10 286	12 561	15 211		
	3 421	4 018	1			1		+		
45	-	4 0 18	5 016	6 252	7 759 7 170	9 568	11 708	14 213		
50	-		4 652	5 781	ł	8 851	10 854	13 210	-	
55	-	-	-	5 320	6 588	8 137	9 998	12 202	-	
60	-	-	-	-	6 013	7 427	9 143	11 192	-	
Power input in W	ı				•					
10	1 368	1 395	1 421	1 455	-	-	-	-	-	
20	1 700	1 744	1 773	1 795	1 821	1 859	-	-	-	
30	2 084	2 163	2 212	2 241	2 259	2 275	2 299	2 339	-	
40	2 523	2 655	2 743	2 796	2 824	2 836	2 841	2 849	-	
45	-	2 929	3 043	3 116	3 156	3 172	3 175	3 173	-	
50	-	-	3 368	3 464	3 520	3 546	3 551	3 543	-	
55	-	-	-	3 841	3 918	3 957	3 969	3 961	-	
60	-	-	-	-	4 350	4 408	4 430	4 426	-	
U.		•	•	•		•	•			
Current consum	ption in A				1					
10	6.78	6.83	6.75	6.60	-	-	-	-	-	
20	9.59	9.82	9.91	9.92	9.89	9.89	-	-	-	
30	11.42	11.79	11.99	12.08	12.13	12.18	12.29	12.52	-	
40	13.29	13.72	13.97	14.09	14.15	14.19	14.28	14.46	-	
45	-	14.99	15.24	15.36	15.39	15.41	15.46	15.59	-	
50	-	-	16.87	16.96	16.96	16.94	16.93	17.01	-	
55	-	-	-	19.02	18.98	18.90	18.82	18.82	-	
60	-	-	-	-	21.57	21.41	21.26	21.17	-	
Mass flow in kg/l		T	T	1	Т	T	1	T T		
10	96	120	148	181	-	-	-	-	-	
20	93	116	144	176	214	257	-	-	-	
30	91	112	139	170	207	250	300	357	-	
40	89	110	135	165	201	243	292	348	-	
45	-	109	133	162	197	239	287	343	-	
50	-	-	131	160	194	235	283	338	-	
55	-	-	-	158	192	232	279	333	-	
60	-	-	-	-	189	228	274	328	-	
Coefficient of pe	rformance (C.C	).P.)								
10	3.62	4.48	5.51	6.68	-	-	-	I - I	-	
20	2.58	3.19	3.94	4.85	5.91	7.07	-	-	-	
30	1.86	2.27	2.79	3.44	4.23	5.15	6.20	7.35	-	
40	1.36	1.62	1.97	2.41	2.96	3.63	4.42	5.34	-	
45	-	1.37	1.65	2.01	2.46	3.02	3.69	4.48	_	
50		-	1.38	1.67	2.04	2.50	3.06	3.73	_	
55		-	-	1.38	1.68	2.06	2.52	3.73		
55		ļ <u>-</u>	· -	-	1.38	2.00	2.06	2.53	-	

#### Nominal performance at to = -10 °C, tc = 45 °C

Cooling capacity	6 252	W	
Power input	3 116	W	
Current consumption	15.36	Α	
Mass flow	162	kg/h	
C.O.P.	2.01		

to: Evaporating temperature at dew point

Rating conditions : Superheat = 10 K , Subcooling = 0 K

#### Pressure switch settings

Maximum HP switch setting	29.7	bar(g)
Minimum LP switch setting	1.4	bar(g)
LP pump down setting	2	bar(g)

# Sound power data

Sound power level	69	dB(A)
With accoustic hood	61	dB(A)

Tolerance according EN12900

tc: Condensing temperature at dew point



Scroll compressor. MLZ030T5

# Performance data at 50 Hz, ARI rating conditions

# **R407A**

Cond. temp. in				Evapora	iting temperature	in °C (to)			
°C (tc)	-25	-20	-15	-10	-5	0	5	10	
Cooling conself:	ı in W								
Cooling capacity	5 258	6 631	8 299	10 294	_	_	_	<u> </u>	
20	4 695	5 941	7 462	9 289	11 456	13 994		-	
							1	+	
30 40	4 187	5 291	6 649	8 295	10 260	12 577	15 279	18 399	
	3 747	4 694	5 875	7 323 6 851	9 073	11 155	13 604	16 452	-
45 50	-	4 419	5 506 5 152	6 389	8 487 7 909	10 447 9 744	12 764 11 927	15 472 14 491	-
				<u> </u>	ł	†		†	-
55 60	-	-	-	5 943	7 342	9 049	11 095	13 514	-
00		_	-	_	_	8 367	10 274	12 547	
Power input in V	V			_	1		1		
10	1 368	1 395	1 421	1 455	-	-	-	-	-
20	1 700	1 744	1 773	1 795	1 821	1 859	-	-	-
30	2 084	2 163	2 212	2 241	2 259	2 275	2 299	2 339	-
40	2 523	2 655	2 743	2 796	2 824	2 836	2 841	2 849	-
45	-	2 929	3 043	3 116	3 156	3 172	3 175	3 173	-
50	-	-	3 368	3 464	3 520	3 546	3 551	3 543	-
55	-	-	-	3 841	3 918	3 957	3 969	3 961	-
60	-	-	-	-	-	4 408	4 430	4 426	-
Current consum	ntion in A								
10	6.78	6.83	6.75	6.60	_	_	<u> </u>	T - T	_
20	9.59	9.82	9.91	9.92	9.89	9.89		_	
30	11.42	11.79	11.99	12.08	12.13	12.18	12.29	12.52	
40	13.29	13.72	13.97	14.09	14.15	14.19	14.28	14.46	
45	-	14.99	15.24	15.36	15.39	15.41	15.46	15.59	
								i i	-
50		-	16.87	16.96	16.96	16.94	16.93	17.01	
55	-	-	-	19.02	18.98	18.90	18.82	18.82	-
60	-	-	-	-	-	21.41	21.26	21.17	
Mass flow in kg/	h								
10	96	120	148	180	-	-	-	-	-
20	93	116	143	175	213	256	-	-	-
30	90	112	138	169	206	249	298	355	-
40	89	109	134	164	200	241	290	346	-
45	-	108	132	161	196	238	286	341	-
50	-	-	131	159	193	234	281	336	-
55	-	-	-	157	191	230	277	331	-
60	-	-	-	-	-	227	273	326	-
Coefficient of pe	rformance (C.C	) P )							
10	3.84	4.75	5.84	7.08	_	_	_	I - I	_
20	2.76	3.41	4.21	5.17	6.29	7.53	_	_	-
30	2.01	2.45	3.01	3.70	4.54	5.53	6.65	7.87	-
40	1.49	1.77	2.14	2.62	3.21	3.93	4.79	5.78	_
45	-	1.51	1.81	2.20	2.69	3.29	4.02	4.88	
50	_	-	1.53	1.84	2.25	2.75	3.36	4.09	
				1.55	1.87	2.29	2.80	3.41	
55	-	-	-	ו חרו					

# Nominal performance at to = -10 °C, tc = 45 °C

pooaoo at to	 	
Cooling capacity	6 851	W
Power input	3 116	W
Current consumption	15.36	Α
Mass flow	161	kg/h
C.O.P.	2.20	

to: Evaporating temperature at dew point

Rating conditions : Superheat = 11.1 K , Subcooling = 8.3 K

#### Pressure switch settings

Maximum HP switch setting	29.7	bar(g)
Minimum LP switch setting	1.4	bar(g)
LP pump down setting	2	bar(g)

# Sound power data

Sound power level	69	dB(A)
With accoustic hood	61	dB(A)

Tolerance according EN12900

tc: Condensing temperature at dew point



Scroll compressor. MLZ030T5

# Performance data at 50 Hz, EN 12900 rating conditions, Superheat = 10 K

**R407C** 

Cond. temp. in				Evapora	iting temperature	in °C (to)			
°C (tc)	-30	-25	-20	-15	-10	-5	0	5	10
li	: \A/								
cooling capacity		3 236	4 264	5 466	6 871	8 511	10 418	12 624	15 159
30	-								
35	-	3 049	4 039	5 202	6 567	8 166	10 030	12 192	14 681
40	-	2 887	3 831	4 945	6 261	7 809	9 621	11 729	14 163
45	-	-	3 625	4 682	5 939	7 427	9 177	11 221	13 590
50	-	-	-	4 398	5 587	7 005	8 684	10 654	12 947
55	-	-	-	-	5 191	6 530	8 127	10 014	12 221
60	-	-	-	-	-	5 988	7 494	9 286	11 396
65	-	-	-	-	-	-	6 770	8 457	10 457
Power input in W									
30	-	2 431	2 387	2 358	2 334	2 308	2 271	2 216	2 133
35	-	2 688	2 645	2 617	2 597	2 577	2 547	2 500	2 427
40	-	2 968	2 921	2 891	2 871	2 851	2 824	2 781	2 715
45	-	-	3 233	3 197	3 172	3 149	3 121	3 079	3 014
50	-	-	-	3 553	3 519	3 490	3 456	3 410	3 343
55	-	-	-	-	3 931	3 890	3 847	3 793	3 720
60	-	-	-	-	-	4 368	4 311	4 245	4 162
65	-	-	-	-	-	-	4 867	4 785	4 688
Surrent concumu	tion in A								
30		11.01	11.09	11.10	11.04	10.90	10.67	10.34	9.92
35	-	12.33	12.37	12.36	12.29	12.17	11.99	11.73	11.40
40	_	13.82	13.79	13.74	13.66	13.54	13.38	13.18	12.91
45	-	-	15.46	15.35	15.23	15.10	14.95	14.77	14.55
50	_	_	-	17.27	17.10	16.93	16.76	16.59	16.41
55	_	_	_	-	19.35	19.13	18.93	18.75	18.58
60	-	_	_	_	-	21.79	21.54	21.33	21.16
65	-	-	-	-	-	-	24.69	24.43	24.22
							•		
Mass flow in kg/h		1			1	T	T	1	1
30	-	72	94	118	146	178	214	256	303
35	-	72	93	118	146	179	216	259	307
40	-	72	93	118	147	180	218	261	311
45	-	-	94	118	147	181	219	263	314
50	-	-	-	118	147	180	219	264	316
55	-	-	-	-	145	179	219	264	316
60	-	-	-	-	-	177	216	262	315
65	-	-	-	-	-	-	212	258	311
Coefficient of per	formance (C.C	D.P.)							
30	-	1.33	1.79	2.32	2.94	3.69	4.59	5.70	7.11
35	-	1.13	1.53	1.99	2.53	3.17	3.94	4.88	6.05
40	-	0.97	1.31	1.71	2.18	2.74	3.41	4.22	5.22
45	-	-	1.12	1.46	1.87	2.36	2.94	3.64	4.51
50	-	-	-	1.24	1.59	2.01	2.51	3.12	3.87
55	-	-	-	-	1.32	1.68	2.11	2.64	3.29
60	-	-	-	-	-	1.37	1.74	2.19	2.74
65	-	_	-	-	-	_	1.39	1.77	2.23

Nominal performance	at to = -10 °C, tc = 45 °C
Cooling capacity	5 030

Cooling capacity	5 939	W	
Power input	3 172	W	
Current consumption	15.23	Α	
Mass flow	147	kg/h	
C.O.P.	1.87		

to: Evaporating temperature at dew point

Rating conditions : Superheat = 10 K , Subcooling = 0 K

#### Pressure switch settings

Maximum HP switch setting	30	bar(g)
Minimum LP switch setting	0.5	bar(g)
LP pump down setting	1	bar(g)

# Sound power data

Sound power level	dB(A)
With accoustic hood	dB(A)

Tolerance according EN12900

tc: Condensing temperature at dew point



### Scroll compressor. MLZ030T5 Datasheet, performance data **R407C** Performance data at 50 Hz, Cond. temp. in Evaporating temperature in °C (to) °C (tc) -30 -25 -20 -15 -10 -5 Cooling capacity in W Power input in W Current consumption in A Mass flow in kg/h Coefficient of performance (C.O.P.)

Nominal	performance	at to = °C	tc = °C

rioniniai poriorinanos at to e, to	•		
Cooling capacity	-	W	
Power input	-	W	
Current consumption	-	Α	
Mass flow	-	kg/h	
C.O.P.	-		

to: Evaporating temperature at dew point

tc: Condensing temperature at dew point

Rating conditions : Suction gas temp. = °C , Subcooling = K

# Pressure switch settings

Maximum HP switch setting	30	bar(g)
Minimum LP switch setting	0.5	bar(g)
LP pump down setting	1	bar(g)

#### Sound power data

Sound power level	dB(A)
With accoustic hood	dB(A)

Tolerance according EN12900



Scroll compressor. MLZ030T5

# Performance data at 50 Hz, EN 12900 rating conditions

**R407F** 

Cond. temp. in	temp. in Evaporating temperature in °C (to)									
°C (tc)	-23	-20	-15	-10	-5	0	5	10		
Caalian aanaait	. : \									
Cooling capacity	5 790	6 641	8 290	10 253	_	_	_			
20	5 178	5 951	7 455	9 254	11 381	13 866	<u>-</u>	-	-	
								<del>                                     </del>		
30	4 609	5 295	6 637	8 255	10 182	12 449	15 088	18 131	-	
40	4 097	4 685	5 849	7 271	8 982	11 014	13 399	16 169	-	
45	-	-	5 472	6 789	8 385 7 794	10 294	12 546	15 173	-	
50	-	-	-	6 315	ł	9 575	11 690	14 170	-	
55	-	-	-	-	7 209	8 858	10 832	13 161	-	
60	-	-	-	-	-	-	-	-	-	
Power input in V	v									
10	1 457	1 471	1 497	1 535	-	-	-	-	-	
20	1 826	1 849	1 874	1 894	1 922	1 972	-	-	-	
30	2 261	2 306	2 354	2 378	2 392	2 409	2 443	2 505	-	
40	2 761	2 842	2 935	2 986	3 009	3 016	3 022	3 039	-	
45	-	-	3 263	3 336	3 372	3 383	3 384	3 386	-	
50	-	-	-	3 717	3 771	3 792	3 793	3 787	-	
55	-	-	-	-	4 207	4 244	4 251	4 242	-	
60	-	-	-	-	-	-	-	-	-	
•		•		•	•	•	•			
Current consum	ption in A									
10	7.20	7.20	7.11	6.94	-	-	-	-	-	
20	10.29	10.41	10.49	10.48	10.44	10.43	-	-	-	
30	12.36	12.55	12.75	12.83	12.86	12.90	13.00	13.24	-	
40	14.46	14.69	14.94	15.05	15.09	15.11	15.19	15.37	-	
45	-	-	16.34	16.44	16.46	16.46	16.49	16.62	-	
50	-	-	-	18.20	18.19	18.14	18.12	18.18	-	
55	-	-	-	-	20.39	20.28	20.19	20.17	-	
60	-	-	-	-	-	-	-	-	-	
Mass flow in kg/		T		T	1	1	T			
10	101	115	142	173	-	-	-	-	-	
20	98	111	138	169	205	246	-	-	-	
30	95	108	133	163	199	240	287	341	-	
40	93	105	129	158	192	232	279	332	-	
45	-	-	127	155	189	229	275	328	-	
50	-	-	-	153	186	225	270	323	-	
55	-	-	-	-	183	221	266	318	-	
60	-	-	-	-	-	-	-	-	-	
Coefficient of pe	erformance (C.C	D.P.)								
10	3.97	4.51	5.54	6.68	-	-	-	-	-	
20	2.84	3.22	3.98	4.89	5.92	7.03	-	-	-	
30	2.04	2.30	2.82	3.47	4.26	5.17	6.18	7.24	-	
40	1.48	1.65	1.99	2.44	2.99	3.65	4.43	5.32	-	
45	-	-	1.68	2.03	2.49	3.04	3.71	4.48	-	
50	-	-	-	1.70	2.07	2.52	3.08	3.74	-	
55	-	-	-	-	1.71	2.09	2.55	3.10	-	
60	-	-	-	-	-	-	-	-	-	
Nominal perform	nance at to = -1	0 °C, tc = 45 °C				Pressure switch	settings			

rioinna porioinnance acte	,	
Cooling capacity	6 789	W
Power input	3 336	W
Current consumption	16.44	Α
Mass flow	155	kg/h
C.O.P.	2.03	

to: Evaporating temperature at dew point

Rating conditions : Superheat = 10 K , Subcooling = 0 K

Maximum HP switch setting	29.7	bar(g)
Minimum LP switch setting	1.4	bar(g)
LP pump down setting	2	bar(g)

# Sound power data

Sound power level	69	dB(A)
With accoustic hood	61	dB(A)

Tolerance according EN12900

tc: Condensing temperature at dew point



Scroll compressor. MLZ030T5

# Performance data at 50 Hz, ARI rating conditions

**R407F** 

Cond. temp. in	ond. temp. in Evaporating temperature in °C (to)									
°C (tc)	-23	-20	-15	-10	-5	0	5	10		
Cooling conscit-	, in W									
Cooling capacity	6 119	7 016	8 751	10 816	_	_	_	_		
20	5 505	6 324	7 916	9 818	12 065	14 689	<u>-</u>	-	-	
								<del> </del>		
30	4 938	5 669	7 099	8 821	10 870	13 278	16 080	19 307	-	
40	-	5 066	6 317	7 842	9 677	11 853	14 405	17 366	-	
45	-	-	5 945 -	7 366	9 087	11 141 10 434	13 563 12 722	16 385	-	
50	-	-		6 901	8 505		1	15 403	-	
55	-	-	-	-	-	9 737	11 888	14 425	-	
60	-	-	-	-	-	-	-	-	-	
Power input in W	v									
10	1 457	1 471	1 497	1 535	-	-	-	-	-	
20	1 826	1 849	1 874	1 894	1 922	1 972	-	-	-	
30	2 261	2 306	2 354	2 378	2 392	2 409	2 443	2 505	-	
40	-	2 842	2 935	2 986	3 009	3 016	3 022	3 039	-	
45	-	-	3 263	3 336	3 372	3 383	3 384	3 386	-	
50	-	-	-	3 717	3 771	3 792	3 793	3 787	-	
55	-	-	-	-	-	4 244	4 251	4 242	-	
60	-	-	-	-	-	-	-	-	-	
•		•		•	•	•	•			
Current consum	ption in A									
10	7.20	7.20	7.11	6.94	-	-	-	-	-	
20	10.29	10.41	10.49	10.48	10.44	10.43	-	-	-	
30	12.36	12.55	12.75	12.83	12.86	12.90	13.00	13.24	-	
40	-	14.69	14.94	15.05	15.09	15.11	15.19	15.37	-	
45	-	-	16.34	16.44	16.46	16.46	16.49	16.62	-	
50	-	-	-	18.20	18.19	18.14	18.12	18.18	-	
55	-	-	-	-	-	20.28	20.19	20.17	-	
60	-	-	-	-	-	-	-	-	-	
Mass flow in kg/	h	1		1	,	T	,			
10	100	115	141	172	-	-	-	-	-	
20	97	111	137	168	203	245	-	-	-	
30	94	107	132	162	197	238	285	339	-	
40	-	104	128	157	191	231	277	330	-	
45	-	-	127	155	188	227	273	326	-	
50	-	-	-	152	185	224	269	321	-	
55	-	-	-	-	-	220	264	316	-	
60	-	-	-	-	-	-	-	-	-	
Coefficient of pe	erformance (C.C	D.P.)								
10	4.20	4.77	5.85	7.04	-	-	-	-	-	
20	3.01	3.42	4.22	5.18	6.28	7.45	-	-	-	
30	2.18	2.46	3.02	3.71	4.54	5.51	6.58	7.71	-	
40	-	1.78	2.15	2.63	3.22	3.93	4.77	5.71	-	
45	-	-	1.82	2.21	2.69	3.29	4.01	4.84	-	
50	-	-	-	1.86	2.26	2.75	3.35	4.07	_	
55	-	-	-	-	-	2.29	2.80	3.40	-	
60	-	-	-	-	-	-	-	-	-	
		•	•	•	•	•				
Nominal perform	nance at to = -1	0 °C, tc = 45 °C				Pressure switch	settings			

Cooling capacity	7 366	W	
Power input	3 336	W	
Current consumption	16.44	Α	
Mass flow	155	kg/h	
C.O.P.	2.21		

to: Evaporating temperature at dew point

Rating conditions : Superheat = 11.1 K , Subcooling = 8.3 K

Maximum HP switch setting	29.7	bar(g)
Minimum LP switch setting	1.4	bar(g)
LP pump down setting	2	bar(g)

# Sound power data

Sound power level	69	dB(A)
With accoustic hood	61	dB(A)

Tolerance according EN12900

tc: Condensing temperature at dew point



Scroll compressor. MLZ030T5

# Performance data at 50 Hz, EN 12900 rating conditions, Suction temp. = 20 °C

**R448A** 

Cond. temp. in				Evapora	ating temperature	in °C (to)			
°C (tc)	-30	-25	-20	-15	-10	-5	0	5	10
•		•		•			•		•
Cooling capacity	in W								
10	4 063	5 113	6 369	7 862	9 623	-	-	-	-
20	3 622	4 632	5 826	7 233	8 885	10 812	13 044	-	-
30	-	-	5 208	6 509	8 032	9 806	11 863	14 233	16 946
40	-	-	-	5 709	7 083	8 685	10 546	12 697	15 169
50	-	-	-	-	6 058	7 468	9 113	11 026	13 235
60	-	-	-	-	-	-	7 584	9 238	11 165
Power input in W	ı								
10	1 461	1 490	1 527	1 565	1 599	-	-	-	-
20	1 812	1 825	1 854	1 893	1 936	1 978	2 012	-	-
30	-	-	2 290	2 317	2 356	2 402	2 450	2 492	2 524
40	-	-	-	2 894	2 916	2 954	3 002	3 054	3 103
50	-	-	-	-	3 674	3 691	3 725	3 773	3 827
60	-	-	-	-	-	-	4 678	4 708	4 753
Current consum	ption in A								
10	10.17	10.23	10.28	10.33	10.40	-	-	-	-
20	11.04	11.16	11.25	11.33	11.41	11.51	11.64	-	-
30	-	-	12.66	12.77	12.88	12.99	13.12	13.29	13.51
40	-	-	-	14.84	14.98	15.11	15.25	15.41	15.61
50	-	-	-	-	17.90	18.06	18.21	18.37	18.56
60	-	-	-	-	-	-	22.19	22.36	22.54
Mass flow in kg/	h								
10	66	84	105	130	160	-	-	-	-
20	63	82	103	128	158	194	236	-	-
30	-	-	100	125	155	191	233	283	341
40	-	-	-	120	150	185	228	278	336
50	-	-	-	-	143	178	220	269	327
60	-	-	-	-	-	-	209	259	316
Coefficient of pe	rformance (C.C	).P.)							
10	2.78	3.43	4.17	5.02	6.02	-	-	-	-
20	2.00	2.54	3.14	3.82	4.59	5.47	6.48	-	-
30	-	-	2.27	2.81	3.41	4.08	4.84	5.71	6.71
40	-	-	-	1.97	2.43	2.94	3.51	4.16	4.89
50	-	-	-	-	1.65	2.02	2.45	2.92	3.46
60	-	-	-	-	-	-	1.62	1.96	2.35

Nominal	performance	at to =	-10 °C	. tc = 45 °C

Cooling capacity	6 579	W
Power input	3 267	W
Current consumption	16.32	Α
Mass flow	146	kg/h
C.O.P.	2.01	

to: Evaporating temperature at dew point

tc: Condensing temperature at dew point

Rating conditions : Suction gas temp. = 20  $^{\circ}\text{C}$  , Subcooling = 0 K

Pressure switch settings

Maximum HP switch setting	29.7	bar(g)
Minimum LP switch setting	1.4	bar(g)
LP pump down setting	2	bar(g)

Sound power data

Sound power level	dB(A)
With accoustic hood	dB(A)



Scroll compressor. MLZ030T5

# Performance data at 50 Hz, EN 12900 rating conditions, Superheat = 10 K

**R448A** 

Cond. temp. in Evaporating temperature in °C (to)									
°C (tc)	-30	-25	-20	-15	-10	-5	0	5	10
Cooling capacity	y in W								
10	4 080	5 138	6 405	7 911	9 685	-	-	-	-
20	3 590	4 602	5 802	7 218	8 883	10 824	13 068	-	-
30	3 068	4 014	5 124	6 430	7 965	9 757	11 835	14 225	16 946
40	-	-	4 394	5 569	6 952	8 574	10 466	12 656	15 169
50	-	-	-	4 656	5 866	7 297	8 981	10 950	13 235
60	-	-	-	-	4 728	5 946	7 401	9 129	11 165
Power input in V	v								
10	1 461	1 490	1 527	1 565	1 599	-	-	-	-
20	1 812	1 825	1 854	1 893	1 936	1 978	2 012	-	-
30	2 299	2 282	2 290	2 317	2 356	2 402	2 450	2 492	2 524
40	-	-	2 893	2 894	2 916	2 954	3 002	3 054	3 103
50	-	-	-	3 681	3 674	3 691	3 725	3 773	3 827
60	-	-	-	-	4 686	4 668	4 678	4 708	4 753
Current consum			T-	T-		T-	T-	1	1
10	10.17	10.23	10.28	10.33	10.40	-	-	-	-
20	11.04	11.16	11.25	11.33	11.41	11.51	11.64	-	-
30	12.33	12.52	12.66	12.77	12.88	12.99	13.12	13.29	13.51
40	-	-	14.68	14.84	14.98	15.11	15.25	15.41	15.61
50	-	-	-	17.72	17.90	18.06	18.21	18.37	18.56
60	-	-	-	-	21.83	22.02	22.19	22.36	22.54
Mass flow in kg/	'h								
10	78	98	120	146	176	-	-	-	-
20	75	95	117	143	174	209	249	-	-
30	71	91	114	140	170	205	245	291	341
40	-	-	108	134	164	199	240	285	336
50	-	-	-	126	156	191	231	277	327
60	-	-	-	-	146	181	220	266	316
Coefficient of pe	erformance (C.C	).P.)							
10	2.79	3.45	4.19	5.05	6.06	-	-	-	-
20	1.98	2.52	3.13	3.81	4.59	5.47	6.50	-	-
30	1.33	1.76	2.24	2.78	3.38	4.06	4.83	5.71	6.71
40	-	-	1.52	1.92	2.38	2.90	3.49	4.14	4.89
50	-	-	-	1.26	1.60	1.98	2.41	2.90	3.46
50									

G.O.F.			

Cooling capacity

Current consumption

Power input

Mass flow

Nominal performance at to = -10 °C, tc = 45 °C

6 417

3 267

16.32

161 1.96 W

W

to: Evaporating temperature at dew point tc: Condensing temperature at dew point

Rating conditions : Superheat = 10 K , Subcooling = 0 K

Pressure switch settings

Maximum HP switch setting	29.7	bar(g)
Minimum LP switch setting	1.4	bar(g)
LP pump down setting	2	bar(g)

#### Sound power data

Sound power level	dB(A)
With accoustic hood	dB(A)



Scroll compressor. MLZ030T5

# Performance data at 50 Hz, EN 12900 rating conditions, Suction temp. = 20 °C

**R449A** 

Cond. temp. in		Evaporating temperature in °C (to)								
°C (tc)	-30	-25	-20	-15	-10	-5	0	5	10	
Cooling capacity	y in W	1	•	1	•	•	ı	•	1	
10	4 063	5 113	6 369	7 862	9 623	-	-	-	-	
20	3 622	4 632	5 826	7 233	8 885	10 812	13 044	-	-	
30	-	-	5 208	6 509	8 032	9 806	11 863	14 233	16 946	
40	-	-	-	5 709	7 083	8 685	10 546	12 697	15 169	
50	-	-	-	-	6 058	7 468	9 113	11 026	13 235	
60	-	-	-	-	-	-	7 584	9 238	11 165	
Power input in V	v									
10	1 461	1 490	1 527	1 565	1 599	-	-	_	-	
20	1 812	1 825	1 854	1 893	1 936	1 978	2 012	-	-	
30	-	-	2 290	2 317	2 356	2 402	2 450	2 492	2 524	
40	-	-	_	2 894	2 916	2 954	3 002	3 054	3 103	
50	-	-	_	-	3 674	3 691	3 725	3 773	3 827	
60	-	-	-	-	-	-	4 678	4 708	4 753	
<b></b>		<b>.</b>	1.	<b>.</b>	1.0	1.0	1.0	1.	•	
Current consum	ption in A									
10	10.17	10.23	10.28	10.33	10.40	-	-	-	-	
20	11.04	11.16	11.25	11.33	11.41	11.51	11.64	-	-	
30	-	-	12.66	12.77	12.88	12.99	13.12	13.29	13.51	
40	-	-	-	14.84	14.98	15.11	15.25	15.41	15.61	
50	-	-	-	-	17.90	18.06	18.21	18.37	18.56	
60	-	-	-	-	-	-	22.19	22.36	22.54	
Mass flow in kg/	h									
10	66	84	105	130	160	_	_	_	_	
20	63	82	103	128	158	194	236	_	_	
30	-	-	100	125	155	191	233	283	341	
40	_	_	-	120	150	185	228	278	336	
50		-	-	-	143	178	220	269	327	
60	-	_	_	_	-	-	209	259	316	
33			I		I	I	200	200	0.0	
Coefficient of pe	erformance (C.C	D.P.)								
10	2.78	3.43	4.17	5.02	6.02	-	-	-	-	
20	2.00	2.54	3.14	3.82	4.59	5.47	6.48	-	-	
30	-	-	2.27	2.81	3.41	4.08	4.84	5.71	6.71	
40	-	-	-	1.97	2.43	2.94	3.51	4.16	4.89	
50	-	-	-	-	1.65	2.02	2.45	2.92	3.46	
60	-	-	-	-	-	-	1.62	1.96	2.35	

Nominal	performance	at to =	-10 °C	. tc = 45 °C

Cooling capacity	6 579	W
Power input	3 267	W
Current consumption	16.32	Α
Mass flow	146	kg/h
C.O.P.	2.01	

to: Evaporating temperature at dew point

tc: Condensing temperature at dew point

Rating conditions : Suction gas temp. = 20  $^{\circ}\text{C}$  , Subcooling = 0 K

Pressure switch settings

Maximum HP switch setting	29.7	bar(g)
Minimum LP switch setting	1.4	bar(g)
LP pump down setting	2	bar(g)

Sound power data

Sound power level	dB(A)
With accoustic hood	dB(A)



Scroll compressor. MLZ030T5

# Performance data at 50 Hz, EN 12900 rating conditions, Superheat = 10 K

**R449A** 

Cond. temp. in	Evaporating temperature in °C (to)									
°C (tc)	-30	-25	-20	-15	-10	-5	0	5	10	
Cooling capacity	in W			•						
10	4 071	5 128	6 395	7 901	9 676	-	-	-	-	
20	3 580	4 592	5 791	7 208	8 873	10 815	13 061	-	-	
30	3 059	4 003	5 113	6 419	7 954	9 747	11 828	14 221	16 946	
40	-	-	4 382	5 557	6 940	8 564	10 457	12 651	15 169	
50	-	-	-	4 643	5 854	7 286	8 972	10 945	13 235	
60	-	-	-	-	4 716	5 935	7 392	9 123	11 165	
Power input in W	ı									
10	1 461	1 490	1 527	1 565	1 599	_	_	_	_	
20	1 812	1 825	1 854	1 893	1 936	1 978	2 012	-	-	
30	2 299	2 282	2 290	2 317	2 356	2 402	2 450	2 492	2 524	
40	-	-	2 893	2 894	2 916	2 954	3 002	3 054	3 103	
50	-	-	-	3 681	3 674	3 691	3 725	3 773	3 827	
60	-	-	-	-	4 686	4 668	4 678	4 708	4 753	
1				•	1		•	•		
Current consum	ption in A									
10	10.17	10.23	10.28	10.33	10.40	-	-	-	-	
20	11.04	11.16	11.25	11.33	11.41	11.51	11.64	-	-	
30	12.33	12.52	12.66	12.77	12.88	12.99	13.12	13.29	13.51	
40	-	-	14.68	14.84	14.98	15.11	15.25	15.41	15.61	
50	-	-	-	17.72	17.90	18.06	18.21	18.37	18.56	
60	-	-	-	-	21.83	22.02	22.19	22.36	22.54	
Mass flow in kg/l	h									
10	78	98	120	146	176	-	-	-	-	
20	75	95	117	144	174	209	249	-	-	
30	71	91	114	140	170	205	245	291	341	
40	-	-	108	134	164	199	240	285	336	
50	-	-	-	126	156	191	231	277	327	
60	-	-	-	-	146	181	220	265	316	
Caaffialant of no		<b>.</b>								
Coefficient of pe	2.79	3.44	4.19	5.05	6.05	_		<u> </u>		
20	1.98	2.52	3.12	3.81	4.58	5.47	6.49	-	-	
30		+	2.23	2.77	1	+	4.83	1		
40	1.33	1.75		1.92	3.38 2.38	4.06 2.90	3.48	5.71	6.71 4.89	
	<u>-</u>	-	1.51					4.14		
50				1.26	1.59	1.97	2.41	2.90	3.46	
60	-	-	-	-	1.01	1.27	1.58	1.94	2.35	
Nominal perform	nance at to = -1	0 °C, tc = 45 °C				Pressure switch	settings			
Tommar periorii	at to = -1	J 5, 10 - 70 U			F		ootanga			

to: Evaporating	tamparatura	at	dow	noin

Cooling capacity

Current consumption Mass flow

Power input

C.O.P.

tc: Condensing temperature at dew point

Rating conditions : Superheat = 10 K , Subcooling = 0 K

6 405

3 267

16.32

161

1.96

W

W

kg/h

Maximum HP switch setting	29.7	bar(g)
Minimum LP switch setting	1.4	bar(g)
LP pump down setting	2	bar(g)

Sound power data

Sound power level	dB(A)
With accoustic hood	dB(A)



Scroll compressor. MLZ030T5

# Performance data at 50 Hz, EN 12900 rating conditions, Suction temp. = 20 °C

**R452A** 

Cond. temp. in				Evapora	ating temperature	in °C (to)			
°C (tc)	-30	-25	-20	-15	-10	-5	0	5	10
		•							
Cooling capacity	in W								
10	4 475	5 569	6 903	8 504	10 403	-	-	-	-
20	4 026	5 052	6 285	7 755	9 491	11 519	13 870	-	-
30	-	4 523	5 636	6 954	8 505	10 318	12 421	14 843	17 611
40	-	-	4 959	6 103	7 450	9 026	10 861	12 983	15 420
50	-	-	-	-	6 328	7 647	9 192	10 994	13 078
60	-	-	-	-	-	6 183	7 419	8 879	10 591
Power input in W	1								
10	1 549	1 573	1 594	1 615	1 639	-	-	-	-
20	1 894	1 930	1 960	1 985	2 010	2 038	2 072	-	-
30	-	2 367	2 407	2 439	2 466	2 493	2 522	2 556	2 600
40	-	-	2 974	3 014	3 046	3 073	3 099	3 126	3 158
50	-	-	-	-	3 789	3 818	3 842	3 864	3 887
60	-	-	-	-	-	4 766	4 790	4 808	4 823
Current consum	ption in A								
10	11.28	11.74	12.12	12.42	12.60	-	-	-	-
20	11.34	11.70	12.02	12.28	12.47	12.57	12.55	-	-
30	-	12.77	13.02	13.25	13.44	13.56	13.61	13.57	13.41
40	-	-	15.08	15.26	15.44	15.59	15.70	15.74	15.71
50	-	-	-	-	18.42	18.59	18.75	18.88	18.97
60	-	-	-	-	-	22.52	22.72	22.92	23.12
Mass flow in kg/l	h								
10	90	114	142	175	215	-	-	-	-
20	88	112	140	173	213	260	317	-	-
30	-	110	137	170	209	256	312	378	455
40	-	-	134	166	205	251	306	371	447
50	-	-	-	-	199	244	297	361	436
60	-	-	-	-	-	235	288	350	423
Coefficient of pe	rformance (C.C	D.P.)							
10	2.89	3.54	4.33	5.27	6.35	-	-	-	-
20	2.13	2.62	3.21	3.91	4.72	5.65	6.69	-	-
30	-	1.91	2.34	2.85	3.45	4.14	4.93	5.81	6.77
40	-	-	1.67	2.02	2.45	2.94	3.50	4.15	4.88
50	-	-	-	-	1.67	2.00	2.39	2.85	3.37
60	-	-	-	-	-	1.30	1.55	1.85	2.20

Nominal	performance	at to =	-10 °C	. tc = 45 °C

Cooling capacity	6 897	W
Power input	3 395	W
Current consumption	16.81	Α
Mass flow	202	kg/h
C.O.P.	2.03	

to: Evaporating temperature at dew point

tc: Condensing temperature at dew point

Rating conditions : Suction gas temp. = 20  $^{\circ}\text{C}$  , Subcooling = 0 K

Pressure switch settings

Maximum HP switch setting	29.7	bar(g)
Minimum LP switch setting	1.4	bar(g)
LP pump down setting	2	bar(g)

Sound power data

Sound power level	dB(A)
With accoustic hood	dB(A)



Scroll compressor. MLZ030T5

# Performance data at 50 Hz, EN 12900 rating conditions, Superheat = 10 K

**R452A** 

Cond. temp. in		Evaporating temperature in °C (to)							
°C (tc)	-30	-25	-20	-15	-10	-5	0	5	10
Cooling capacity	y in W								
10	4 331	5 421	6 758	8 372	10 293	-	-	-	-
20	3 821	4 835	6 065	7 543	9 299	11 363	13 763	-	-
30	3 322	4 238	5 341	6 661	8 232	10 085	12 248	14 750	17 611
40	2 834	3 632	4 587	5 731	7 096	8 716	10 623	12 848	15 420
50	-	-	3 807	4 754	5 893	7 260	8 889	10 817	13 078
60	-	-	-	-	4 620	5 714	7 045	8 656	10 591
Power input in V	v								
10	1 549	1 573	1 594	1 615	1 639	_	_	_	_
20	1 894	1 930	1 960	1 985	2 010	2 038	2 072	-	_
30	2 316	2 367	2 407	2 439	2 466	2 493	2 522	2 556	2 600
40	2 854	2 922	2 974	3 014	3 046	3 073	3 099	3 126	3 158
50	-	-	3 700	3 750	3 789	3 818	3 842	3 864	3 887
60	-	-	-	-	4 732	4 766	4 790	4 808	4 823
		L	L	L		1			
Current consum	ption in A								
10	11.28	11.74	12.12	12.42	12.60	-	-	-	-
20	11.34	11.70	12.02	12.28	12.47	12.57	12.55	-	-
30	12.52	12.77	13.02	13.25	13.44	13.56	13.61	13.57	13.41
40	14.77	14.91	15.08	15.26	15.44	15.59	15.70	15.74	15.71
50	-	-	18.14	18.27	18.42	18.59	18.75	18.88	18.97
60	-	-	-	-	22.35	22.52	22.72	22.92	23.12
Mass flow in kg/	n 107	132	162	196	237	_	_	_	_
20	107	131	160	194	234	281	334		
30	103	128	157	194	230	276	329	389	455
40	103	125	154	187	225	270	329	381	455
50	-	-	149	181	219	263	313	371	436
60			-	-	219	254	303	359	436
00		<u> </u>	<u> </u>			204	000	555	723
Coefficient of pe	erformance (C.C	).P.)							
10	2.80	3.45	4.24	5.19	6.28	-	-	-	-
20	2.02	2.50	3.09	3.80	4.63	5.58	6.64	-	-
30	1.43	1.79	2.22	2.73	3.34	4.05	4.86	5.77	6.77
40	0.99	1.24	1.54	1.90	2.33	2.84	3.43	4.11	4.88
50	-	-	1.03	1.27	1.56	1.90	2.31	2.80	3.37
60	-	-	-	-	0.98	1.20	1.47	1.80	2.20
			<u> </u>		<u> </u>				
Nominal perforn	nance at to = -1	0 °C, tc = 45 °C				Pressure switch	settings		

G.O.F.			

Cooling capacity

Current consumption

Power input

Mass flow

to: Evaporating temperature at dew point tc: Condensing temperature at dew point

Rating conditions : Superheat = 10 K , Subcooling = 0 K

6 503

3 395

16.81

222

1.92

W

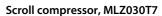
W

kg/h

Maximum HP switch setting	29.7	bar(g)
Minimum LP switch setting	1.4	bar(g)
LP pump down setting	2	bar(g)

Sound power data

Sound power level	dB(A)
With accoustic hood	dB(A)



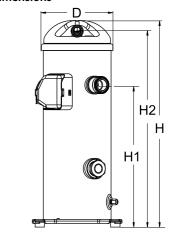




# **General Characteristics**

Code number for Singlepack*		121U8773
Control of the Contro		12106//3
Code number for Industrial pack**		121U8772
Drawing number		0XR6298B-2
Suction and discharge connections		Rotolock
Suction connection		1-1/4 " Rotolock
Discharge connection		1 " Rotolock
Suction connection with supplied sleeve		7/8 " -
Discharge connection with supplied sleeve	- "	1/2 " -
Oil sight glass		Threaded
Oil equalisation connection		None
Oil drain connection		None
LP gauge port		None
IPR valve		None
Swept volume	68.79 cm3/rev	
Displacement @ Nominal speed	12.0 m3/h @ 2900 rpm - 14.4 m3/h @ 3500 rpm	
Net weight	41 kg	
Oil charge	1.57 litre, POE	
Maximum system test pressure Low Side / High side	- bar(g) / - bar(g)	
Maximum differential test pressure	- bar	
Maximum number of starts per hour	12	
Refrigerant charge limit	5.44 kg	
Approved refrigerants	R404A,R507,R134a,R407A,R4	07F,R448A,R449A,R452A,R22

#### **Dimensions**



D=184 mm H=454.9 mm H1=280 mm H2=422.2 mm H3=- mm

#### **Electrical Characteristics**

Nominal voltage	500V/3/50Hz - 575V/3/60Hz	
Voltage range	450-550 V @ 50Hz - 517-632 V @ 60Hz	
Winding resistance between phases 1-2 +/- 7% at 25°C	4.4 Ω	
Winding resistance between phases 1-3 +/- 7% at 25°C	4.5 Ω	
Winding resistance between phases 2-3 +/- 7% at 25℃	4.4 Ω	
Rated Load Amps (RLA)	6.4 A	
Maximum Continuous Current (MCC)	9 A	
Locked Rotor Amps (LRA)	42 A	
Motor protection	Internal overload protector	

#### **Terminal box**



**Recommended Installation torques** 

Oil sight glass	52.5 Nm	
Power connections / Earth connection	3 Nm / 2 Nm	

# Parts shipped with compressor

Mounting kit with grommets and sleeves
Initial oil charge
Installation instructions

IP22 1:

2:

3:

- Screw connectors 10-32 UNF x 9.5
- Earth connection
- Power cable passage

Approvals: CE certified, UL certified (file SA11565), -

- $\hbox{*Singlepack: Compressor in cardboard box. 1210...\ optimised for Danfoss\ pallet, 1200...\ optimised for\ US\ pallet}$
- \*\*Industrial pack: 121U..: 12 unboxed compressors on Danfoss pallet. 120U..: 16 unboxed compressors on US pallet



# Datasheet, accessories and spare parts

# Scroll compressor, MLZ030T7

Rotolock accessories, suction side	Code no.
Rotolock valve, V05 (1-1/4" Rotolock, 7/8" ODF)	8168030
Gasket, 1-1/4"	8156131
Rotolock accessories, discharge side	Code no.
Rotolock valve, V01 (1" Rotolock, 3/8" ODF)	8168027
Rotolock valve, V06 (1" Rotolock, 1/2" ODF)	8168031
Gasket, 1"	8156130
Rotolock accessories, sets	Code no.
Teflon seals, sleeves, nuts for discharge and suction (1" and 1"1/4)	120Z5074
Gasket set, 1", 1-1/4", 1-3/4", OSG gaskets black & white	8156009
Oil / lubricants	Code no.
POE lubricant, 215PZ(PL46HB), 1 litre can	120Z0648
Crankcase heaters	Code no.
Miscellaneous accessories	Code no.
Acoustic hood	120Z5083
Discharge thermostat kit	7750009
IP54 upgrade kit	118U0057
Spare parts	Code no.
Mounting kit for 1 scroll compressor including 4 grommets, 4 sleeves, 4 bolts, 4 washers	120Z5005
Terminal box cover	120Z5018

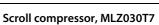




1: Gasket

2: Solder sleeve

3: Rotolock nut



### Datasheet, technical data

# <u>Danfoss</u>

# **General Characteristics**

Model number (on compressor nameplate)		MLZ030T7LC9A
Code number for Singlepack*		120U8771
Code number for Industrial pack**		120U8770
Drawing number		0XR6025B-2
Suction and discharge connections		Brazed
Suction connection		7/8 " ODF
Discharge connection		1/2 " ODF
Oil sight glass		Threaded
Oil equalisation connection		None
Oil drain connection		1/4" flare
LP gauge port		None
IPR valve		32 bar
Swept volume	68.79 cm3/rev	
Displacement @ Nominal speed	12.0 m3/h @ 2900 rpm - 14.4 m3/h @ 3500 rpm	
Net weight	41 kg	
Oil charge	1.57 litre, POE	
Maximum system test pressure Low Side / High side	- bar(g) / - bar(g)	
Maximum differential test pressure	- bar	
Maximum number of starts per hour	12	
Refrigerant charge limit	5.44 kg	
Approved refrigerants	R404A,R507,R134a,R407A,R407F,R448A,R449A,R452A,R22	

#### **Electrical Characteristics**

Electrical Characteristics		
Nominal voltage	500V/3/50Hz - 575V/3/60Hz	
Voltage range	450-550 V @ 50Hz - 517-632 V @ 60Hz	
Winding resistance between phases 1-2 +/- 7% at 25°C	4.4 Ω	
Winding resistance between phases 1-3 +/- 7% at 25°C	4.5 Ω	
Winding resistance between phases 2-3 +/- 7% at 25°C	4.4 Ω	
Rated Load Amps (RLA)	6.4 A	
Maximum Continuous Current (MCC)	9 A	
Locked Rotor Amps (LRA)	42 A	
Motor protection	Internal overload protector	

# **Recommended Installation torques**

Oil sight glass	52.5 Nm	
Power connections / Earth connection	3 Nm / 2 Nm	

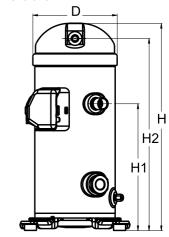
# Parts shipped with compressor

Faits shipped with compressor
Mounting kit with grommets and sleeves
Initial oil charge
Installation instructions

Approvals: CE certified, UL certified (file SA11565), -

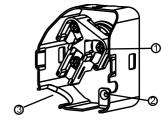
 $\hbox{*Singlepack: Compressor in cardboard box. 1210... optimised for Danfoss pallet, 1200... optimised for US pallet}$ 

#### **Dimensions**



D=184 mm H=455 mm H1=280 mm H2=422 mm H3=- mm

#### **Terminal box**



IP22 1:

Screw connectors 10-32 UNF x 9.5

Earth connection

Power cable passage

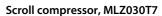
<sup>\*\*</sup>Industrial pack: 121U..: 12 unboxed compressors on Danfoss pallet. 120U..: 16 unboxed compressors on US pallet



# Datasheet, accessories and spare parts

# Scroll compressor, MLZ030T7

Rotolock accessories, suction side	Code no.	
Rotolock valve, V05 (1-1/4" Rotolock, 7/8" ODF)	8168030	
Gasket, 1-1/4"	8156131	
Rotolock accessories, discharge side	Code no.	
Solder sleeve, P06 (1" Rotolock, 1/2" ODF)	8153007	
Rotolock valve, V06 (1" Rotolock, 1/2" ODF)	8168031	Solder sleeve adapter set
Gasket, 1"	8156130	
Rotolock accessories, sets	Code no.	op ( (((()) (()) (() ) opf (
Solder sleeve adapter set (1-1/4" Rotolock, 7/8" ODF), (1" Rotolock, 1/2" ODF)	120Z0127	
Gasket set, 1", 1-1/4", 1-3/4", OSG gaskets black & white	8156009	1 2 3 4
Oil / lubricants	Code no.	
POE lubricant, 215PZ(PL46HB), 1 litre can	120Z0648	1: Rotolock adapter (Suc & Dis)
		2: Gasket (Suc & Dis)
Crankcase heaters	Code no.	3: Solder sleeve (Suc & Dis)
		4: Rotolock nut (Suc & Dis)
Miscellaneous accessories	Code no.	
Acoustic hood	120Z5084	
Discharge thermostat kit	7750009	
IP54 upgrade kit	118U0057	
Spare parts	Code no.	
Mounting kit for 1 scroll compressor including 4 grommets, 4 sleeves, 4 bolts, 4 washers	120Z5005	
Terminal box cover	120Z5018	1







# **General Characteristics**

Model number (on compressor nameplate)		MLZ030T7LQ9	
Code number for Singlepack*		121U8581	
Code number for Industrial pack**		121U8580	
Drawing number		0XR6298B-2	
Suction and discharge connections		Rotolock	
Suction connection		1-1/4 " Rotolock	
Discharge connection		1 " Rotolock	
Suction connection with supplied sleeve		7/8 " -	
Discharge connection with supplied sleeve	- "	1/2 " -	
Oil sight glass		Threaded	
Oil equalisation connection		None	
Oil drain connection		None	
LP gauge port		None	
IPR valve		None	
Swept volume	68.79 c	m3/rev	
Displacement @ Nominal speed	12.0 m3/h @ 2900 rpm	12.0 m3/h @ 2900 rpm - 14.4 m3/h @ 3500 rpm	
Net weight	41	41 kg	
Oil charge	1.57 litre, PVE		
Maximum system test pressure Low Side / High side	- bar(g)	- bar(g) / - bar(g)	
Maximum differential test pressure	- bar		
Maximum number of starts per hour	1	12	
Refrigerant charge limit	5.44	5.44 kg	
Approved refrigerants	R404A, R507, R134a, R407C, R22		

Electrical Characteristics						
Nominal voltage	500V/3/50Hz - 575V/3/60Hz					
Voltage range	450-550 V @ 50Hz - 517-632 V @ 60Hz					
Winding resistance between phases 1-2 +/- 7% at 25℃	4.4 Ω					
Winding resistance between phases 1-3 +/- 7% at 25°C	4.5 Ω					
Winding resistance between phases 2-3 +/- 7% at 25°C	4.4 Ω					
Rated Load Amps (RLA)	6.4 A					
Maximum Continuous Current (MCC)	9 A					
Locked Rotor Amps (LRA)	42 A					
Motor protection	Internal overload protector					

# **Recommended Installation torques**

	Oil sight glass	52.5 Nm			
	Power connections / Earth connection	3 Nm / 2 Nm			

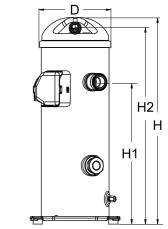
### Parts shipped with compressor

rans simpled with compressor
Mounting kit with grommets and sleeves
Initial oil charge
Installation instructions

Approvals: CE certified, UL certified (file SA11565), -

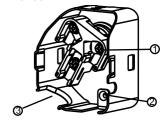
 $\hbox{*Singlepack: Compressor in cardboard box. 1210...\ optimised for Danfoss\ pallet, 1200...\ optimised for\ US\ pallet}$ 

#### **Dimensions**



D=184 mm H=454.9 mm H1=280 mm H2=422.2 mm H3=- mm

#### **Terminal box**



IP22 1:

2:

3:

- Screw connectors 10-32 UNF x 9.5
- Earth connection
- Power cable passage

<sup>\*\*</sup>Industrial pack: 121U..: 12 unboxed compressors on Danfoss pallet. 120U..: 16 unboxed compressors on US pallet



# Datasheet, accessories and spare parts

# Scroll compressor, MLZ030T7

Rotolock accessories, suction side	Code no.
Rotolock valve, V05 (1-1/4" Rotolock, 7/8" ODF)	8168030
Gasket, 1-1/4"	8156131
Rotolock accessories, discharge side	Code no.
Rotolock valve, V01 (1" Rotolock, 3/8" ODF)	8168027
Rotolock valve, V06 (1" Rotolock, 1/2" ODF)	8168031
Gasket, 1"	8156130
Rotolock accessories, sets	Code no.
Teflon seals, sleeves, nuts for discharge and suction (1" and 1"1/4)	120Z5074
Gasket set, 1", 1-1/4", 1-3/4", OSG gaskets black & white	8156009
Oil / lubricants	Code no.
PVE lubricant, 320HV (FVC68D), 1 litre can	120Z5034
Crankcase heaters	Code no.
Miscellaneous accessories	Code no.
Acoustic hood	120Z5043
Discharge thermostat kit	7750009
IP54 upgrade kit	118U0057
Spare parts	Code no.
Mounting kit for 1 scroll compressor including 4 grommets, 4 sleeves, 4 bolts, 4 washers	120Z5005
Terminal box cover	120Z5018





1: Gasket

2: Solder sleeve

3: Rotolock nut



Scroll compressor. MLZ030T7

# Performance data at 60 Hz, EN 12900 rating conditions, Superheat = 10 K

**R22** 

Cond. temp. in	d. temp. in Evaporating temperature in °C (to)								
°C (tc)	-20	-15	-10	-5	0	5	10		
	_								
Cooling capacity	/ in W	1	1	,		1			1
16	7 041	8 786	10 829	13 155	-	-	-	-	-
20	6 726	8 416	10 398	12 658	15 180	-	-	-	-
30	6 084	7 638	9 470	11 570	13 921	16 506	19 304	-	-
40	5 510	6 934	8 624	10 569	12 755	15 169	17 790	-	-
50	-	6 138	7 692	9 488	11 517	13 765	16 216	-	-
60	-	-	-	8 164	10 040	12 130	14 419	-	-
68	-	-	-	-	-	10 544	12 707	-	-
Power input in V		T	T			1	1 1		
16	1 722	1 785	1 862	1 954	-	-	-	-	-
20	1 931	1 992	2 065	2 149	2 246	-	-	-	-
30	2 443	2 507	2 574	2 646	2 723	2 805	2 893	-	-
40	2 990	3 065	3 137	3 206	3 272	3 337	3 400	-	-
50	-	3 729	3 815	3 890	3 955	4 012	4 059	-	-
60	-	-	-	4 759	4 833	4 891	4 932	-	-
68	-	-	-	-	-	5 782	5 826	-	-
Current consum	ntion in A								
16	2.16	2.24	2.34	2.45	-	-	-	-	_
20	2.42	2.50	2.59	2.70	2.82	_	-	_	_
30	3.07	3.15	3.23	3.32	3.42	3.52	3.63	-	_
40	3.75	3.85	3.94	4.02	4.11	4.19	4.27	_	_
50	-	4.68	4.79	4.88	4.96	5.04	5.10	_	_
60	_	_	_	5.97	6.07	6.14	6.19	_	_
68	-	-	-	-	-	7.26	7.31	-	-
- U		11	I.	JI.			-		
Mass flow in kg/	h	•		•	•	_			
16	142	173	208	247	-	-	-	-	-
20	141	172	207	246	290	-	-	-	-
30	136	168	203	243	287	335	387	-	-
40	129	161	198	238	283	332	384	-	-
50	-	151	189	230	277	326	380	-	-
60	-	-	-	219	266	318	372	-	-
68	-	-	-	-	-	307	364	-	-
Coefficient of pe	rformance (C C	) P )							
16	4.09	4.92	5.81	6.73	_	-	- 1	_	_
20	3.48	4.92	5.04	5.89	6.76	-	-	<u>-</u>	-
30	2.49	3.05	3.68	4.37	5.11	5.88	6.67	<u>-</u>	
40	1.84	2.26	2.75	3.30	3.90	4.55	5.23	<u> </u>	-
50		1.65	2.75	2.44	2.91	3.43	3.99		
+	-	1	†	1		1		-	-
60	-	-	-	1.72	2.08	2.48	2.92	-	-
68	-	-	-	-	-	1.82	2.18	-	-

Nominal performance at to = -10 °C, tc = 45 °C	3
--	---

Cooling capacity	8 179	W
Power input	3 458	W
Current consumption	4.34	Α
Mass flow	194	kg/h
C.O.P.	2.37	

to: Evaporating temperature at dew point

tc: Condensing temperature at dew point

Rating conditions : Superheat = 10 K , Subcooling = 0 K

Pressure switch settings

Maximum HP switch setting	29.8	bar(g)
Minimum LP switch setting	0.5	bar(g)
LP pump down setting	0.95	bar(q)

Sound power data

Sound power level	dB(A)
With accoustic hood	dB(A)



Scroll compressor. MLZ030T7

# Performance data at 60 Hz, EN 12900 rating conditions, Suction temp. = 20 °C

**R22** 

Cond. temp. in				Evapora	ting temperature	in °C (to)			
°C (tc)	-20	-15	-10	-5	0	5	10		
1			•	•		•			•
Cooling capacit	y in W								
16	6 869	8 598	10 632	12 962	-	-	-	-	-
20	6 580	8 254	10 227	12 489	15 032	-	-	-	-
30	5 996	7 538	9 362	11 459	13 821	16 439	19 304	-	-
40	-	6 895	8 577	10 516	12 704	15 131	17 790	-	-
50	-	-	-	9 494	11 514	13 758	16 216	-	-
60	-	-	-	-	10 087	12 153	14 419	-	-
68	-	-	-	-	-	-	12 707	-	-
Power input in V		T	1	_	T	Т	1		Γ
16	1 722	1 785	1 862	1 954	-	-	-	-	-
20	1 931	1 992	2 065	2 149	2 246	-	-	-	-
30	2 443	2 507	2 574	2 646	2 723	2 805	2 893	-	-
40	-	3 065	3 137	3 206	3 272	3 337	3 400	-	-
50	-	-	-	3 890	3 955	4 012	4 059	-	-
60	-	-	-	-	4 833	4 891	4 932	-	-
68	-	-	-	-	-	-	5 826	-	-
Current consum		T	T	T	T	Т			Т
16	2.16	2.24	2.34	2.45	-	-	-	-	-
20	2.42	2.50	2.59	2.70	2.82	-	-	-	-
30	3.07	3.15	3.23	3.32	3.42	3.52	3.63	-	-
40	-	3.85	3.94	4.02	4.11	4.19	4.27	-	-
50	-	-	-	4.88	4.96	5.04	5.10	-	-
60	-	-	-	-	6.07	6.14	6.19	-	-
68	-	-	-	-	-	-	7.31	-	-
Mass flow in kg					1		T		
16	125	155	190	231	-	-	-	-	-
20	124	154	189	230	277	-	-	-	-
30	120	150	186	227	274	327	387	-	-
40	-	145	181	222	270	324	384	-	-
50	-	-	-	215	264	318	380	-	-
60	-	-	-	-	254	310	372	-	-
68	-	-	-	-	-	-	364	-	-
-	erformance (C.O				1	1	<del>                                     </del>		
16	3.99	4.82	5.71	6.63	-	-	-	-	-
20	3.41	4.14	4.95	5.81	6.69	-	-	-	-
30	2.45	3.01	3.64	4.33	5.08	5.86	6.67	-	-
40	-	2.25	2.73	3.28	3.88	4.53	5.23	-	-
50	-	-	-	2.44	2.91	3.43	3.99	-	-
60	-	-	-	-	2.09	2.48	2.92	-	-
68	_	_	_	_	_	_	2.18	_	_

Nominal performance at to = -10 °C, tc = 45 °C	
--	--

Cooling capacity	8 163	W
Power input	3 458	W
Current consumption	4.34	Α
Mass flow	177	kg/h
C.O.P.	2.36	

to: Evaporating temperature at dew point

tc: Condensing temperature at dew point

Rating conditions : Suction gas temp. = 20  $^{\circ}$ C , Subcooling = 0 K

Pressure switch settings

Maximum HP switch setting	29.8	bar(g)
Minimum LP switch setting	0.5	bar(g)
LP pump down setting	0.95	bar(q)

Sound power data

Sound power level	dB(A)
With accoustic hood	dB(A)



Scroll compressor. MLZ030T7

# Performance data at 60 Hz, EN 12900 rating conditions, Superheat = 10 K

R134a

Cond. temp. in	Evaporating temperature in °C (to)								
°C (tc)	-15	-10	-5	0	5	10	15		
	_								_
Cooling capacity	/ in W	1	1	,		1			
22	5 085	6 417	8 001	9 845	11 954	-	-	-	-
30	4 641	5 920	7 438	9 202	11 217	13 491	-	-	-
40	4 076	5 280	6 705	8 359	10 247	12 377	14 755	-	-
50	-	4 592	5 914	7 447	9 197	11 172	13 378	-	-
60	-	-	5 036	6 437	8 039	9 848	11 871	-	-
70	-	-	-	5 303	6 745	8 378	10 206	-	-
73	-	-	-	4 934	6 327	7 904	9 672	-	-
Power input in W	v								
22	1 449	1 483	1 515	1 553	1 603	_	_	_	_
30	1 716	1 754	1 784	1 813	1 849	1 900	_	-	-
40	2 084	2 139	2 178	2 209	2 240	2 278	2 331	-	-
50	-	2 575	2 637	2 684	2 723	2 762	2 808	-	-
60	_	-	3 161	3 237	3 298	3 351	3 404	-	-
70	-	_	-	3 866	3 962	4 044	4 118	-	-
73	-	-	_	4 069	4 179	4 272	4 355	-	-
		1	-I		-	1			
Current consum	ption in A								
22	1.82	1.86	1.90	1.95	2.01	-	-	-	-
30	2.15	2.20	2.24	2.28	2.32	2.38	-	-	-
40	2.62	2.68	2.73	2.77	2.81	2.86	2.93	-	-
50	-	3.23	3.31	3.37	3.42	3.47	3.52	-	-
60	-	-	3.97	4.06	4.14	4.21	4.27	-	-
70	-	-	-	4.85	4.97	5.08	5.17	-	-
73	-	-	-	5.11	5.25	5.36	5.47	-	-
Mass flow in kg/	n 109	134	165	200	240	_	_		<u> </u>
30	109	134	165	200	240	283	-	<u>-</u>	-
40	108	134	164	200	240	283	328	<u> </u>	-
50	-		161	198			328	-	<del>-</del>
60	-	128	155	198	238 235	282 279	327	-	-
70			+	1		279	+		
70	-	-	-	186 184	229 227	274	321 320	-	-
13	-	-	_	104	221	212	320	-	
Coefficient of pe	rformance (C.C	D.P.)							
22	3.51	4.33	5.28	6.34	7.46	-	-	-	-
30	2.70	3.38	4.17	5.08	6.07	7.10	-	-	-
40	1.96	2.47	3.08	3.78	4.57	5.43	6.33	-	-
50	-	1.78	2.24	2.77	3.38	4.04	4.76	-	-
60	-	-	1.59	1.99	2.44	2.94	3.49	-	-
		1	_	1.37	1.70	2.07	2.48	_	_
70	-	-	-	1.37	1.70	2.07	2.40		_

Nominal performance at to = -10 °C, tc = 45 °C
--

Cooling capacity	4 944	W
Power input	2 351	W
Current consumption	2.95	Α
Mass flow	130	kg/h
C.O.P.	2.10	

to: Evaporating temperature at dew point

tc: Condensing temperature at dew point

Rating conditions : Superheat = 10 K , Subcooling = 0 K

Pressure switch settings

Maximum HP switch setting	23.6	bar(g)
Minimum LP switch setting	0.45	bar(g)
LP pump down setting	0.85	bar(g)

Sound power data

Sound power level	dB(A)
With accoustic hood	dB(A)



Scroll compressor. MLZ030T7

# Performance data at 60 Hz, EN 12900 rating conditions, Suction temp. = 20 °C

R134a

Cond. temp. in	Evaporating temperature in °C (to)								
°C (tc)	-15	-10	-5	0	5	10	15		
Cooling capacity			T	T	T	1			1
22	5 166	6 492	8 063	9 887	11 974	-	-	-	-
30	-	6 030	7 534	9 273	11 255	13 491	-	-	-
40	-	-	6 844	8 467	10 308	12 377	14 686	-	-
50	-	-	6 094	7 591	9 282	11 172	13 271	-	-
60	-	-	-	6 617	8 147	9 848	-	-	-
70	-	-	-	-	6 876	8 378	-	-	-
73	-	-	-	-	6 463	7 904	-	-	-
Power input in W	,								
22	1 449	1 483	1 515	1 553	1 603	_	_	_	_
30	-	1 754	1 784	1 813	1 849	1 900	_		_
40		-	2 178	2 209	2 240	2 278	2 331	-	_
50			2 637	2 684	2 723	2 762	2 808	-	_
60	<u>-</u>	_	-	3 237	3 298	3 351	-	-	_
70	<u> </u>	-	_	-	3 962	4 044	_	-	_
73			-	_	4 179	4 272	_	-	-
75			<u> </u>	<u> </u>	4 173	4 212			
Current consump	otion in A								
22	1.82	1.86	1.90	1.95	2.01	_	_	-	-
30	-	2.20	2.24	2.28	2.32	2.38	_	-	_
40	-	-	2.73	2.77	2.81	2.86	2.93	-	-
50	_	_	3.31	3.37	3.42	3.47	3.52	-	_
60	-	_	-	4.06	4.14	4.21	-	-	_
70	_	_	_	-	4.97	5.08	_	-	-
73	-	_	_	-	5.25	5.36	_	-	-
		1	I	I		1 2.02			1
Mass flow in kg/h	1								
22	98	123	154	192	235	-	-	-	-
30	-	123	154	192	235	283	-	-	-
40	-	-	153	191	234	283	337	-	-
50	-	-	150	189	233	282	336	-	-
60	-	-	-	185	229	279	-	-	-
70	-	-	-	-	224	274	-	-	-
73	-	-	-	-	222	272	-	-	-
	<u> </u>								
Coefficient of per	rformance (C.C	).P.)	•	·	·	1	1		
22	3.57	4.38	5.32	6.37	7.47	-	-	-	-
30	-	3.44	4.22	5.11	6.09	7.10	-	-	-
40	-	-	3.14	3.83	4.60	5.43	6.30	-	-
50	-	-	2.31	2.83	3.41	4.04	4.73	-	-
60	-	-	-	2.04	2.47	2.94	-	ı	-
70	-	-	-	-	1.74	2.07	-	-	-
			_				_		

Nominal performance at to = -10 °C, tc = 45 °C

Cooling capacity	-	W
Power input	-	W
Current consumption	-	Α
Mass flow	-	kg/h
C.O.P.	-	

to: Evaporating temperature at dew point

tc: Condensing temperature at dew point

Rating conditions : Suction gas temp. = 20  $^{\circ}$ C , Subcooling = 0 K

Pressure switch settings

Maximum HP switch setting	23.6	bar(g)
Minimum LP switch setting	0.45	bar(g)
LP pump down setting	0.85	bar(g)

Sound power data

Sound power level	dB(A)
With accoustic hood	dB(A)

Tolerance according EN12900



Scroll compressor. MLZ030T7

# Performance data at 60 Hz, EN 12900 rating conditions, Suction temp. = 20 °C

**R404A** 

Cond. temp. in	Evaporating temperature in °C (to)								
°C (tc)	-30	-25	-20	-15	-10	-5	0	5	10
Cooling capacity		1	ı	T	ı	T		T	T
10	5 801	7 250	8 974	10 986	13 301	-	-	-	-
20	5 255	6 560	8 111	9 923	12 010	14 385	17 063	-	-
30	4 690	5 844	7 215	8 820	10 671	12 783	15 171	17 846	20 822
40	-	5 069	6 254	7 644	9 253	11 095	13 185	15 536	18 161
50	-	-	5 195	6 363	7 723	9 289	11 074	13 094	15 362
60	-	-	-	-	6 050	7 332	8 807	10 490	12 396
Power input in V	v								
10	1 725	1 760	1 793	1 816	1 820	_	_	_	-
20	2 175	2 205	2 241	2 276	2 301	2 306	2 284	-	-
30	2 736	2 747	2 774	2 808	2 840	2 862	2 864	2 840	2 780
40	-	3 451	3 455	3 474	3 500	3 525	3 539	3 534	3 503
50	-	-	4 347	4 339	4 345	4 359	4 371	4 373	4 357
60	-	-	-	-	5 438	5 428	5 424	5 420	5 405
		1	1	1		1			
Current consum	ption in A	<b>T</b>	_	1	_		1	_	1
10	2.17	2.21	2.25	2.28	2.28	-	-	-	-
20	2.73	2.77	2.81	2.86	2.89	2.89	2.87	-	-
30	3.43	3.45	3.48	3.52	3.56	3.59	3.60	3.56	3.49
40	-	4.33	4.34	4.36	4.39	4.42	4.44	4.44	4.40
50	-	-	5.46	5.45	5.45	5.47	5.49	5.49	5.47
60	-	-	-	-	6.83	6.81	6.81	6.80	6.78
Mass flow in kg/	h								
10	104	138	177	222	273	_	_	_	_
20	111	143	180	222	271	328	394	_	_
30	113	143	178	219	267	322	387	462	548
40	-	139	173	213	260	315	379	454	540
50	_	-	165	205	251	306	370	445	531
60	_	-	-	-	241	296	361	436	524
		-1		1		1			
Coefficient of pe	erformance (C.C	D.P.)					•		
10	3.36	4.12	5.00	6.05	7.31	-	-	-	-
20	2.42	2.98	3.62	4.36	5.22	6.24	7.47	-	-
30	1.71	2.13	2.60	3.14	3.76	4.47	5.30	6.28	7.49
40	-	1.47	1.81	2.20	2.64	3.15	3.73	4.40	5.19
50	-	-	1.19	1.47	1.78	2.13	2.53	2.99	3.53
60	-	-	-	-	1.11	1.35	1.62	1.94	2.29

Nominal	performance	at to =	-10 °C	. tc = 45 °C

Cooling capacity	8 504	W
Power input	3 896	W
Current consumption	4.89	Α
Mass flow	256	kg/h
C.O.P.	2.18	

to: Evaporating temperature at dew point

tc: Condensing temperature at dew point

Rating conditions : Suction gas temp. = 20  $^{\circ}\text{C}$  , Subcooling = 0 K

Pressure switch settings

Maximum HP switch setting	29.7	bar(g)
Minimum LP switch setting	1.4	bar(g)
LP pump down setting	2	bar(g)

Sound power data

Sound power level	dB(A)
With accoustic hood	dB(A)



Scroll compressor. MLZ030T7

# Performance data at 60 Hz, EN 12900 rating conditions, Superheat = 10 K

**R404A** 

Cond. temp. in				Evapora	ating temperature	in °C (to)			
°C (tc)	-30	-25	-20	-15	-10	-5	0	5	10
Cooling capacit	y in W		•	•		•			
10	5 574	7 016	8 744	10 774	13 123	-	-	-	-
20	4 942	6 230	7 777	9 601	11 720	14 150	16 900	-	-
30	4 290	5 417	6 776	8 387	10 270	12 442	14 919	17 712	20 822
40	3 588	4 547	5 711	7 102	8 740	10 647	12 843	15 344	18 161
50	-	-	4 557	5 718	7 103	8 735	10 641	12 843	15 362
60	-	-	-	-	5 324	6 671	8 276	10 172	12 396
Power input in V	N								
10	1 725	1 760	1 793	1 816	1 820	_	_	_	_
20	2 175	2 205	2 241	2 276	2 301	2 306	2 284	_	_
30	2 736	2 747	2 774	2 808	2 840	2 862	2 864	2 840	2 780
40	3 472	3 451	3 455	3 474	3 500	3 525	3 539	3 534	3 503
50	-	-	4 347	4 339	4 345	4 359	4 371	4 373	4 357
60	-	_	-	-	5 438	5 428	5 424	5 420	5 405
00		1	1		0 .00	0 .20	0 .2.	0 .20	0 .00
Current consum	ption in A								
10	2.17	2.21	2.25	2.28	2.28	-	-	-	-
20	2.73	2.77	2.81	2.86	2.89	2.89	2.87	-	-
30	3.43	3.45	3.48	3.52	3.56	3.59	3.60	3.56	3.49
40	4.36	4.33	4.34	4.36	4.39	4.42	4.44	4.44	4.40
50	-	-	5.46	5.45	5.45	5.47	5.49	5.49	5.47
60	-	-	-	-	6.83	6.81	6.81	6.80	6.78
Mass flow in kg	/h								
10	124	162	204	250	301	_	_	_	_
20	132	167	207	250	299	354	416	_	_
30	134	167	205	247	295	348	409	475	548
40	131	163	199	240	287	340	401	467	540
50	-	-	190	230	277	331	391	458	531
60	-	_	-	-	266	320	381	449	524
		1				1		1	
Coefficient of pe	erformance (C.C	D.P.)	1	1	T	1	T	T	T
10	3.23	3.99	4.88	5.93	7.21	-	-	-	-
20	2.27	2.83	3.47	4.22	5.09	6.14	7.40	-	-
30	1.57	1.97	2.44	2.99	3.62	4.35	5.21	6.24	7.49
40	1.03	1.32	1.65	2.04	2.50	3.02	3.63	4.34	5.19
50	-	-	1.05	1.32	1.63	2.00	2.43	2.94	3.53
60	-	-	-	-	0.98	1.23	1.53	1.88	2.29
Nominal perforn	nance at to = -1	0 °C, tc = 45 °C			_	Pressure switch	settings		

Cooling capacity

Current consumption

Power input

Mass flow

C.O.P.

to: Evaporating temperature at dew point tc: Condensing temperature at dew point

Rating conditions : Superheat = 10 K , Subcooling = 0 K

7 937

3 896

4.89

282

2.04

W

W

kg/h

Maximum HP switch setting	29.7	bar(g)
Minimum LP switch setting	1.4	bar(g)
LP pump down setting	2	bar(g)

#### Sound power data

Sound power level	dB(A)
With accoustic hood	dB(A)



Scroll compressor. MLZ030T7

# Performance data at 50 Hz, EN 12900 rating conditions, Superheat = 10 K

**R407C** 

Cond. temp. in	Evaporating temperature in °C (to)								
°C (tc)	-30	-25	-20	-15	-10	-5	0	5	10
O 1 i 1 i :	: \								
Cooling capacity i	<u>-</u>	3 731	4 750	5 999	7 503	9 285	11 369	13 780	16 541
35	-	3 472	4 448	5 641	7 075	8 775	10 764	13 760	15 707
40		3 219	4 149	5 284	6 646	8 262	10 153	12 345	14 861
45		3219	3 846	4 919	6 208	7 737	9 528	11 606	13 996
50		-	3 040	4 540	5 753	7 191	8 880	10 842	13 102
55	_	-	-	-	5 271	6 618	8 201	10 044	12 171
60	_	-	_	-	-	6 007	7 482	9 202	11 193
65	_	_	_	_	_	-	6 714	8 308	10 159
		1				1		0 000	10 100
Power input in W		1	·	·	1	1		1	ı
30	-	1 911	1 974	2 038	2 103	2 172	2 243	2 318	2 397
35	-	2 329	2 356	2 386	2 419	2 455	2 497	2 543	2 596
40	-	2 761	2 756	2 755	2 759	2 768	2 784	2 806	2 836
45	-	-	3 179	3 152	3 131	3 117	3 111	3 113	3 124
50	-	-	-	3 584	3 542	3 509	3 485	3 471	3 468
55	-	-	-	-	3 998	3 950	3 913	3 887	3 873
60	-	-	-	-	-	4 448	4 401	4 367	4 346
65	-	-	-	-	-	-	4 955	4 917	4 894
Current consump	tion in A								
30	-	2.80	2.76	2.81	2.92	3.06	3.18	3.25	3.24
35	_	3.53	3.41	3.40	3.46	3.54	3.62	3.66	3.61
40	-	4.04	3.86	3.80	3.81	3.86	3.90	3.92	3.86
45	-	_	4.20	4.09	4.07	4.09	4.13	4.13	4.07
50	_	-	-	4.37	4.33	4.34	4.37	4.38	4.33
55	-	-	-	-	4.69	4.70	4.74	4.76	4.74
60	-	_	-	_	-	5.25	5.31	5.37	5.38
65	-	-	-	-	-	-	6.19	6.29	6.35
		•				•			
Mass flow in kg/h		1	T	T	I	1		1	l
30	-	85	106	131	160	194	234	279	331
35	-	84	105	129	159	193	232	277	329
40	-	82	102	127	156	190	229	275	327
45	-	-	99	124	153	187	226	272	324
50	-	-	-	120	149	183	222	268	320
55	-	-	-	-	143	178	217	263	316
60	-	-	-	-	-	171	211	257	311
65	-	-	-	-	-	-	203	250	303
Coefficient of per	formance (C.C	D.P.)							
30	-	1.95	2.41	2.94	3.57	4.28	5.07	5.95	6.90
35	-	1.49	1.89	2.36	2.93	3.57	4.31	5.14	6.05
40	-	1.17	1.51	1.92	2.41	2.98	3.65	4.40	5.24
45	-	-	1.21	1.56	1.98	2.48	3.06	3.73	4.48
50	-	-	-	1.27	1.62	2.05	2.55	3.12	3.78
55	-	-	-	-	1.32	1.68	2.10	2.58	3.14
60	-	-	-	-	-	1.35	1.70	2.11	2.58
65	-	-	_	-	-	-	1.35	1.69	2.08

#### Nominal performance at to = -10 °C, tc = 45 °C

	,			
Cooling capacity		6 208	W	
Power input		3 131	W	
Current consumption		4.07	Α	
Mass flow		153	kg/h	
C.O.P.		1.98		

to: Evaporating temperature at dew point

Rating conditions : Superheat = 10 K , Subcooling = 0 K

#### Pressure switch settings

Maximum HP switch setting	30	bar(g)
Minimum LP switch setting	0.5	bar(g)
LP pump down setting	1	bar(g)

# Sound power data

Sound power level	dB(A)
With accoustic hood	dB(A)

Tolerance according EN12900

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tc: Condensing temperature at dew point



Scroll compressor. MLZ030T7

# Performance data at 50 Hz,

**R407C** 

Cond. temp. in Evaporating temperature in °C (to)							1		
°C (tc)	-30	-25	-20	-15	-10	-5	0	5	10
ooling capacity i	n W		T	1	1	1	1	ı	1
30	-	-	-	-	-	-	-	-	-
35	-	-	-	-	-	-	-	-	-
40	-	-	-	-	-	-	-	-	-
45	-	-	-	-	-	-	-	-	-
50	-	-	-	-	-	-	-	-	-
55	-	-	-	-	-	-	-	-	-
60	-	-	-	-	-	-	-	-	-
65	-	-	-	-	-	-	-	-	-
ower input in W									
30	-	-	-	-	-	-	-	-	-
35	-	-	-	-	-	-	-	-	-
40	-	-	-	-	-	-	-	-	-
45	-	-	-	-	-	-	-	-	-
50	-	-	-	-	-	-	-	-	-
55	_	-	_	_	_	_	_	-	_
60	_	-	_	_	_	_	_	-	_
65	-	-	-	-	_	_	_	_	_
00		1	I	1	1		1		
urrent consump	tion in A								
30	-	-	_	_	_	-	_	_	_
35									
	-	-	-	-	-	-	-	-	-
40	-	-	-	-	-	-	-	-	-
45	-	-	-	-	-	-	-	-	-
50	-	-	-	-	-	-	-	-	-
55	-	-	-	-	-	-	-	-	-
60	-	-	-	-	-	-	-	-	-
65	-	-	-	-	-	-	-	-	-
lass flow in kg/h		_	1	1	1	_	•	1	T
30	-	-	-	-	-	-	-	-	-
35	-	-	-	-	-	-	-	-	-
40	-	-	-	-	-	-	-	-	-
45	-	-	-	-	-	-	-	-	-
50	-	-	-	-	-	-	-	-	-
55	-	-	-	-	-	-	-	-	-
60	-	-	-	-	-	-	-	-	-
65	-	-	-	-	-	-	-	-	-
l l		•	•	•	•	•	•	•	
oefficient of perf	ormance (C.0	O.P.)							
30	-	T -	-	-	-	-	-	-	-
35	-	-	-	-	-	-	-	-	_
40		-	-	-	_	-	-	_	_
45		-	_	-	_	-	-	_	_
50	-	-	-	-	-	-	-	-	-
						+	1		
55	-	-	-	-	-	-	-	-	-
60	-	-	-	-	-	-	-	-	-
65	-	-	-	-	-	-	-	-	-

#### Nominal performance at to = °C, tc = °C

-,	-		
Cooling capacity	-	W	
Power input	-	W	
Current consumption	-	Α	
Mass flow	-	kg/h	
C.O.P.	-		

to: Evaporating temperature at dew point

Rating conditions : Suction gas temp. = °C , Subcooling = K

#### Pressure switch settings

Maximum HP switch setting	30	bar(g)
Minimum LP switch setting	0.5	bar(g)
LP pump down setting	1	bar(g)

# Sound power data

Sound power level	dB(A)
With accoustic hood	dB(A)

Tolerance according EN12900

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tc: Condensing temperature at dew point



Scroll compressor. MLZ030T7

# Performance data at 60 Hz, EN 12900 rating conditions, Suction temp. = 20 °C

**R448A** 

Cond. temp. in	Evaporating temperature in °C (to)								
°C (tc)	-30	-25	-20	-15	-10	-5	0	5	10
Cooling capacity	y in W	ı	•	1	1	1	•	•	•
10	4 712	5 944	7 430	9 208	11 315	-	-	-	-
20	4 339	5 544	6 973	8 664	10 654	12 981	15 683	-	-
30	-	-	6 391	7 961	9 801	11 948	14 439	17 312	20 604
40	-	-	-	7 132	8 788	10 721	12 969	15 568	18 556
50	-	-	-	-	7 647	9 333	11 304	13 596	16 247
60	-	-	-	-	-	-	9 476	11 428	13 709
Power input in V	v								
10	1 579	1 616	1 659	1 698	1 726	_	_	_	-
20	2 012	2 042	2 089	2 144	2 201	2 251	2 288	-	-
30	-	-	2 600	2 646	2 705	2 770	2 832	2 886	2 922
40	-	-	-	3 293	3 329	3 383	3 447	3 513	3 574
50	_	_	_	_	4 164	4 182	4 221	4 275	4 335
60	-	-	-	-	-	-	5 246	5 261	5 295
		-1	1	1	1	1			
Current consum	ption in A	1	_	T	T	T	_	1	1
10	2.73	2.77	2.80	2.82	2.85	-	-	-	-
20	3.05	3.10	3.14	3.16	3.19	3.21	3.25	-	-
30	-	-	3.51	3.54	3.56	3.59	3.62	3.67	3.75
40	-	-	-	4.03	4.06	4.09	4.12	4.17	4.24
50	-	-	-	-	4.78	4.81	4.84	4.88	4.94
60	-	-	-	-	-	-	5.86	5.90	5.96
Mass flow in kg/	h								
10	77	98	123	152	188	-	_	_	_
20	76	98	123	154	190	233	284	_	_
30	-	-	122	153	189	233	284	344	415
40	_	_	-	150	186	229	280	340	410
50		_	-	-	180	222	273	332	402
60	_	_	_	_	-	-	262	320	388
		1	L	1	1	1			
Coefficient of pe	erformance (C.C	D.P.)							•
10	2.98	3.68	4.48	5.42	6.55	-	-	-	-
20	2.16	2.71	3.34	4.04	4.84	5.77	6.86	-	-
30	-	-	2.46	3.01	3.62	4.31	5.10	6.00	7.05
40	-	-	-	2.17	2.64	3.17	3.76	4.43	5.19
50	-	-	-	-	1.84	2.23	2.68	3.18	3.75
60	-	-	-	-	-	-	1.81	2.17	2.59

Nominal	performance	at to =	-10 °C	. tc = 45 °C

Cooling capacity	8 232	W
Power input	3 715	W
Current consumption	4.39	Α
Mass flow	183	kg/h
C.O.P.	2.22	

to: Evaporating temperature at dew point

tc: Condensing temperature at dew point

Rating conditions : Suction gas temp. = 20  $^{\circ}\text{C}$  , Subcooling = 0 K

Pressure switch settings

Maximum HP switch setting	29.7	bar(g)
Minimum LP switch setting	1.4	bar(g)
LP pump down setting	2	bar(g)

Sound power data

Sound power level	dB(A)
With accoustic hood	dB(A)



Scroll compressor. MLZ030T7

# Performance data at 60 Hz, EN 12900 rating conditions, Superheat = 10 K

**R448A** 

Cond. temp. in	in Evaporating temperature in °C (to)								
°C (tc)	-30	-25	-20	-15	-10	-5	0	5	10
Cooling capacity	in W					•			
10	4 731	5 973	7 472	9 265	11 388	-	-	-	-
20	4 301	5 508	6 944	8 646	10 652	12 996	15 712	-	-
30	3 813	4 950	6 288	7 865	9 719	11 888	14 405	17 303	20 604
40	-	-	5 539	6 957	8 626	10 584	12 870	15 517	18 556
50	-	-	-	5 956	7 405	9 120	11 139	13 503	16 247
60	-	-	-	-	6 091	7 528	9 247	11 293	13 709
Power input in W	ı								
10	1 579	1 616	1 659	1 698	1 726	_	_	_	_
20	2 012	2 042	2 089	2 144	2 201	2 251	2 288	_	-
30	2 575	2 574	2 600	2 646	2 705	2 770	2 832	2 886	2 922
40	-	-	3 280	3 293	3 329	3 383	3 447	3 513	3 574
50	-	-	-	4 175	4 164	4 182	4 221	4 275	4 335
60	-	-	-	-	5 299	5 256	5 246	5 261	5 295
1		•		•		•	•	•	
Current consum	ption in A								
10	2.73	2.77	2.80	2.82	2.85	-	-	-	-
20	3.05	3.10	3.14	3.16	3.19	3.21	3.25	-	-
30	3.41	3.47	3.51	3.54	3.56	3.59	3.62	3.67	3.75
40	-	-	4.00	4.03	4.06	4.09	4.12	4.17	4.24
50	-	-	-	4.75	4.78	4.81	4.84	4.88	4.94
60	-	-	-	-	5.80	5.83	5.86	5.90	5.96
Mass flow in kg/l	h	_	1	_	1	_	•	•	
10	91	114	140	171	206	-	-	-	-
20	90	113	141	172	208	251	299	-	-
30	89	112	139	171	208	250	299	354	415
40	-	-	136	168	204	246	295	349	410
50	-	-	-	162	197	239	287	341	402
60	-	-	-	-	188	229	275	329	388
0									
Coefficient of pe	3.00	3.69	4.50	5.46	6.60	1 -	_	_	_
20	2.14	2.70	3.32	4.03	4.84	5.77	6.87	-	-
			†		1		1	1	
30 40	1.48	1.92	2.42	2.97	3.59	4.29	5.09	6.00	7.05
		-	1.69	2.11	2.59	3.13	3.73	4.42	5.19
50	-			1.43	1.78	2.18	2.64	3.16	3.75
60	-	-	-	-	1.15	1.43	1.76	2.15	2.59
Nominal perform	nance at to = -1	0 °C tc = 45 °C				Pressure switch	settings		
periorii	at to = -1	J 5, 10 - 40 C		_	Г		ootango		

C.O.F.			

Cooling capacity

Current consumption

Power input

Mass flow

to: Evaporating temperature at dew point tc: Condensing temperature at dew point

Rating conditions : Superheat = 10 K , Subcooling = 0 K

8 029

3 715

4.39

201

2.16

W

W

kg/h

Maximum HP switch setting	29.7	bar(g)
Minimum LP switch setting	1.4	bar(g)
LP pump down setting	2	bar(g)

Sound power data

Sound power level	dB(A)
With accoustic hood	dB(A)



Scroll compressor. MLZ030T7

# Performance data at 60 Hz, EN 12900 rating conditions, Suction temp. = 20 °C

**R449A** 

Cond. temp. in				Evapora	ating temperature	in °C (to)			
°C (tc)	-30	-25	-20	-15	-10	-5	0	5	10
						•	•		
Cooling capacity	in W								
10	4 712	5 944	7 430	9 208	11 315	-	-	-	-
20	4 339	5 544	6 973	8 664	10 654	12 981	15 683		-
30	-	-	6 391	7 961	9 801	11 948	14 439	17 312	20 604
40	-	-	-	7 132	8 788	10 721	12 969	15 568	18 556
50	-	-	-	-	7 647	9 333	11 304	13 596	16 247
60	-	-	-	-	-	-	9 476	11 428	13 709
Power input in W	1								
10	1 579	1 616	1 659	1 698	1 726	-	-	-	-
20	2 012	2 042	2 089	2 144	2 201	2 251	2 288	-	-
30	-	-	2 600	2 646	2 705	2 770	2 832	2 886	2 922
40	-	-	-	3 293	3 329	3 383	3 447	3 513	3 574
50	-	-	-	-	4 164	4 182	4 221	4 275	4 335
60	-	-	-	-	-	-	5 246	5 261	5 295
Current consum	ption in A								
10	2.73	2.77	2.80	2.82	2.85	-	-	-	-
20	3.05	3.10	3.14	3.16	3.19	3.21	3.25	-	-
30	-	-	3.51	3.54	3.56	3.59	3.62	3.67	3.75
40	-	-	-	4.03	4.06	4.09	4.12	4.17	4.24
50	-	-	-	-	4.78	4.81	4.84	4.88	4.94
60	-	-	-	-	-	-	5.86	5.90	5.96
Mass flow in kg/l	n								
10	78	99	125	155	191	-	-	-	-
20	77	99	125	156	193	237	289	-	-
30	-	-	124	155	193	237	289	351	422
40	-	-	-	153	189	234	286	347	419
50	-	-	-	-	184	227	279	339	410
60	-	-	-	-	-	-	268	327	397
Coefficient of pe	rformance (C.C	D.P.)							
10	2.98	3.68	4.48	5.42	6.55	-	-	-	-
20	2.16	2.71	3.34	4.04	4.84	5.77	6.86	-	-
30	-	-	2.46	3.01	3.62	4.31	5.10	6.00	7.05
40	-	-	-	2.17	2.64	3.17	3.76	4.43	5.19
50	-	-	-	-	1.84	2.23	2.68	3.18	3.75
60	-	-	_	-	-	-	1.81	2.17	2.59

Nominal	performance	at to =	-10 °C	. tc = 45 °C

Cooling capacity	8 232	W
Power input	3 715	W
Current consumption	4.39	Α
Mass flow	187	kg/h
C.O.P.	2.22	

to: Evaporating temperature at dew point

tc: Condensing temperature at dew point

Rating conditions : Suction gas temp. = 20  $^{\circ}\text{C}$  , Subcooling = 0 K

Pressure switch settings

Maximum HP switch setting	29.7	bar(g)
Minimum LP switch setting	1.4	bar(g)
LP pump down setting	2	bar(g)

Sound power data

Sound power level	dB(A)
With accoustic hood	dB(A)



Scroll compressor. MLZ030T7

# Performance data at 60 Hz, EN 12900 rating conditions, Superheat = 10 K

**R449A** 

Cond. temp. in	np. in Evaporating temperature in °C (to)								
°C (tc)	-30	-25	-20	-15	-10	-5	0	5	10
Cooling capacity		5.000	7.400	0.050	44.077		T	I	
10	4 721	5 962	7 460	9 253	11 377	-	-	-	-
20	4 290	5 496	6 931	8 634	10 640	12 986	15 704	-	-
30	3 801	4 937	6 274	7 852	9 706	11 876	14 396	17 297	20 604
40	-	-	5 525	6 942	8 612	10 572	12 860	15 511	18 556
50	-	-	-	5 940	7 390	9 106	11 129	13 497	16 247
60	-	-	-	-	6 076	7 514	9 236	11 286	13 709
Power input in W	ı								
10	1 579	1 616	1 659	1 698	1 726	-	-	-	-
20	2 012	2 042	2 089	2 144	2 201	2 251	2 288	-	-
30	2 575	2 574	2 600	2 646	2 705	2 770	2 832	2 886	2 922
40	-	-	3 280	3 293	3 329	3 383	3 447	3 513	3 574
50	-	-	-	4 175	4 164	4 182	4 221	4 275	4 335
60	-	-	-	-	5 299	5 256	5 246	5 261	5 295
		•	•	•		•	•	•	
Current consum	ption in A		_		_	1		1	
10	2.73	2.77	2.80	2.82	2.85	-	-	-	-
20	3.05	3.10	3.14	3.16	3.19	3.21	3.25	-	-
30	3.41	3.47	3.51	3.54	3.56	3.59	3.62	3.67	3.75
40	-	-	4.00	4.03	4.06	4.09	4.12	4.17	4.24
50	-	-	-	4.75	4.78	4.81	4.84	4.88	4.94
60	-	-	-	-	5.80	5.83	5.86	5.90	5.96
Maaa fla in lan/	_								
Mass flow in kg/l	92	115	142	173	210	_	_	_	_
20	92	115	143	175	212	255	304	_	_
30	90	114	143	173	211	255	304	360	422
	-	-	139	+	208	251	300	356	419
40 50		-	-	171 165	202	244	293	348	419
60	-	-	-	-	192	234	293	336	397
60	-	-	-	-	192	234	201	330	391
Coefficient of pe	rformance (C.C	).P.)							
10	2.99	3.69	4.50	5.45	6.59	-	-	-	-
20	2.13	2.69	3.32	4.03	4.83	5.77	6.86	-	-
30	1.48	1.92	2.41	2.97	3.59	4.29	5.08	5.99	7.05
40	-	-	1.68	2.11	2.59	3.12	3.73	4.42	5.19
50	-	-	-	1.42	1.77	2.18	2.64	3.16	3.75
60	-	-	-	-	1.15	1.43	1.76	2.15	2.59
		•	•	•	•		•	•	•
Nominal perform	nance at to = -1	0 °C, tc = 45 °C				Pressure switch	settings		
	-	0.045	144		Г				1 ()

Cooling capacity

Current consumption Mass flow

Power input

to: Evaporating temperature at dew point tc: Condensing temperature at dew point

Rating conditions : Superheat = 10 K , Subcooling = 0 K

8 015

3 715

4.39

205

2.16

W

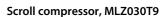
W

kg/h

Maximum HP switch setting	29.7	bar(g)
Minimum LP switch setting	1.4	bar(g)
LP pump down setting	2	bar(g)

Sound power data

Sound power level	dB(A)
With accoustic hood	dB(A)



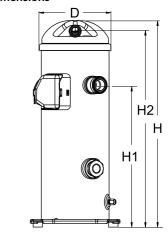


# Danfoss

# **General Characteristics**

Model number (on compressor nameplate)		MLZ030T9LQ9A
Code number for Singlepack*		121U8695
Code number for Industrial pack**		121U8694
Drawing number		0XR6298B-2
Suction and discharge connections		Rotolock
Suction connection		1-1/4 " Rotolock
Discharge connection		1 " Rotolock
Suction connection with supplied sleeve		7/8 " -
Discharge connection with supplied sleeve	_ "	1/2 " -
Oil sight glass		Threaded
Oil equalisation connection		None
Oil drain connection		None
LP gauge port		None
IPR valve		None
Swept volume	68.79 cm3/rev	
Displacement @ Nominal speed	14.4 m3/h @ 3500 rpm	
Net weight	41 kg	
Oil charge	1.57 litre, POE	
Maximum system test pressure Low Side / High side	- bar(g) / - bar(g)	
Maximum differential test pressure	- bar	
Maximum number of starts per hour	12	
Refrigerant charge limit	5.44 kg	
Approved refrigerants	R404A,R507,R134a,R407A,R407F,R448A,R449A,R452A,R22	

#### **Dimensions**

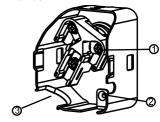


D=184 mm H=454.9 mm H1=280 mm H2=422.2 mm H3=- mm

#### **Electrical Characteristics**

Nominal voltage	380V/3/60Hz		
Voltage range	342-418 V		
Winding resistance between phases 1-2 +/- 7% at 25℃	1.476 Ω		
Winding resistance between phases 1-3 +/- 7% at 25°C	1.455 Ω		
Winding resistance between phases 2-3 +/- 7% at 25℃	1.487 Ω		
Rated Load Amps (RLA)	9 A		
Maximum Continuous Current (MCC)	14 A		
Locked Rotor Amps (LRA)	81 A		
Motor protection	Internal overload protector		

#### **Terminal box**



**Recommended Installation torques** 

Oil sight glass	52.5 Nm	
Power connections / Earth connection	3 Nm / 2 Nm	

# Parts shipped with compressor

Mounting kit with grommets and sleeves
Initial oil charge
Installation instructions

IP22 1: 2:

- Screw connectors 10-32 UNF x 9.5
- Earth connection
- 3: Power cable passage

 $\textbf{Approvals:} \ \mathsf{CE} \ \mathsf{certified}, \ \mathsf{UL} \ \mathsf{certified} \ (\mathsf{file} \ \mathsf{SA11565}), -$ 

- $\hbox{*Singlepack: Compressor in cardboard box. 1210...\ optimised for Danfoss\ pallet, 1200...\ optimised for\ US\ pallet}$
- \*\*Industrial pack: 121U..: 12 unboxed compressors on Danfoss pallet. 120U..: 16 unboxed compressors on US pallet



### Datasheet, accessories and spare parts

# Scroll compressor, MLZ030T9

Rotolock accessories, suction side	Code no.
Rotolock valve, V05 (1-1/4" Rotolock, 7/8" ODF)	8168030
Gasket, 1-1/4"	8156131
Rotolock accessories, discharge side	Code no.
Rotolock valve, V01 (1" Rotolock, 3/8" ODF)	8168027
Rotolock valve, V06 (1" Rotolock, 1/2" ODF)	8168031
Gasket, 1"	8156130
Rotolock accessories, sets	Code no.
Teflon seals, sleeves, nuts for discharge and suction (1" and 1"1/4)	120Z5074
Gasket set, 1", 1-1/4", 1-3/4", OSG gaskets black & white	8156009
Oil / lubricants	Code no.
POE lubricant, 215PZ(PL46HB), 1 litre can	120Z0648
Crankcase heaters	Code no.
Belt type crankcase heater, 65 W, 400 V, CE mark, UL	120Z0060
Miscellaneous accessories	Code no.
Acoustic hood	120Z5084
Discharge thermostat kit	7750009
IP54 upgrade kit	118U0057
Spare parts	Code no.
Mounting kit for 1 scroll compressor including 4 grommets, 4 sleeves, 4 bolts, 4 washers	120Z5005
Terminal box cover	120Z5018

Gaskets, sleeves and nuts

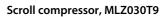




1: Gasket

2: Solder sleeve

3: Rotolock nut





# **General Characteristics**

Model number (on compressor nameplate)	MLZ030T9LC9A	MLZ030T9LC9A	
Code number for Singlepack*	120U8695	121L8695	
Code number for Industrial pack**	120U8694	121L8694	
Drawing number	0XR6025B-2	0XR6025B-2	
Suction and discharge connections	Brazed	Brazed	
Suction connection	7/8 " ODF	7/8 " ODF	
Discharge connection	1/2 " ODF	1/2 " ODF	
Oil sight glass	Threaded	Threaded	
Oil equalisation connection	None	None	
Oil drain connection	1/4" flare	1/4" flare	
LP gauge port	None	None	
IPR valve	32 bar	32 bar	
Swept volume	68.79 c	m3/rev	
Displacement @ Nominal speed	14.4 m3/h @ 3500 rpm		
Net weight	41	41 kg	
Oil charge	1.57 litre	1.57 litre, POE	
Maximum system test pressure Low Side / High side	- bar(g)	- bar(g) / - bar(g)	
Maximum differential test pressure	- k	- bar	
Maximum number of starts per hour	1	12	
Refrigerant charge limit	5.4	5.44 kg	
Approved refrigerants	R404A,R507,R134a,R407A,R4	R404A,R507,R134a,R407A,R407F,R448A,R449A,R452A,R22	

### **Electrical Characteristics**

Nominal voltage	380V/3/60Hz	
Voltage range	342-418 V	
Winding resistance between phases 1-2 +/- 7% at 25°C	1.476 Ω	
Winding resistance between phases 1-3 +/- 7% at 25°C	1.455 Ω	
Winding resistance between phases 2-3 +/- 7% at 25°C	1.487 Ω	
Rated Load Amps (RLA)	9 A	
Maximum Continuous Current (MCC)	14 A	
Locked Rotor Amps (LRA)	81 A	
Motor protection	Internal overload protector	

# **Recommended Installation torques**

and the state of t			
Suction Rotolock nut or val	ve	0 Nm	
Discharge Rotolock nut or	<i>r</i> alve	0 Nm	
Oil sight glass		52.5 Nm	
Power connections / Earth	connection	3 Nm / 2 Nm	

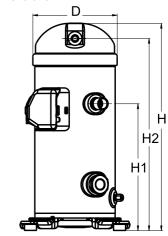
# Parts shipped with compressor

Mounting kit with grommets and sleeves	
Initial oil charge	
Installation instructions	

Approvals: CE certified, UL certified (file SA11565), -

 $\hbox{*Singlepack: Compressor in cardboard box. 1210...\ optimised for Danfoss\ pallet, 1200...\ optimised for\ US\ pallet}$ 

#### **Dimensions**



D=184 mm H=455 mm H1=280 mm H2=422 mm H3=- mm

#### **Terminal box**



IP22

3:

1: Screw connectors 10-32 UNF x 9.5 2:

Earth connection

Power cable passage

<sup>\*\*</sup>Industrial pack: 121U..: 12 unboxed compressors on Danfoss pallet. 120U..: 16 unboxed compressors on US pallet



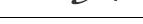
### Datasheet, accessories and spare parts

Terminal box cover

# Scroll compressor, MLZ030T9

Rotolock accessories, suction side	Code no.	
Rotolock valve, V05 (1-1/4" Rotolock, 7/8" ODF)	8168030	
Gasket, 1-1/4"	8156131	
Rotolock accessories, discharge side	Code no.	
Solder sleeve, P06 (1" Rotolock, 1/2" ODF)	8153007	
Rotolock valve, V06 (1" Rotolock, 1/2" ODF)	8168031	Solder sleeve adapter set
Gasket, 1"	8156130	·
Rotolock accessories, sets	Code no.	ob ( (((()) (()) (( )) obf (())
Solder sleeve adapter set (1-1/4" Rotolock, 7/8" ODF), (1" Rotolock, 1/2" ODF)	120Z0127	
Gasket set, 1", 1-1/4", 1-3/4", OSG gaskets black & white	8156009	1 2 3 4
Oil / lubricants	Code no.	
POE lubricant, 215PZ(PL46HB), 1 litre can	120Z0648	1: Rotolock adapter (Suc & Dis)
<u>.</u>		2: Gasket (Suc & Dis)
Crankcase heaters	Code no.	3: Solder sleeve (Suc & Dis)
Belt type crankcase heater, 65 W, 400 V, CE mark, UL	120Z0060	4: Rotolock nut (Suc & Dis)
Miscellaneous accessories	Code no.	
Acoustic hood	120Z5084	
Discharge thermostat kit	7750009	
IP54 upgrade kit	118U0057	
Spare parts	Code no.	
Mounting kit for 1 scroll compressor including 4 grommets, 4 sleeves, 4 bolts, 4 washers	120Z5005	

120Z5018



#### Datasheet, technical data

Scroll compressor, MLZ030T9

# **General Characteristics**

Model number (on compressor nameplate)		MLZ030T9LC9
Code number for Singlepack*		120U8284
Code number for Industrial pack**		120U8283
Drawing number		0XR6025B-2
Suction and discharge connections		Brazed
Suction connection		7/8 " ODF
Discharge connection		1/2 " ODF
Oil sight glass		Threaded
Oil equalisation connection		None
Oil drain connection		1/4" flare
LP gauge port		None
IPR valve		32 bar
Swept volume	68.79 cm3/rev	
Displacement @ Nominal speed	14.4 m3/h @ 3500 rpm	
Net weight	41 kg	
Oil charge	1.57 litre, PVE	
Maximum system test pressure Low Side / High side	- bar(g) / - bar(g)	
Maximum differential test pressure	- bar	
Maximum number of starts per hour	12	
Refrigerant charge limit	5.44 kg	
Approved refrigerants	R404A, R507, R134a, R407C, R22	

### **Electrical Characteristics**

Nominal voltage	380V/3/60Hz
Voltage range	342-418 V
Winding resistance between phases 1-2 +/- 7% at 25°C	1.476 Ω
Winding resistance between phases 1-3 +/- 7% at 25°C	1.455 Ω
Winding resistance between phases 2-3 +/- 7% at 25°C	1.487 Ω
Rated Load Amps (RLA)	9 A
Maximum Continuous Current (MCC)	14 A
Locked Rotor Amps (LRA)	81 A
Motor protection	Internal overload protector

# **Recommended Installation torques**

Oil sight glass	52.5 Nm
Power connections / Earth connection	3 Nm / 2 Nm

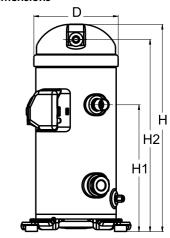
# Parts shipped with compressor

Faits shipped with compressor
Mounting kit with grommets and sleeves
Initial oil charge
Installation instructions

Approvals: CE certified, UL certified (file SA11565), -

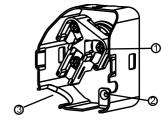
\*Singlepack: Compressor in cardboard box. 121U... optimised for Danfoss pallet, 120U... optimised for US pallet

#### **Dimensions**



D=184 mm H=455 mm H1=280 mm H2=422 mm H3=- mm

#### **Terminal box**



IP22 1:

Screw connectors 10-32 UNF x 9.5

Earth connection

3: Power cable passage

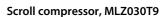
<sup>\*\*</sup>Industrial pack: 121U..: 12 unboxed compressors on Danfoss pallet. 120U..: 16 unboxed compressors on US pallet



### Datasheet, accessories and spare parts

# Scroll compressor, MLZ030T9

Rotolock accessories, suction side	Code no.	
Rotolock valve, V05 (1-1/4" Rotolock, 7/8" ODF)	8168030	
Gasket, 1-1/4"	8156131	
Rotolock accessories, discharge side	Code no.	
Solder sleeve, P06 (1" Rotolock, 1/2" ODF)	8153007	
Rotolock valve, V06 (1" Rotolock, 1/2" ODF)	8168031	Solder sleeve adapter set
Gasket, 1"	8156130	
Rotolock accessories, sets	Code no.	op Opp
Solder sleeve adapter set (1-1/4" Rotolock, 7/8" ODF), (1" Rotolock, 1/2" ODF)	120Z0127	
Gasket set, 1", 1-1/4", 1-3/4", OSG gaskets black & white	8156009	1 2 3 4
Oil / lubricants	Code no.	
PVE lubricant, 320HV (FVC68D), 1 litre can	120Z5034	1: Rotolock adapter (Suc & Dis)
		2: Gasket (Suc & Dis)
Crankcase heaters	Code no.	3: Solder sleeve (Suc & Dis)
Belt type crankcase heater, 65 W, 400 V, CE mark, UL	120Z0060	4: Rotolock nut (Suc & Dis)
Miscellaneous accessories	Code no.	
Acoustic hood	120Z5044	
Discharge thermostat kit	7750009	
IP54 upgrade kit	118U0057	
Spare parts	Code no.	
Mounting kit for 1 scroll compressor including 4 grommets, 4 sleeves, 4 bolts, 4 washers	120Z5005	
Terminal box cover	120Z5018	



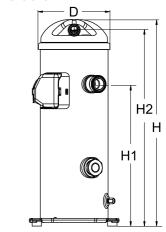


# Danfoss

# **General Characteristics**

Model number (on compressor nameplate)		MLZ030T9LQ9	
Code number for Singlepack*		121U8589	
Code number for Industrial pack**		121U8588	
Drawing number		0XR6298B-2	
Suction and discharge connections		Rotolock	
Suction connection		1-1/4 " Rotolock	
Discharge connection		1 " Rotolock	
Suction connection with supplied sleeve		7/8 " -	
Discharge connection with supplied sleeve	- "	1/2 " -	
Oil sight glass		Threaded	
Oil equalisation connection		None	
Oil drain connection		None	
LP gauge port		None	
IPR valve		None	
Swept volume	68.79 cm3/rev		
Displacement @ Nominal speed	14.4 m3/h (	@ 3500 rpm	
Net weight	41	kg	
Oil charge	1.57 litre, PVE		
Maximum system test pressure Low Side / High side	- bar(g) / - bar(g)		
Maximum differential test pressure	- bar		
Maximum number of starts per hour	12		
Refrigerant charge limit	5.44 kg		
Approved refrigerants	R404A, R507, R134a, R407C, R22		

#### **Dimensions**

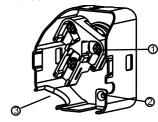


D=184 mm H=454.9 mm H1=280 mm H2=422.2 mm H3=- mm

#### **Electrical Characteristics**

Nominal voltage	380V/3/60Hz		
Voltage range	342-418 V		
Winding resistance between phases 1-2 +/- 7% at 25°C	1.476 Ω		
Winding resistance between phases 1-3 +/- 7% at 25°C	1.455 Ω		
Winding resistance between phases 2-3 +/- 7% at 25°C	1.487 Ω		
Rated Load Amps (RLA)	9 A		
Maximum Continuous Current (MCC)	14 A		
Locked Rotor Amps (LRA)	81 A		
Motor protection	Internal overload protector		

#### **Terminal box**



**Recommended Installation torques** 

Oil sight glass	52.5 Nm		
Power connections / Earth connection	3 Nm / 2 Nm		

Parts shipped with compressor

Mounting kit with grommets and sleeves Initial oil charge

Installation instructions

IP22 1:

2:

3:

Screw connectors 10-32 UNF x 9.5

Earth connection

Power cable passage

 $\textbf{Approvals:} \ \mathsf{CE} \ \mathsf{certified}, \ \mathsf{UL} \ \mathsf{certified} \ (\mathsf{file} \ \mathsf{SA11565}), -$ 

 $\hbox{*Singlepack: Compressor in cardboard box. 1210...\ optimised for Danfoss\ pallet, 1200...\ optimised for\ US\ pallet}$ 

\*\*Industrial pack: 121U..: 12 unboxed compressors on Danfoss pallet. 120U..: 16 unboxed compressors on US pallet



### Datasheet, accessories and spare parts

# Scroll compressor, MLZ030T9

Rotolock accessories, suction side	Code no.
Rotolock valve, V05 (1-1/4" Rotolock, 7/8" ODF)	8168030
Gasket, 1-1/4"	8156131
Rotolock accessories, discharge side	Code no.
Rotolock valve, V01 (1" Rotolock, 3/8" ODF)	8168027
Rotolock valve, V06 (1" Rotolock, 1/2" ODF)	8168031
Gasket, 1"	8156130
Rotolock accessories, sets	Code no.
Teflon seals, sleeves, nuts for discharge and suction (1" and 1"1/4)	120Z5074
Gasket set, 1", 1-1/4", 1-3/4", OSG gaskets black & white	8156009
Oil / lubricants	Code no.
PVE lubricant, 320HV (FVC68D), 1 litre can	120Z5034
Crankcase heaters	Code no.
Belt type crankcase heater, 65 W, 400 V, CE mark, UL	120Z0060
Miscellaneous accessories	Code no.
Acoustic hood	120Z5044
Discharge thermostat kit	7750009
IP54 upgrade kit	118U0057
Spare parts	Code no.
Mounting kit for 1 scroll compressor including 4 grommets, 4 sleeves, 4 bolts, 4 washers	120Z5005
Terminal box cover	120Z5018

Gaskets, sleeves and nuts





1: Gasket

2: Solder sleeve

3: Rotolock nut



Scroll compressor. MLZ030T9

# Performance data at 60 Hz, EN 12900 rating conditions, Superheat = 10 K

**R22** 

Cond. temp. in				Evapora	ating temperature	in °C (to)			
°C (tc)	-20	-15	-10	-5	0	5	10		
Cooling capacity	v in W								
16	7 041	8 786	10 829	13 155	-	-	-	-	-
20	6 726	8 416	10 398	12 658	15 180	-	-	_	-
30	6 084	7 638	9 470	11 570	13 921	16 506	19 304	_	_
40	5 510	6 934	8 624	10 569	12 755	15 169	17 790	_	-
50	-	6 138	7 692	9 488	11 517	13 765	16 216	_	-
60	-	-	-	8 164	10 040	12 130	14 419	-	-
68	-	-	-	-	-	10 544	12 707	-	-
Power input in V	v					•			
16	1 722	1 785	1 862	1 954	-	-	-	-	-
20	1 931	1 992	2 065	2 149	2 246	-	-	_	-
30	2 443	2 507	2 574	2 646	2 723	2 805	2 893	-	-
40	2 990	3 065	3 137	3 206	3 272	3 337	3 400	-	-
50	-	3 729	3 815	3 890	3 955	4 012	4 059	-	-
60	-	-	-	4 759	4 833	4 891	4 932	-	-
68	-	-	-	-	-	5 782	5 826	-	-
Current consum		1	1	ı	1	ı			T
16	3.27	3.39	3.54	3.71	-	-	-	-	-
20	3.67	3.78	3.92	4.08	4.26	-	-	-	-
30	4.64	4.76	4.89	5.03	5.17	5.33	5.49	-	-
40	5.68	5.82	5.96	6.09	6.22	6.34	6.46	-	-
50	-	7.08	7.24	7.39	7.51	7.62	7.71	-	-
60	-	-	-	9.04	9.18	9.29	9.37	-	-
68	-	-	-	-	-	10.98	11.06	-	-
Mass flow in kg/	'h								
16	142	173	208	247	-	-	-	-	-
20	141	172	207	246	290	-	-	-	-
30	136	168	203	243	287	335	387	-	-
40	129	161	198	238	283	332	384	-	-
50	-	151	189	230	277	326	380	-	-
60	-	-	-	219	266	318	372	-	-
68	-	-	-	-	-	307	364	-	-
Coefficient of pe	erformance (C.C	D.P.)							
16	4.09	4.92	5.81	6.73	-	-	-	-	-
20	3.48	4.22	5.04	5.89	6.76	-	-	-	-
30	2.49	3.05	3.68	4.37	5.11	5.88	6.67	-	-
40	1.84	2.26	2.75	3.30	3.90	4.55	5.23	-	-
50	-	1.65	2.02	2.44	2.91	3.43	3.99	-	-
	_	-	-	1.72	2.08	2.48	2.92	-	-
60									

Nominai	performance at	to = -10	$^{\circ}$ C, tc = 4	5 °C
-	••			9 1

Cooling capacity	8 179	W
Power input	3 458	W
Current consumption	6.57	Α
Mass flow	194	kg/h
C.O.P.	2.37	_

to: Evaporating temperature at dew point

tc: Condensing temperature at dew point

Rating conditions : Superheat = 10 K , Subcooling = 0 K

Pressure switch settings

Maximum HP switch setting	29.8	bar(g)
Minimum LP switch setting	0.5	bar(g)
LP pump down setting	0.95	bar(g)

Sound power data

Sound power level	73	dB(A)
With accoustic hood	65	dB(A)



Scroll compressor. MLZ030T9

# Performance data at 60 Hz, EN 12900 rating conditions, Suction temp. = 20 °C

**R22** 

Cond. temp. in				Evapora	iting temperature	in °C (to)			
°C (tc)	-20	-15	-10	-5	0	5	10		
1		•	1		•	•			
Cooling capacity	y in W								
16	6 869	8 598	10 632	12 962	-	-	-	-	-
20	6 580	8 254	10 227	12 489	15 032	-	-	-	-
30	5 996	7 538	9 362	11 459	13 821	16 439	19 304	-	-
40	-	6 895	8 577	10 516	12 704	15 131	17 790	ı	-
50	-	-	-	9 494	11 514	13 758	16 216	1	-
60	-	-	-	-	10 087	12 153	14 419	-	-
68	-	-	-	-	-	-	12 707	-	-
Power input in V		,			,	1			ı
16	1 722	1 785	1 862	1 954	-	-	-	-	-
20	1 931	1 992	2 065	2 149	2 246	-	-	-	-
30	2 443	2 507	2 574	2 646	2 723	2 805	2 893	-	-
40	-	3 065	3 137	3 206	3 272	3 337	3 400	-	-
50	-	-	-	3 890	3 955	4 012	4 059	-	-
60	-	-	-	-	4 833	4 891	4 932	-	-
68	-	-	-	-	-	-	5 826	-	-
Current consum		T	T	T	T	Т			Т
16	3.27	3.39	3.54	3.71	-	-	-	-	-
20	3.67	3.78	3.92	4.08	4.26	-	-	-	-
30	4.64	4.76	4.89	5.03	5.17	5.33	5.49	-	-
40	-	5.82	5.96	6.09	6.22	6.34	6.46	-	-
50	-	-	-	7.39	7.51	7.62	7.71	-	-
60	-	-	-	-	9.18	9.29	9.37	-	-
68	-	-	-	-	-	-	11.06	-	-
Mass flow in kg/					T	ı	T		T
16	125	155	190	231	-	-	-	-	-
20	124	154	189	230	277	-	-	-	-
30	120	150	186	227	274	327	387	-	-
40	-	145	181	222	270	324	384	-	-
50	-	-	-	215	264	318	380	-	-
60	-	-	-	-	254	310	372	-	-
68	-	-	-	-	-	-	364	-	-
D 651 - 1 4 5									
- 1	erformance (C.O	1		0.00	1	T			
16	3.99	4.82	5.71	6.63	-	-	-	-	-
20	3.41	4.14	4.95	5.81	6.69	-	-	-	-
30	2.45	3.01	3.64	4.33	5.08	5.86	6.67	-	-
40	-	2.25	2.73	3.28	3.88	4.53	5.23	-	-
50	-	-	-	2.44	2.91	3.43	3.99	-	-
60	-	-	-	-	2.09	2.48	2.92	-	-
68	-	-	-	-	-	-	2.18	-	-

Nominal performance at to = -10 °C, tc = 45 °C
--

Cooling capacity	8 163	W
Power input	3 458	W
Current consumption	6.57	Α
Mass flow	177	kg/h
C.O.P.	2.36	

to: Evaporating temperature at dew point

tc: Condensing temperature at dew point

Rating conditions : Suction gas temp. = 20  $^{\circ}$ C , Subcooling = 0 K

Pressure switch settings

			_
Maximum HP switch setting	29.8	bar(g)	
Minimum LP switch setting	0.5	bar(g)	
LP pump down setting	0.95	bar(g)	

Sound power data

Sound power level	73	dB(A)
With accoustic hood	65	dB(A)



Scroll compressor. MLZ030T9

# Performance data at 60 Hz, EN 12900 rating conditions, Superheat = 10 K

R134a

Cond. temp. in				Evapora	ating temperature	in °C (to)			
°C (tc)	-15	-10	-5	0	5	10	15		
Cooling consoits	r im Mr								
Cooling capacity	5 085	6 417	8 001	9 845	11 954	_	_	_	_
30	4 641	5 920	7 438	9 202	11 217		-	-	
						13 491		-	-
40 50	4 076	5 280 4 592	6 705 5 914	8 359 7 447	10 247 9 197	12 377	14 755	-	-
	<u> </u>	4 592	+	1	+	11 172	13 378	-	
60 70		-	5 036	6 437 5 303	8 039 6 745	9 848 8 378	11 871 10 206		-
73	-	-	-	4 934	6 327	7 904	9 672	-	-
73	-	-	-	4 934	0 327	7 904	9 672	-	-
ower input in V	V	1		1	_	1			1
22	1 449	1 483	1 515	1 553	1 603	-	-	-	-
30	1 716	1 754	1 784	1 813	1 849	1 900	-	-	-
40	2 084	2 139	2 178	2 209	2 240	2 278	2 331	-	-
50	-	2 575	2 637	2 684	2 723	2 762	2 808	-	-
60	-	-	3 161	3 237	3 298	3 351	3 404	-	-
70	-	-	-	3 866	3 962	4 044	4 118	-	-
73	-	-	-	4 069	4 179	4 272	4 355	-	-
urrent consum	ption in A								
22	2.75	2.82	2.88	2.95	3.04	-	-	-	-
30	3.26	3.33	3.39	3.44	3.51	3.61	-	-	-
40	3.96	4.06	4.14	4.20	4.25	4.33	4.43	-	-
50	-	4.89	5.01	5.10	5.17	5.25	5.33	-	-
60	-	-	6.00	6.15	6.26	6.36	6.47	-	-
70	-	-	-	7.34	7.53	7.68	7.82	-	-
73	-	-	-	7.73	7.94	8.11	8.27	-	-
/lass flow in kg/	h								
22	109	134	165	200	240	-	-	-	-
30	108	134	165	201	240	283	-	-	-
40	106	132	164	200	240	283	328	-	-
50	-	128	161	198	238	282	327	-	-
60	-	-	155	193	235	279	325	-	-
70	-	-	-	186	229	274	321	-	-
73	-	-	-	184	227	272	320	-	-
Coefficient of pe	erformance (C.C	D.P.)							
22	3.51	4.33	5.28	6.34	7.46	-	-	-	_
30	2.70	3.38	4.17	5.08	6.07	7.10	-	-	-
40	1.96	2.47	3.08	3.78	4.57	5.43	6.33	-	-
50	-	1.78	2.24	2.77	3.38	4.04	4.76	-	-
60	-	-	1.59	1.99	2.44	2.94	3.49	-	-
		_	_	1.37	1.70	2.07	2.48	-	_
70	-	-	-	1.37	1.70	2.01	2.40	_	

Nominal performance at to = -10 °C, tc = 45 °C
--

Cooling capacity	4 944	W
Power input	2 351	W
Current consumption	4.46	Α
Mass flow	130	kg/h
C.O.P.	2.10	

to: Evaporating temperature at dew point

tc: Condensing temperature at dew point

Rating conditions : Superheat = 10 K , Subcooling = 0 K

Pressure switch settings

Maximum HP switch setting	23.6	bar(g)	
Minimum LP switch setting	0.45	bar(g)	
LP pump down setting	0.85	bar(q)	

Sound power data

Sound power level	73	dB(A)
With accoustic hood	65	dB(A)



Scroll compressor. MLZ030T9

# Performance data at 60 Hz, EN 12900 rating conditions, Suction temp. = 20 °C

R134a

Cond. temp. in	Cond. temp. in Evaporating temperature in °C (to)									
°C (tc)	-15	-10	-5	0	5	10	15			
Cooling capacity				T	T	1			1	
22	5 166	6 492	8 063	9 887	11 974	-	-	-	-	
30	-	6 030	7 534	9 273	11 255	13 491	-	-	-	
40	-	-	6 844	8 467	10 308	12 377	14 686	-	-	
50	-	-	6 094	7 591	9 282	11 172	13 271	-	-	
60	-	-	-	6 617	8 147	9 848	-	-	-	
70	-	-	-	-	6 876	8 378	-	-	-	
73	-	-	-	-	6 463	7 904	-	-	-	
Zavvar innvit in M	,									
Power input in W	1 449	1 483	1 515	1 553	1 603	_	_	-	_	
30	-	1 754	1 784	1 813	1 849	1 900	_	_	_	
40	-	-	2 178	2 209	2 240	2 278	2 331	-	_	
50	-	_	2 637	2 684	2 723	2 762	2 808	-	_	
60		_	-	3 237	3 298	3 351	-	-	_	
70		-	-	-	3 962	4 044	_	-	_	
73	-	_		_	4 179	4 272	_	-	-	
73	<u>-</u>			-	4 179	4 2 1 2				
Current consump	otion in A									
22	2.75	2.82	2.88	2.95	3.04	_	_	-	_	
30	-	3.33	3.39	3.44	3.51	3.61	_	-	_	
40	-	-	4.14	4.20	4.25	4.33	4.43	-	-	
50	_	_	5.01	5.10	5.17	5.25	5.33	-	_	
60	-	_	-	6.15	6.26	6.36	-	-	_	
70	_	_	_	-	7.53	7.68	_	-	-	
73	-	_	-	_	7.94	8.11	_	-	-	
		l.	l.			9111			1	
Mass flow in kg/h	1									
22	98	123	154	192	235	-	-	-	-	
30	-	123	154	192	235	283	-	-	-	
40	-	-	153	191	234	283	337	-	-	
50	-	-	150	189	233	282	336	-	-	
60	-	-	-	185	229	279	-	-	-	
70	-	-	-	-	224	274	-	-	-	
73	-	-	-	-	222	272	-	-	-	
Coefficient of per		1		1	1	1	Ţ			
22	3.57	4.38	5.32	6.37	7.47	-	-	-	-	
30	-	3.44	4.22	5.11	6.09	7.10	-	-	-	
40	-	-	3.14	3.83	4.60	5.43	6.30	-	-	
50	-	-	2.31	2.83	3.41	4.04	4.73	-	-	
60	-	-	-	2.04	2.47	2.94	-	-	-	
70	-	-	-	-	1.74	2.07	-	-	-	
			_	-	1.55	1.85	-	-		

Nominal performance at to = -10 °C, tc = 45 °C

Cooling capacity	-	W
Power input	-	W
Current consumption	-	Α
Mass flow	-	kg/h
C.O.P.	-	

to: Evaporating temperature at dew point

tc: Condensing temperature at dew point

Rating conditions : Suction gas temp. = 20  $^{\circ}$ C , Subcooling = 0 K

Pressure switch settings

Maximum HP switch setting	23.6	bar(g)
Minimum LP switch setting	0.45	bar(g)
LP pump down setting	0.85	bar(g)

Sound power data

Sound power level	73	dB(A)
With accoustic hood	65	dB(A)

Tolerance according EN12900

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Scroll compressor. MLZ030T9

# Performance data at 60 Hz, EN 12900 rating conditions, Suction temp. = 20 °C

**R404A** 

Cond. temp. in				Evapora	ating temperature	in °C (to)			
°C (tc)	-30	-25	-20	-15	-10	-5	0	5	10
Cooling capacity	/ in W								•
10	5 801	7 250	8 974	10 986	13 301	-	-	-	-
20	5 255	6 560	8 111	9 923	12 010	14 385	17 063	-	-
30	4 690	5 844	7 215	8 820	10 671	12 783	15 171	17 846	20 822
40	-	5 069	6 254	7 644	9 253	11 095	13 185	15 536	18 161
50	-	-	5 195	6 363	7 723	9 289	11 074	13 094	15 362
60	-	-	-	-	6 050	7 332	8 807	10 490	12 396
Power input in V	v								
10	1 725	1 760	1 793	1 816	1 820	-	_	_	_
20	2 175	2 205	2 241	2 276	2 301	2 306	2 284	_	-
30	2 736	2 747	2 774	2 808	2 840	2 862	2 864	2 840	2 780
40	-	3 451	3 455	3 474	3 500	3 525	3 539	3 534	3 503
50	_	-	4 347	4 339	4 345	4 359	4 371	4 373	4 357
60	_	_	-	-	5 438	5 428	5 424	5 420	5 405
00		I	I		0 100	0 120	0 121	0 120	0 100
Current consum	ption in A								
10	3.28	3.34	3.41	3.45	3.46	-	-	-	-
20	4.13	4.19	4.26	4.32	4.37	4.38	4.34	-	-
30	5.20	5.22	5.27	5.33	5.39	5.43	5.44	5.39	5.28
40	-	6.55	6.56	6.60	6.65	6.69	6.72	6.71	6.65
50	-	-	8.26	8.24	8.25	8.28	8.30	8.31	8.27
60	-	-	-	-	10.33	10.31	10.30	10.29	10.26
Mass flow in kg/	h								
10	104	138	177	222	273	-	_	_	_
20	111	143	180	222	271	328	394	_	-
30	113	143	178	219	267	322	387	462	548
40	-	139	173	213	260	315	379	454	540
50	_	-	165	205	251	306	370	445	531
60	-	-	-	-	241	296	361	436	524
		1	1	1	1				
Coefficient of pe	rformance (C.C	D.P.)							•
10	3.36	4.12	5.00	6.05	7.31	-	-	-	-
20	2.42	2.98	3.62	4.36	5.22	6.24	7.47	-	-
30	1.71	2.13	2.60	3.14	3.76	4.47	5.30	6.28	7.49
40	-	1.47	1.81	2.20	2.64	3.15	3.73	4.40	5.19
50	-	-	1.19	1.47	1.78	2.13	2.53	2.99	3.53
60	_	-	-	-	1.11	1.35	1.62	1.94	2.29

D		
Power input		

Nominal performance at to = -10 °C, tc = 45 °C

Cooling capacity	8 504	W
Power input	3 896	W
Current consumption	7.40	Α
Mass flow	256	kg/h
C.O.P.	2.18	

to: Evaporating temperature at dew point

tc: Condensing temperature at dew point

Rating conditions : Suction gas temp. = 20  $^{\circ}\text{C}$  , Subcooling = 0 K

Pressure switch settings

Maximum HP switch setting	29.7	bar(g)
Minimum LP switch setting	1.4	bar(g)
LP pump down setting	2	bar(g)

Sound power data

Sound power level	73	dB(A)
With accoustic hood	65	dB(A)



Scroll compressor. MLZ030T9

# Performance data at 60 Hz, EN 12900 rating conditions, Superheat = 10 K

**R404A** 

Cond. temp. in				Evapora	ating temperature	in °C (to)			
°C (tc)	-30	-25	-20	-15	-10	-5	0	5	10
Cooling capacity	in W								
10	5 574	7 016	8 744	10 774	13 123	-	-	-	-
20	4 942	6 230	7 777	9 601	11 720	14 150	16 900	-	-
30	4 290	5 417	6 776	8 387	10 270	12 442	14 919	17 712	20 822
40	3 588	4 547	5 711	7 102	8 740	10 647	12 843	15 344	18 161
50	-	-	4 557	5 718	7 103	8 735	10 641	12 843	15 362
60	-	-	-	-	5 324	6 671	8 276	10 172	12 396
Power input in V	ı								
10	1 725	1 760	1 793	1 816	1 820	-	_	_	_
20	2 175	2 205	2 241	2 276	2 301	2 306	2 284	-	-
30	2 736	2 747	2 774	2 808	2 840	2 862	2 864	2 840	2 780
40	3 472	3 451	3 455	3 474	3 500	3 525	3 539	3 534	3 503
50	-	-	4 347	4 339	4 345	4 359	4 371	4 373	4 357
60	-	-	-	-	5 438	5 428	5 424	5 420	5 405
		1		1					
Current consum	ption in A								
10	3.28	3.34	3.41	3.45	3.46	-	-	-	-
20	4.13	4.19	4.26	4.32	4.37	4.38	4.34	-	-
30	5.20	5.22	5.27	5.33	5.39	5.43	5.44	5.39	5.28
40	6.59	6.55	6.56	6.60	6.65	6.69	6.72	6.71	6.65
50	-	-	8.26	8.24	8.25	8.28	8.30	8.31	8.27
60	-	-	-	-	10.33	10.31	10.30	10.29	10.26
Mass flow in kg/		1	1		1	T	T	T	
10	124	162	204	250	301	-	-	-	-
20	132	167	207	250	299	354	416	-	-
30	134	167	205	247	295	348	409	475	548
40	131	163	199	240	287	340	401	467	540
50	-	-	190	230	277	331	391	458	531
60	-	-	-	-	266	320	381	449	524
Coefficient of pe	rformance (C.C	) P )							
10	3.23	3.99	4.88	5.93	7.21	_	_	_	_
20	2.27	2.83	3.47	4.22	5.09	6.14	7.40	_	_
30	1.57	1.97	2.44	2.99	3.62	4.35	5.21	6.24	7.49
40	1.03	1.32	1.65	2.04	2.50	3.02	3.63	4.34	5.19
50	-	1.02	1.05	1.32	1.63	2.00	2.43	2.94	3.53
60		-	-	-	0.98	1.23	1.53	1.88	2.29
00	<u>-</u>			1 -	0.90	1.20	1.55	1.00	2.23
Nominal perform	nance at to = -1	0 °C, tc = 45 °C				Pressure switch	settings		
iai poi ioi ii	JU UL LU = -11	, 10 -0 0			г				

Cooling capacity

Current consumption

Power input

Mass flow

C.O.P.

to: Evaporating temperature at dew point tc: Condensing temperature at dew point

Rating conditions : Superheat = 10 K , Subcooling = 0 K

7 937

3 896

7.40

282

W

W

kg/h

Maximum HP switch setting	29.7	bar(g)
Minimum LP switch setting	1.4	bar(g)
LP pump down setting	2	bar(g)

Sound power data

Sound power level	73	dB(A)
With accoustic hood	65	dB(A)



Scroll compressor. MLZ030T9

# Performance data at 60 Hz, EN 12900 rating conditions, Suction temp. = 20 °C

**R448A** 

Cond. temp. in				Evapora	ating temperature	in °C (to)			
°C (tc)	-30	-25	-20	-15	-10	-5	0	5	10
						•	•		
Cooling capacity	in W								
10	4 712	5 944	7 430	9 208	11 315	-	-	-	-
20	4 339	5 544	6 973	8 664	10 654	12 981	15 683		-
30	-	-	6 391	7 961	9 801	11 948	14 439	17 312	20 604
40	-	-	-	7 132	8 788	10 721	12 969	15 568	18 556
50	-	-	-	-	7 647	9 333	11 304	13 596	16 247
60	-	-	-	-	-	-	9 476	11 428	13 709
Power input in W	1								
10	1 579	1 616	1 659	1 698	1 726	-	-	-	-
20	2 012	2 042	2 089	2 144	2 201	2 251	2 288	-	-
30	-	-	2 600	2 646	2 705	2 770	2 832	2 886	2 922
40	-	-	-	3 293	3 329	3 383	3 447	3 513	3 574
50	-	-	-	-	4 164	4 182	4 221	4 275	4 335
60	-	-	-	-	-	-	5 246	5 261	5 295
Current consum	ption in A								
10	4.36	4.43	4.47	4.51	4.54	-	-	-	-
20	4.87	4.95	5.01	5.05	5.08	5.13	5.19		-
30	-	-	5.60	5.64	5.68	5.72	5.78	5.86	5.98
40	-	-	-	6.44	6.48	6.52	6.58	6.65	6.76
50	-	-	-	-	7.62	7.67	7.72	7.79	7.89
60	-	-	-	-	-	-	9.36	9.42	9.51
Mass flow in kg/l	n								
10	77	98	123	152	188	-	-	-	-
20	76	98	123	154	190	233	284	-	-
30	-	-	122	153	189	233	284	344	415
40	-	-	-	150	186	229	280	340	410
50	-	-	-	-	180	222	273	332	402
60	-	-	-	-	-	-	262	320	388
Coefficient of pe	rformance (C.C	D.P.)							
10	2.98	3.68	4.48	5.42	6.55	-	-	-	-
20	2.16	2.71	3.34	4.04	4.84	5.77	6.86	-	-
30	-	-	2.46	3.01	3.62	4.31	5.10	6.00	7.05
40	-	-	-	2.17	2.64	3.17	3.76	4.43	5.19
50	-	-	-	-	1.84	2.23	2.68	3.18	3.75
60	-	-	_	-	-	-	1.81	2.17	2.59

Nominal	performance	at to =	-10 °C	. tc = 45 °C

Cooling capacity	8 232	W
Power input	3 715	W
Current consumption	7.00	Α
Mass flow	183	kg/h
C.O.P.	2.22	

to: Evaporating temperature at dew point

tc: Condensing temperature at dew point

Rating conditions : Suction gas temp. = 20  $^{\circ}\text{C}$  , Subcooling = 0 K

Pressure switch settings

ſ	Maximum HP switch setting	29.7	bar(g)
	Minimum LP switch setting	1.4	bar(g)
	LP pump down setting	2	bar(g)

Sound power data

Sound power level	dB(A)
With accoustic hood	dB(A)



Scroll compressor. MLZ030T9

# Performance data at 60 Hz, EN 12900 rating conditions, Superheat = 10 K

**R448A** 

Cond. temp. in	Evaporating temperature in °C (to)										
°C (tc)	-30	-25	-20	-15	-10	-5	0	5	10		
Cooling capacity	in W	•									
10	4 731	5 973	7 472	9 265	11 388	-	-	-	-		
20	4 301	5 508	6 944	8 646	10 652	12 996	15 712	-	-		
30	3 813	4 950	6 288	7 865	9 719	11 888	14 405	17 303	20 604		
40	-	-	5 539	6 957	8 626	10 584	12 870	15 517	18 556		
50	-	-	-	5 956	7 405	9 120	11 139	13 503	16 247		
60	-	-	-	-	6 091	7 528	9 247	11 293	13 709		
Power input in V	ı										
10	1 579	1 616	1 659	1 698	1 726	-	_	_	_		
20	2 012	2 042	2 089	2 144	2 201	2 251	2 288	-	-		
30	2 575	2 574	2 600	2 646	2 705	2 770	2 832	2 886	2 922		
40	-	-	3 280	3 293	3 329	3 383	3 447	3 513	3 574		
50	-	-	-	4 175	4 164	4 182	4 221	4 275	4 335		
60	-	-	-	-	5 299	5 256	5 246	5 261	5 295		
•		•	•	•	•	•	•	•	•		
Current consum	ption in A										
10	4.36	4.43	4.47	4.51	4.54	-	-	-	-		
20	4.87	4.95	5.01	5.05	5.08	5.13	5.19	-	-		
30	5.44	5.53	5.60	5.64	5.68	5.72	5.78	5.86	5.98		
40	-	-	6.38	6.44	6.48	6.52	6.58	6.65	6.76		
50	-	-	-	7.58	7.62	7.67	7.72	7.79	7.89		
60	-	-	-	-	9.26	9.31	9.36	9.42	9.51		
Mana flam in lan	<b>.</b>										
Mass flow in kg/	n 91	114	140	171	206	_	_	_	_		
20	90	113	141	171	208	251	299	_			
30	89	112	139	171	208	250	299	354	415		
40	-	-	136	168	204	246	295	349	410		
50	<u> </u>	-	-	162	197	239	295	349	410		
60		_	_	-	188	229	275	329	388		
00					100	223	213	329	300		
Coefficient of pe	rformance (C.C	D.P.)									
10	3.00	3.69	4.50	5.46	6.60	-	-	-	-		
20	2.14	2.70	3.32	4.03	4.84	5.77	6.87	-	-		
30	1.48	1.92	2.42	2.97	3.59	4.29	5.09	6.00	7.05		
40	-	-	1.69	2.11	2.59	3.13	3.73	4.42	5.19		
50	-	-	-	1.43	1.78	2.18	2.64	3.16	3.75		
60	-	-	-	-	1.15	1.43	1.76	2.15	2.59		
Nominal perform	nance at to = -1	0 °C, tc = 45 °C			=	Pressure switch	settings				
- ··				1							

C.O.P.	

Cooling capacity

Current consumption

Power input

to: Evaporating temperature at dew point tc: Condensing temperature at dew point

Rating conditions : Superheat = 10 K , Subcooling = 0 K

8 029

3 715

7.00 201

2.16

W

W

kg/h

Maximum HP switch setting	29.7	bar(g)
Minimum LP switch setting	1.4	bar(g)
LP pump down setting	2	bar(g)

Sound power data

Sound power level	dB(A)
With accoustic hood	dB(A)



Scroll compressor. MLZ030T9

# Performance data at 60 Hz, EN 12900 rating conditions, Suction temp. = 20 °C

**R449A** 

Cond. temp. in				Evapora	ating temperature	in °C (to)			
°C (tc)	-30	-25	-20	-15	-10	-5	0	5	10
				•		•	•	•	1
Cooling capacity	in W								
10	4 712	5 944	7 430	9 208	11 315	-	-	-	-
20	4 339	5 544	6 973	8 664	10 654	12 981	15 683	-	-
30	-	-	6 391	7 961	9 801	11 948	14 439	17 312	20 604
40	-	-	-	7 132	8 788	10 721	12 969	15 568	18 556
50	-	-	-	-	7 647	9 333	11 304	13 596	16 247
60	-	-	-	-	-	-	9 476	11 428	13 709
Power input in W	ı								
10	1 579	1 616	1 659	1 698	1 726	-	-	-	-
20	2 012	2 042	2 089	2 144	2 201	2 251	2 288	-	-
30	-	-	2 600	2 646	2 705	2 770	2 832	2 886	2 922
40	-	-	-	3 293	3 329	3 383	3 447	3 513	3 574
50	-	-	-	-	4 164	4 182	4 221	4 275	4 335
60	-	-	-	-	-	-	5 246	5 261	5 295
Current consum	ption in A								,
10	4.36	4.43	4.47	4.51	4.54	-	-	-	-
20	4.87	4.95	5.01	5.05	5.08	5.13	5.19	-	-
30	-	-	5.60	5.64	5.68	5.72	5.78	5.86	5.98
40	-	-	-	6.44	6.48	6.52	6.58	6.65	6.76
50	-	-	-	-	7.62	7.67	7.72	7.79	7.89
60	-	-	-	-	-	-	9.36	9.42	9.51
Mass flow in kg/l	h	1	T	,	T		1		1
10	78	99	125	155	191	-	-	-	-
20	77	99	125	156	193	237	289	-	-
30	-	-	124	155	193	237	289	351	422
40	-	-	-	153	189	234	286	347	419
50	-	-	-	-	184	227	279	339	410
60	-	-	-	-	-	-	268	327	397
Coefficient of pe	rformance (C.C	1	T		T	ı	T		1
10	2.98	3.68	4.48	5.42	6.55	-	-	-	-
20	2.16	2.71	3.34	4.04	4.84	5.77	6.86	-	-
30	-	-	2.46	3.01	3.62	4.31	5.10	6.00	7.05
40	-	-	-	2.17	2.64	3.17	3.76	4.43	5.19
50	-	-	-	-	1.84	2.23	2.68	3.18	3.75
60	-	-	-	-	-	-	1.81	2.17	2.59

Nominal	performance	at to =	-10 °C	. tc = 45 °C

Cooling capacity	8 232	W
Power input	3 715	W
Current consumption	7.00	Α
Mass flow	187	kg/h
C.O.P.	2.22	

to: Evaporating temperature at dew point

tc: Condensing temperature at dew point

Rating conditions : Suction gas temp. = 20  $^{\circ}\text{C}$  , Subcooling = 0 K

Pressure switch settings

Maximum HP switch setting	29.7	bar(g)
Minimum LP switch setting	1.4	bar(g)
LP pump down setting	2	bar(g)

Sound power data

Sound power level	dB(A)
With accoustic hood	dB(A)



Scroll compressor. MLZ030T9

# Performance data at 60 Hz, EN 12900 rating conditions, Superheat = 10 K

**R449A** 

Cond. temp. in	Evaporating temperature in °C (to)									
°C (tc)	-30	-25	-20	-15	-10	-5	0	5	10	
Cooling capacity	in W			•		•				
10	4 721	5 962	7 460	9 253	11 377	-	-	-	-	
20	4 290	5 496	6 931	8 634	10 640	12 986	15 704	-	-	
30	3 801	4 937	6 274	7 852	9 706	11 876	14 396	17 297	20 604	
40	-	-	5 525	6 942	8 612	10 572	12 860	15 511	18 556	
50	-	-	-	5 940	7 390	9 106	11 129	13 497	16 247	
60	-	-	-	-	6 076	7 514	9 236	11 286	13 709	
D										
Power input in W	1 579	1 616	1 659	1 698	1 726	-	1 -	_	_	
20	2 012	2 042	2 089	2 144	2 201	2 251	2 288			
30	2 575	2 574	2 600	2 646	2 705	2 770	2 832	2 886	2 922	
40	-	-	3 280	3 293	3 329	3 383	3 447	3 513	3 574	
50		_		4 175	4 164	4 182	4 221	4 275	4 335	
60		_	_	-	5 299	5 256	5 246	5 261	5 295	
00					3 233	3 230	3 240	3 201	0 200	
Current consum	ption in A									
10	4.36	4.43	4.47	4.51	4.54	-	-	-	-	
20	4.87	4.95	5.01	5.05	5.08	5.13	5.19	-	-	
30	5.44	5.53	5.60	5.64	5.68	5.72	5.78	5.86	5.98	
40	-	-	6.38	6.44	6.48	6.52	6.58	6.65	6.76	
50	-	-	-	7.58	7.62	7.67	7.72	7.79	7.89	
60	-	-	-	-	9.26	9.31	9.36	9.42	9.51	
Mass flow in kg/l	h	1	1	_	1	_	•	•		
10	92	115	142	173	210	-	-	-	-	
20	92	115	143	175	212	255	304	-	-	
30	90	114	142	174	211	255	304	360	422	
40	-	-	139	171	208	251	300	356	419	
50	-	-	-	165	202	244	293	348	410	
60	-	-	-	-	192	234	281	336	397	
Coefficient of pe		1	4.50	5.45	0.50	1	1	1	1	
10	2.99	3.69	4.50	5.45	6.59		-	-	-	
20	2.13	2.69	3.32	4.03	4.83	5.77	6.86	-	-	
30	1.48	1.92	2.41	2.97	3.59	4.29	5.08	5.99	7.05	
40	-	-	1.68	2.11	2.59	3.12	3.73	4.42	5.19	
50	-	-	-	1.42	1.77	2.18	2.64	3.16	3.75	
60	-	-	-	-	1.15	1.43	1.76	2.15	2.59	
	44- = 4	0.00 4 45.00				Dungarius auglieti				
Nominal perform	iarice at to = -1	u ·C, tc = 45 °C			-	Pressure switch	settings			

Mass flow	
C.O.P.	

Cooling capacity

Current consumption

Power input

to: Evaporating temperature at dew point tc: Condensing temperature at dew point

Rating conditions : Superheat = 10 K , Subcooling = 0 K

8 015

3 715

7.00

205

2.16

W

W

kg/h

Maximum HP switch setting	29.7	bar(g)
Minimum LP switch setting	1.4	bar(g)
LP pump down setting	2	bar(g)

Sound power data

Sound power level	dB(A)
With accoustic hood	dB(A)



Scroll compressor. MLZ030T9

# Performance data at 60 Hz, EN 12900 rating conditions, Suction temp. = 20 °C

**R452A** 

Cond. temp. in	Evaporating temperature in °C (to)										
°C (tc)	-30	-25	-20	-15	-10	-5	0	5	10		
Cooling capacity	y in W	1	•	ı	ı	1	1	•	•		
10	5 553	6 890	8 509	10 443	12 723	-	-	-	-		
20	4 951	6 215	7 727	9 520	11 626	14 078	16 909	-	-		
30	-	5 523	6 899	8 522	10 425	12 641	15 202	18 140	21 488		
40	-	-	6 031	7 455	9 125	11 075	13 338	15 944	18 928		
50	-	-	-	-	7 733	9 387	11 322	13 568	16 159		
60	-	-	-	-	-	7 584	9 161	11 018	13 188		
Power input in V	v										
10	1 739	1 777	1 812	1 852	1 904	-	_	_	_		
20	2 153	2 210	2 253	2 288	2 322	2 361	2 413	_	-		
30	-	2 722	2 790	2 838	2 872	2 900	2 928	2 963	3 012		
40	-	-	3 418	3 497	3 550	3 585	3 607	3 624	3 642		
50	_	_	_	_	4 352	4 411	4 446	4 463	4 469		
60	_	_	_	_	-	5 374	5 440	5 475	5 487		
		I .	1	I.	I.						
Current consum	ption in A										
10	4.49	4.49	4.51	4.54	4.60	-	-	-	-		
20	4.95	4.98	5.02	5.06	5.11	5.16	5.22	-	-		
30	-	5.58	5.66	5.72	5.78	5.83	5.88	5.92	5.95		
40	-	-	6.46	6.57	6.66	6.72	6.77	6.80	6.81		
50	-	-	-	-	7.77	7.87	7.94	7.97	7.97		
60	-	-	-	-	-	9.32	9.42	9.48	9.49		
Mass flow in kg/	h										
10	112	141	175	215	263	_	_	_	_		
20	109	138	173	212	261	318	386		_		
30	-	134	168	208	257	314	382	462	556		
40	<u>-</u>	-	163	203	251	308	375	455	549		
50	-	-	-	-	243	299	367	446	539		
60	_	_	-	_	-	289	355	434	526		
00				II.	II.	200		101	020		
Coefficient of pe	erformance (C.C	D.P.)									
10	3.19	3.88	4.70	5.64	6.68	-	-	-	-		
20	2.30	2.81	3.43	4.16	5.01	5.96	7.01	-	-		
30		2.03	2.47	3.00	3.63	4.36	5.19	6.12	7.13		
40	-	-	1.76	2.13	2.57	3.09	3.70	4.40	5.20		
50	-	-	-	-	1.78	2.13	2.55	3.04	3.62		
60	-	-	-	-	-	1.41	1.68	2.01	2.40		

Nominal	performance	at to =	-10 °C	. tc = 45 °C

Cooling capacity	8 440	W
Power input	3 936	W
Current consumption	7.18	Α
Mass flow	247	kg/h
C.O.P.	2.14	

to: Evaporating temperature at dew point

tc: Condensing temperature at dew point

Rating conditions : Suction gas temp. = 20  $^{\circ}\text{C}$  , Subcooling = 0 K

Pressure switch settings

Maximum HP switch setting	29.7	bar(g)
Minimum LP switch setting	1.4	bar(g)
LP pump down setting	2	bar(g)

Sound power data

Sound power level	dB(A)
With accoustic hood	dB(A)



Scroll compressor. MLZ030T9

# Performance data at 60 Hz, EN 12900 rating conditions, Superheat = 10 K

**R452A** 

Cond. temp. in	Evaporating temperature in °C (to)									
°C (tc)	-30	-25	-20	-15	-10	-5	0	5	10	
Cooling capacit	y in W			•						
10	5 374	6 708	8 332	10 281	12 588	-	-	-	-	
20	4 699	5 949	7 457	9 260	11 392	13 888	16 779	-	-	
30	4 039	5 175	6 537	8 164	10 091	12 355	14 991	18 028	21 488	
40	3 398	4 391	5 579	7 000	8 692	10 695	13 045	15 779	18 928	
50	-	-	4 586	5 773	7 202	8 913	10 948	13 350	16 159	
60	-	-	-	-	5 618	7 008	8 699	10 742	13 188	
Power input in \	N									
10	1 739	1 777	1 812	1 852	1 904	-	_	_	_	
20	2 153	2 210	2 253	2 288	2 322	2 361	2 413	_	_	
30	2 627	2 722	2 790	2 838	2 872	2 900	2 928	2 963	3 012	
40	3 156	3 307	3 418	3 497	3 550	3 585	3 607	3 624	3 642	
50	-	-	4 133	4 261	4 352	4 411	4 446	4 463	4 469	
60	_	_	-	-	5 272	5 374	5 440	5 475	5 487	
			1				0	0	0 .0.	
Current consum	ption in A									
10	4.49	4.49	4.51	4.54	4.60	-	-	-	-	
20	4.95	4.98	5.02	5.06	5.11	5.16	5.22	-	-	
30	5.49	5.58	5.66	5.72	5.78	5.83	5.88	5.92	5.95	
40	6.17	6.33	6.46	6.57	6.66	6.72	6.77	6.80	6.81	
50	-	-	7.47	7.64	7.77	7.87	7.94	7.97	7.97	
60	-	-	-	-	9.17	9.32	9.42	9.48	9.49	
Maaa fla : l	/In									
Mass flow in kg	132	164	200	241	290	_	_	_	_	
20	129	161	197	238	287	343	407	_		
30	125	157	192	234	282	338	407	475	556	
40	125	151	187	234	276	332	396	468	549	
50	-	-	179	220	267	323	386	458	539	
60		-	-	-	257	311	374	446	526	
00					201	] 311	3/4	440	520	
Coefficient of pe	erformance (C.C	D.P.)								
10	3.09	3.78	4.60	5.55	6.61	-	-	-	-	
20	2.18	2.69	3.31	4.05	4.91	5.88	6.95	-	-	
30	1.54	1.90	2.34	2.88	3.51	4.26	5.12	6.08	7.13	
40	1.08	1.33	1.63	2.00	2.45	2.98	3.62	4.35	5.20	
50	-	-	1.11	1.35	1.65	2.02	2.46	2.99	3.62	
60	-	-	-	-	1.07	1.30	1.60	1.96	2.40	
•										
		0 °C, tc = 45 °C								

to: Evaporating	tamparatura	at	dow	noin

Cooling capacity

Current consumption

Power input

Mass flow

C.O.P.

tc: Condensing temperature at dew point

Rating conditions : Superheat = 10 K , Subcooling = 0 K

7 958

3 936

7.18

272

2.02

W

W

kg/h

Maximum HP switch setting	29.7	bar(g)
Minimum LP switch setting	1.4	bar(g)
LP pump down setting	2	bar(g)

#### Sound power data

Sound power level	dB(A)
With accoustic hood	dB(A)